

4. Do not prune trees and shrubs before delivery. Protect bark, branches, and root systems from sun scald, drying, wind burn, sweating, whipping, and other handling and tying damage. Do not bend or bind-tie trees or shrubs in such a manner as to destroy their natural shape. Provide protective covering of plants during shipping and delivery. Do not drop plants during delivery and handling.
5. Handle planting stock by root ball.
6. Store bulbs, corms, and tubers in a dry place at 60 to 65 deg F (16 to 18 deg C) until planting.
7. Deliver plants after preparations for planting have been completed, and install immediately. If planting is delayed more than six hours after delivery, set plants and trees in their appropriate aspect (sun, filtered sun, or shade), protect from weather and mechanical damage, and keep roots moist.
 - a. Heel-in bare-root stock. Soak roots that are in dry condition in water for two hours. Reject dried-out plants.
 - b. Set balled stock on ground and cover ball with soil, peat moss, sawdust, or other acceptable material.
 - c. Do not remove container-grown stock from containers before time of planting.
 - d. Water root systems of plants stored on-site deeply and thoroughly with a fine-mist spray. Water as often as necessary to maintain root systems in a moist, but not overly-wet condition.

G. Warranty

1. Special Warranty: Installer agrees to repair or replace plantings and accessories that fail in materials, workmanship, or growth within specified warranty period.
 - a. Failures include, but are not limited to, the following:
 - 1) Death and unsatisfactory growth, except for defects resulting from abuse, lack of adequate maintenance, or neglect by the Owner, or incidents that are beyond Contractor's control.
 - 2) Structural failures including plantings falling or blowing over.
 - 3) Faulty performance of tree stabilization, edgings, or tree grates.
 - 4) Deterioration of metals, metal finishes, and other materials beyond normal weathering.
 - b. Warranty Periods from Date of Planting Completion **OR** Final Completion, **as directed**:
 - 1) Trees, Shrubs, Vines, and Ornamental Grasses: 12 months.
 - 2) Ground Covers, Biennials, Perennials, and Other Plants: 12 **OR** Nine **OR** Six **OR** Three, **as directed**, months.
 - 3) Annuals: Three **OR** Two, **as directed**, months.

H. Maintenance Service

1. Initial Maintenance Service: Provide maintenance by skilled employees of landscape Installer. Maintain as required in Part 1.3. Begin maintenance immediately after plants are installed and continue until plantings are acceptably healthy and well established but for not less than maintenance period below.
 - a. Maintenance Period for Trees and Shrubs: 12 **OR** Six **OR** Three, **as directed**, months from date of planting completion **OR** Final Completion, **as directed**.
 - b. Maintenance Period for Ground Cover and Other Plants: Six **OR** Three, **as directed**, months from date of planting completion **OR** Final Completion, **as directed**.
2. Continuing Maintenance Proposal: From Installer to the Owner, in the form of a standard yearly (or other period) maintenance agreement, starting on date initial maintenance service is concluded. State services, obligations, conditions, and terms for agreement period and for future renewal options.

1.2 PRODUCTS

A. Plant Material



1. General: Furnish nursery-grown plants true to genus, species, variety, cultivar, stem form, shearing, and other features indicated in Plant Schedule or Plant Legend shown on Drawings and complying with ANSI Z60.1; and with healthy root systems developed by transplanting or root pruning. Provide well-shaped, fully branched, healthy, vigorous stock, densely foliated when in leaf and free of disease, pests, eggs, larvae, and defects such as knots, sun scald, injuries, abrasions, and disfigurement.
 - a. Trees with damaged, crooked, or multiple leaders; tight vertical branches where bark is squeezed between two branches or between branch and trunk ("included bark"); crossing trunks; cut-off limbs more than **3/4 inch (19 mm)** in diameter; or with stem girdling roots will be rejected.
 - b. Collected Stock: Do not use plants harvested from the wild, from native stands, from an established landscape planting, or not grown in a nursery unless otherwise indicated.
2. Root-Ball Depth: Furnish trees and shrubs with root balls measured from top of root ball, which shall begin at root flare according to ANSI Z60.1. Root flare shall be visible before planting.
3. Annuals and Biennials: Provide healthy, disease-free plants of species and variety shown or listed, with well-established root systems reaching to sides of the container to maintain a firm ball, but not with excessive root growth encircling the container. Provide only plants that are acclimated to outdoor conditions before delivery and that are in bud but not yet in bloom.

B. Inorganic Soil Amendments

1. Lime: ASTM C 602, agricultural liming material containing a minimum of 80 percent calcium carbonate equivalent and as follows:
 - a. Class: T, with a minimum of 99 percent passing through **No. 8 (2.36-mm)** sieve and a minimum of 75 percent passing through **No. 60 (0.25-mm)** sieve.
OR
Class: O, with a minimum of 95 percent passing through **No. 8 (2.36-mm)** sieve and a minimum of 55 percent passing through **No. 60 (0.25-mm)** sieve.
 - b. Provide lime in form of ground dolomitic limestone **OR** calcitic limestone **OR** mollusk shells, **as directed**.
2. Sulfur: Granular, biodegradable, and containing a minimum of 90 percent sulfur, with a minimum of 99 percent passing through **No. 6 (3.35-mm)** sieve and a maximum of 10 percent passing through **No. 40 (0.425-mm)** sieve.
3. Iron Sulfate: Granulated ferrous sulfate containing a minimum of 20 percent iron and 10 percent sulfur.
4. Aluminum Sulfate: Commercial grade, unadulterated.
5. Perlite: Horticultural perlite, soil amendment grade.
6. Agricultural Gypsum: Minimum 90 percent calcium sulfate, finely ground with 90 percent passing through **No. 50 (0.30-mm)** sieve.
7. Sand: Clean, washed, natural or manufactured, and free of toxic materials.
8. Diatomaceous Earth: Calcined, 90 percent silica, with approximately 140 percent water absorption capacity by weight.
OR
Zeolites: Mineral clinoptilolite with at least 60 percent water absorption by weight.

C. Organic Soil Amendments

1. Compost: Well-composted, stable, and weed-free organic matter, pH range of 5.5 to 8; moisture content 35 to 55 percent by weight; 100 percent passing through **1-inch (25-mm) OR 3/4-inch (19-mm) OR 1/2-inch (13-mm)**, **as directed**, sieve; soluble salt content of 5 to 10 decisiemens/m; not exceeding 0.5 percent inert contaminants and free of substances toxic to plantings; and as follows:
 - a. Organic Matter Content: 50 to 60 percent of dry weight.
 - b. Feedstock: Agricultural, food, or industrial residuals; biosolids; yard trimmings; or source-separated or compostable mixed solid waste.
2. Sphagnum Peat: Partially decomposed sphagnum peat moss, finely divided or granular texture, with a pH range of 3.4 to 4.8.

3. Muck Peat: Partially decomposed moss peat, native peat, or reed-sedge peat, finely divided or of granular texture, with a pH range of 6 to 7.5, and having a water-absorbing capacity of 1100 to 2000 percent.
4. Wood Derivatives: Decomposed, nitrogen-treated sawdust, ground bark, or wood waste; of uniform texture and free of chips, stones, sticks, soil, or toxic materials.
 - a. In lieu of decomposed wood derivatives, mix partially decomposed wood derivatives with ammonium nitrate at a minimum rate of **0.15 lb/cu. ft. (2.4 kg/cu. m)** of loose sawdust or ground bark, or with ammonium sulfate at a minimum rate of **0.25 lb/cu. ft. (4 kg/cu. m)** of loose sawdust or ground bark.
5. Manure: Well-rotted, unleached, stable or cattle manure containing not more than 25 percent by volume of straw, sawdust, or other bedding materials; free of toxic substances, stones, sticks, soil, weed seed, debris, and material harmful to plant growth.

D. Fertilizers

1. Bonemeal: Commercial, raw or steamed, finely ground; a minimum of 1 **OR** 4, **as directed**, percent nitrogen and 10 **OR** 20, **as directed**, percent phosphoric acid.
2. Superphosphate: Commercial, phosphate mixture, soluble; a minimum of 20 percent available phosphoric acid.
3. Commercial Fertilizer: Commercial-grade complete fertilizer of neutral character, consisting of fast- and slow-release nitrogen, 50 percent derived from natural organic sources of urea formaldehyde, phosphorous, and potassium in the following composition:
 - a. Composition: **1 lb/1000 sq. ft. (0.45 kg/92.9 sq. m)** of actual nitrogen, 4 percent phosphorous, and 2 percent potassium, by weight.
 - b. Composition: Nitrogen, phosphorous, and potassium in amounts recommended in soil reports from a qualified soil-testing laboratory.
4. Slow-Release Fertilizer: Granular or pelleted fertilizer consisting of 50 percent water-insoluble nitrogen, phosphorus, and potassium in the following composition:
 - a. Composition: 20 percent nitrogen, 10 percent phosphorous, and 10 percent potassium, by weight.
 - b. Composition: Nitrogen, phosphorous, and potassium in amounts recommended in soil reports from a qualified soil-testing laboratory.
5. Planting Tablets: Tightly compressed chip type, long-lasting, slow-release, commercial-grade planting fertilizer in tablet form. Tablets shall break down with soil bacteria, converting nutrients into a form that can be absorbed by plant roots.
 - a. Size: 5-gram **OR** 10-gram **OR** 21-gram, **as directed**, tablets.
 - b. Nutrient Composition: 20 percent nitrogen, 10 percent phosphorous, and 5 percent potassium, by weight plus micronutrients.
6. Chelated Iron: Commercial-grade FeEDDHA for dicots and woody plants, and commercial-grade FeDTPA for ornamental grasses and monocots.

E. Planting Soils

1. Planting Soil: ASTM D 5268 topsoil, with pH range of 5.5 to 7, a minimum of 2 percent organic material content **OR** Existing, native surface topsoil formed under natural conditions with the duff layer retained during excavation process **OR** Existing, in-place surface soil **OR** Imported topsoil or manufactured topsoil from off-site sources; do not obtain from agricultural land, bogs or marshes, **as directed**. Verify suitability of soil to produce viable planting soil. Clean soil of roots, plants, sod, stones, clods, clay lumps, pockets of coarse sand, concrete slurry, concrete layers or chunks, cement, plaster, building debris, and other extraneous materials harmful to plant growth. Mix soil with the following soil amendments and fertilizers in the following quantities to produce planting soil:
 - a. Ratio of Loose Compost to Topsoil by Volume: 1:4 **OR** 1:3 **OR** 1:2, **as directed**.
 - b. Ratio of Loose Sphagnum **OR** Muck, **as directed**, Peat to Topsoil by Volume: as directed by the Owner.
 - c. Ratio of Loose Wood Derivatives to Topsoil by Volume: as directed by the Owner.
 - d. Weight of Lime per **1000 Sq. Ft. (92.9 Sq. m)**: as directed by the Owner.



- e. Weight of Sulfur **OR** Iron Sulfate **OR** Aluminum Sulfate, **as directed**, per **1000 Sq. Ft. (92.9 Sq. m)**: as directed by the Owner.
 - f. Weight of Agricultural Gypsum per **1000 Sq. Ft. (92.9 Sq. m)**: as directed by the Owner.
 - g. Volume of Sand Plus 10 Percent Diatomaceous Earth **OR** Zeolites, **as directed**, per **1000 Sq. Ft. (92.9 Sq. m)**: as directed by the Owner.
 - h. Weight of Bonemeal per **1000 Sq. Ft. (92.9 Sq. m)**: as directed by the Owner.
 - i. Weight of Superphosphate per **1000 Sq. Ft. (92.9 Sq. m)**: as directed by the Owner.
 - j. Weight of Commercial Fertilizer per **1000 Sq. Ft. (92.9 Sq. m)**: as directed by the Owner.
 - k. Weight of Slow-Release Fertilizer per **1000 Sq. Ft. (92.9 Sq. m)**: as directed by the Owner.
- F. Mulches
- 1. Organic Mulch: Shredded hardwood **OR** Ground or shredded bark **OR** Wood and bark chips **OR** Pine straw **OR** Salt hay or threshed straw **OR** Pine needles **OR** Peanut, pecan, and cocoa-bean shells, **as directed**.
 - 2. Compost Mulch: Well-composted, stable, and weed-free organic matter, pH range of 5.5 to 8; moisture content 35 to 55 percent by weight; 100 percent passing through **1-inch (25-mm)** sieve; soluble salt content of 2 to 5 decisiemens/m; not exceeding 0.5 percent inert contaminants and free of substances toxic to plantings.
 - 3. Mineral Mulch: Rounded riverbed gravel or smooth-faced stone **OR** Crushed stone or gravel **OR** Marble chips **OR** Granite chips, **as directed**.
 - a. Size Range: **1-1/2 inches (38 mm)** maximum, **3/4 inch (19 mm)** minimum **OR** **3/4 inch (19 mm)** maximum, **1/4 inch (6.4 mm)** minimum, **as directed**.
 - b. Color: Uniform tan-beige color range acceptable to the Owner **OR** Readily available natural gravel color range, **as directed**.
- G. Weed-Control Barriers
- 1. Nonwoven Geotextile Filter Fabric: Polypropylene or polyester fabric, **3 oz./sq. yd. (101g/sq. m)** minimum, composed of fibers formed into a stable network so that fibers retain their relative position. Fabric shall be inert to biological degradation and resist naturally-encountered chemicals, alkalis, and acids.
 - 2. Composite Fabric: Woven, needle-punched polypropylene substrate bonded to a nonwoven polypropylene fabric, **4.8 oz./sq. yd. (162 g/sq. m)**.
- H. Pesticides
- 1. General: Pesticide registered and approved by EPA, acceptable to authorities having jurisdiction, and of type recommended by manufacturer for each specific problem and as required for Project conditions and application. Do not use restricted pesticides unless authorized in writing by authorities having jurisdiction.
 - 2. Pre-Emergent Herbicide (Selective and Non-Selective): Effective for controlling the germination or growth of weeds within planted areas at the soil level directly below the mulch layer.
 - 3. Post-Emergent Herbicide (Selective and Non-Selective): Effective for controlling weed growth that has already germinated.
- I. Tree Stabilization Materials
- 1. Stakes and Guys:
 - a. Upright and Guy Stakes: Rough-sawn, sound, new hardwood **OR** softwood with specified wood pressure-preservative treatment, **as directed**, free of knots, holes, cross grain, and other defects, **2-by-2-inch nominal (38-by-38-mm actual)** by length indicated, pointed at one end.
 - b. Wood Deadmen: Timbers measuring **8 inches (200 mm)** in diameter and **48 inches (1200 mm)** long, treated with specified wood pressure-preservative treatment.
 - c. Flexible Ties: Wide rubber or elastic bands or straps of length required to reach stakes or turnbuckles **OR** compression springs, **as directed**.
 - d. Guys and Tie Wires: ASTM A 641/A 641M, Class 1, galvanized-steel wire, two-strand, twisted, **0.106 inch (2.7 mm)** in diameter.

- e. Tree-Tie Webbing: UV-resistant polypropylene or nylon webbing with brass grommets.
 - f. Guy Cables: Five-strand, **3/16-inch- (4.8-mm-)** diameter, galvanized-steel cable, with zinc-coated turnbuckles **OR** compression springs, **as directed**, a minimum of **3 inches (75 mm)** long, with two **3/8-inch (10-mm)** galvanized eyebolts.
 - g. Flags: Standard surveyor's plastic flagging tape, white, **6 inches (150 mm)** long.
 - h. Proprietary Staking-and-Guying Devices: Proprietary stake and adjustable tie systems to secure each new planting by plant stem; sized as indicated and per manufacturer's written recommendations.
2. Root-Ball Stabilization Materials:
- a. Upright Stakes and Horizontal Hold-Down: Rough-sawn, sound, new hardwood or softwood, free of knots, holes, cross grain, and other defects, **2-by-2-inch nominal (38-by-38-mm actual)** by length indicated; stakes pointed at one end.
 - b. Wood Screws: ASME B18.6.1.
 - c. Proprietary Root-Ball Stabilization Devices: Proprietary at- or below-grade stabilization systems to secure each new planting by root ball; sized per manufacturer's written recommendations unless otherwise indicated.
3. Palm Bracing: Battens or blocks, struts, straps, and protective padding as indicated.
- a. Battens or Blocks and Struts: Rough-sawn, sound, new hardwood or softwood, free of knots, holes, cross grain, and other defects, **2-by-4-inch nominal (38-by-89-mm actual)** by lengths indicated.
 - b. Straps: Adjustable steel or plastic package banding straps.
 - c. Padding: Burlap.
 - d. Proprietary Palm-Bracing Devices: Proprietary systems to secure each new planting by trunk; sized per manufacturer's written recommendations unless otherwise indicated.
- J. Landscape Edgings
- 1. Wood Edging: Of sizes shown on Drawings, and wood stakes as follows:
 - a. Species: Western red cedar, all heart **OR** Southern pine with specified wood pressure-preservative treatment, **as directed**.
 - b. Stakes: Same species as edging, **1-by-2-inch nominal (19-by-38-mm actual)** by **18 inches (450 mm)** long, with galvanized nails for anchoring edging.
 - 2. Steel Edging: Standard commercial-steel edging, rolled edge, fabricated in sections of standard lengths, with loops stamped from or welded to face of sections to receive stakes.
 - a. Edging Size: **3/16 inch (4.8 mm)** wide by **4 inches (100 mm)** deep **OR** **1/4 inch (6.4 mm)** wide by **5 inches (125 mm)** deep **OR** **1/4 inch (6.4 mm)** wide by **4 inches (100 mm)** deep **OR** **1/8 inch (3.2 mm)** wide by **4 inches (100 mm)** deep **OR** **1/8 inch (3.2 mm)** wide by **6 inches (150 mm)** deep **OR** **0.1 inch (2.5 mm)** wide by **4 inches (100 mm)** deep, **as directed**.
 - b. Stakes: Tapered steel, a minimum of **12 inches (300 mm)** **OR** **15 inches (380 mm)**, **as directed**, long.
 - c. Accessories: Standard tapered ends, corners, and splicers.
 - d. Finish: Standard paint **OR** Zinc coated **OR** Unfinished, **as directed**.
 - e. Paint Color: Black **OR** Green **OR** Brown, **as directed**.
 - 3. Aluminum Edging: Standard-profile extruded-aluminum edging, **ASTM B 221 (ASTM B 221M)**, Alloy 6063-T6, fabricated in standard lengths with interlocking sections with loops stamped from face of sections to receive stakes.
 - a. Edging Size: **3/16 inch (4.8 mm)** wide by **5-1/2 inches (140 mm)** deep **OR** **3/16 inch (4.8 mm)** wide by **4 inches (100 mm)** deep **OR** **1/8 inch (3.2 mm)** wide by **5-1/2 inches (140 mm)** deep **OR** **1/8 inch (3.2 mm)** wide by **4 inches (100 mm)** deep, **as directed**.
 - b. Stakes: Aluminum, **ASTM B 221 (ASTM B 221M)**, Alloy 6061-T6, approximately **1-1/2 inches (38 mm)** wide by **12 inches (300 mm)** long.
 - c. Finish: Manufacturer's standard paint **OR** Powder-coat paint **OR** Mill (natural aluminum) **OR** Black anodized, **as directed**.
 - d. Paint Color: Black **OR** Green **OR** Brown, **as directed**.

4. Plastic Edging: Standard black polyethylene or vinyl edging, V-lipped bottom **OR** horizontally grooved, **as directed**, extruded in standard lengths, with **9-inch (225-mm)** steel angle **OR** plastic, **as directed**, stakes.
 - a. Edging Size: **0.1 inch (2.5 mm)** wide by **5 inches (125 mm)** deep **OR** **0.07 inch (1.8 mm)** wide by **5 inches (125 mm)** deep, **as directed**.
 - b. Top Profile: Straight, with top **2 inches (50 mm)** being **1/4 inch (6.4 mm)** thick.
 - c. Top Profile: Round top, **1/2 inch (13 mm)** **OR** **1 inch (25 mm)**, **as directed**, in diameter.
 - d. Accessories: Manufacturer's standard alignment clips or plugs.
- K. Tree Grates
1. Tree Grates and Frames: ASTM A 48/A 48M, **Class 35 (Class 250)** or better, gray-iron castings of shape, pattern, and size indicated.
OR
 Tree Grates and Frames: ASTM A 48/A 48M, **Class 35 (Class 250)** or better, gray-iron castings and ASTM A 36/A 36M steel-angle frames of shape, pattern, and size indicated; steel frames hot-dip galvanized.
 2. Shape and Size: As indicated **OR** Round, **36 inches (914 mm)** in diameter **OR** Round, **72 inches (1828 mm)** in diameter **OR** **48 inches (1219 mm)** square **OR** **60 inches (1524 mm)** square **OR** Rectangular, **36 by 60 inches (914 by 1524 mm)** **OR** Rectangular, **48 by 72 inches (1219 by 1828 mm)**, **as directed**.
 3. Finish: As fabricated **OR** Powder-coat finish, **as directed**.
 - a. Color: Low-gloss black **OR** dark brown **OR** dark green **OR** dark gray, **as directed**.
- L. Miscellaneous Products
1. Wood Pressure-Preservative Treatment: AWPAC2, with waterborne preservative for soil and freshwater use, acceptable to authorities having jurisdiction, and containing no arsenic; including ammoniacal copper arsenate, ammoniacal copper zinc arsenate, and chromated copper arsenate.
 2. Root Barrier: Black, molded, modular panels manufactured with 50 percent recycled polyethylene plastic with ultraviolet inhibitors, **85 mils (2.2 mm)** thick, with vertical root deflecting ribs protruding **3/4 inch (19 mm)** out from panel, and each panel **18 inches (457 mm)** **OR** **24 inches (610 mm)**, **as directed**, wide.
 3. Antidesiccant: Water-insoluble emulsion, permeable moisture retarder, film forming, for trees and shrubs. Deliver in original, sealed, and fully labeled containers and mix according to manufacturer's written instructions.
 4. Burlap: Non-synthetic, biodegradable.
 5. Planter Drainage Gravel: Washed, sound crushed stone or gravel complying with ASTM D 448 for Size No. 8.
 6. Planter Filter Fabric: Woven **OR** Nonwoven, **as directed**, geotextile manufactured for separation applications and made of polypropylene, polyolefin, or polyester fibers or combination of them.
 7. Mycorrhizal Fungi: Dry, granular inoculant containing at least 5300 spores per **lb (0.45 kg)** of vesicular-arbuscular mycorrhizal fungi and 95 million spores per **lb (0.45 kg)** of ectomycorrhizal fungi, 33 percent hydrogel, and a maximum of 5.5 percent inert material.

1.3 EXECUTION

A. Preparation

1. Protect structures, utilities, sidewalks, pavements, and other facilities and turf areas and existing plants from damage caused by planting operations.
2. Install erosion-control measures to prevent erosion or displacement of soils and discharge of soil-bearing water runoff or airborne dust to adjacent properties and walkways.
3. Lay out individual tree and shrub locations and areas for multiple plantings. Stake locations, outline areas, adjust locations when requested, and obtain Architect's acceptance of layout before excavating or planting. Make minor adjustments as required.

4. Lay out plants at locations directed by Architect. Stake locations of individual trees and shrubs and outline areas for multiple plantings.
 5. Apply antidesiccant to trees and shrubs using power spray to provide an adequate film over trunks (before wrapping), branches, stems, twigs, and foliage to protect during digging, handling, and transportation.
 - a. If deciduous trees or shrubs are moved in full leaf, spray with antidesiccant at nursery before moving and again two weeks after planting.
 6. Wrap trees and shrubs with burlap fabric over trunks, branches, stems, twigs, and foliage to protect from wind and other damage during digging, handling, and transportation.
- B. Planting Area Establishment
1. Loosen subgrade of planting areas to a minimum depth of **4 inches (100 mm) OR 6 inches (150 mm) OR 8 inches (200 mm) OR 12 inches (300 mm), as directed.** Remove stones larger than **1 inch (25 mm) OR 1-1/2 inches (38 mm) OR 2 inches (50 mm), as directed,** in any dimension and sticks, roots, rubbish, and other extraneous matter and legally dispose of them off the Owner's property.
 - a. Apply superphosphate fertilizer directly to subgrade before loosening.
 - b. Thoroughly blend planting soil off-site before spreading or spread topsoil, apply soil amendments and fertilizer on surface, and thoroughly blend planting soil.
 - 1) Delay mixing fertilizer with planting soil if planting will not proceed within a few days.
 - 2) Mix lime with dry soil before mixing fertilizer.
 - c. Spread planting soil to a depth of **4 inches (100 mm) OR 6 inches (150 mm) OR 8 inches (200 mm) OR 12 inches (300 mm), as directed,** but not less than required to meet finish grades after natural settlement. Do not spread if planting soil or subgrade is frozen, muddy, or excessively wet.
 - 1) Spread approximately one-half the thickness of planting soil over loosened subgrade. Mix thoroughly into top **2 inches (50 mm) OR 4 inches (100 mm), as directed,** of subgrade. Spread remainder of planting soil.
 2. Finish Grading: Grade planting areas to a smooth, uniform surface plane with loose, uniformly fine texture. Roll and rake, remove ridges, and fill depressions to meet finish grades.
 3. Before planting, obtain the Owner's acceptance of finish grading; restore planting areas if eroded or otherwise disturbed after finish grading.
 4. Application of Mycorrhizal Fungi: At time directed by the Owner, broadcast dry product uniformly over prepared soil at application rate indicated on Drawings.
- C. Excavation For Trees And Shrubs
1. Planting Pits and Trenches: Excavate circular planting pits with sides sloping inward at a 45-degree angle. Excavations with vertical sides are not acceptable. Trim perimeter of bottom leaving center area of bottom raised slightly to support root ball and assist in drainage away from center. Do not further disturb base. Ensure that root ball will sit on undisturbed base soil to prevent settling. Scarify sides of planting pit smeared or smoothed during excavation.
 - a. Excavate approximately three times as wide as ball diameter for balled and burlapped **OR** balled and potted **OR** container-grown **OR** fabric bag-grown, **as directed,** stock.
 - b. Excavate at least **12 inches (300 mm)** wider than root spread and deep enough to accommodate vertical roots for bare-root stock.
 - c. Do not excavate deeper than depth of the root ball, measured from the root flare to the bottom of the root ball.
 - d. If area under the plant was initially dug too deep, add soil to raise it to the correct level and thoroughly tamp the added soil to prevent settling.
 - e. Maintain required angles of repose of adjacent materials as shown on the Drawings. Do not excavate subgrades of adjacent paving, structures, hardscapes, or other new or existing improvements.
 - f. Maintain supervision of excavations during working hours.
 - g. Keep excavations covered or otherwise protected overnight **OR** after working hours **OR** when unattended by Installer's personnel, **as directed.**

- h. If drain tile is shown on Drawings or required under planting areas, excavate to top of porous backfill over tile.
 2. Subsoil and topsoil removed from excavations may **OR** may not, **as directed**, be used as planting soil.
 3. Obstructions: Notify the Owner if unexpected rock or obstructions detrimental to trees or shrubs are encountered in excavations.
 - a. Hardpan Layer: Drill **6-inch- (150-mm-)** diameter holes, **24 inches (600 mm)** apart, into free-draining strata or to a depth of **10 feet (3 m)**, whichever is less, and backfill with free-draining material.
 4. Drainage: Notify the Owner if subsoil conditions evidence unexpected water seepage or retention in tree or shrub planting pits.
 5. Fill excavations with water and allow to percolate away before positioning trees and shrubs.
- D. Tree, Shrub, And Vine Planting
1. Before planting, verify that root flare is visible at top of root ball according to ANSI Z60.1. If root flare is not visible, remove soil in a level manner from the root ball to where the top-most root emerges from the trunk. After soil removal to expose the root flare, verify that root ball still meets size requirements.
 2. Remove stem girdling roots and kinked roots. Remove injured roots by cutting cleanly; do not break.
 3. Set balled and burlapped stock plumb and in center of planting pit or trench with root flare **1 inch (25 mm)** above **OR 2 inches (50 mm)** above, **as directed**, adjacent finish grades.
 - a. Use planting soil for backfill.
 - b. After placing some backfill around root ball to stabilize plant, carefully cut and remove burlap, rope, and wire baskets from tops of root balls and from sides, but do not remove from under root balls. Remove pallets, if any, before setting. Do not use planting stock if root ball is cracked or broken before or during planting operation.
 - c. Backfill around root ball in layers, tamping to settle soil and eliminate voids and air pockets. When planting pit is approximately one-half filled, water thoroughly before placing remainder of backfill. Repeat watering until no more water is absorbed.
 - d. Place planting tablets in each planting pit when pit is approximately one-half filled; in amounts recommended in soil reports from soil-testing laboratory. Place tablets beside the root ball about **1 inch (25 mm)** from root tips; do not place tablets in bottom of the hole.
 - e. Continue backfilling process. Water again after placing and tamping final layer of soil.
 4. Set balled and potted **OR** container-grown, **as directed**, stock plumb and in center of planting pit or trench with root flare **1 inch (25 mm)** above **OR 2 inches (50 mm)** above, **as directed**, adjacent finish grades.
 - a. Use planting soil for backfill.
 - b. Carefully remove root ball from container without damaging root ball or plant.
 - c. Backfill around root ball in layers, tamping to settle soil and eliminate voids and air pockets. When planting pit is approximately one-half filled, water thoroughly before placing remainder of backfill. Repeat watering until no more water is absorbed.
 - d. Place planting tablets in each planting pit when pit is approximately one-half filled; in amounts recommended in soil reports from soil-testing laboratory. Place tablets beside the root ball about **1 inch (25 mm)** from root tips; do not place tablets in bottom of the hole.
 - e. Continue backfilling process. Water again after placing and tamping final layer of soil.
 5. Set fabric bag-grown stock plumb and in center of planting pit or trench with root flare **1 inch (25 mm)** above **OR 2 inches (50 mm)** above, **as directed**, adjacent finish grades.
 - a. Use planting soil for backfill.
 - b. Carefully remove root ball from fabric bag without damaging root ball or plant. Do not use planting stock if root ball is cracked or broken before or during planting operation.
 - c. Backfill around root ball in layers, tamping to settle soil and eliminate voids and air pockets. When planting pit is approximately one-half filled, water thoroughly before placing remainder of backfill. Repeat watering until no more water is absorbed.

- d. Place planting tablets in each planting pit when pit is approximately one-half filled; in amounts recommended in soil reports from soil-testing laboratory. Place tablets beside the root ball about **1 inch (25 mm)** from root tips; do not place tablets in bottom of the hole.
 - e. Continue backfilling process. Water again after placing and tamping final layer of soil.
 - f. Set and support bare-root stock in center of planting pit or trench with root flare **1 inch (25 mm)** above **OR 2 inches (50 mm)** above, **as directed**, adjacent finish grade.
6. Use planting soil for backfill.
 - a. Spread roots without tangling or turning toward surface, and carefully work backfill around roots by hand. Puddle with water until backfill layers are completely saturated. Plumb before backfilling, and maintain plumb while working backfill around roots and placing layers above roots.
 - b. Place planting tablets in each planting pit when pit is approximately one-half filled; in amounts recommended in soil reports from soil-testing laboratory. Place tablets beside soil-covered roots about **1 inch (25 mm)** from root tips; do not place tablets in bottom of the hole or touching the roots.
 - c. Continue backfilling process. Water again after placing and tamping final layer of soil.
 7. When planting on slopes, set the plant so the root flare on the uphill side is flush with the surrounding soil on the slope; the edge of the root ball on the downhill side will be above the surrounding soil. Apply enough soil to cover the downhill side of the root ball.
- E. Mechanized Tree Spade Planting
1. Trees shall **OR** may, **as directed**, be planted with an approved mechanized tree spade at the designated locations. Do not use tree spade to move trees larger than the maximum size allowed for a similar field-grown, balled-and-burlapped root-ball diameter according to ANSI Z60.1, or larger than the manufacturer's maximum size recommendation for the tree spade being used, whichever is smaller.
 2. When extracting the tree, center the trunk within the tree spade and move tree with a solid ball of earth.
 3. Cut exposed roots cleanly during transplanting operations.
 4. Use the same tree spade to excavate the planting hole as was used to extract and transport the tree.
 5. Plant trees as shown on Drawings, following procedures in "Tree, Shrub, and Vine Planting" Article.
 6. Where possible, orient the tree in the same direction as in its original location.
- F. Tree, Shrub, And Vine Pruning
1. Remove only dead, dying, or broken branches. Do not prune for shape.
 2. Prune, thin, and shape trees, shrubs, and vines as directed by Architect.
 3. Prune, thin, and shape trees, shrubs, and vines according to standard professional horticultural and arboricultural practices. Unless otherwise indicated by Architect, do not cut tree leaders; remove only injured, dying, or dead branches from trees and shrubs; and prune to retain natural character.
 4. Do not apply pruning paint to wounds.
- G. Tree Stabilization
1. Install trunk stabilization as follows unless otherwise indicated:
 - a. Upright Staking and Tying: Stake trees of **2- through 5-inch (50- through 125-mm)** caliper. Stake trees of less than **2-inch (50-mm)** caliper only as required to prevent wind tip out. Use a minimum of two stakes of length required to penetrate at least **18 inches (450 mm)** below bottom of backfilled excavation and to extend to the dimension shown on Drawings **OR** at least **72 inches (1830 mm)** **OR** one-third of trunk height, **as directed**, above grade. Set vertical stakes and space to avoid penetrating root balls or root masses.
 - b. Use two stakes for trees up to **12 feet (3.6 m)** high and **2-1/2 inches (63 mm)** or less in caliper; three stakes for trees less than **14 feet (4.2 m)** high and up to **4 inches (100 mm)** in caliper. Space stakes equally around trees.

- c. Support trees with bands of flexible ties at contact points with tree trunk. Allow enough slack to avoid rigid restraint of tree.
OR
 Support trees with two strands of tie wire, connected to the brass grommets of tree-tie webbing at contact points with tree trunk. Allow enough slack to avoid rigid restraint of tree.
2. Staking and Guying: Stake and guy trees more than **14 feet (4.2 m)** in height and more than **3 inches (75 mm)** in caliper unless otherwise indicated. Securely attach no fewer than three guys to stakes **30 inches (760 mm)** long, driven to grade.
- a. Site-Fabricated Staking-and-Guying Method:
- 1) For trees more than **6 inches (150 mm)** in caliper, anchor guys to wood deadmen buried at least **36 inches (900 mm)** below grade. Provide turnbuckle **OR** compression spring, **as directed**, for each guy wire and tighten securely.
 - 2) Support trees with bands of flexible ties at contact points with tree trunk and reaching to turnbuckle **OR** compression spring, **as directed**. Allow enough slack to avoid rigid restraint of tree.
 - 3) Support trees with strands of cable or multiple strands of tie wire, connected to the brass grommets of tree-tie webbing at contact points with tree trunk and reaching to turnbuckle **OR** compression spring, **as directed**. Allow enough slack to avoid rigid restraint of tree.
 - 4) Attach flags to each guy wire, **30 inches (760 mm)** above finish grade.
OR
 Paint turnbuckles **OR** compression springs, **as directed**, with luminescent white paint.
- b. Proprietary Staking and Guying Device: Install staking and guying system sized and positioned as recommended by manufacturer unless otherwise indicated and according to manufacturer's written instructions.
3. Root-Ball Stabilization: Install at- or below-grade stabilization system to secure each new planting by the root ball unless otherwise indicated.
- a. Wood Hold-Down Method: Place vertical stakes against side of root ball and drive them into subsoil; place horizontal wood hold-down stake across top of root ball and screw at each end to one of the vertical stakes.
- 1) Install stakes of length required to penetrate at least to the dimension shown on Drawings **OR 18 inches (450 mm)**, **as directed**, below bottom of backfilled excavation. Saw stakes off at horizontal stake.
 - 2) Install screws through horizontal hold-down and penetrating at least **1 inch (25 mm)** into stakes. Predrill holes if necessary to prevent splitting wood.
 - 3) Install second set of stakes on other side of root trunk for larger trees as indicated.
- b. Proprietary Root-Ball Stabilization Device: Install root-ball stabilization system sized and positioned as recommended by manufacturer unless otherwise indicated and according to manufacturer's written instructions.
4. Palm Bracing: Install bracing system at three or more places equally spaced around perimeter of trunk to secure each palm until established unless otherwise indicated.
- a. Site-Fabricated Palm-Bracing Method:
- 1) Place battens over padding and secure battens in place around trunk perimeter with at least two straps, tightened to prevent displacement. Ensure that straps do not contact trunk.
 - 2) Place diagonal braces and cut to length. Secure upper ends of diagonal braces with galvanized nails into battens or into nail-attached blocks on battens. Do not drive nails, screws, or other securing devices into palm trunk; do not penetrate palm trunk in any fashion. Secure lower ends of diagonal braces with stakes driven into ground to prevent outward slippage of braces.
- b. Proprietary Palm-Bracing Device: Install palm-bracing system sized and positioned as recommended by manufacturer unless otherwise indicated and according to manufacturer's written instructions.

H. Root-Barrier Installation

1. Install root barrier where trees are planted within **60 inches (1500 mm) OR 48 inches (1200 mm), as directed**, of paving or other hardscape elements, such as walls, curbs, and walkways unless otherwise shown on Drawings.
2. Align root barrier vertically **OR** with bottom edge angled at 20 degrees away from the paving or other hardscape element, **as directed**, and run it linearly along and adjacent to the paving or other hardscape elements to be protected from invasive roots.
3. Install root barrier continuously for a distance of **60 inches (1500 mm)** in each direction from the tree trunk, for a total distance of **10 feet (3 m)** per tree. If trees are spaced closer, use a single continuous piece of root barrier.
 - a. Position top of root barrier flush with finish grade **OR 1/2 inch (13 mm)** above finish grade **OR** per manufacturer's recommendations, **as directed**.
 - b. Overlap root barrier a minimum of **12 inches (300 mm)** at joints.
 - c. Do not distort or bend root barrier during construction activities.
 - d. Do not install root barrier surrounding the root ball of tree.

I. Planting In Planters

1. Place a layer of drainage gravel at least **4 inches (100 mm)** thick in bottom of planter. Cover bottom with filter fabric and wrap filter fabric **4 inches (100 mm) OR 6 inches (150 mm), as directed**, up on all sides. Duct tape along the entire top edge of the filter fabric, to secure the filter fabric against the sides during the soil-filling process.
2. Fill planter with lightweight on-structure planting soil. Place soil in lightly compacted layers to an elevation of **1-1/2 inches (38 mm)** below top of planter, allowing natural settlement.

J. Ground Cover And Plant Planting

1. Set out and space ground cover and plants other than trees, shrubs, and vines **9 inches (225 mm) apart OR 12 inches (300 mm) apart OR 18 inches (450 mm) apart OR 24 inches (600 mm) apart OR as indicated, as directed**, in even rows with triangular spacing.
2. Use planting soil for backfill.
3. Dig holes large enough to allow spreading of roots.
4. For rooted cutting plants supplied in flats, plant each in a manner that will minimally disturb the root system but to a depth not less than two nodes.
5. Work soil around roots to eliminate air pockets and leave a slight saucer indentation around plants to hold water.
6. Water thoroughly after planting, taking care not to cover plant crowns with wet soil.
7. Protect plants from hot sun and wind; remove protection if plants show evidence of recovery from transplanting shock.

K. Planting Area Mulching

1. Install weed-control barriers before mulching according to manufacturer's written instructions. Completely cover area to be mulched, overlapping edges a minimum of **6 inches (150 mm) OR 12 inches (300mm), as directed**, and secure seams with galvanized pins.
2. Mulch backfilled surfaces of planting areas and other areas indicated.
 - a. Trees and Tree-like Shrubs in Turf Areas: Apply organic **OR** mineral, **as directed**, mulch ring of **2-inch (50-mm) OR 3-inch (75-mm), as directed**, average thickness, with **12-inch (300-mm) OR 24-inch (600-mm) OR 36-inch (900-mm), as directed**, radius around trunks or stems. Do not place mulch within **3 inches (75 mm) OR 6 inches (150 mm), as directed**, of trunks or stems.
 - b. Organic Mulch in Planting Areas: Apply **2-inch (50-mm) OR 3-inch (75-mm), as directed**, average thickness of organic mulch extending **12 inches (300 mm)** beyond edge of individual planting pit or trench and over whole surface of planting area, and finish level with adjacent finish grades. Do not place mulch within **3 inches (75 mm) OR 6 inches (150 mm), as directed**, of trunks or stems.
 - c. Mineral Mulch in Planting Areas: Apply **2-inch (50-mm) OR 3-inch (75-mm), as directed**, average thickness of mineral mulch extending **12 inches (300 mm)** beyond edge of individual planting pit or trench and over whole surface of planting area, and finish level

with adjacent finish grades. Do not place mulch within **3 inches (75 mm) OR 6 inches (150 mm)**, **as directed**, of trunks or stems.

L. Edging Installation

1. Wood Edging: Install edging where indicated. Mitre cut joints and connections at a 45 degree angle. Fasten each cut joint or connection with two galvanized nails. Anchor with wood stakes spaced up to **36 inches (900 mm)** apart, driven at least **1 inch (25 mm)** below top elevation of edging. Use two galvanized nails per stake to fasten edging, of length as needed to penetrate both edging and stake and provide **1/2-inch (13-mm)** clinch at point. Pre-drill stakes if needed to avoid splitting. Replace stakes that crack or split during installation process.
2. Steel Edging: Install steel edging where indicated according to manufacturer's written instructions. Anchor with steel stakes spaced approximately **30 inches (760 mm)** apart, driven below top elevation of edging.
3. Aluminum Edging: Install aluminum edging where indicated according to manufacturer's written instructions. Anchor with aluminum stakes spaced approximately **36 inches (900 mm) OR 48 inches (1200 mm)**, **as directed**, apart, driven below top elevation of edging.
4. Plastic Edging: Install plastic edging where indicated according to manufacturer's written instructions. Anchor with steel stakes spaced approximately **36 inches (900 mm) OR 48 inches (1200 mm)**, **as directed**, apart, driven through upper base grooves or V-lip of edging.
5. Shovel-Cut Edging: Separate mulched areas from turf areas, curbs, and paving with a 45-degree, **4- to 6-inch- (100- to 150-mm-)** deep, shovel-cut edge as shown on Drawings.

M. Tree Grate Installation

1. Tree Grates: Set grate segments flush with adjoining surfaces as shown on Drawings. Shim from supporting substrate with soil-resistant plastic. Maintain a **3-inch- (75-mm-)** minimum growth radius around base of tree; break away units of casting, if necessary, according to manufacturer's written instructions.

N. Plant Maintenance

1. Maintain plantings by pruning, cultivating, watering, weeding, fertilizing, mulching, restoring planting saucers, adjusting and repairing tree-stabilization devices, resetting to proper grades or vertical position, and performing other operations as required to establish healthy, viable plantings. Spray or treat as required to keep trees and shrubs free of insects and disease.
2. Fill in as necessary soil subsidence that may occur because of settling or other processes. Replace mulch materials damaged or lost in areas of subsidence.
3. Apply treatments as required to keep plant materials, planted areas, and soils free of pests and pathogens or disease. Use integrated pest management practices whenever possible to minimize the use of pesticides and reduce hazards. Treatments include physical controls such as hosing off foliage, mechanical controls such as traps, and biological control agents.

O. Pesticide Application

1. Apply pesticides and other chemical products and biological control agents in accordance with authorities having jurisdiction and manufacturer's written recommendations. Coordinate applications with the Owner's operations and others in proximity to the Work. Notify the Owner before each application is performed.
2. Pre-Emergent Herbicides (Selective and Non-Selective): Apply to tree, shrub, and ground-cover areas in accordance with manufacturer's written recommendations. Do not apply to seeded areas.
3. Post-Emergent Herbicides (Selective and Non-Selective): Apply only as necessary to treat already-germinated weeds and in accordance with manufacturer's written recommendations.

P. Cleanup And Protection

1. During planting, keep adjacent paving and construction clean and work area in an orderly condition.

2. Protect plants from damage due to landscape operations and operations of other contractors and trades. Maintain protection during installation and maintenance periods. Treat, repair, or replace damaged plantings.
 3. After installation and before Final Completion, remove nursery tags, nursery stakes, tie tape, labels, wire, burlap, and other debris from plant material, planting areas, and Project site.
- Q. Disposal
1. Remove surplus soil and waste material including excess subsoil, unsuitable soil, trash, and debris and legally dispose of them off the Owner's property.

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SECTION 32 14 11 00 - ASPHALT CONCRETE SIDEWALKS

1.1 GENERAL

A. Description Of Work

1. This specification covers the furnishing and installation of asphalt concrete sidewalks. Products shall match existing materials and/or shall be as follows or as directed by the Owner. Installation procedures shall be in accordance with the product manufacturer's recommendations. Demolition and removal of materials shall be as required to support the work.

B. Submittals

1. Product Data: For each type of product indicated.

1.2 PRODUCTS

A. Asphaltic Concrete:

1. Hot-Mixed, Hot-Laid Bituminous Paving Mixtures: ASTM D 3515.
2. Plant-Mixed, Stockpiled Asphalt Cold Mixes: Asphalt Institute Manual MS-14.

B. Bituminous Prime: ASTM D 2027, Grades MC-30 or MC-70; ASTM D 2028, Grade RC-70; or ASTM D 2026, Grade SC-70.

C. Base Course: ASTM D 2940.

D. Bituminous Tack Coat: ASTM D 977, Grades RS-1, MS-1 or SS-1h; ASTM D 2027, Grade MC-30; ASTM D 2028, Grade RC-70; ASTM D 2026, Grade SC-70; or ASTM D 2397, Grades CRS-1 or CSS-1.

E. Seal Coat: ASTM D 2027, Grade HC-250 or MC-800; or D 2028, Grade RC-250 or RC-800.

F. Slurry Coat Mixture shall be comprised of 70 percent sand or fine aggregate, 10 percent water, and 20 percent liquid or emulsified asphalt.

1. Fine Aggregate: ASTM D 1073, Grade 2.
2. Emulsified Asphalt: ASTM D 977, Grades SS-1 or SS-1h.

1.3 EXECUTION

A. Application Temperatures: Application temperatures for all asphalt materials shall comply with provisions of the Asphalt Institute publications and the applicable ASTM standards.

B. Subgrade: Construct the subgrade for walkway replacement true to grade and compact as required.

C. Base Course

1. Placing: Spread the base course material evenly upon the prepared subgrade, in a layer of such depth that when compacted the layer will be uniform and of the thickness required.
2. Compaction: Immediately following the spreading of the material, compact the base course with equipment to a density as required.

D. Surface Course

1. Placing: Apply prime coat, and allow it to cure. The placing of the mixture shall be continuous. Paint all contact surfaces of previously constructed sidewalk with a tack coat of rapid-setting liquid asphalt just before the fresh mixture is placed.



2. Forms: Set forms with the upper edge true to line and hold grade rigidly in place by stakes placed on the outside of the forms and set flush with the top edge of the forms.
3. Compaction: Immediately following the placement of the asphalt concrete mixture, compact the surface course with equipment to a density as required.
4. Backfilling: After removing the forms and debris, backfill the exposed or excavated area adjoining the sidewalk with granular material, grade, and compact to conform to the surrounding area.

E. Patching

1. For Repair Operations Involving Raveling, Heaving, Spalling, and Alligating: Cut asphalt concrete paving back to solid material, making cut area rectangular with vertical sides. Remove deteriorated pavement including base material if required. Replace base course, compact, and tack coat the base material and the vertical surfaces of cut area. Fill area with new asphalt concrete and compact level with existing walkway. Dust patched area with sand or mineral dust.
2. Pothole Repair: Cut rectangular hole around pothole back to solid pavement leaving straight, vertical edges. Remove loose material and water to firm base. Fill holes and compact to within 3 inches of the surface in layers not exceeding 6 inches with either base material or asphalt mixture. Apply tack coat to base material and vertical edges. On the surface layer, fill with asphalt mixture and mound to such height that when compacted the mix will be level with surrounding walkway surface. Dust patched area with sand or mineral dust.
3. Low Spot or Depression Repair: Determine limits of depression with straightedge, and mark outline with crayon. Apply tack coat, 0.05 to 0.15 gallon per square yard, to the cleaned area, and allow to cure. Spread area with asphalt concrete mix and feather edge by raking and manipulation of the material. Roll and compact area to surrounding walkway level. Recheck with straightedge. Apply a sand seal to the patched area to prevent entrance of water.
4. Polished Aggregate Repair: Clean and dry area thoroughly. Apply tack coat at a rate of 0.05 to 0.15 gallon per square yard; overlay area with new asphalt concrete mix to a minimum 1-1/2 inch thickness and feather to adjoining walkway surfaces. Roll with pneumatic or steel rollers.
5. Damaged Edging Repair: Remove damaged or deteriorated edging materials and replace.
6. Prime Coat: Prime new base course with MC-70 liquid asphalt at a rate of 0.20 to 0.30 gallon per square yard. Take care to apply to more asphalt than will penetrate into the base course during curing. Blot excess prime with sand before the surfacing material is applied.
7. Tack Coat: Surfaces and cut edges of existing asphalt concrete shall be given a tack coat of MC-70 liquid asphalt at a rate of 0.05 to 0.15 gallon per square yard. After application of the tack coat, allow time for the material to cure before surfacing and patching material is placed.
8. Seal Coat Spray Application: Walkway surfaces that are to be sealed shall receive a liquid asphalt coat applied at a rate of 0.15 to 0.20 gallon per square yard, along with a fine aggregate at a rate of 15 to 20 pounds per square yard.

- F. Crack Repair: Fill cracks after drying with liquid asphalt, sand asphalt emulsion water mixture, or slurry seal. After thorough cleaning, work the mixture into cracks by broom or squeegee. Cracks 1/8 to 1/2 inch width shall be slurry sealed and filled with liquid asphalt. Dust repaired cracks with fine aggregate or mineral dust to prevent cracking. Final thickness of the slurry seal shall be 1/8 inch minimum.

END OF SECTION 32 14 11 00

SECTION 32 14 11 00a - MISCELLANEOUS SIDEWALKS

1.1 GENERAL

A. Description Of Work

1. This specification covers the furnishing and installation of miscellaneous sidewalks. Products shall match existing materials and/or shall be as follows or as directed by the Owner. Installation procedures shall be in accordance with the product manufacturer's recommendations. Demolition and removal of materials shall be as required to support the work.

B. Submittals

1. Product Data: For each type of product indicated.

1.2 PRODUCTS

A. Aggregate shall comply with the following:

1. Surface Course Aggregates shall be well-graded, crushed stone, 3/4- to 1-1/4 inch size, consisting of clean, sound, durable particles.
2. Masonry Grout Aggregate: ASTM C 404, Size 2.

B. Base Course: Base course material shall be a granular dense-graded, high-quality compactable material.

C. Ready-Mixed Concrete: Ready-mixed concrete shall comply with ASTM C 94. The concrete shall attain a minimum compressive strength of 3,000 psi at 28 days.

D. Portland Cement Concrete: Cement shall comply with ASTM C 150.

E. Joint Filler: Masonry joint filler shall be Portland cement concrete mix with cement complying with ASTM C 150.

F. Masonry Units: Color and texture shall match the existing as nearly as is practicable.

G. Wood and Preservatives: Footboards and supports shall be 1-1/2 inch thick Number 1 dense Douglas fir or yellow pine lumber, pressure-treated with chromated copper arsenate (CCA) preservative complying with applicable ASTM Standards. Retention shall be a minimum of 0.25 pounds per cubic foot.

1.3 EXECUTION

A. Base Course Repair: Remove material in soft spots to such depth required to provide a firm foundation for surface materials and fill with granular material of a quality that will compact when moistened. Roll or tamp this material to obtain the proper density.

B. Surface Repair

1. Aggregate Walkways: Spread the surface material evenly on the base course in a layer of such depth that when compacted, the layer will be uniform with a minimum thickness of 4 inches.
2. Joint Filling: Completely remove and clean the joint of all loose joint material, dirt, clay, or other foreign matter. Fill the joint flush with concrete to provide a uniform surface.
3. Wood Walkways: Secure wood members with galvanized nails, screws, bolts, or other approved fasteners to ensure tight joints.



4. Masonry Walkways: New or salvaged masonry units will be placed on a 3/4-inch mortar setting bed with mortar joints matching the existing walkway. Place the setting bed on a fresh 3-inch thick Portland cement concrete slab.

END OF SECTION 32 14 11 00a

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SECTION 32 14 11 00b - PRECAST SIDEWALKS AND PAVERS

1.1 GENERAL

A. Description Of Work

1. This specification covers the furnishing and installation of precast sidewalks and pavers. Products shall match existing materials and/or shall be as follows or as directed by the Owner. Installation procedures shall be in accordance with the product manufacturer's recommendations. Demolition and removal of materials shall be as required to support the work.

B. Submittals

1. Product Data: For each type of product indicated.
 - a. For stone varieties proposed for use on Project, include data on physical properties specified or required by referenced ASTM standards.
2. Stone Samples: For each color, grade, finish, and variety of stone required.

1.2 PRODUCTS

A. Precast Concrete Patio Blocks: ASTM C 936. Natural or colored, minimum 2 inches thick.

B. Exposed Aggregate or Granite: ASTM C 615 and National Building Granite Quarries Association, Inc.

1. Exposed Limestone: Limestone (Oolitic), ASTM C 568, Category II.
2. Exposed White Tumblestone Aggregate: As required to meet project requirements.

C. Stone Pavers

1. Bluestone Flagging Paver: Irregular cut, 1 inch thick.
2. White Marble, Crushed Stone: ASTM C 503 and Marble Institute of America (MIA), 3 inches thick.
3. Bluestone, Crushed Stone: 3 inches thick.
4. Natural Cleft Slate: ASTM C 629, 3/4-inch irregular cut, 1/2-inch random rectangular cut, or 1/4-inch random rectangular butted joints.

D. Granite Blocks: Blocks shall be 3 to 5 inches thick and comply with requirements of ASTM C 615 and National Building Granite Quarries Association, Inc. Sizes shall be 3-1/2 inches square; 4 to 12 inches by 3 to 5 inches; and 6 to 15 inches by 3 to 6 inches.

E. Mortar and Grout

1. Portland Cement: ASTM C 150 and the staining requirements of ASTM C 91.
2. Masonry Cement: ASTM C 91, non-staining.
3. Hydrated Lime: ASTM C 207, Type S.
4. Sand: ASTM C 144.
 - a. White Pointing Mortar: Natural white sand or ground white stone.
 - b. Colored Pointing Mortar: Marble, granite, or sound stone.

1.3 EXECUTION

A. Preparation

1. Clean stone or concrete block with clear water.
2. Ferrous Metal: Apply a heavy coat of bituminous paint on metal surfaces in contact with block.

B. Installation

1. Expansion Joints: Install continuous strips of preformed joint filler.

2. Clean sub-base and saturate with clean water.
3. Slush Coat: Apply 1/16-in. thick slush coat of cement grout over concrete sub-base about 15 minutes prior to placing setting bed.
4. Setting Bed: Mix one 94-lb. bag of cement to 3 cu. ft. of sand. Use only enough water to produce a moist surface when setting bed is ready for setting of stone. Spread and screed to a uniform thickness.
5. Set stone or concrete block before initial set of cement bed occurs. Wet stone or block thoroughly before setting. Apply a thin layer of neat cement paste 1/32-in. to 1/16-in. thick to setting bed, or bottom of stone or block.
6. Grout joints as soon as possible after initial set of setting bed and tool slightly concave. Use grout mix of one bag Portland cement to 2 cu. ft. sand. Cure grout by maintaining in a moist condition for 7 days. Do not permit traffic on surface during setting of units or for at least 24 hours after final grouting of joints.

END OF SECTION 32 14 11 00b



Task	Specification	Specification Description
32 14 11 00	31 25 14 23	Unit Pavers
32 14 13 19	03 31 13 00	Cement Concrete Pavement
32 14 16 00	32 14 11 00	Asphalt Concrete Sidewalks
32 14 16 00	32 14 11 00a	Miscellaneous Sidewalks
32 14 16 00	32 14 11 00b	Precast Sidewalks And Pavers
32 14 16 00	31 25 14 23	Unit Pavers

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SECTION 32 14 33 13 - POROUS UNIT PAVING

1.1 GENERAL

A. Description Of Work

1. This specification covers the furnishing and installation of materials for porous unit paving. Products shall be as follows or as directed by the Owner. Installation procedures shall be in accordance with the product manufacturer's recommendations. Demolition and removal of materials shall be as required to support the work.

B. Summary

1. This Section includes the following:
 - a. Porous paving consisting of concrete pavers set in aggregate setting beds.
 - b. Edge restraints.
 - c. Cast-in-place concrete edge restraints.
 - d. Precast concrete curbs.
 - e. Granite curbs.

C. Submittals

1. Product Data: For materials other than aggregates.
2. Sieve Analyses: For aggregate materials, according to ASTM C 136.
3. Samples:
 - a. Full-size units of each type of unit paver indicated.
 - b. Exposed edge restraints.
 - c. Precast concrete curbs.
 - d. Granite curbs.
 - e. Aggregate fill.
4. Material Certificates: For unit pavers. Include statements of material properties indicating compliance with requirements, including compliance with standards. Provide for each type and size of unit.

D. Quality Assurance

1. Preinstallation Conference: Conduct conference at Project site.

E. Delivery, Storage, And Handling

1. Store pavers on elevated platforms in a dry location. If units are not stored in an enclosed location, cover tops and sides of stacks with waterproof sheeting, securely tied.
2. Store aggregates where grading and other required characteristics can be maintained and contamination can be avoided.

1.2 PRODUCTS

A. Concrete Unit Pavers

1. Concrete Grid Pavers: Grid paving units complying with ASTM C 1319, made from normal-weight aggregates.
2. Solid Concrete Pavers for Porous Paving: Solid interlocking paving units of shapes that provide openings between units, complying with ASTM C 936, resistant to freezing and thawing when tested according to ASTM C 67, **as directed**, and made from normal-weight aggregates.
 - a. Thickness: **2-3/8 inches (60 mm) OR 3-1/8 inches (80 mm) OR 3-1/2 inches (90 mm) OR 4 inches (100 mm), as directed.**
 - b. Face Size and Shape: As indicated.
 - c. Color: As indicated by manufacturer's designations **OR** Match the Owner's sample **OR** As selected by the Owner from manufacturer's full range, **as directed.**



B. Accessories

1. Plastic Edge Restraints: Triangular PVC extrusions, 1-3/4 inches (45 mm) high by 3-1/2 inches (90mm) wide **OR** 3-1/8 inches (80 mm) high by 9-1/2 inches (240 mm) wide, **as directed**, designed to serve as edge restraints for unit pavers; rigid type for straight edges and flexible type for curved edges, with pipe connectors and 3/8-inch- (9.5-mm-) diameter by 12-inch- (300-mm-) long steel spikes.
2. Steel Edge Restraints: Painted steel edging, 3/16 inch (4.8 mm) thick by 4 inches (100 mm) high **OR** 1/4 inch (6.4 mm) thick by 5 inches (125 mm) high, **as directed**, with loops pressed from or welded to face to receive stakes at 36 inches (900 mm) o.c., and with steel stakes 15 inches (380 mm) long for each loop.
 - a. Color: As indicated by manufacturer's designations **OR** Match the Owner's sample **OR** As selected by the Owner from manufacturer's full range, **as directed**.
3. Aluminum Edge Restraints: Straight, 1/8-inch- (3.2-mm-) thick by 4-inch- (100-mm-) high **OR** Straight, 3/16-inch- (4.8-mm-) thick by 4-inch- (100-mm-) high **OR** L-shaped, 1/8-inch- (3.2-mm-) thick by 1-3/8-inch- (35-mm-) high **OR** L-shaped, 3/16-inch- (4.8-mm-) thick by 2-1/4-inch- (57-mm-) high, **as directed**, extruded-aluminum edging, with loops pressed from face to receive stakes at 12 inches (300 mm) o.c., and with aluminum stakes 12 inches (300 mm) long for each loop.
4. Precast Concrete Curbs: Made from normal-weight concrete with a compressive strength not less than 5000 psi (35 MPa) **OR** 6000 psi (41 MPa), **as directed**, and water absorption not more than 5 percent, in shapes and sizes indicated.
 - a. Color and Texture: As indicated by manufacturer's designations **OR** Match the Owner's sample **OR** As selected by the Owner from manufacturer's full range, **as directed**.
5. Granite Curbs: Granite curbing, with face battered 1 inch per foot (1:12), produced in random lengths not less than 36 inches (900 mm) from granite complying with ASTM C 615.
 - a. Granite Color and Grain: Light gray **OR** Dark gray **OR** Buff **OR** White **OR** Black **OR** Pink, **as directed**, with fine **OR** medium **OR** coarse, **as directed**, grain.
 - b. Top Width: 4 inches (100 mm) **OR** 5 inches (125 mm) **OR** 6 inches (150 mm), **as directed**.
 - c. Face Height: 4 inches (100 mm) **OR** 6 inches (150 mm) **OR** 8 inches (200 mm), **as directed**.
 - d. Total Height: 12 inches (300 mm) **OR** 16 inches (400 mm) **OR** 18 inches (450 mm), **as directed**.
 - e. Top Finish: Sawed **OR** Thermal **OR** Bushhammered, **as directed**.
 - f. Face Finish: Split **OR** Sawed **OR** Thermal **OR** Bushhammered, **as directed**.

C. Aggregate Setting-Bed Materials

1. Graded Aggregate for Subbase: Sound crushed stone or gravel complying with ASTM D 448 for Size No. 57 **OR** ASTM D 448 for Size No. 5 **OR** ASTM D 2940, subbase material **OR** requirements in Division 31 Section "Earth Moving" for subbase material, **as directed**.
2. Graded Aggregate for Base Course: Sound crushed stone or gravel complying with ASTM D 448 for Size No. 8 **OR** ASTM D 448 for Size No. 57 **OR** ASTM D 2940, base-course material **OR** requirements in Division 31 Section "Earth Moving" for base-course material, **as directed**.
3. Sand for Leveling Course: Sound, sharp, washed, natural sand or crushed stone complying with gradation requirements in ASTM C 33 for fine aggregate.
4. Soil Mix for Leveling Course: Sound, sharp, washed, natural sand or crushed stone complying with gradation requirements in ASTM C 33 for fine aggregate blended with planting soil mix complying with requirements in Division 32 Section(s) "Turf And Grasses" **OR** "Plants", **as directed**. Use blend consisting of 1/2 sand and 1/2 soil mix **OR** 2/3 sand and 1/3 soil mix, **as directed**.
5. Graded Aggregate for Leveling Course: Sound crushed stone or gravel complying with ASTM D 448 for Size No. 8 **OR** 9, **as directed**.
6. Soil for Porous Paver Fill: Planting soil mix complying with requirements in Division 32 Section(s) "Turf And Grasses" **OR** "Plants", **as directed**.

7. Graded Aggregate for Porous Paver Fill: Sound crushed stone or gravel complying with ASTM D 448 for Size No. 8 **OR** 9, **as directed**.
 - a. Provide stone of color indicated **OR** to match the Owner's sample, **as directed**.
8. Grass Seed: Comply with requirements in Division 32 Section "Turf And Grasses".
9. Separation Geotextile: Woven geotextile fabric, manufactured for separation applications; made from polyolefins or polyesters, with elongation less than 50 percent; complying with AASHTO M 288 and the following, measured per test methods referenced:
 - a. Survivability: Class 2; AASHTO M 288.
 - b. Apparent Opening Size: **No. 60 (0.250-mm)** sieve, maximum; ASTM D 4751.
 - c. Permittivity: 0.02 per second, minimum; ASTM D 4491.
 - d. UV Stability: 50 percent after 500 hours' exposure; ASTM D 4355.
10. Drainage Geotextile: Nonwoven needle-punched geotextile, manufactured for subsurface drainage applications, made from polyolefins or polyesters; with elongation greater than 50 percent; complying with AASHTO M 288 and the following, measured per test methods referenced:
 - a. Survivability: Class 2; AASHTO M 288.
 - b. Apparent Opening Size: **No. 40 (0.425-mm)** sieve, maximum; ASTM D 4751.
 - c. Permittivity: 0.5 per second, minimum; ASTM D 4491.
 - d. UV Stability: 50 percent after 500 hours' exposure; ASTM D 4355.

1.3 EXECUTION

A. Preparation

1. Proof-roll prepared subgrade according to requirements in Division 31 Section "Earth Moving" to identify soft pockets and areas of excess yielding. Proceed with porous paver installation only after deficient subgrades have been corrected and are ready to receive subbase and base **OR** base, **as directed**, course for porous paving.

B. Installation, General

1. Do not use unit pavers with chips, cracks, voids, discolorations, and other defects that might be structurally unsound or visible in finished work.
2. Cut unit pavers with motor-driven masonry saw equipment or a block splitter, **as directed**, to provide clean, sharp, unchipped edges. Cut units to provide pattern indicated and to fit adjoining work neatly. Use full units without cutting where possible. Hammer cutting is not acceptable.
3. Tolerances:
 - a. Variation in Plane between Adjacent Units (Lipping): Do not exceed **1/16-inch (1.5-mm)** unit-to-unit offset from flush.
 - b. Variation from Level or Indicated Slope: Do not exceed **1/8 inch in 24 inches (3 mm in 600 mm)** and **1/4 inch in 10 feet (6 mm in 3 m)** or a maximum of **1/2 inch (13 mm)**.
4. Provide edge restraints as indicated. Install edge restraints before placing unit pavers.
 - a. Install edge restraints to comply with manufacturer's written instructions. Install stakes at intervals required to hold edge restraints in place during and after porous paver installation.
 - b. For metal edge restraints with top edge exposed, drive stakes at least **1 inch (25 mm)** below top edge.
 - c. Install job-built concrete edge restraints to comply with requirements in Division 32 Section "Concrete Paving".
5. Provide curbs as indicated. Install curbs before placing unit pavers.
 - a. Install precast concrete **OR** granite, **as directed**, curbs on a bedding of compacted base-course material over compacted subgrade. Install curbs before placing base course for pavers. Set curbs at elevations indicated, accurately aligned, and place and compact base-course material behind curbs as indicated.
 - b. Install precast concrete curbs on aggregate base course after placing and compacting base course for pavers. Set curbs with top edge **1 inch (25 mm)** below top of pavers. Anchor curbs with metal stakes driven through holes in curbs into base-course material.

- c. Install precast concrete curbs on aggregate-base course after placing and compacting base course for pavers. Set curbs with top surface **1/2 inch (13 mm) OR 2 inches (50 mm) OR 4 inches (100 mm), as directed**, above top of pavers. Anchor curbs with metal stakes driven behind curbs into base-course material.

C. Setting-Bed Installation

1. Compact soil subgrade uniformly to at least 95 percent of ASTM D 698 **OR** ASTM D 1557, **as directed**, laboratory density.
2. Proof-roll prepared subgrade to identify soft pockets and areas of excess yielding. Excavate soft spots, unsatisfactory soils, and areas of excessive pumping or rutting, as determined by the Owner, and replace with compacted backfill or fill as directed.
3. Place separation **OR** drainage, **as directed**, geotextile over prepared subgrade, overlapping ends and edges at least **12 inches (300 mm)**.
4. For light-traffic uses, place aggregate subbase **OR** subbase and base, **as directed**, compact by tamping with plate vibrator, and screed to depth indicated.
5. For heavy-duty applications, place aggregate subbase **OR** subbase and base, **as directed**, compact to 100 percent of ASTM D 1557 maximum laboratory density, and screed to depth indicated.
6. Place drainage geotextile over compacted subbase, overlapping ends and edges at least **12 inches (300 mm)**.
7. Place drainage geotextile over compacted base course, overlapping ends and edges at least **12 inches (300 mm)**.
8. Place leveling course and screed to a thickness of **1 to 1-1/2 inches (25 to 38 mm) OR 2 to 2-1/2 inches (50 to 64 mm) OR 3 inches (76 mm), as directed**, taking care that moisture content remains constant and density is loose and constant until pavers are set and compacted.

D. Paver Installation

1. Set unit pavers on leveling course, being careful not to disturb leveling base. If pavers have lugs or spacer bars to control spacing, place pavers hand tight against lugs or spacer bars. If pavers do not have lugs or spacer bars, place pavers with a **1/16-inch- (1.6-mm-)** minimum and **1/8-inch- (3.2-mm-)** maximum joint width. Use string lines to keep straight lines. Fill gaps between units that exceed **3/8 inch (10 mm)** with pieces cut to fit from full-size pavers.
 - a. When installation is performed with mechanical equipment, use only unit pavers with lugs or spacer bars on sides of each unit.
2. Compact pavers into leveling course with a low-amplitude plate vibrator capable of a **3500- to 5000-lbf (16- to 22-kN)** compaction force at 80 to 90 Hz. Use vibrator with neoprene mat on face of plate or other means as needed to prevent cracking and chipping of pavers. Perform at least three passes across paving with vibrator.
 - a. Compact pavers when there is sufficient surface to accommodate operation of vibrator, leaving at least **36 inches (900 mm)** of uncompacted pavers adjacent to temporary edges.
 - b. Before ending each day's work, compact installed concrete pavers except for **36-inch (900 mm)** width of uncompacted pavers adjacent to temporary edges (laying faces).
 - c. As work progresses to perimeter of installation, compact installed pavers that are adjacent to permanent edges unless they are within **36 inches (90 mm)** of laying face.
 - d. Before ending each day's work and when rain interrupts work, cover pavers that have not been compacted and leveling course on which pavers have not been placed with nonstaining plastic sheets to protect them from rain.
3. Place soil fill as follows, immediately after vibrating pavers into leveling course. Spread and screed soil fill level with tops of pavers. Vibrate pavers and add soil fill until porous paving is filled to about **3/4 inch (19 mm)** from top surface; remove excess soil fill if any.
 - a. Before ending each day's work, place soil fill in installed porous paving except for **42-inch (1067-mm)** width of unfilled paving adjacent to temporary edges (laying faces).
 - b. As work progresses to perimeter of installation, place soil fill in installed paving that is adjacent to permanent edges unless it is within **42 inches (1067 mm)** of laying face.

- c. Before ending each day's work and when rain interrupts work, cover paving that has not been filled with nonstaining plastic sheets to protect it from rain.
 4. After filling pavers with soil, sow seed to comply with requirements in Division 32 Section "Turf And Grasses". except sow seed at half the rate specified for seeding lawns. Sweep seed from surfaces of pavers into voids and water with fine spray.
 - a. Within 24 hours after sowing seed, spread an additional **3/16 inch (4.8 mm)** of soil fill over seed and soak with water.
 5. Place graded aggregate fill immediately after vibrating pavers into leveling course. Spread and screed aggregate fill level with tops of pavers.
 - a. Before ending each day's work, place aggregate fill in installed porous paving except for **42-inch (1067-mm)** width of unfilled paving adjacent to temporary edges (laying faces).
 - b. As work progresses to perimeter of installation, place aggregate fill in installed paving that is adjacent to permanent edges unless it is within **42 inches (1067 mm)** of laying face.
 - c. Before ending each day's work and when rain interrupts work, cover paving that has not been filled with nonstaining plastic sheets to protect it from rain.
 6. Remove and replace pavers that are loose, chipped, broken, stained, or otherwise damaged or that do not match adjoining units. Provide new units to match adjoining units and install in same manner as original units, with same joint treatment and with no evidence of replacement.
- E. Maintenance And Protection
 1. Water newly planted grass and keep moist until grass is established. Maintain grass that is planted in paving to comply with requirements in Division 32 Section "Turf And Grasses".
 2. Erect barricades and warning signs as required to protect newly planted areas from traffic. Maintain barricades for 60 days after planting.

END OF SECTION 32 14 33 13



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Task	Specification	Specification Description
32 14 33 13	10 14 00 00	Vitrified Brick Pavement Replacement
32 15 40 00	32 11 16 16	Crushed Stone Paving
32 15 40 00	32 11 16 16a	Crushed Stone
32 15 40 00	32 11 16 16b	Select Gravel

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SECTION 32 16 13 13 - STEEL CURBS

1.1 GENERAL

A. Description Of Work

1. This specification covers the furnishing and installation of steel curbs. Products shall match existing materials and/or shall be as follows or as directed by the Owner. Installation procedures shall be in accordance with the product manufacturer's recommendations. Demolition and removal of materials shall be as required to support the work.

B. Submittals

1. Product Data: For each type of product indicated.

1.2 PRODUCTS

- #### A. Standard Steel Curb Sections: Noncorrosive steel sections as required to match existing.

- #### B. Coating: Steel curb sections shall be zinc coated.

C. Joint Materials

1. Expansion Joint Fillers: ASTM D 1751 or ASTM D 1752.
2. Joint Sealers: ASTM D 1850.

- #### D. Concrete: Concrete shall have a minimum compressive strength of 3,000 psi. The maximum size of aggregate shall be 1-1/2 inches. Concrete shall have a slump of not more than 3 inches and an air content by volume of concrete of 3 to 6 percent.

1.3 EXECUTION

- #### A. Preparation: The subgrade shall be constructed to grade and cross section. The subgrade shall be of materials equal in bearing quality to the subgrade under the adjacent pavement and shall be compacted. The subgrade shall be maintained in a smooth, compacted condition, in conformity with the required section and established grade until the concrete is placed. The subgrade shall be in a moist condition when concrete is placed.

B. Installation

1. Steel Curb Setting: Steel curbs shall be carefully set to alignment and grade and to conform to the dimensions of the curb.
2. Concrete Placement And Finishing: Concrete shall be placed in layers not to exceed 6 inches. Concrete shall be thoroughly consolidated. Floated surfaces shall then be brushed with longitudinal strokes. The top surface of the entrance shall be finished to grade with a wood float. Expansion joints and contraction joints shall be constructed at right angles to the line of curb. Contraction joints shall be constructed by means of 1/8-inch thick separators, of a section conforming to the cross section of the curb and gutter. Contraction joints shall match joints in abutting Portland cement concrete pavement. At other pavements, construction joints shall be placed at not less than 5 feet nor greater than 15 feet apart. Expansion joints shall be formed by means of preformed expansion joint filler material cut and shaped to the cross section of curb. Expansion joints shall be provided in curb at the end of all returns. Expansion joints shall match expansion joints of abutting Portland cement concrete pavement. At other pavements, expansion joints at least 1/2 inch in width shall be provided at intervals not exceeding 45 feet. Exposed concrete surfaces shall be cured for not less than 7 days.



3. Backfilling: After curing, debris shall be removed and the area adjoining the concrete shall be backfilled, graded, and compacted.
4. Sealing Joints: Expansion joints and the top 1-inch depth of contraction joints shall be sealed with joint sealer. The joint opening shall be thoroughly cleaned before the sealing material is placed. Excess material on exposed surfaces of the concrete shall be removed immediately and exposed concrete surfaces cleaned.

END OF SECTION 32 16 13 13

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Task	Specification	Specification Description
32 16 13 13	03 31 13 00	Cement Concrete Pavement
32 16 13 14	03 31 13 00	Cement Concrete Pavement
32 16 13 14	32 16 13 13	Steel Curbs
32 16 13 16	03 31 13 00	Cement Concrete Pavement
32 16 13 16	32 16 13 13	Steel Curbs
32 16 13 19	03 31 13 00	Cement Concrete Pavement
32 16 13 23	03 31 13 00	Cement Concrete Pavement
32 16 13 23	32 16 13 13	Steel Curbs
32 16 13 33	03 31 13 00	Cement Concrete Pavement
32 16 13 33	32 16 13 13	Steel Curbs
32 16 13 43	32 14 33 13	Porous Unit Paving
32 16 23 00	32 14 11 00	Asphalt Concrete Sidewalks
32 16 23 00	32 14 11 00a	Miscellaneous Sidewalks
32 16 23 00	32 14 11 00b	Precast Sidewalks And Pavers
32 16 23 00	31 25 14 23	Unit Pavers
32 16 43 00	32 01 13 61	Asphalt Paving
32 17 13 23	11 12 16 00	Parking Control Equipment
32 17 13 23	11 12 16 00a	Prefabricated Control Booths
32 17 13 26	11 12 16 00	Parking Control Equipment
32 17 13 26	11 12 16 00a	Prefabricated Control Booths
32 17 16 00	32 01 13 61	Asphalt Paving
32 17 23 13	32 01 13 61	Asphalt Paving
32 17 23 13	03 31 13 00	Cement Concrete Pavement
32 17 23 13	32 01 11 53	Traffic Coatings
32 17 23 23	32 01 13 61	Asphalt Paving
32 17 23 23	03 31 13 00	Cement Concrete Pavement
32 17 23 23	32 01 11 53	Traffic Coatings
32 17 23 33	32 01 13 61	Asphalt Paving
32 17 23 33	03 31 13 00	Cement Concrete Pavement
32 17 23 33	32 01 11 53	Traffic Coatings



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SECTION 32 17 26 00 - TACTILE/DETECTABLE WARNING TILE

1.1 GENERAL

A. Description Of Work

1. This specification covers the furnishing and installation of materials for tactile/detectable warning tile. Products shall be as follows or as directed by the Owner. Installation procedures shall be in accordance with the product manufacturer's recommendations. Demolition and removal of materials shall be as required to support the work.

B. Submittals

1. Product data for each specified product.
2. Shop drawings, showing detailed plans of tile profile, fastener locations, and installation methods
3. Two (2) tile samples, minimum size 6" x 8" of the kind proposed for use.
4. Material Test Reports: Submit test reports from qualified independent testing laboratory indicating that materials proposed for use are in compliance with requirements and meet the properties indicated. All test reports shall be conducted on a cast-in-place tactile panel system as certified by a qualified independent testing laboratory.
5. Maintenance Instructions: Submit copies of manufacturer's specified maintenance practices for each type of tactile tile and accessory as required.

C. Quality Control

1. Americans with Disabilities Act (ADA): Provide tactile warning surfaces, which comply with the detectable warnings on walking surfaces, section of the Americans with Disabilities Act (Title 49 CFR TRANSPORTATION, PART 37.9 STANDARDS FOR ACCESSIBLE TRANSPORTATION FACILITIES, Appendix A, Section 4.29.2 DETECTABLE WARNINGS ON WALKING SURFACES.
2. California Code of Regulations (CCR): Provide only approved DSAAC detectable warning products as provided in the California Code of Regulations (CCR). Title 24, Part 1, Articles 2, 3 and 4 and Part 2, Section 205 definition of "Detectable Warning". Section 1127B.5 for "Curb Ramps" and Section 1133B.8.5 for "Detectable Warnings at Hazardous Vehicle Area's".
3. Performance: Tiles shall meet or exceed the following criteria:
 - a. Water Absorption: 0.35% maximum, when tested in accordance with ASTM D570.
 - b. Slip Resistance: 0.90 minimum combined wet/ dry static coefficient of friction on top of domes and field area, when tested in accordance with ASTM C1028.
 - c. Compressive Strength: 18,000 psi minimum, when tested in accordance with ASTM D695.
 - d. Tensile Strength: 10,000 psi minimum, when tested in accordance with ASTM D638.
 - e. Flexural Strength: 24,000 psi minimum, when tested in accordance with ASTM C293.
 - f. Gardner Impact: 450 inch-pounds per inch minimum, when tested in accordance with Geometry "GE" of ASTM D5420.
 - g. Chemical Stain Resistance: No reaction to 1% hydrochloric acid, urine, calcium chloride, stamp pad ink, gum and red aerosol paint, when tested in accordance with ASTM D543.
 - h. Wear Depth: 0.03" maximum, after 1000 abrasion cycles of 40 grit Norton Metallite sandpaper, when tested in accordance with ASTM D2486-Modified.
 - i. Flame Spread: 25 maximum, when tested in accordance with ASTM E84.
 - j. Accelerated Weathering: No deterioration, fading or chalking for 2000 hours, when tested in accordance with ASTM D2565.
4. Tactile warning tiles embedded in or adhered to concrete shall meet or exceed the following performance criteria:
 - a. Accelerated Aging and Freeze Thaw of Adhesive System: No cracking, delamination, warping, checking, blistering, color change, loosening, etc. when tested in accordance with ASTM D1037.
 - b. Salt and Spray Performance: No deterioration after 100 hours of exposure, when tested in accordance with ASTM B117.



- D. Delivery, Storage And Handling
 1. Tiles shall be suitably packaged or crated to prevent damage in shipment or handling. Finished surfaces shall be protected by sturdy wrappings, and tile type shall be identified by part number.
 2. Tiles shall be delivered to location at building site for storage prior to installation.
- E. Warranty
 1. Installed tiles shall be warranted for a minimum of five (5) years against failure of adhesives, fasteners and sealants.

1.2 PRODUCT

- A. Materials
 1. Vitrified Polymer Composite (VPC) tiles shall be an epoxy polymer composition with an ultra violet stabilized coating employing aluminum oxide particles in the truncated domes. The tile shall incorporate an in-line dome pattern of truncated domes. For wheelchair safety the field area shall consist of a non-slip surface with a minimum of 40 - 90° raised points 0.045" high, per square inch.
 2. Color: Safety Yellow, (Federal Color # 33538) colorfast, UV stabilized coating. Color shall be homogeneous throughout the tile.
- B. Cast-In-Place Tactile Tile
 1. Tile shall be minimum 1-3/8" thick, with minimum 3/8" thick face and ribs designed for after-pour embedment in concrete.
- C. Surface Applied Detectable Warning Surface Tile
 1. The tile shall have with countersunk fastening holes and perimeter beveled edges.
 2. Accessories:
 - a. Fasteners: Color matched, corrosion resistant, flat head drive anchor, 1/4" diameter x 1-3/4" long.
 - b. Adhesive: Urethane elastomeric adhesive.
 - c. Sealants: Epoxy two component sealant.
- D. Modular Paver Tactile Tile
 1. Pre-cast with a 1-3/8" thick reinforced epoxy polymer concrete core.
 - a. Polymer Concrete and/or epoxy resin properties shall meet or exceed the following criteria:

Tensile Strength of Resin:	greater than 7,000psi; ASTM D638
Modulus of Elasticity of Resin:	greater than 4,000psi; ASTM D638
Bond Strength of Polymeric Concrete:	greater than 8,000psi; ASTM C551
 2. Accessories:
 - a. Adhesive: Urethane elastomeric adhesive.
 - b. Backer Rod: ASTM C 1330, Type C (closed-cell material with a surface skin) **OR** Type O (open-cell material) **OR** Type B (bicellular material with a surface skin), **as directed**, as approved in writing by joint-sealant manufacturer for joint application indicated, and of size and density to control sealant depth and otherwise contribute to producing optimum sealant performance
- E. Surface Applied Detectable Guidance Tiles
 1. Accessories:
 - a. Adhesive: Heavy-duty polyurethane elastomeric adhesive.
 - b. Sealants: Heavy-duty polyurethane elastomeric sealant.
- F. Surface Applied Detectable Directional Bar Tiles
 1. Accessories:
 - a. Fasteners: Stainless steel low profile expansion anchors, 3/16" diameter by 2" long.

- b. Adhesive: Heavy-duty polyurethane elastomeric adhesive.
- c. Sealants: Heavy-duty polyurethane elastomeric sealant.

1.3 EXECUTION

A. Installation

- 1. Installation shall be in strict compliance with manufacturer's printed instructions.

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SECTION 32 18 16 13 - PLAYGROUND SURFACE SYSTEMS

1.1 GENERAL

A. Description Of Work

1. This specification covers the furnishing and installation of materials for playground surface systems. Products shall be as follows or as directed by the Owner. Installation procedures shall be in accordance with the product manufacturer's recommendations. Demolition and removal of materials shall be as required to support the work.

B. Summary

1. This Section includes the following:
 - a. Unitary synthetic seamless surface.
 - b. Synthetic, dual-density tile surface.
 - c. Organic loose-fill surface.
 - d. Inorganic loose-fill surface.

C. Definitions

1. Critical Height: Standard measure of shock attenuation. According to CPSC No. 325, this means "the fall height below which a life-threatening head injury would not be expected to occur."
2. SBR: Styrene-butadiene rubber.

D. Performance Requirements

1. Impact Attenuation: According to ASTM F 1292.
2. Accessibility of Surface Systems: According to ASTM F 1951.
3. Minimum Characteristics for Organic Loose-Fill Surfaces: According to ASTM F 2075.

E. Submittals

1. Product Data: For each type of product indicated.
2. Shop Drawings: Show the following:
 - a. Installation details for curbs, ramps, and accessories.
 - b. Colors and pattern of surfaces.
 - c. Location of wear mats in organic loose-fill surfaces.
 - d. Location of drainage accessories.
3. Samples: For each type of playground surface system indicated.
 - a. Minimum **1-quart (0.95-L)** loose-fill surface sealed in a container.
 - b. Minimum **6-by-6-inch- (150-by-150-mm-)** square Sample of unitary synthetic seamless **OR** synthetic tile **OR** synthetic, dual-density, tile, **as directed**, surface.
 - c. **6-inch (150-mm)** long by full-size cross section of border edging.
 - d. **Minimum 12-by-12-inch (300-by-300-mm)** Sample of geosynthetic fabric.
 - e. **Minimum 6-by-6-inch (150-by-150-mm)** Sample of geosynthetic, molded-sheet drainage panel.
4. Qualification Data: For Installer and testing agency.
5. Material Test Reports: For the following, from a qualified testing agency, indicating compliance with requirements:
 - a. Unitary synthetic seamless surface.
 - b. Synthetic tile surface.
 - c. Organic loose-fill surface.
 - d. Inorganic loose-fill surface.
6. Material Certificates: For each playground surface system product, signed by manufacturers.
7. Field quality-control test reports.
8. Maintenance Data: For playground surface system to include in maintenance manuals.
9. Warranty: Special warranty specified in this Section.

F. Quality Assurance



1. Installer Qualifications: An employer of workers trained and approved by manufacturer.
 2. Testing Agency Qualifications: An independent agency qualified according to ANSI Z34.1 for testing indicated.
 3. Source Limitations: Obtain playground surface system materials, including primers and binders, through one source from a single manufacturer.
 - a. Provide secondary materials including adhesives, primers, geosynthetics, and repair materials of type and from source recommended by manufacturer of playground surface system materials.
- G. Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of playground surface system that fail in materials or workmanship within specified warranty period.
1. Failures include, but are not limited to, the following:
 - a. Reduction in impact attenuation.
 - b. Deterioration of surface and other materials beyond normal weathering.
 2. Warranty Period: Three **OR** Five **OR** 10, **as directed**, years from date of Final Completion.

1.2 PRODUCTS

- A. Unitary Synthetic Seamless Surface
1. Surface System: Poured-in-place, single-layer system. Provide manufacturer's standard thickness as required for overall thickness indicated, tested for impact attenuation according to ASTM F 1292 and for accessibility according to ASTM F 1951.
 - a. Cushion Course: Manufacturer's standard blend of recycled SBR and EPDM rubber, particles forming an integral wearing course and cushion course, site mixed and applied.
 - b. Binder: Weather-resistant, UV-stabilized, flexible, nonhardening, 100 percent solids polyurethane complying with requirements of authorities having jurisdiction for nontoxic and low VOC content.
 - c. Critical Height: **3 feet (1 m) OR 4 feet (1.2 m) OR 5 feet (1.5 m) OR 6 feet (1.8 m) OR 7 feet (2.1 m) OR 8 feet (2.4 m) OR 9 feet (2.7 m) OR 10 feet (3 m) OR 12 feet (3.7 m), as directed.**
 - d. Overall Thickness: Not less than as required for critical height indicated **1-1/2 inches (38 mm) OR 2 inches (50 mm) OR 2-1/2 inches (64 mm) OR 3 inches (75 mm) OR 3-1/2 inches (89 mm) OR 4 inches (100 mm), as directed.**
 - e. Primer/Adhesive: Manufacturer's standard primer and weather-resistant, moisture-cured polyurethane adhesive suitable for unit, substrate, and location indicated.
 - f. Color(s): As selected from manufacturer's full range.
 2. Leveling and Patching Material: Portland cement-based grout or epoxy- or polyurethane-based formulation suitable for exterior use and approved by playground surface system manufacturer.
- B. Unitary Synthetic Dual-Density Seamless Surface
1. Surface System: Poured-in-place, two-layer system with wearing course over cushion course. Provide manufacturer's standard thickness for each layer as required for overall thickness indicated, tested for impact attenuation according to ASTM F 1292 and for accessibility according to ASTM F 1951.
 - a. Wearing Course: Formulation of EPDM rubber particles, with minimum of 20 percent and maximum of 26 percent of ethylene propylene-diene-saturated polymethylene main chain along with other organic and inorganic components.
 - b. Cushion Course: Manufacturer's standard formulation of recycled SBR particles and polyurethane, site mixed and applied.
 - c. Binder: Weather-resistant, UV-stabilized, flexible, nonhardening, 100 percent solids polyurethane complying with requirements of authorities having jurisdiction for nontoxic and low VOC content.
 - d. Lacquer Top Coat: Manufacturer's standard polyurethane-based formulation.

- e. Critical Height: **3 feet (1 m) OR [4 feet (1.2 m) OR 5 feet (1.5 m) OR 6 feet (1.8 m) OR 7 feet (2.1 m) OR 8 feet (2.4 m) OR 9 feet (2.7 m) OR 10 feet (3 m) OR 12 feet (3.7 m), as directed.**
 - f. Overall Thickness: Not less than as required for critical height indicated **1-1/2 inches (38 mm) OR 2 inches (50 mm) OR 2-1/2 inches (64 mm) OR 3 inches (75 mm) OR 3-1/2 inches (89 mm) OR 4 inches (100 mm) OR 4-1/2 inches (114 mm) OR 5 inches (125 mm) OR 5-1/2 inches (140 mm), as directed.**
 - g. Primer/Adhesive: Manufacturer's standard primer and weather-resistant, moisture-cured polyurethane adhesive suitable for unit, substrate, and location indicated.
 - h. Wearing Course Color(s): As selected from manufacturer's full range.
 - 1) Color **Pattern OR Graphics**: As directed.
2. Leveling and Patching Material: Portland cement-based grout or epoxy- or polyurethane-based formulation suitable for exterior use and approved by playground surface system manufacturer.
- C. Unitary Synthetic Tile Surface
1. Tile System: Manufacturer's standard blend of recycled SBR, EPDM rubber, or PVC particles forming an integral wearing course and cushion course, tested for impact attenuation according to ASTM F 1292 and for accessibility according to ASTM F 1951.
 - a. Unit Size: **24 by 24 inches (600 by 600 mm).**
 - b. Base Profile: With integral ribbed or grid-patterned underside forming channels for water drainage between surface and substrate.
 - c. Border Edge and Corner Units: Tapered, bevel-edged units that transition from the face of playground surface to the adjacent surface below it with a straight-sloped outside edge; size compatible with field units maintaining layout pattern continuity. Provide border edge and corner units where surface does not abut vertical surfaces.
 - d. Critical Height: **7 feet (2.1 m) OR 12 feet (3.7 m), as directed.**
 - e. Overall Thickness: Not less than as required for critical height indicated **1-3/4 inches (45 mm) OR 2-3/4 inches (70 mm) OR 4 inches (100 mm), as directed.**
 - f. Anchors: Manufacturer's standard.
 - g. Anchor Cement: Manufacturer's standard nonshrink grout or polymer resin.
 - h. Tile Color(s): **As directed.**
 - 1) Color **Pattern OR Graphics**: As selected from manufacturer's full range.
 - i. Filler/Sealant: Manufacturer's standard clear silicone or polyurethane filler/sealant suitable for exterior use.
 2. Leveling and Patching Material: Portland cement-based grout or epoxy- or polyurethane-based formulation suitable for exterior use and approved by playground surface system manufacturer.
- D. Organic Loose-Fill Surface
1. Wood Chips: Random-sized wood chips suitable for mulching trees and shrubs.
 2. Double-Shredded Bark Mulch: Random-sized bark, shredded twice, suitable for mulching trees and shrubs.
 3. Engineered Wood Fibers: Random-sized wood fibers, in manufacturer's standard fiber size, approximately 10 times longer than wide; containing no bark, leaves, twigs, or foreign or toxic materials according to ASTM F 2075; graded according to manufacturer's standard specification for material consistency for playground surfaces and for accessibility according to ASTM F 1951.
 - a. Critical Height: **6 feet (1.8 m) OR 9 feet (2.7 m) OR 10 feet (3 m) OR 11 feet (3.4 m), as directed.**
 - b. Uncompressed Material Depth: Not less than as required for critical height indicated **OR 6 inches (150 mm) OR 9 inches (229 mm) OR 12 inches (305 mm), as directed.**
- E. Inorganic Loose-Fill Surface
1. Inorganic Aggregate Materials: Clean, washed, and free of loam, clay, organic matter, debris, and other foreign substances.
 - a. Fine Sand: Complying with ASTM C 136 for the following sieve analysis test results; provide minimum depth of material with critical height indicated according to CPSC No. 325:

- 1) Sieve Sizes and Percent Passing through Screen: No. 16 passing 100 percent, No. 30 passing 98 percent, No. 50 passing 62 percent, No. 100 passing 17 percent, and No. 200 passing 0 to 1 percent.
 - b. Coarse Sand: Complying with ASTM C 136 for the following sieve analysis test results; provide minimum depth of material with critical height indicated according to CPSC No. 325:
 - 1) Sieve Sizes and Percent Passing through Screen: No. 4 passing 98 percent, No. 8 passing 73 percent, No. 16 passing 4 percent, No. 30 passing 1 percent, and No. 50 passing 0 to 1 percent.
 - c. Fine Gravel: Rounded, hard, durable stone, free of sand, with particle size less than **3/8 inch (9.5 mm)** in diameter complying with ASTM C 136 for the following sieve analysis test results; provide minimum depth of material with critical height indicated according to CPSC No. 325:
 - 1) Sieve Sizes and Percent Passing through Screen: **3/8 inch (9.5 mm)** passing 100 percent, No. 3-1/2 passing 93 percent, No. 4 passing 65 percent, No. 8 passing 8 percent, No. 16 passing 5 percent, and No. 30 passing 4 percent.
 - d. Medium Gravel: Rounded, hard, durable, riverbed gravel or tumbled stone, free of sand, with particle size less than **1/2 inch (13 mm)** in diameter complying with ASTM C 136 for the following sieve analysis test results; provide minimum depth of material with critical height indicated according to CPSC No. 325:
 - 1) Sieve Sizes and Percent Passing through Screen: **1/2 inch (13 mm)** passing 100 percent, **3/8 inch (9.5 mm)** passing 80 percent, **5/16 inch (8 mm)** passing 20 percent, No. 4 passing 8 percent, and No. 16 passing 3 percent.
 2. Shredded Tires: Rubber particles from 100 percent recycled tires, free from steel wires, rubber dust, and other foreign substances, tested for impact attenuation according to ASTM F 1292 and for accessibility according to ASTM F 1951.
 - a. Critical Height: **6 feet (1.8 m) OR 9 feet (2.7 m) OR 10 feet (3 m) OR 11 feet (3.4 m), as directed.**
 - b. Uncompressed Material Depth: Not less than as required for critical height indicated **OR 6 inches (150 mm) OR 9 inches (229 mm) OR 12 inches (305 mm), as directed.**
- F. Loose-Fill Accessories
1. Edgings: Anchored-in-place, weather-resistant containment barrier designed to minimize sharp edges, protrusions, and tripping hazards; formed by interconnected, modular units.
 - a. Polyethylene Units: UV-light-stabilized, 100 percent recycled polyethylene, not less than **1/4-inch (6-mm)** wall thickness; made into smooth-surfaced straight and curved units with radiused exposed edges and integral, molded-in color; in manufacturer's standard sizes.
 - 1) Color: As selected from manufacturer's full range.
 - b. Metal Units: Steel fabricated with radiused exposed edges and finished with PVC plastisol coating, straight **OR** right-angled corner, **as directed**, and curved units, in manufacturer's standard sizes.
 - 1) Color: As selected from manufacturer's full range.
 - c. Rubber Units: Compression molded from 100 percent recycled SBR, in manufacturer's standard sizes.
 - 1) Color: As selected from manufacturer's full range.
 - d. Anchor Stakes: Manufacturer's standard, of corrosion-resistant-coated metal or noncorrodible material, designed to be nonprotruding when installed, for connecting units and securing in-place.
 2. Stabilizing Mats: Manufacturer's standard, water-permeable PVC or rubber mats tested for impact attenuation according to ASTM F 1292, and rated for use in the following locations, with anchoring system designed to anchor mat securely to subgrade through engineered wood:
 - a. Location: At excessive wear areas and as follows:
 - 1) On top of loose-fill surface.
 - 2) Below top of loose-fill surface.
 - 3) On subgrade below loose-fill surface.

- 4) Under and in front of slide exits.
- 5) Under and around swings.
- 6) At finished grade around transfer stations at accessible perimeter.
- 7) At high-traffic areas and playground equipment where indicated.
- 8) Where indicated.
- b. Size: **36 by 36 inches (914 by 914 mm) OR 40 by 40 inches (1016 by 1016 mm) OR 48 by 48 inches (1200 by 1200 mm), as directed.**
- c. Color: As selected from manufacturer's full range.

G. Geosynthetics

1. Drainage/Separation Geotextile: Nonwoven, needle-punched geotextile, manufactured for subsurface drainage applications and made from polyolefins or polyesters; complying with the following minimum properties determined according to ASTM D 4759 and referenced standard test methods:
 - a. Weight: **4 oz./sq. yd. (136 g/sq. m)** according to ASTM D 5261.
 - b. Water Flow Rate: **100 gpm/sq. ft. (68 L/s per sq. m) OR 150 gpm/sq. ft. (102 L/s per sq. m), as directed,** according to ASTM D 4491.
2. Molded-Sheet Drainage Panel: Prefabricated, composite drainage panels made with drainage core and filter fabric.
 - a. Drainage Core: Three-dimensional, nonbiodegradable, molded-plastic-sheet material designed to effectively drain water under maximum fill pressures.
 - b. Fabric: Nonwoven, needle-punched geotextile, specifically manufactured as a filter geotextile and made from polyolefins or polyesters; complying with the following minimum properties determined according to ASTM D 4759 and referenced standard test methods:
 - 1) Weight: **4 oz./sq. yd. (136 g/sq. m)** according to ASTM D 5261.
 - 2) Water Flow Rate: **100 gpm/sq. ft. (68 L/s per sq. m) OR 150 gpm/sq. ft. (102 L/s per sq. m), as directed,** according to ASTM D 4491.
 - c. Minimum Flow Rate: **9 gpm/foot (1.9 L/s per m)** according to ASTM D 4491.
3. Weed-Control Barrier: Composite fabric geotextile consisting of woven, needle-punched polypropylene substrate bonded to a nonwoven polypropylene fabric, weighing not less than 4.8 oz./sq. yd. (160 g/sq. m).

1.3 EXECUTION

A. Preparation

1. General: Prepare substrates to receive surfacing products according to playground surface system manufacturer's written instructions. Verify that substrates are sound and without high spots, ridges, holes, and depressions.
2. Concrete **OR** Asphalt, **as directed**, Substrates: Provide sound surface free of laitance, efflorescence, curing compounds, and other contaminants incompatible with playground surface system.
 - a. Repair unsatisfactory surfaces and fill holes and depressions.
 - b. Mechanically scarify or otherwise prepare concrete substrates to achieve recommended degree of roughness.
 - c. Saw cut concrete **OR** asphalt, **as directed**, for terminal edges of playground surface systems as indicated.
 - d. Treat control joints and other nonmoving substrate cracks to prevent telegraphing through playground surface system.

B. Installation, General

1. General: Comply with playground surface system manufacturer's written installation instructions. Install playground surface system over area and in thickness indicated.

C. Geosynthetic Installation



1. General: Install geosynthetics according to playground surface system manufacturer's and geosynthetic manufacturer's written instructions.
 - a. Geotextiles: Completely cover area indicated, overlapping sides and edges a minimum of **4 inches (100 mm) OR 8 inches (200 mm)**, **as directed**, with manufacturer's standard treatment for **OR** overlapping loosely laid **OR** adhesively bonded, **as directed**, seams.
 - 1) Perimeter: Adhere edges on all sides to top of perimeter curb or footing.
- D. Installation Of Seamless Playground Surface Systems
1. Seamless Surface: Mix and apply components of playground surface system according to manufacturer's written instructions.
 - a. Substrate Primer: Apply over prepared substrate at manufacturer's standard spreading rate for type of substrate.
 - b. Cushion Course: Spread evenly over primed substrate to form a uniform layer applied at manufacturer's standard spreading rate in one continuous operation, with a minimum of cold joints.
 - c. Cushion Course: Lay out tile units from center marks established with principal perimeter edges, discounting minor offsets, so units at opposite edges of installation are of equal width. Adjust as necessary to avoid using cut widths that equal less than one-half of a unit at perimeter.
 - d. Intercoat Primer: Over cured cushion course, apply primer at manufacturer's standard spreading rate.
 - e. Wearing Course: Spread over primed base course to form a uniform layer applied at manufacturer's standard spreading rate in one continuous operation and, except where color changes, with no **OR** a minimum of, **as directed**, cold joints. Finish surface to produce manufacturer's standard wearing-surface texture.
 - 1) Where colored pattern is **OR** graphics are, **as directed**, indicated, place adjacent colored material as soon as placed colored material is sufficiently cured, using primer or adhesive if required by manufacturer's written instructions.
 - f. Edge Treatment: Flush **OR** Extended surface course **OR** Saw-cut base and vertical pour, **as directed**.
- E. Installation Of Tile Playground Surface Systems
1. Tile Units: Provide a uniform wearing surface with no unaligned units, raised edges, or surface imperfections.
 - a. Lay out units from center marks established with principal perimeter edges, discounting minor offsets, so units at opposite edges of installation are of equal width. Adjust as necessary to avoid using cut widths that equal less than one-half of a unit at perimeter. Allow for border edge.
 - 1) Alignment Axis and Pattern: Lay units along axis and in grid pattern indicated.
OR
Alignment Axis: Lay units square **OR** at a 45-degree angle, **as directed**, with playground equipment axis.
 - 2) Pattern: Lay units in straight-line grid pattern with joints aligned.
OR
Pattern: Lay units in half-unit, offset grid pattern with staggered joints.
 - b. Cut and fit units around playground equipment supports and vertical surfaces. Do not create voids greater than **3/8 inch (9.5 mm)** wide.
 - 1) Do not stretch units during installation.
 - c. Adhesively Applied Units: Adhere units to substrates using a full spread of adhesive applied to substrate or to unit and to each other.
 - d. Mechanically Fastened Units: Anchor to substrates.
 - e. Mechanically Attached Units (only for solid revulcanized rubber units): Mechanically attach all four sides of units, including border edge and corner units, to each other using number of fasteners per side as recommended by system manufacturer. Free lay sheet of attached units on substrate.

- f. Mechanically Attached Units Retained by Adhesively Applied Perimeter Units: Mechanically attach all four sides of units to each other using number of fasteners per side as recommended by system manufacturer. Adhere not less than one course of perimeter units and border edge and corner units to substrates using a full spread of adhesive applied to substrate or to unit and to each other.
 - g. Edge Borders: Maintain fully cushioned thickness.
 - h. Filler/Sealant: Mask area surrounding cutouts around playground equipment supports and other obstructions. Apply a full bead of filler/sealant, filling cutouts immediately after laying tile with cutout.
- F. Installation Of Loose-Fill Playground Surface Systems
- 1. Loose-Fill Edgings: Place as indicated, and permanently secure in place and attach to each other according to edging manufacturer's written instructions.
 - 2. Loose Fill: Place playground surface system materials including manufacturer's standard amount of excess material for compacting naturally with time **OR** including manufacturer's standard amount of excess material for compacting mechanically, **as directed**, to required depths after Installation of playground equipment support posts and foundations.
 - 3. Stabilizing Mats: Coordinate installation of mats and mat anchoring system with placing and compacting of loose-fill.
 - 4. Compacting and Grading: Uniformly compact and grade loose-fill according to manufacturer's written instructions to an even surface free from irregular surface changes as indicated.
 - 5. Finish Grading: Hand rake to a smooth finished surface and to required elevations.
- G. Field Quality Control
- 1. Testing Services: Testing and inspecting of completed applications of playground surface system shall take place according to ASTM F 1292.
 - 2. Remove and replace applications of playground surface system where test results indicate that it does not comply with requirements.
 - 3. Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of replaced or additional work with requirements.
- H. Protection
- 1. Seamless **OR** Tile, **as directed**, Systems: Prevent traffic over system for not less than 48 hours after installation.

END OF SECTION 32 18 16 13



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SECTION 32 18 16 13a - TRACK, COURT, AND PLAYGROUND MARKINGS

1.1 GENERAL

A. Description Of Work

1. This specification covers the furnishing of materials and the installation of track, court, and playground markings. Products shall be as follows or as directed by the Owner. Installation procedures shall be in accordance with the product manufacturer's recommendations. Demolition and removal of materials shall be as required to support the work.

B. Submittals

1. Submit product data and manufacturer's recommendations for each marking to be furnished.
2. Submit sample of each marking to be furnished.
3. Submit "Line Layout Drawing" prior to installation of marking and upon completion of markings, submit three (3) certified line layout drawings indicating all lines and colors.

C. Quality Assurance: Personnel shall have a minimum of three years marking experience.

D. Delivery, Storage and Handling: Deliver paint to site in original sealed containers or drums, with labels legible, intact and unbroken. Comply with all health and fire regulations.

E. Environmental Requirements: Do not install markings on wet or frozen surfaces. Comply with manufacturer's instructions for temperature requirements.

1.2 PRODUCTS

A. Manufacturers

1. Line Paint for Resilient Surface: Aliphatic polyurethane paint, such as Hi-Build Aliphatic Polyurethane paint by Sherwin-Williams, or approved equivalent.
2. Line Paint for Asphaltic Concrete Pavement: Latex traffic marking paint, such as Setfast Latex Traffic Marking paint by Sherwin-Williams, or approved equivalent.
3. Line Paint for Athletic Wearing Surface (Plexipave): 100% acrylic latex paint, such as Plexicolor by California Products, or approved equivalent.

1.3 EXECUTION

A. Application

1. Line Painting
 - a. Accurately measure and layout line markings.
 - b. Apply paint with mechanical equipment.
 - c. Paint lines as specified below under "Track Marking".
 - d. Provide uniform straight edges.
 - e. Apply not less than two coats in accordance with manufacturer's recommended rates.
 - f. Lines shall be **2 in. (50 mm)** wide unless otherwise specified.
2. Track Marking
 - a. Employ a licensed land surveyor to accurately measure and lay out line markings in accordance with National Federation of State High School Athletic Association Regulations or other Standards set forth by the Owner.
 - b. Events:
 - 1) 100 meter dash
 - 2) 200 meter dash
 - 3) 400 meter dash



- 4) 800 meter run
 - 5) 1600 meter run
 - 6) 3200 meter run
 - 7) One mile run
 - 8) 4 x 100 meter relay
 - 9) 4 x 200 meter relay
 - 10) 4 x 400 meter relay
 - 11) 4 x 800 meter relay
 - 12) 110 meter high hurdles
 - 13) 300 meter intermediate hurdles
 - 14) Girls 100 meter hurdles
 - 15) Girls 300 meter hurdles
 - c. Hurdle location markers: yellow hash marks.
 - d. Lane lines: white (min. 42 in. (105 cm) apart).
 - e. Exchange zones:
 - 1) 4 x100 m green
 - 2) 4 x 200 m blue
 - 3) 4 x 400 m yellow
 - 4) 12 in. (305 mm) across entire lane width.
 - f. Lane numbers: Stenciled in three locations from inside to outside. Numbers shall be 24 in. (60 cm) high and white in color.
 - g. Finish line to be located near bleachers.
 - h. All starts and finishes to be white.
- B. Cleaning: Upon completion of work, remove containers and debris and leave site in clean orderly condition acceptable to the Owner.
- C. Protection
- 1. Erect temporary barriers to protect paint during drying period.
 - 2. Protect markings from damage until completion of project.

END OF SECTION 32 18 16 13a

SECTION 32 18 16 13b - SYNTHETIC RUNNING TRACK SURFACE

1.1 GENERAL

A. Description Of Work

1. This specification covers the furnishing and installation of synthetic running track surface. Installation procedures shall be in accordance with the product manufacturer's recommendations. Demolition and removal of materials shall be as required to support the work.

B. Submittals: Submit the following:

1. Sample of the actual sport surface in the standard color(s) selected.
2. Technical data sheets of the product.
3. Adhesive product data sheets and manufacturer's certificate indicating approval for the proposed application.
4. Line paint data sheets and the manufacturer's certificate indicating approval for the proposed application.
5. Submit 3 copies of the maintenance instruction.

C. Delivery and Storage: Deliver and store the material in the original packaging with the labels intact in a controlled environment of a minimum temperature of 55°F (13°C) and under 50% relative humidity. Protect work until accepted by the Owner.

D. Warranty: Provide manufacturer's standard warranty.

1.2 PRODUCTS

A. Acrylic Color Coating System

1. Manufacturer: Copeland Coating Company or approved equivalent.
2. System shall consist of stone base, asphalt binder/top, cushion made of granulated rubber particles suspended in acrylic emulsions (**as directed**), acrylic filler coat(s), acrylic finish coat, and acrylic line paint.
3. Design and construction shall be by materials manufacturer.

B. Polyurethane

1. Manufacturer: Conica Sports Surfaces or approved equivalent.
2. Impermeable, full polyurethane, 3 layer athletic track system. In-situ applied with a granular colored EPDM finish. IAAF certified as required.

C. Rubber Granule Surface

1. Manufacturer: Atlas Track & Tennis or approved equivalent.
2. Rubber granules applied "dry" to the surface and adhered by spray application of a resin binder. This process is repeated until the specified thickness is achieved, allowing sufficient curing time between each application. The process is then finished with a structural spray coating of highly pigmented polyurethane coating.

D. Prefabricated Rubber Surface

1. Manufacturer: Mondo USA, or approved equivalent.
2. Prefabricated rubber sport surface to be 6 mm (1/4") **OR** 8mm (5/16") **OR** 10mm (3/8") **OR** 12mm (1/2") **OR** 14mm (9/16"), **as directed**, thickness, with a non-slip, non-reflecting, highly spike resistant top surface. Provided in manufacturer's standard colors.
3. Prefabricated rubber surface to be sheet goods, double durometer or homogenous vulcanized and calandered, with a particular closed cell structure, based on special isoprenic rubbers, mineral fillers, vulcanizing and stabilizing agents and color pigments, highly resistant to UV rays

and atmospherical agents, with system of differentiated elasticity between top surface and base, supplied in rolls of suitable size and thickness. Surface shall have a special texture including adhesive and striping

4. Prefabricated rubber sport surface to be manufactured in two layers, which are vulcanized together. The shore hardness of the lower layer to be less than the upper layer, shore hardness of the respected layers to be recommended by the manufacturer and within the limits hereinafter specified. Field laminated triple durometer are unacceptable.
5. Adhesive: Rubber sport surface adhesive to be two part polyurethane adhesive suitable for adherence of a sheet good to asphalt, concrete or urethane substrate. Adhesive to be supplied or approved/recommended by sport surface manufacturer.

E. Patching Compound: Patching compound to be supplied or approved/recommended by sport surface manufacturer.

F. Line marking: Line marking paint to be supplied by sport surface manufacturer.

1.3 EXECUTION

A. Installation

1. Install sport flooring in accordance with manufacturer's printed instructions.
2. Prefabricated sport flooring shall be unrolled and allowed to relax.
3. Cut and adjust prefabricated sport flooring prior to adhesion.
4. Mix adhesive in accordance with manufacturer's instructions.
5. Hold all seams in place with suitable weights for a minimum of 12 hours.
6. Lines to be painted as per manufacturer's recommendations.
7. Surface to be protected before, during and after installation until project's acceptance by the the Owner or his agent.

END OF SECTION 32 18 16 13b



Task	Specification	Specification Description
32 18 16 13	11 66 13 00	Playground Equipment And Structures
32 18 16 13	11 68 13 00	Recreational Facilities

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SECTION 32 18 23 29 - COLORED ATHLETIC WEARING SURFACE

1.1 GENERAL

A. Description Of Work

1. This specification covers the furnishing and installation of colored athletic wearing surface on asphaltic concrete base. Installation procedures shall be in accordance with the product manufacturer's recommendations. Demolition and removal of materials shall be as required to support the work.

- B. Submittals: Submit product data and manufacturer's application instruction.

1.2 PRODUCTS

- A. Manufacturer: Athletic wearing surface shall be the "Plexipave" system by California Products Corporation, 169 Waverly Street, Cambridge Ma. 02139 or approved equal.
- B. Plexipave Court Patch Binder prepared as per manufacturers recommendations.
- C. California Acrylic Resurfacer prepared as per manufacturers recommendations.
- D. Fortified Plexipave Job Mix prepared as per manufacturers recommendations.
- E. Plexipave Color Base as required to meet project requirements.
- F. Plexichrome Color as required to meet project requirements.

1.3 EXECUTION:

- A. Personnel used to install athletic wearing surface must have a minimum of three years experience and at least three jobs with similar square footage of placement.
- B. When required, asphaltic concrete base shall be placed to conform to manufacturer's planarity requirements.
- C. Protect adjacent surfaces not to receive coating during application.
- D. All finished surfaces must have a uniform appearance and be free of ridges and tool marks and shall not vary more than 1/8" in 10 feet measured in any direction.

END OF SECTION 32 18 23 29



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SECTION 32 18 23 29a - SYNTHETIC TURF

1.1 GENERAL

A. Description Of Work

1. This section covers the furnishing and/or installation of: synthetic turf with covers for cut-outs; paint lines and markings for football, soccer and baseball fields; the painting of a logo at midfield; line painter equipment, portable blower for ground clean-up, turf vacuum cleaner, and pylon markers. Installation procedures shall be in accordance with the product manufacturer's recommendations. Demolition and removal of materials shall be as required to support the work.

B. Submittals:

1. Turf covers for baseball infield cutouts.
2. Painting template for a logo.
3. Layouts for lines and markings of game fields.
4. Maintenance Manual: 2 copies, providing a full description of materials to be used for maintaining Synthetic Turf System.
5. Manufacturer's literature for line painter equipment, turf vacuum cleaner, and portable blowers.
6. Warranties: For synthetic turf, for line painter equipment, for turf vacuum cleaner, and for portable blowers.
7. Synthetic turf: Sample, technical data and manufacturer's directions for installation and maintenance.
8. Line Paint: Manufacturer's literature and application directions.

C. Warranties: The warranty submitted shall have the following characteristics:

1. Shall provide full coverage for eight (8) years, from date of first use.
2. Shall warrant materials and workmanship.
3. Shall warrant that the materials installed meet or exceed the product specifications.
4. Shall have a provision to either: (a) make repairs or (b) replace such portions of the installed materials that are no longer serviceable, to maintain a serviceable and playable surface, and make good without cost or expense to the Owner.
5. Shall state all limitations and exclusions.
6. Shall be a warranty from a single source covering workmanship and all self-manufactured or procured materials.
7. Warranty shall be for full value, not prorated.

1.2 PRODUCTS

A. Synthetic Turf

1. Synthetic turf shall be Astro Turf-8, by Astro Turf Industries, Inc., 809 Kenner Street, Dalton, Georgia 30720, or approved equivalent.
2. Turf fabric: Knitted of nylon 6.6 ribbon with a polyester filament backing yarns and weighing approximately 63 ounces per square yard.
3. Pile material: 500 denier, textured nylon, 6.6 ribbon with a 1/2-inch pile height to give the appearance of mown grass; weight 50 ounces per square yard; pigmented green and stabilized for outdoor exposure.
4. Backing Yarns: High strength polyester fiber yarns, heat set for maximum dimensional stability.

B. Underpad

1. Underpad: 5/8-inch thick, energy-absorbing, made of closed cell foam, reinforced with carbon black, and perforated for drainage.
2. Pad density: 7.5 pounds per cubic foot.
3. Compression module: 25%, 8 pounds per square inch.



4. Perforations: 3/8-inch holes, 3 on center in a staggered pattern, factory perforated.
- C. Adhesives for bonding the synthetic turf to the pad shall be weather-resistant to withstand the climate of the site and shall be compatible with the materials of the turf and pad.
- D. All butt seams of the turf surface shall be sewn and glued.
- E. Paint shall be Sherwin-Williams "Watch-Guard System Metalex" semi-gloss enamel, or approved equivalent.
- F. Line painter shall be Model 98-331, as manufactured by Binks Co., or approved equivalent, with 5 gallon pressure-tested tank, adjustable line marker, quick disconnect for ease of cleaning, 12" front pneumatic wheels, 5HP 4-cycle air-cooled gasoline engine, air-actuated spray gun, dual cylinder compressor.
- G. Turf vacuum cleaner shall be Model BT-80-VIC, manufactured by the Billy Goat Industries, Inc., Lees Summit, MO, or approved equivalent. Vacuum shall be 8 HP Push-gasoline Big Wheel model complete with 5" intake hose kit (Part No. 800521) exhaust hose kit (Part No. 800077), and caster assembly (Part No. 800065).
- H. Portable Blower for Ground Cleanup
 1. Windmill "Fast-Blo", Model No. 22B hand-held gas power blower as supplied by A.M. Leonard Inc., Piqua, Ohio, or approved equivalent.
 2. Variable speed control, 2-cycle gas engine type, weighing 10 pounds.
- I. Football Pylons: Model No. "WP-12"
 1. "Ethafoam", water and mildew resistant, size 4" x 4" x18", of standard bright color.
 2. Weighted: Springs back upon impact.
 3. Provide two (2) sets of twelve (12) pylons for a total of 24, for football field.
- J. Soccer Flags
 1. Soccer Flags: Model "WSF" as manufactured by Marty Gilman, Inc., Gilman, CT. 06336, or approved equivalent.
 2. Provide two (2) sets of four (4) flags for a total of eight, for soccer field.
- K. Baseball Infield Conversion System
 1. Submit Shop Drawings indicating method of detailing conversion panels for approval.
 2. Panels shall be removable in conversion area.
 3. Cut panels from same synthetic turf material as football field, to match.
 4. Provide spacers and pad wedges.

1.3 EXECUTION

- A. Before any synthetic turf is installed, the Contractor shall inspect the asphaltic concrete base and, when satisfied with its condition, shall notify the Owner in writing of acceptance of the base.
- B. A manufacturer's representative shall be present at the job site when the synthetic turf is installed. Turf shall be laid in strict accordance with the manufacturer's instructions by workmen who are skilled in this type of work.
- C. Turf material shall be protected before, during and after installation.
- D. Installed work and materials of other trades shall be protected.

- E. Assurance
1. Qualified bidders must have successfully installed at least five (5) other outdoor installations of synthetic stadium surface within the last three (3) years of a type described herein.
 2. The field installation shall be made under the direct, active, personal supervision of technical representatives of the synthetic turf manufacturer. All key positions shall be manned by experienced employees of the installer.
 3. The synthetic turf contractor shall keep a full-time superintendent on the project during the installation of the synthetic turf.
 4. The synthetic turf system supplied shall be of previous acceptance at all levels of competition, including University and Professional.
- F. Underpad Installation
1. At "float drain" system: strip glue underpad at all joints.
 2. At "vertical drain" system: provide intermittent gluing at a spread rate of 150-160 sq. ft./gal.
 3. Sew Pad joints, using thread and stitching recommended by the synthetic turf manufacturer.
 4. Lay out work so that seams of the underpad are offset from the seams of turf, but not less than 12".
- G. Turf Installation
1. The synthetic turf shall be bonded to the pad with no wrinkles, ripples or bubbles. Slits in the fabric to relieve such defects are not permitted. Joints in the turf shall be offset from joints of the pad by not less than 12".
 2. Side seams in the fabric shall be at 15'-0" intervals, at 5-yard lines for the football field. There shall be no cross or head seams.
 3. Sew seams with high strength polyester fiber cord and lay with a bed of adhesive. Seams shall be flat, tight and permanent, with no separation or fraying.
 4. Covers for the baseball infield cut-outs shall be flush and tight. Install covers and check for proper fittings.
 5. Insert edges of turf in trench drain receptor at perimeter of field for "float drain" systems; terminated edges at concrete curb and wood nailer at "vertical drain" systems.
 6. Provide covering caps for football and soccer goal posts and markers within the playing fields.
 7. At completion, remove all excess materials and all debris resulting from operations of Work in this Section. Leave entire Work in neat, clean condition.
- H. Painting
1. Lines and markings for game fields shall be painted in accordance with the approved Shop Drawings.
 2. Any logo shall be painted at midfield in accordance with the approved Shop Drawings.
- I. Maintenance
1. Manual shall describe the materials, devices and procedures to be followed for use and maintenance of the synthetic turf system, including the cleaning, paint application and removal, and conversion techniques. Include any precautions required by the warranty.
 2. Training: Give demonstrations and training sessions, devoting a sufficient amount of time to thoroughly instruct the Owner's personnel in operation and maintenance (for cleaning, conversion of baseball-to-football, and line striping) of the synthetic turf system and equipment.
- J. Acceptance
1. Before the acceptance of the work, should any imperfect areas or spots develop in the surface, such areas shall be removed and replaced with new materials.
 2. All such repair work shall be done at no additional cost to the Owner.
- K. At the completion of the Work, remove all material scraps, debris, and equipment from the site and leave the synthetic turf area ready for use.



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Task	Specification	Specification Description
32 18 23 29	32 18 16 13a	Track, Court, And Playground Markings
32 18 23 29	11 68 23 13	Playing Fields
32 18 23 33	32 18 23 29	Colored Athletic Wearing Surface
32 18 23 33	32 18 23 29a	Synthetic Turf
32 18 23 33	32 18 16 13a	Track, Court, And Playground Markings
32 18 23 33	32 18 16 13b	Synthetic Running Track Surface
32 18 23 39	32 18 23 29	Colored Athletic Wearing Surface
32 18 23 39	32 18 23 29a	Synthetic Turf
32 18 23 39	32 18 16 13a	Track, Court, And Playground Markings
32 18 23 39	32 18 16 13b	Synthetic Running Track Surface
32 18 23 53	32 18 16 13a	Track, Court, And Playground Markings
32 18 23 53	11 68 23 13	Playing Fields
32 18 23 56	32 18 23 29	Colored Athletic Wearing Surface
32 18 23 56	32 18 23 29a	Synthetic Turf
32 18 23 56	32 18 16 13a	Track, Court, And Playground Markings
32 18 23 56	11 68 23 13	Playing Fields
32 18 23 61	32 18 23 29	Colored Athletic Wearing Surface
32 18 23 61	32 18 23 29a	Synthetic Turf
32 18 23 61	32 18 16 13a	Track, Court, And Playground Markings

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SECTION 32 31 11 00 - CHAIN-LINK FENCES AND GATES

1.1 GENERAL

A. Description Of Work

1. This specification covers the furnishing and installation of materials for chain-link fences and gates. Products shall be as follows or as directed by the Owner. Installation procedures shall be in accordance with the product manufacturer's recommendations. Demolition and removal of materials shall be as required to support the work.

B. Summary

1. Section Includes:
 - a. Chain-link fences.
 - b. Gates: Manually and Motor operated, horizontal slide and swing.

C. Performance Requirements

1. Delegated Design: Design chain-link fences and gates, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.
2. Structural Performance: Chain-link fence and gate framework shall withstand the effects of gravity loads and the following loads and stresses within limits and under conditions indicated according to ASCE/SEI 7:
 - a. Minimum Post Size and Maximum Spacing: Determine according to CLFMI WLG 2445, based on mesh size and pattern specified and on the following:
 - 1) Wind Loads: **<Insert loads required for Project location>**.
 - 2) Exposure Category: **B OR C OR D, as directed**.
 - 3) Fence Height: **10 feet (3 m)**.
 - 4) Material Group: **IA, ASTM F 1043, Schedule 40 steel pipe OR IC, electric-resistance-welded round steel pipe, as directed**.
3. Lightning Protection System: Maximum grounding-resistance value of 25 ohms under normal dry conditions.

D. Submittals

1. Product Data: For each type of product indicated. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for chain-link fences and gates.
 - a. Fence and gate posts, rails, and fittings.
 - b. Chain-link fabric, reinforcements, and attachments.
 - c. Accessories: Privacy slats **OR** Barbed wire **OR** Barbed tape, **as directed**.
 - d. Gates and hardware.
 - e. Gate operators, including operating instructions.
 - f. Motors: Show nameplate data, ratings, characteristics, and mounting arrangements.
2. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work. Show accessories, hardware, gate operation, and operational clearances.
 - a. Gate Operator: Show locations and details for installing operator components, switches, and controls. Indicate motor size, electrical characteristics, drive arrangement, mounting, and grounding provisions.
 - b. Wiring Diagrams: For power, signal, and control wiring.
3. Samples: Prepared on Samples of size indicated below:
 - a. Polymer-Coated Components: In **6-inch (150-mm)** lengths for components and on full-sized units for accessories.
4. Delegated-Design Submittal: For chain-link fences and gate framework indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

5. Qualification Data: For qualified professional engineer **OR** testing agency **OR** factory-authorized service representative, **as directed**.
6. Product Certificates: For each type of chain-link fence, operator, and gate, from manufacturer.
7. Product Test Reports: For framing strength according to ASTM F 1043.
8. Field quality-control reports.
9. Operation and Maintenance Data: For the following to include in emergency, operation, and maintenance manuals:
 - a. Polymer finishes.
 - b. Gate hardware.
 - c. Gate operator.
10. Warranty: Sample of special warranty.

E. Quality Assurance

1. Testing Agency Qualifications: For testing fence grounding. Member company of NETA or an NRTL.
 - a. Testing Agency's Field Supervisor: Currently certified by NETA to supervise on-site testing.
2. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
3. Emergency Access Requirements: Comply with requirements of authorities having jurisdiction for gates with automatic gate operators serving as a required means of access.
4. Preinstallation Conference: Conduct conference at Project site.

F. Project Conditions

1. Field Measurements: Verify layout information for chain-link fences and gates shown on Drawings in relation to property survey and existing structures. Verify dimensions by field measurements.

G. Warranty

1. Special Warranty: Manufacturer's standard form in which manufacturer **OR** Installer, **as directed**, agrees to repair or replace components of chain-link fences and gates that fail in materials or workmanship within specified warranty period.
 - a. Failures include, but are not limited to, the following:
 - 1) Faulty operation of gate operators and controls.
 - 2) Deterioration of metals, metal finishes, and other materials beyond normal weathering.
 - b. Warranty Period: Five **OR** 15, **as directed**, years from date of Final Completion.

1.2 PRODUCTS

A. Chain-Link Fence Fabric

1. General: Provide fabric in one-piece heights measured between top and bottom of outer edge of selvage knuckle or twist. Comply with CLFMI Product Manual and with requirements indicated below:
 - a. Fabric Height: As indicated on Drawings **OR** As directed.
 - b. Steel Wire Fabric: Wire with a diameter of **0.192 inch (4.88 mm) OR 0.148 inch (3.76 mm) OR 0.120 inch (3.05 mm) OR 0.113 inch (2.87 mm), as directed.**
 - 1) Mesh Size: **2-1/8 inches (54 mm) OR 2 inches (50 mm) OR 1-3/4 inches (44 mm) OR 1 inch (25 mm), as directed.**
 - 2) Aluminum-Coated Fabric: ASTM A 491, Type I, **0.40 oz./sq. ft. (122 g/sq. m) OR 0.35 oz./sq. ft. (107 g/sq. m) OR 0.30 oz./sq. ft. (92 g/sq. m), as directed.**
 - 3) Zinc-Coated Fabric: ASTM A 392, Type II, Class 1, **1.2 oz./sq. ft. (366 g/sq. m) OR Class 2, 2.0 oz./sq. ft. (610 g/sq. m), as directed**, with zinc coating applied before **OR** after, **as directed**, weaving.

- 4) Zn-5-Al-MM Aluminum-Mischmetal-Coated Fabric: ASTM F 1345, Type III, Class 1, **0.60 oz./sq. ft. (183 g/sq. m) OR Class 2, 1.0 oz./sq. ft. (305 g/sq. m), as directed.**
- 5) Polymer-Coated Fabric: ASTM F 668, Class 1 **OR** Class 2a **OR** Class 2b, **as directed**, over aluminum **OR** zinc **OR** Zn-5-Al-MM-alloy, **as directed**, -coated steel wire.
 - a) Color: Dark green **OR** Olive green **OR** Brown **OR** Black **OR** As selected from manufacturer's full range, **as directed**, complying with ASTM F 934.
- 6) Coat selvage ends of fabric that is metallic coated before the weaving process with manufacturer's standard clear protective coating.
- c. Aluminum Wire Fabric: ASTM F 1183, with mill **OR** caustic-cleaned or etched, **as directed**, finish, and wire diameter of **0.148 inch (3.76 mm) OR 0.192 inch (4.88 mm), as directed.**
 - 1) Mesh Size: **2 inches (50 mm) OR 1 inch (25 mm), as directed.**
- d. Selvage: Knuckled at both selvages **OR** Twisted top and knuckled bottom, **as directed.**

B. Fence Framing

1. Posts and Rails: Comply with ASTM F 1043 for framing, including rails, braces, and line; terminal; and corner posts. Provide members with minimum dimensions and wall thickness according to ASTM F 1043 or ASTM F 1083, **as directed**, based on the following:
 - a. Fence Height: **72 inches (1830 mm) OR 96 inches (2440 mm) OR** As indicated on Drawings, **as directed.**
 - b. Light Industrial Strength: Material Group IC-L, round steel pipe, electric-resistance-welded pipe **OR** Group II-L, roll-formed steel C-section shapes **OR** Group III-L, hot-rolled H-beam shapes **OR** Group IV, Alternative Design, **as directed.**
 - 1) Line Post: **1.9 inches (48 mm) in diameter OR 2.375 inches (60 mm) in diameter OR 2.875 inches (73 mm) in diameter OR 2.25 by 1.7 inches (57 by 43 mm), as directed.**
 - 2) End, Corner and Pull Post: **2.375 inches (60 mm) OR 2.875 inches (73 mm) OR 4.0 inches (102 mm) OR 2.25 by 1.7 inches (57 by 43 mm), as directed.**
 - c. Heavy Industrial Strength: Material Group IA, round steel pipe, Schedule 40 **OR** Group IC, round steel pipe, electric-resistance-welded pipe **OR** Group II, roll-formed steel C-section shapes **OR** Group III, hot-rolled H-beam shapes **OR** Group IV, Alternative Design, **as directed.**
 - 1) Line Post: **1.9 inches (48 mm) in diameter OR 2.375 inches (60 mm) in diameter OR 2.875 inches (73 mm) in diameter OR 4.0 inches (102 mm) in diameter OR 6.625 inches (168 mm) in diameter OR 1.875 by 1.63 inches (48 by 41 mm) OR 2.25 by 1.70 inches (67 by 43 mm) OR 3.25 by 2.50 inches (83 by 64 mm), as directed.**
 - 2) End, Corner and Pull Post: **2.375 inches (60 mm) in diameter OR 2.875 inches (73 mm) in diameter OR 4.0 inches (102 mm) in diameter OR 6.625 inches (168 mm) in diameter OR 2.25 by 1.70 inches (67 by 43 mm) OR 3.25 by 2.50 inches (83 by 64 mm) OR 3.5 by 1.5 inches (89 by 38 mm), as directed.**
 - d. Horizontal Framework Members: Intermediate, top and bottom rails, **as directed**, complying with ASTM F 1043.
 - 1) Top Rail: **1.66 inches (42 mm) in diameter OR 1.25 by 1.63 inches (32 by 41 mm), as directed.**
 - e. Brace Rails: Comply with ASTM F 1043.
 - f. Metallic Coating for Steel Framing:
 - 1) Type A, consisting of not less than minimum **2.0-oz./sq. ft. (0.61-kg/sq. m)** average zinc coating per ASTM A 123/A 123M or **4.0-oz./sq. ft. (1.22-kg/sq. m)** zinc coating per ASTM A 653/A 653M.
 - 2) Type B, zinc with organic overcoat, consisting of a minimum of **0.9 oz./sq. ft. (0.27 kg/sq. m)** of zinc after welding, a chromate conversion coating, and a clear, verifiable polymer film.
 - 3) External, Type B, zinc with organic overcoat, consisting of a minimum of **0.9 oz./sq. ft. (0.27 kg/sq. m)** of zinc after welding, a chromate conversion coating, and a clear,

verifiable polymer film. Internal, Type D, consisting of 81 percent, not less than **0.3-mil- (0.0076-mm-)** thick, zinc-pigmented coating.

- 4) Type C, Zn-5-Al-MM alloy, consisting of not less than **1.8-oz./sq. ft. (0.55-kg/sq. m)** coating.
- 5) Coatings: Any coating above.
- g. Polymer coating over metallic coating.
 - 1) Color: Match chain-link fabric **OR** Dark green **OR** Olive green **OR** Brown **OR** Black **OR** As selected from manufacturer's full range, **as directed**, complying with ASTM F 934.

C. Tension Wire

1. Metallic-Coated Steel Wire: **0.177-inch- (4.5-mm-)** diameter, marcelled tension wire complying with ASTM A 817 and ASTM A 824, with the following metallic coating:
 - a. Type I, aluminum coated (aluminized).
 - b. Type II, zinc coated (galvanized) by hot-dip **OR** electrolytic, **as directed**, process, with the following minimum coating weight:
 - 1) Class 3: Not less than **0.8 oz./sq. ft. (244 g/sq. m)** of uncoated wire surface.
 - 2) Class 4: Not less than **1.2 oz./sq. ft. (366 g/sq. m)** of uncoated wire surface.
 - 3) Class 5: Not less than **2 oz./sq. ft. (610 g/sq. m)** of uncoated wire surface.
 - 4) Matching chain-link fabric coating weight.
 - c. Type III, Zn-5-Al-MM alloy with the following minimum coating weight:
 - 1) Class 60: Not less than **0.6 oz./sq. ft. (183 g/sq. m)** of uncoated wire surface.
 - 2) Class 100: Not less than **1 oz./sq. ft. (305 g/sq. m)** of uncoated wire surface.
 - 3) Matching chain-link fabric coating weight.
2. Polymer-Coated Steel Wire: **0.177-inch- (4.5-mm-)** **OR** **0.148-inch- (3.8-mm-)**, **as directed**, diameter, tension wire complying with ASTM F 1664, Class 1 **OR** Class 2a **OR** Class 2b, **as directed**, over aluminum **OR** zinc **OR** Zn-5-Al-MM-alloy, **as directed**, -coated steel wire.
 - a. Color: Match chain-link fabric **OR** Dark green **OR** Olive green **OR** Brown **OR** Black **OR** As selected from manufacturer's full range, **as directed**, complying with ASTM F 934.
3. Aluminum Wire: **0.192-inch- (4.88-mm-)** diameter tension wire, mill finished, complying with **ASTM B 211 (ASTM B211M)**, Alloy 6061-T94 with **50,000-psi (344-MPa)** minimum tensile strength.

D. Swing Gates

1. General: Comply with ASTM F 900 for gate posts and single **OR** double, **as directed**, swing gate types. Provide automated vehicular gates that comply with ASTM F 2200, **as directed**.
 - a. Gate Leaf Width: **36 inches (914 mm)** **OR** As indicated, **as directed**.
 - b. Gate Fabric Height: **72 inches (1830 mm)** or less **OR** More than **72 inches (1830 mm)** **OR** As indicated, **as directed**.
2. Pipe and Tubing:
 - a. Zinc-Coated Steel: Comply with ASTM F 1043 and ASTM F 1083; protective coating and finish to match fence framing **OR** manufacturer's standard protective coating and finish, **as directed**.
 - b. Aluminum: Comply with ASTM B 429/B 429M; mill **OR** manufacturer's standard, **as directed**, finish.
 - c. Gate Posts: Round tubular steel **OR** Rectangular tubular steel **OR** Round tubular aluminum **OR** Rectangular tubular aluminum, **as directed**.
 - d. Gate Frames and Bracing: Round tubular steel **OR** Rectangular tubular steel **OR** Round tubular aluminum **OR** Rectangular tubular aluminum, **as directed**.
3. Frame Corner Construction: Welded **OR** Assembled with corner fittings, **as directed**.
4. Extended Gate Posts and Frame Members: Extend gate posts and frame end members above top of chain-link fabric at both ends of gate frame **12 inches (300 mm)** **OR** as indicated, **as directed**, to attach barbed wire **OR** tape, **as directed**, assemblies.
5. Hardware:

- a. Hinges: 180-degree inward **OR** 180-degree outward **OR** 360-degree inward and outward, **as directed**, swing.
 - b. Latches permitting operation from both sides of gate with provision for padlocking accessible from both sides of gate, **as directed**.
 - c. Padlock and Chain: Owner furnished.
 - d. Lock: Manufacturer's standard internal device furnished in lieu of gate latch, **as directed**.
 - e. Closer: Manufacturer's standard, **as directed**.
- E. Horizontal-Slide Gates
1. General: Comply with ASTM F 1184 for gate posts and single **OR** double, **as directed**, sliding gate types. Provide automated vehicular gates that comply with ASTM F 2200, **as directed**.
 - a. Classification: Type I Overhead Slide (opening widths to 40 feet (12.2 m) with an overhead clearance of up to 22 feet (6.7 m)).
 - 1) Gate Leaf Width: As indicated **OR** As directed.
 - 2) Gate Fabric Height: **72 inches (1830 mm)** or less **OR** More than **72 inches (1830 mm)** **OR** As indicated, **as directed**.
 - b. Classification: Type II Cantilever Slide (opening widths to 30 feet (9.1 m) and heights to 8 feet (2.44 m))
 - 1) Class 1 with external **OR** Class 2 with internal, **as directed**, roller assemblies.
 - 2) Gate Frame Width and Height: **48 inches (1200 mm)** wide or less by **72 inches (1830 mm)** high or less **OR** More than **48 inches (1200 mm)** wide by any height **OR** As indicated, **as directed**.
 2. Pipe and Tubing:
 - a. Zinc-Coated Steel: Protective coating and finish to match fence framing **OR** Manufacturer's standard protective coating and finish, **as directed**.
 - b. Aluminum: Comply with ASTM B 429/B 429M; mill **OR** manufacturer's standard, **as directed**, finish.
 - c. Gate Posts: Comply with ASTM F 1184. Provide round tubular steel **OR** rectangular tubular steel **OR** round tubular aluminum **OR** rectangular tubular aluminum, **as directed**, posts.
 - d. Gate Frames and Bracing: Round tubular steel **OR** Rectangular tubular steel **OR** Round tubular aluminum **OR** Rectangular tubular aluminum, **as directed**.
 3. Frame Corner Construction: Welded **OR** Assembled with corner fittings, **as directed**.
 4. Extended Gate Posts and Frame Members: Extend gate posts and frame end members above top of chain-link fabric at both ends of gate frame **12 inches (300 mm)** **OR** as indicated, **as directed**, as required to attach barbed wire **OR** tape, **as directed**, assemblies.
 5. Overhead Track Assembly: Manufacturer's standard track, with overhead framing supports, bracing, and accessories, engineered to support size, weight, width, operation, and design of gate and roller assemblies.
 6. Hardware:
 - a. Latches permitting operation from both sides of gate with provision for padlocking accessible from both sides of gate, **as directed**.
 - b. Padlock and Chain: Owner furnished.
 - c. Lock: Manufacturer's standard internal device furnished in lieu of gate latch, **as directed**.
 - d. Hangers, roller assemblies, and stops fabricated from galvanized steel **OR** galvanized malleable iron **OR** mill-finished Grade 319 aluminum-alloy casting with stainless-steel fasteners, **as directed**.
- F. Fittings
1. General: Comply with ASTM F 626.
 2. Post Caps: Provide for each post.
 - a. Provide line post caps with loop to receive tension wire or top rail.
 3. Rail and Brace Ends: For each gate, corner, pull, and end post.
 4. Rail Fittings: Provide the following:
 - a. Top Rail Sleeves: Pressed-steel or round-steel tubing **OR** Aluminum Alloy 6063, **as directed**, not less than **6 inches (152 mm)** long.

- b. Rail Clamps: Line and corner boulevard clamps for connecting intermediate, and bottom, **as directed**, rails in the fence line-to-line posts.
5. Tension and Brace Bands: Pressed steel **OR** Aluminum Alloy 6063, **as directed**.
6. Tension Bars: Steel **OR** Aluminum **OR** Fiberglass, **as directed**, length not less than **2 inches (50 mm)** shorter than full height of chain-link fabric. Provide one bar for each gate and end post, and two for each corner and pull post, unless fabric is integrally woven into post.
7. Truss Rod Assemblies: Steel, hot-dip galvanized after threading **OR** Mill-finished aluminum, **as directed**, rod and turnbuckle or other means of adjustment.
8. Barbed Wire Arms: Pressed steel or cast iron **OR** Aluminum, **as directed**, with clips, slots, or other means for attaching strands of barbed wire, and means for attaching to posts **OR** integral with post cap, **as directed**; for each post unless otherwise indicated, and as follows:
- Provide line posts with arms that accommodate top rail or tension wire.
 - Provide corner arms at fence corner posts, unless extended posts are indicated.
 - Type I, single slanted arm.
 - Type II, single vertical arm.
 - Type III, V-shaped arm.
 - Type IV, A-shaped arm.
9. Tie Wires, Clips, and Fasteners: According to ASTM F 626.
- Standard Round Wire Ties: For attaching chain-link fabric to posts, rails, and frames, complying with the following:
 - Hot-Dip Galvanized Steel: **0.106-inch- (2.69-mm-)** **OR** **0.148-inch- (3.76-mm-)**, **as directed**, diameter wire; galvanized coating thickness matching coating thickness of chain-link fence fabric, **as directed**.
 - Aluminum: **ASTM B 211 (ASTM B 211M)**; Alloy 1350-H19; **0.148-inch- (3.76-mm-)** **OR** **0.192-inch- (4.88-mm-)**, **as directed**, diameter, mill-finished wire.
10. Finish:
- Metallic Coating for Pressed Steel or Cast Iron: Not less than **1.2 oz. /sq. ft. (366 g /sq. m)** zinc.
 - Polymer coating over metallic coating.
 - Aluminum: Mill finish.
- G. Privacy Slats
- Material: PVC, UV-light stabilized, flame resistant, four ply, **as directed**, not less than **0.006 inch (0.15 mm)** **OR** **0.023 inch (0.58 mm)**, **as directed**, thick; attached to not less than **0.0475-inch- (1.21-mm-)** diameter, twisted galvanized wire; hedge-type lattice, **as directed**; sized to fit mesh specified for direction indicated.
OR
 Material: Polyethylene tubular slats, not less than **0.023 inch (0.58 mm)** thick, manufactured for chain-link fences from virgin polyethylene containing UV inhibitor, sized to fit mesh specified for direction indicated; with vandal-resistant fasteners and lock strips **OR** fins for increased privacy factor, **as directed**.
OR
 Material: Fiber-glass-reinforced plastic, UV-light stabilized, not less than **0.06 inch (1.5 mm)** thick, sized to fit mesh specified for direction indicated; with vandal-resistant fasteners and lock strips, **as directed**.
OR
 Material: Aluminum, not less than **0.01 inch (0.25 mm)** thick, sized to fit mesh specified for direction indicated.
OR
 Material: Redwood, **5/16 inch (7.9 mm)** thick, sized to fit mesh specified for direction indicated.
 - Color: As indicated by manufacturer's designations **OR** As selected from manufacturer's full range **OR** As indicated on Drawings, **as directed**.
- H. Barbed Wire

1. Steel Barbed Wire: Comply with ASTM A 121, for two-strand barbed wire, **0.099-inch- (2.51-mm-)** diameter line wire with **0.080-inch- (2.03-mm-)** diameter, four-point round barbs spaced not more than **5 inches (127 mm)** o.c.
 - a. Aluminum Coating: Type A.
 - b. Zinc Coating: Type Z, Class 3.
 2. Polymer-Coated, Galvanized-Steel Barbed Wire: Comply with ASTM F 1665 two-strand barbed wire, **0.080-inch- (2.03-mm-)** diameter line wire with **0.080-inch- (2.03-mm-)** diameter, four-point round aluminum alloy **OR** galvanized-steel, **as directed**, barbs spaced not more than **5 inches (127 mm)** o.c.:
 - a. Polymer Coating: Class 1 **OR** Class 2a **OR** Class 2b, **as directed**, over aluminum **OR** zinc **OR** Zn-5-Al-MM-alloy, **as directed**, -coated steel wire.
 - 1) Color: Match chain-link fabric **OR** Dark green **OR** Olive green **OR** Brown **OR** Black **OR** As selected from manufacturer's full range, **as directed**, complying with ASTM F 934.
- I. Barbed Tape
1. Wire-Reinforced Tape: ASTM F 1910; with four-point, needle-sharp barbs permanently cold clenched around a core wire.
 - a. Core Wire: High-tensile-strength, zinc-coated steel **OR** stainless steel, **as directed**.
 2. Clips: Stainless steel, **0.065 inch (1.7 mm)** thick by **0.375 inch (9.5 mm)** wide, capable of withstanding a minimum **150-lbf (667-N)** pull load to limit extension of coil, resulting in a concertina pattern when deployed.
 3. Tie Wires: Stainless steel, **0.065 inch (1.7 mm)** in diameter.
 4. Fabrication: Continuous coils of barbed tape as defined in ASTM F 1379 for the following characteristics:
 - a. Configuration: Single **OR** Double, **as directed**, coil.
 - b. Style: Helical **OR** Concertina, **as directed**, pattern.
 - c. Coil Diameter(s): **18 inches (457 mm) OR 24 inches (610 mm) OR 24-inch (610-mm)** inner coil and **30-inch (762-mm)** outer coil **OR** As indicated on Drawings, **as directed**.
 - d. Coil Loop Spacing(s): **12 inches (300 mm) OR** Manufacturer's standard **OR** As indicated on Drawings, **as directed**.
 - e. Barb Length Classification: Long, **1.2-inch (30.5-mm) OR** Medium, **0.4-inch (10.2-mm) OR** Short, **0.1875-inch (4.76-mm)**, **as directed**, barb.
 - f. Barb Spacing: **4 inches (102 mm)** o.c.
 - g. Barb Set: Straight **OR** Offset **OR** Manufacturer's standard, **as directed**.
- J. Gate Operators
1. General: Provide factory-assembled automatic operating system designed for gate size, type, weight, and operation frequency. Provide operation control system with characteristics suitable for Project conditions, with remote-control stations, safety devices, and weatherproof enclosures; coordinate electrical requirements with building electrical system.
 - a. Provide operator designed so motor may be removed without disturbing limit-switch adjustment and without affecting auxiliary emergency operator.
 - b. Provide operator with UL approval **OR** -approved components, **as directed**.
 - c. Provide electronic components with built-in troubleshooting diagnostic feature.
 - d. Provide unit designed and wired for both right-hand/left-hand opening, permitting universal installation.
 2. Comply with NFPA 70.
 3. UL Standard: Fabricate and label gate operators to comply with UL 325.
 4. Motor Characteristics: Sufficient to start, accelerate, and operate connected loads at designated speeds, within installed environment, with indicated operating sequence, and without exceeding nameplate rating or considering service factor. Comply with NEMA MG 1 and the following:
 - a. Voltage: 12-V dc **OR** 120 V **OR** 208-220 V **OR** NEMA standard voltage selected to operate on nominal circuit voltage to which motor is connected, **as directed**.
 - b. Horsepower: 1/4 **OR** 1/3 **OR** 3/4, **as directed**.
 - c. Enclosure: Open dripproof **OR** Totally enclosed **OR** Manufacturer's standard, **as directed**.



- d. Duty: Continuous duty at ambient temperature of **105 deg F (40 deg C)** and at altitude of **3300 feet (1005 m)** above sea level.
- e. Service Factor: 1.15 for open dripproof motors; 1.0 for totally enclosed motors.
- f. Phase: One **OR** Polyphase, **as directed**.
5. Gate Operators: Gate **OR** Equipment base/pad **OR** Pedestal post **OR** In ground, **as directed**, mounted and as follows:
- a. Hydraulic Swing **OR** Slide, **as directed**, Gate Operators:
- 1) Duty: Light **OR** Medium **OR** Heavy, **as directed**, duty, residential **OR** commercial/industrial, **as directed**.
 - 2) Gate Speed: Minimum **45 feet (13.7 m)** **OR** **60 feet (18.2 m)**, **as directed**, per minute.
 - 3) Maximum Gate Weight: **300 lb (137 kg)**.
 - 4) Frequency of Use: 10 cycles per hour **OR** 25 cycles per hour **OR** Continuous duty, **as directed**.
 - 5) Locking: Hydraulic in both directions.
 - 6) Heater: Manufacturer's standard track and roller heater with thermostatic control.
 - 7) Operating Type: Crank arm **OR** Wheel and rail drive **OR** Roller chain, **as directed**, with manual release, **as directed**.
- b. Mechanical Swing **OR** Slide, **as directed**, Gate Operators:
- 1) Duty: Light **OR** Medium **OR** Heavy, **as directed**, duty, residential **OR** commercial/industrial, **as directed**.
 - 2) Gate Speed: Minimum **45 feet (13.7 m)** per minute **OR** **60 feet (18.2 m)** per minute **OR** variable speed, **as directed**.
 - 3) Maximum Gate Weight: **600 lb (272 kg)** **OR** **800 lb (363 kg)**, **as directed**.
 - 4) Frequency of Use: 10 cycles per hour **OR** 25 cycles per hour **OR** 60 cycles per hour **OR** Continuous duty, **as directed**.
 - 5) Operating Type: Crank arm **OR** Wheel and rail drive **OR** Roller chain, **as directed**, with manual release, **as directed**.
 - 6) Drive Type: Enclosed worm gear **OR** worm gear and chain-and-sprocket, **as directed**, reducers, roller-chain drive. **OR**
Drive Type: V-belt and worm gear **OR** chain-and-sprocket, **as directed**, reducers, roller-chain drive.
6. Remote Controls: Electric controls separated from gate and motor and drive mechanism, with NEMA ICS 6, Type 1 **OR** NEMA ICS 6, Type 4, **as directed**, enclosure for surface **OR** recessed or flush **OR** equipment base/pad **OR** pedestal, **as directed**, mounting and with space for additional optional equipment. Provide the following remote-control device(s):
- a. Control Station: Keyed, two **OR** three, **as directed**, -position switch, located remotely from gate. Provide two keys per station. **OR**
Control Station: Momentary-contact, single **OR** three, **as directed**, -button-operated; located remotely from gate. Key switch to lock out open and close buttons, **as directed**.
- 1) Function: Open, stop, **as directed**, and close.
- b. Card Reader: Functions only when authorized card is presented. Programmable, magnetic multiple **OR** single, **as directed**, -code system, permitting four different access time periods, **as directed**; face-lighted unit fully visible at night, **as directed**.
- 1) Reader Type: Touch plate **OR** Swipe **OR** Insertion **OR** Proximity, **as directed**.
 - 2) Features: Timed anti-passback **OR** Limited-time usage **OR** Capable of monitoring and auditing gate activity, **as directed**.
- c. Digital Keypad Entry Unit: Multiple-code capability **OR** Multiple-programmable, code capability, **as directed**, of not less than five **OR** 500 **OR** 2500, **as directed**, possible individual codes, consisting of one- to seven **OR** four **OR** five, **as directed**, -digit codes, and permitting four different access time periods, **as directed**.
- 1) Features: Timed anti-passback **OR** Limited-time usage **OR** Capable of monitoring and auditing gate activity, **as directed**.

- 2) Face-lighted unit with metal-keyed **OR** keyless-membrane, **as directed**, keypad fully visible at night.
- d. Radio Control: Digital system consisting of code-compatible universal receiver for each gate, located where indicated, with remote antenna with coaxial cable and mounting brackets designed to operate gates. Provide one **OR** two, **as directed**, programmable transmitter(s) with multiple-code capability permitting validating or voiding of not less than 1000 **OR** 10,000, **as directed**, codes per channel configured for the following functions:
- 1) Transmitters: Single **OR** Three, **as directed**, -button operated, with open **OR** open and close, **as directed**, function.
 - 2) Channel Settings: Two **OR** Three **OR** Four, **as directed**, independent channel settings controlling separate receivers for operating more than one gate from each transmitter.
- e. Telephone Entry System: Hands-free voice-communication system for connection to building telephone system with digital-entry code activation of gate operator and auxiliary keypad entry, **as directed**.
- 1) Residential System: Designed to be wired to same line with telephone.
OR
Multiunit System: Designed to be wired to a dedicated telephone line, with capacity to access 20 **OR** 100, **as directed**, telephones and with electronic directory, **as directed**.
- f. Vehicle Loop Detector: System including automatic closing timer with adjustable time delay before closing, timer cut-off switch, **as directed**, and loop detector designed to open and close gate **OR** hold gate open until traffic clears **OR** reverse gate, **as directed**. Provide electronic detector with adjustable detection patterns, adjustable sensitivity and frequency settings, and panel indicator light designed to detect presence or transit of a vehicle over an embedded loop of wire and to emit a signal activating the gate operator. Provide number of loops consisting of multiple strands of wire, number of turns, loop size, and method of placement at location shown on Drawings, as recommended in writing by detection system manufacturer for function indicated.
- 1) Loop: Wire, in size indicated for field assembly, for pave-over **OR** saw-cut with epoxy-grouted, **as directed**, installation.
OR
Loop: Factory preformed in size indicated; style for pave-over **OR** saw-cut with epoxy-grouted, **as directed**, installation.
- g. Vehicle Presence Detector: System including automatic closing timer with adjustable time delay before closing, timer cut-off switch, **as directed**, and presence detector designed to open and close gate **OR** hold gate open until traffic clears **OR** reverse gate, **as directed**. Provide retroreflective **OR** emitter/receiver, **as directed**, detector with adjustable detection zone pattern and sensitivity, designed to detect the presence or transit of a vehicle in gate pathway when infrared beam in zone pattern is interrupted, and to emit a signal activating the gate operator.
7. Obstruction Detection Devices: Provide each motorized gate with automatic safety sensor(s). Activation of sensor(s) causes operator to immediately function as follows:
- a. Action: Reverse gate in both opening and closing cycles and hold until clear of obstruction **OR** Stop gate in opening cycle and reverse gate in closing cycle and hold until clear of obstruction, **as directed**.
 - b. Internal Sensor: Built-in torque or current monitor senses gate is obstructed.
 - c. Sensor Edge: Contact-pressure-sensitive safety edge, profile, and sensitivity designed for type of gate and component indicated, in locations as follows. Connect to control circuit using take-up cable reel **OR** self-coiling cable **OR** gate edge transmitter and operator receiver system, **as directed**.
 - 1) Along entire gate leaf leading edge (for swing gates and slide gates).
 - 2) Along entire gate leaf trailing edge (for slide gates).
 - 3) Across entire gate leaf bottom edge (for vehicular swing and slide gates complying with UL 325 or to suit Project; consider retaining for pedestrian gates).



- 4) Along entire length of gate posts (for slide gates; revise for sensor edge at pinch point post of swing gates).
- 5) Along entire length of gate guide posts (for Type II Cantilever Slide, Class 1 gates).
- 6) Where indicated on Drawings.
- d. Photoelectric/Infrared Sensor System: Designed to detect an obstruction in gate's path when infrared beam in the zone pattern is interrupted.
8. Limit Switches: Adjustable switches, interlocked with motor controls and set to automatically stop gate at fully retracted and fully extended positions.
 - a. Type: Integral fail-safe release, allowing gate to be pushed open without mechanical devices, keys, cranks, or special knowledge **OR** Mechanical device, key, or crank-activated release, **as directed**.
9. Operating Features:
 - a. Digital Microprocessor Control: Electronic programmable means for setting, changing, and adjusting control features with capability for monitoring and auditing gate activity, **as directed**. Provide unit that is isolated from voltage spikes and surges.
 - b. System Integration: With controlling circuit board capable of accepting any type of input from external devices.
 - c. Master/Slave Capability: Control stations designed and wired for gate pair operation.
 - d. Automatic Closing Timer: With adjustable time delay before closing and timer cut-off switch, **as directed**.
 - e. Open Override Circuit: Designed to override closing commands.
 - f. Reversal Time Delay: Designed to protect gate system from shock load on reversal in both directions.
 - g. Maximum Run Timer: Designed to prevent damage to gate system by shutting down system if normal time to open gate is exceeded.
 - h. Clock Timer: 24-hour **OR** Seven-day, **as directed**, programmable for regular events.
10. Accessories:
 - a. Warning Module: Audio **OR** Visual, **as directed**, constant **OR** strobe, **as directed**, light alarm sounding three to five seconds in advance of gate operation and continuing until gate stops moving; compliant with the U.S. Architectural & Transportation Barriers Compliance Board's ADA-ABA Accessibility Guidelines.
 - b. Battery Backup System: Battery-powered drive and access-control system, independent of primary drive system.
 - 1) Fail Safe: Gate opens and remains open until power is restored.
 - 2) Fail Secure: Gate cycles on battery power, then fail safe when battery is discharged.
 - c. External electric-powered solenoid **OR** magnetic, **as directed**, lock with delay timer allowing time for lock to release before gate operates.
 - d. Fire **OR** Postal, **as directed**, box.
 - e. Fire strobe **OR** siren, **as directed**, alarm.
 - f. Intercom System: <Insert requirements>.
 - g. Instructional, Safety, and Warning Labels and Signs: According to UL 325 **OR** Manufacturer's standard for components and features specified **OR** As indicated on Drawings, **as directed**.
 - h. Equipment Bases/Pads: Cast-in-place or precast concrete, depth not less than **12 inches (300 mm)**, dimensioned and reinforced according to gate-operator component manufacturer's written instructions and as indicated on Drawings.
- K. Grout And Anchoring Cement
 1. Nonshrink, Nonmetallic Grout: Premixed, factory-packaged, nonstaining, noncorrosive, nongaseous grout complying with ASTM C 1107. Provide grout, recommended in writing by manufacturer, for exterior applications.
 2. Erosion-Resistant Anchoring Cement: Factory-packaged, nonshrink, nonstaining, hydraulic-controlled expansion cement formulation for mixing with potable water at Project site to create pourable anchoring, patching, and grouting compound. Provide formulation that is resistant to

erosion from water exposure without needing protection by a sealer or waterproof coating and that is recommended in writing by manufacturer, for exterior applications.

- L. Fence Grounding
 - 1. Conductors: Bare, solid wire for No. 6 AWG and smaller; stranded wire for No. 4 AWG and larger.
 - a. Material above Finished Grade: Copper **OR** Aluminum, **as directed**.
 - b. Material on or below Finished Grade: Copper.
 - c. Bonding Jumpers: Braided copper tape, **1 inch (25 mm)** wide, woven of No. 30 AWG bare copper wire, terminated with copper ferrules.
 - 2. Connectors and Grounding Rods: Comply with UL 467.
 - a. Connectors for Below-Grade Use: Exothermic welded type.
 - b. Grounding Rods: Copper-clad steel, **5/8 by 96 inches (16 by 2440 mm)**.

1.3 EXECUTION

- A. Examination
 - 1. Examine areas and conditions, with Installer present, for compliance with requirements for a verified survey of property lines and legal boundaries, **as directed**, site clearing, earthwork, pavement work, and other conditions affecting performance of the Work.
 - a. Do not begin installation before final grading is completed unless otherwise permitted by the Owner.
 - 2. Proceed with installation only after unsatisfactory conditions have been corrected.
- B. Preparation
 - 1. Stake locations of fence lines, gates, and terminal posts. Do not exceed intervals of **500 feet (152.5 m)** or line of sight between stakes. Indicate locations of utilities, lawn sprinkler system, underground structures, benchmarks, and property monuments.
- C. Installation, General
 - 1. Install chain-link fencing to comply with ASTM F 567 and more stringent requirements indicated.
 - a. Install fencing on established boundary lines inside property line.
- D. Chain-Link Fence Installation
 - 1. Post Excavation: Drill or hand-excavate holes for posts to diameters and spacings indicated, in firm, undisturbed soil.
 - 2. Post Setting: Set posts in concrete **OR** with mechanical anchors **OR** by mechanically driving into soil, **as directed**, at indicated spacing into firm, undisturbed soil.
 - a. Verify that posts are set plumb, aligned, and at correct height and spacing, and hold in position during setting with concrete or mechanical devices.
 - b. Concrete Fill: Place concrete around posts to dimensions indicated and vibrate or tamp for consolidation. Protect aboveground portion of posts from concrete splatter.
 - 1) Exposed Concrete: Extend **2 inches (50 mm)** above grade; shape and smooth to shed water.
 - 2) Concealed Concrete: Top **2 inches (50 mm)** below grade as indicated on Drawings to allow covering with surface material.
 - 3) Posts Set into Concrete in Sleeves: Use steel pipe sleeves preset and anchored into concrete for installing posts. After posts have been inserted into sleeves, fill annular space between post and sleeve with nonshrink, nonmetallic grout **OR** anchoring cement, **as directed**, mixed and placed to comply with anchoring material manufacturer's written instructions, and finished sloped to drain water away from post.
 - 4) Posts Set into Voids in Concrete: Form or core drill holes not less than **5 inches (125 mm)** deep and **3/4 inch (20 mm)** larger than OD of post. Clean holes of loose material, insert posts, and fill annular space between post and concrete with

- nonshrink, nonmetallic grout **OR** anchoring cement, **as directed**, mixed and placed to comply with anchoring material manufacturer's written instructions, and finished sloped to drain water away from post.
- c. Mechanically Driven Posts: Drive into soil to depth of **30 inches (762 mm) OR 36 inches (914 mm), as directed**. Protect post top to prevent distortion.
 3. Terminal Posts: Locate terminal end, corner, and gate posts per ASTM F 567 and terminal pull posts at changes in horizontal or vertical alignment of 15 degrees or more **OR** 30 degrees or more **OR** as indicated on Drawings, **as directed**.
 4. Line Posts: Space line posts uniformly at **96 inches (2440 mm) OR 10 feet (3 m), as directed**, o.c.
 5. Post Bracing and Intermediate Rails: Install according to ASTM F 567, maintaining plumb position and alignment of fencing. Diagonally brace terminal posts to adjacent line posts with truss rods and turnbuckles. Install braces at end and gate posts and at both sides of corner and pull posts.
 - a. Locate horizontal braces at midheight of fabric **72 inches (1830 mm)** or higher, on fences with top rail and at two-third fabric height on fences without top rail. Install so posts are plumb when diagonal rod is under proper tension.
 6. Tension Wire: Install according to ASTM F 567, maintaining plumb position and alignment of fencing. Pull wire taut, without sags. Fasten fabric to tension wire with **0.120-inch- (3.05-mm-)** diameter hog rings of same material and finish as fabric wire, spaced a maximum of **24 inches (610 mm)** o.c. Install tension wire in locations indicated before stretching fabric. Provide horizontal tension wire at the following locations:
 - a. Extended along top **OR** bottom **OR** top and bottom, **as directed**, of fence fabric. Install top tension wire through post cap loops. Install bottom tension wire within **6 inches (152 mm)** of bottom of fabric and tie to each post with not less than same diameter and type of wire.
 - b. Extended along top of barbed wire arms **OR** extended posts, **as directed**, and top of fence fabric for supporting barbed tape.
 - c. As indicated.
 7. Top Rail: Install according to ASTM F 567, maintaining plumb position and alignment of fencing. Run rail continuously through line post caps, bending to radius for curved runs and terminating into rail end attached to posts or post caps fabricated to receive rail at terminal posts. Provide expansion couplings as recommended in writing by fencing manufacturer.
 8. Intermediate and Bottom Rails: Install and secure to posts with fittings.
 9. Chain-Link Fabric: Apply fabric to outside **OR** inside, **as directed**, of enclosing framework. Leave **1 inch (25.4 mm) OR 2 inches (50 mm), as directed**, between finish grade or surface and bottom selvage unless otherwise indicated. Pull fabric taut and tie to posts, rails, and tension wires. Anchor to framework so fabric remains under tension after pulling force is released.
 10. Tension or Stretcher Bars: Thread through fabric and secure to end, corner, pull, and gate posts with tension bands spaced not more than **15 inches (380 mm)** o.c.
 11. Tie Wires: Use wire of proper length to firmly secure fabric to line posts and rails. Attach wire at one end to chain-link fabric, wrap wire around post a minimum of 180 degrees, and attach other end to chain-link fabric per ASTM F 626. Bend ends of wire to minimize hazard to individuals and clothing.
 - a. Maximum Spacing: Tie fabric to line posts at **12 inches (300 mm)** o.c. and to braces at **24 inches (610 mm)** o.c.
 12. Fasteners: Install nuts for tension bands and carriage bolts on the side of the fence opposite the fabric side. Peen ends of bolts or score threads to prevent removal of nuts, **as directed**.
 13. Privacy Slats: Install slats in direction indicated, securely locked in place.
 - a. Vertically **OR** Horizontally, **as directed**, for privacy factor of 70 to 75.
OR
 Diagonally, for privacy factor of 80 to 85.
OR
 Direction and privacy factor, **as directed**, as indicated.

14. Barbed Wire: Install barbed wire uniformly spaced, angled toward security side of fence **OR** as indicated on Drawings, **as directed**. Pull wire taut, install securely to extension arms, and secure to end post or terminal arms.
 15. Barbed Tape: Comply with ASTM F 1911. Install barbed tape uniformly in configurations indicated and fasten securely to prevent movement or displacement.
- E. Gate Installation
1. Install gates according to manufacturer's written instructions, level, plumb, and secure for full opening without interference. Attach fabric as for fencing. Attach hardware using tamper-resistant or concealed means. Install ground-set items in concrete for anchorage. Adjust hardware for smooth operation and lubricate where necessary.
- F. Gate Operator Installation
1. General: Install gate operators according to manufacturer's written instructions, aligned and true to fence line and grade.
 2. Excavation for Support Posts **OR** Pedestals **OR** Equipment Bases/Pads, **as directed**: Hand-excavate holes for bases/pads, in firm, undisturbed soil to dimensions and depths and at locations as required by gate-operator component manufacturer's written instructions and as indicated.
 3. Vehicle Loop Detector System: Cut grooves in pavement and bury **OR** Bury, **as directed**, and seal wire loop according to manufacturer's written instructions. Connect to equipment operated by detector.
 4. Comply with NFPA 70 and manufacturer's written instructions for grounding of electric-powered motors, controls, and other devices.
- G. Grounding And Bonding
1. Fence Grounding: Install at maximum intervals of **1500 feet (450 m)**, **as directed**, except as follows:
 - a. Fences within **100 Feet (30 m)** of Buildings, Structures, Walkways, and Roadways: Ground at maximum intervals of **750 feet (225 m)**, **as directed**.
 - 1) Gates and Other Fence Openings: Ground fence on each side of opening.
 - a) Bond metal gates to gate posts.
 - b) Bond across openings, with and without gates, except openings indicated as intentional fence discontinuities. Use No. 2 AWG wire and bury it at least **18 inches (460 mm)** below finished grade.
 2. Protection at Crossings of Overhead Electrical Power Lines: Ground fence at location of crossing and at a maximum distance of **150 feet (45 m)** on each side of crossing.
 3. Fences Enclosing Electrical Power Distribution Equipment: Ground as required by IEEE C2 unless otherwise indicated.
 4. Grounding Method: At each grounding location, drive a grounding rod vertically until the top is **6 inches (150 mm)** below finished grade. Connect rod to fence with No. 6 AWG conductor. Connect conductor to each fence component at the grounding location, including the following:
 - a. Make grounding connections to each barbed wire strand with wire-to-wire connectors designed for this purpose.
 - b. Make grounding connections to each barbed tape coil with connectors designed for this purpose.
 5. Bonding Method for Gates: Connect bonding jumper between gate post and gate frame.
 6. Connections: Make connections to minimize possibility of galvanic action or electrolysis. Select connectors, connection hardware, conductors, and connection methods so metals in direct contact will be galvanically compatible.
 - a. Use electroplated or hot-tin-coated materials to ensure high conductivity and to make contact points closer in order of galvanic series.
 - b. Make connections with clean, bare metal at points of contact.
 - c. Make aluminum-to-steel connections with stainless-steel separators and mechanical clamps.



- d. Make aluminum-to-galvanized-steel connections with tin-plated copper jumpers and mechanical clamps.
 - e. Coat and seal connections having dissimilar metals with inert material to prevent future penetration of moisture to contact surfaces.
7. Bonding to Lightning Protection System: If fence terminates at lightning-protected building or structure, ground the fence and bond the fence grounding conductor to lightning protection down conductor or lightning protection grounding conductor complying with NFPA 780.

H. Field Quality Control

1. Grounding-Resistance Testing: Engage a qualified testing agency to perform tests and inspections.
 - a. Grounding-Resistance Tests: Subject completed grounding system to a megger test at each grounding location. Measure grounding resistance no fewer than two full days after last trace of precipitation, without soil having been moistened by any means other than natural drainage or seepage and without chemical treatment or other artificial means of reducing natural grounding resistance. Perform tests by two-point method according to IEEE 81.
 - b. Excessive Grounding Resistance: If resistance to grounding exceeds specified value, notify the Owner promptly. Include recommendations for reducing grounding resistance and a proposal to accomplish recommended work.
 - c. Report: Prepare test reports certified by a testing agency of grounding resistance at each test location. Include observations of weather and other phenomena that may affect test results.

I. Adjusting

1. Gates: Adjust gates to operate smoothly, easily, and quietly, free of binding, warp, excessive deflection, distortion, nonalignment, misplacement, disruption, or malfunction, throughout entire operational range. Confirm that latches and locks engage accurately and securely without forcing or binding.
2. Automatic Gate Operator: Energize circuits to electrical equipment and devices. Adjust operators, controls, safety devices, alarms, **as directed**, and limit switches.
 - a. Hydraulic Operator: Purge operating system, adjust pressure and fluid levels, and check for leaks.
 - b. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
 - c. Test and adjust controls, alarms, **as directed**, and safeties. Replace damaged and malfunctioning controls and equipment.
3. Lubricate hardware, gate operator, **as directed**, and other moving parts.

J. Demonstration

1. Train the Owner's personnel to adjust, operate, and maintain chain-link fences and gates.

END OF SECTION 32 31 11 00

SECTION 32 31 13 13 - HIGH-SECURITY CHAIN-LINK FENCES AND GATES

1.1 GENERAL

A. Description Of Work

1. This specification covers the furnishing and installation of materials for high-security chain-link fences and gates. Products shall be as follows or as directed by the Owner. Installation procedures shall be in accordance with the product manufacturer's recommendations. Demolition and removal of materials shall be as required to support the work.

B. Summary

1. Section Includes:
 - a. High-security chain-link fences.
 - b. Gates: Motor operated, horizontal slide and swing.

C. Performance Requirements

1. Delegated-Design Submittal: For chain-link fences and gate framework indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
2. Structural Performance: Chain-link fences and gate framework shall withstand the effects of gravity loads and the following loads and stresses within limits and under conditions indicated according to ASCE/SEI 7:
 - a. Minimum Post Size: Determine according to ASTM F 1043 for framework up to **12 feet (3.66 m)** high, and post spacing not to exceed **10 feet (3 m)** for Material Group IA, ASTM F 1043, Schedule 40 steel pipe **OR** Group IC, electric-resistance-welded round steel pipe, **as directed**.
OR
Minimum Post Size and Maximum Spacing: Provide line posts of size and in spacing indicated, but not less than sizes and spacings determined according to ASTM F 1916, including Appendix **OR** CLFMI WLG 2445, **as directed**, based on mesh size and pattern specified and the following:
 - 1) Wind Loads: Determine design wind loads applicable to Project from basic wind speed and exposure category according to CLFMI WLG 2445.
 - 2) Exposure Category: B **OR** C **OR** D, **as directed**.
 - 3) Fence Height: **10 feet (3 m)**.
 - 4) Material Group: IA, ASTM F 1043, Schedule 40 steel pipe **OR** IC, electric-resistance-welded round steel pipe, **as directed**.
 - b. Fabric Tension: Provide fences in which fabric deflections do not exceed those indicated in Table X1.1 of ASTM F 1916 when tested by applying a **30-lbf (133-N)** force at midpoint between rails and horizontally between posts for every eighth lower panel along the fence line.
 - c. Fence Post Rigidity: Provide fences in which post deflections do not exceed **3/4 inch (19 mm)** when tested according to ASTM F 1916 by applying a **50-lbf (222-N)** force at midheight of every eighth post along the fence line.
3. Lightning Protection System: Maximum grounding-resistance value of 25 ohms under normal dry conditions.

D. Submittals

1. Product Data: For each type of product indicated. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for chain-link fences and gates, **as directed**.
 - a. Fence and gate posts, rails, and fittings.
 - b. Chain-link fabric, reinforcements, and attachments.
 - c. Accessories: Barbed wire **OR** Barbed tape, **as directed**.

- d. Gates and hardware.
 - e. Gate Operator: Show locations and details for installing operator components, switches, and controls. Indicate motor size, electrical characteristics, drive arrangement, mounting, and grounding provisions.
 - f. Wiring Diagrams: For power, signal, and control wiring.
 2. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work. Show accessories, hardware, gate operation, and operational clearances.
 - a. Gate Operator: Show locations and details for installing operator components, switches, and controls. Indicate motor size, electrical characteristics, drive arrangement, mounting, and grounding provisions.
 - b. Wiring Diagrams: For power, signal, and control wiring.
 3. Samples: Prepared on Samples of size indicated below:
 - a. Polymer-Coated Components: In **6-inch (150-mm)** lengths for components and on full-sized units for accessories.
 4. Delegated-Design Submittal: For chain-link fences and gate framework indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
 5. Qualification Data: For qualified professional engineer **OR** testing agency **OR** factory-authorized service representative, **as directed**.
 6. Product Certificates: For each type of chain-link fence, operator, **as directed**, and gate, from manufacturer.
 7. Product Test Reports: For framing strength according to ASTM F 1043.
 8. Field quality-control reports.
 9. Soil sterilization certificate of treatment stating materials and quantities used, and date of application.
 10. Operation and Maintenance Data: For the following to include in emergency, operation, and maintenance manuals:
 - a. Polymer finishes.
 - b. Gate hardware.
 - c. Gate operator.
 11. Warranty: Sample of special warranty.
- E. Quality Assurance
1. Testing Agency Qualifications: For testing fence grounding. Member company of NETA or an NRTL **OR** one who meets the requirements necessary for certification, **as directed**.
 - a. Testing Agency's Field Supervisor: Currently certified by NETA to supervise on-site testing **OR** one who meets the requirements necessary for certification, **as directed**.
 2. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
 3. Emergency Access Requirements: Comply with requirements of authorities having jurisdiction for automatic gate operators serving as a required means of access.
 4. Preinstallation Conference: Conduct conference at Project site.
- F. Project Conditions
1. Field Measurements: Verify layout information for chain-link fences and gates shown on Drawings in relation to property survey and existing structures. Verify dimensions by field measurements.
- G. Warranty
1. Special Warranty: Manufacturer's standard form in which manufacturer **OR** Installer, **as directed**, agrees to repair or replace components of high-security chain-link fences and gates that fail in materials or workmanship within specified warranty period.
 - a. Failures include, but are not limited to, the following:
 - 1) Deflection of fence fabric beyond design limits.

- 2) Deterioration of metals, metal finishes, and other materials beyond normal weathering.
- 3) Faulty operation of gate operators and controls.
- b. Warranty Period: Five **OR** 15, **as directed**, years from date of Final Completion.

1.2 PRODUCTS

A. Chain-Link Fence Fabric

1. Chain-Link Fence Fabric: Provide fabric in one **OR** two, **as directed**, -piece heights measured between top and bottom of outer edge of selvage. Comply with CLFMI Product Manual and with requirements indicated below:
 - a. Fabric Height: As indicated on Drawings **OR** As directed.
 - 1) Steel Wire Fabric: Wire with a diameter of **0.192 inch (4.88 mm) OR 0.148 inch (3.76 mm) OR 0.120 inch (3.05 mm) OR 0.113 inch (2.87 mm), as directed.**
 - a) Mesh Size: **2 inches (51 mm) OR 1 inch (25.4 mm) OR 3/8 inch (9.5 mm), as directed.**
 - b. Fabric Heights and Overlap: As indicated on Drawings **OR** As directed.
 - 1) Steel Wire Lower Fabric: Wire with a diameter of **0.192 inch (4.88 mm) OR 0.148 inch (3.76 mm) OR 0.120 inch (3.05 mm) OR 0.113 inch (2.87 mm), as directed.**
 - a) Mesh Size: **2 inches (51 mm) OR 1 inch (25.4 mm) OR 3/8 inch (9.5 mm), as directed.**
 - 2) Steel Wire Upper Fabric: Wire with a diameter of 0.120 inch (3.05 mm).
 - a) Mesh Size: **3/8 inch (9.5 mm).**
 - c. Aluminum-Coated Fabric: ASTM A 491, Type I, **0.40 oz./sq. ft. (122 g/sq. m) OR 0.35 oz./sq. ft. (107 g/sq. m) OR 0.30 oz./sq. ft. (92 g/sq. m), as directed.**
 - d. Zinc-Coated Fabric: ASTM A 392, Type II, Class 1, **1.2 oz./sq. ft. (366 g/sq. m) OR Class 2, 2.0 oz./sq. ft. (610 g/sq. m), as directed**, with zinc coating applied before **OR** after, **as directed**, weaving.
 - e. Zn-5-Al-MM Aluminum-Mischmetal-Coated Fabric: ASTM F 1345, Type III, Class 2, **1.0 oz./sq. ft. (305 g/sq. m).**
 - f. Polymer-Coated Fabric: ASTM F 668, Class 2b over aluminum **OR** zinc **OR** Zn-5-Al-MM-alloy, **as directed**, -coated steel wire.
 - 1) Color: Dark green **OR** Olive green **OR** Brown **OR** Black **OR** As selected by the Owner from manufacturer's full range, **as directed**, complying with ASTM F 934.
 - g. Coat selvage ends of fabric that is metallic coated before the weaving process with manufacturer's standard clear protective coating.
 - h. Selvage: Twisted and barbed top and bottom.

B. Security Fence Framing

1. Posts and Rails: Comply with ASTM F 1043 for framing, including rails, braces, and line; terminal; and corner posts.
 - a. Fence Height: **96 inches (2440 mm) OR 12 feet (3.66 m) OR** As indicated on Drawings, **as directed.**
 - b. Heavy **OR** Light, **as directed**, Industrial Strength: Material Group IA, round steel pipe, Schedule 40 **OR** Group IC, round steel pipe, electric resistance-welded pipe, **as directed.**
 - 1) Line Post: **2.375 inches (60 mm) in diameter OR 2.875 inches (73 mm) in diameter OR 4 inches (100-mm) in diameter OR 6.625 inches (168 mm) in diameter OR 8.625 inches (168 mm) in diameter OR 2.25 by 1.70 inches (67 by 43 mm) OR 3.25 by 2.50 inches (83 by 64 mm), as directed.**
 - 2) End, Corner, and Pull Post: **2.875 inches (73 mm) in diameter OR 4.0 inches (102 mm) in diameter OR 6.625 inches (168 mm) in diameter OR 8.625 inches (168 mm) in diameter, as directed.**
 - c. Rail Members: Intermediate, top, and brace, **as directed**, rails complying with ASTM F 1043 for Heavy Industrial.
 - d. Metallic Coating for Steel Framing:

- 1) Type A, consisting of not less than minimum **2.0-oz./sq. ft. (0.61-kg/sq. m)** average zinc coating per ASTM A 123/A 123M or **4.0-oz./sq. ft. (1.22-kg/sq. m)** zinc coating per ASTM A 653/A 653M.
 - 2) Type B, zinc with organic overcoat, consisting of a minimum of **0.9 oz./sq. ft. (0.27 kg/sq. m)** of zinc after welding, a chromate conversion coating, and a clear, verifiable polymer film.
 - 3) External, Type B, zinc with organic overcoat, consisting of a minimum of **0.9 oz./sq. ft. (0.27 kg/sq. m)** of zinc after welding, a chromate conversion coating, and a clear, verifiable polymer film. Internal, Type D, consisting of 81 percent, not less than **0.3-mil- (0.0076-mm-)** thick, zinc-pigmented coating.
 - 4) Type C, Zn-5-Al-MM alloy, consisting of not less than **1.8-oz./sq. ft. (0.55-kg/sq. m)** coating.
 - 5) Coatings: Any coating above.
- e. Polymer coating over metallic coating.
- 1) Color: Match chain-link fabric **OR** Dark green **OR** Olive green **OR** Brown **OR** Black **OR** As selected from manufacturer's full range, **as directed**, complying with ASTM F 934.
- C. Tension Wire
1. Metallic-Coated Steel Wire: **0.177-inch- (4.5-mm-)** diameter, marcelled tension wire complying with ASTM A 817 and ASTM A 824, with the following metallic coating:
 - a. Type I, aluminum coated (aluminized).
 - b. Type II, zinc coated (galvanized) by hot-dip **OR** electrolytic, **as directed**, process, with Class 5 minimum coating weight of not less than **2.0 oz./sq. ft. (610 g/sq. m)** of uncoated wire surface.
 2. Polymer-Coated Steel Wire: **0.177-inch- (4.5-mm-)** diameter, tension wire complying with ASTM F 1664, Class 1 **OR** Class 2a **OR** Class 2b, **as directed**, over aluminum **OR** zinc **OR** Zn-5-Al-MM-alloy, **as directed**, -coated steel wire.
 - a. Color: Match chain-link fabric **OR** Dark green **OR** Olive green **OR** Brown **OR** Black **OR** As selected from manufacturer's full range, **as directed**, complying with ASTM F 934.
- D. Swing Gates
1. General: Comply with ASTM F 900 for gate posts and single **OR** double, **as directed**, swing gate types. Provide automated vehicular gates that comply with ASTM F 2200, **as directed**.
 - a. Gate Leaf Width: **36 inches (914 mm)** **OR** As indicated, **as directed**.
 - b. Gate Fabric Height: **72 inches (1830 mm)** or less **OR** More than **72 inches (1830 mm)** **OR** As indicated, **as directed**.
 2. Pipe and Tubing:
 - a. Zinc-Coated Steel: Comply with ASTM F 1043 and ASTM F 1083; protective coating and finish to match fence framing **OR** manufacturer's standard protective coating and finish, **as directed**.
 - b. Aluminum: Comply with ASTM B 429/B 429M; mill **OR** manufacturer's standard, **as directed**, finish.
 - c. Gate Post Size and Weight: Not less than required by ASTM F 900 **OR** ASTM F 1916, **as directed**.
 - d. Gate Posts: Round tubular steel **OR** Rectangular tubular steel **OR** Round tubular aluminum **OR** Rectangular tubular aluminum, **as directed**.
 - e. Gate Frames and Bracing: Round tubular steel **OR** Rectangular tubular steel **OR** Round tubular aluminum **OR** Rectangular tubular aluminum, **as directed**.
 3. Frame Corner Construction: Welded **OR** Assembled with corner fittings, **as directed**, and **3/8-inch- (9.5-mm-)** diameter, adjustable truss rods for panels **5 feet (1.52 m)** or wider.
 4. Extended Gate Posts and Frame Members: Extend above top of chain-link fabric at both ends of gate frame **12 inches (300 mm)** **OR** as indicated, **as directed**, as required to attach barbed wire **OR** tape, **as directed**, assemblies.
 5. Provide separate isolated gate frame according to ASTM F 1916 and as indicated.

- a. Separation between Hinge and Latch Post and Fence Termination Post: **2 inches (51 mm)** minimum, **2-1/2 inches (63.5 mm)** maximum.
6. Hardware: Comply with ASTM F 1916.
 - a. Hinges: 180-degree inward **OR** 180-degree outward **OR** 360-degree inward and outward, **as directed**, swing.
 - b. Latches permitting operation from one side **OR** both sides, **as directed**, of gate with provision for padlocking accessible from both sides of gate, **as directed**.
 - c. Padlock and Chain: the Owner furnished.
 - d. Lock: Manufacturer's standard, **as directed**, internal device furnished in lieu of gate latch, **as directed**.
 - e. Closer: Manufacturer's standard, **as directed**.
 - f. For gates **14 feet (4.27 m)** and higher, add locking device to transom.
- E. Horizontal-Slide Gates
 1. General: Comply with ASTM F 1184 for gate posts and single **OR** double, **as directed**, sliding gate types. Provide automated vehicular gates that comply with ASTM F 2200, **as directed**.
 - a. Classification: Type I Overhead Slide.
 - 1) Gate Leaf Width: As indicated.
 - 2) Gate Fabric Height: **72 inches (1830 mm)** or less **OR** More than **72 inches (1830 mm)** **OR** As indicated, **as directed**.
 - b. Classification: Type II Cantilever Slide, Class 1 with external **OR** Class 2 with internal, **as directed**, roller assemblies.
 - 1) Gate Frame Width and Height: **48 inches (1200 mm)** wide or less by **72 inches (1830 mm)** high or less **OR** More than **48 inches (1200 mm)** wide by any height **OR** As indicated, **as directed**.
 2. Pipe and Tubing:
 - a. Zinc-Coated Steel: Protective coating and finish to match fence framing **OR** Manufacturer's standard protective coating and finish, **as directed**.
 - b. Aluminum: Comply with ASTM B 429/B 429M; mill **OR** manufacturer's standard, **as directed**, finish.
 - c. Gate Post Size and Weight: Not less than required by ASTM F 1184 **OR** ASTM F 1916, **as directed**.
 - d. Gate Frames and Bracing: Round tubular steel **OR** Rectangular tubular steel **OR** Round tubular aluminum **OR** Rectangular tubular aluminum, **as directed**.
 3. Frame Corner Construction: Welded **OR** Assembled with corner fittings, **as directed**, and **3/8-inch- (9.5-mm-)** diameter, adjustable truss rods for panels **5 feet (1.52 m)** or wider.
 4. Extended Gate Posts and Frame Members: Extend above top of chain-link fabric at both ends of gate frame **12 inches (300 mm)** **OR** as indicated, **as directed**, as required to attach barbed wire **OR** tape, **as directed**, assemblies.
 5. Overhead Track Assembly: Manufacturer's standard track, with overhead framing supports, bracing, and accessories, engineered to support size, weight, width, operation, and design of gate and roller assemblies.
 6. Hardware:
 - a. Latches permitting operation from one side **OR** both sides, **as directed**, of gate with provision for padlocking accessible from both sides of gate, **as directed**.
 - b. Padlock and Chain: the Owner furnished.
 - c. Lock: Manufacturer's standard, **as directed**, internal device furnished in lieu of gate latch, **as directed**.
 - d. Hangers, roller assemblies, and stops fabricated from galvanized steel **OR** galvanized malleable iron **OR** mill-finished Grade 319 aluminum-alloy casting with stainless-steel fasteners, **as directed**.
- F. Fittings
 1. General: Comply with ASTM F 626.
 2. Post Caps: Provide for each post.
 - a. Provide line post caps with loop to receive tension wire or top rail.

3. Rail and Brace Ends: For each gate, corner, pull, and end post.
 4. Rail Fittings: Provide the following:
 - a. Top-Rail Sleeves: Pressed steel or round steel tubing not less than **6 inches (152 mm)** long.
 - b. Rail Clamps: Line and corner boulevard clamps for connecting intermediate and bottom, **as directed**, rails in the fence line to line posts.
 5. Tension and Brace Bands, Tension Bars, and Truss Rod Assemblies: Comply with ASTM F 2611.
 6. Barbed Wire Arms: Pressed steel or cast iron **OR** Aluminum, **as directed**, with clips, slots, or other means for attaching strands of barbed wire, and means for attaching to posts **OR** integral with post cap, **as directed**; for each post unless otherwise indicated, and as follows:
 - a. Provide line posts with arms that accommodate top rail or tension wire.
 - b. Provide corner arms at fence corner posts, unless extended posts are indicated.
 - c. Type I, single slanted arm.
 - d. Type II, single vertical arm.
 - e. Type III, V-shaped arm.
 - f. Type IV, A-shaped arm.
 - g. Bolts or rivets for connection to post.
 7. Tie Wires, Clips, and Fasteners: Comply with ASTM F 626 and ASTM F 1916.
 - a. High-Security Round Wire Ties: For attaching chain-link fabric to posts, rails, and frames, complying with the following:
 - 1) Metallic-Coated Steel: **0.148-inch- (3.76-mm-)** **OR** **0.192-inch- (4.88-mm-)**, **as directed**, diameter wire; zinc **OR** aluminum, **as directed**, coating.
 - 2) Stainless steel.
 8. Power-Driven Fabric Fasteners: Comply with ASTM F 1916.
 9. Finish:
 - a. Metallic Coating for Pressed Steel or Cast Iron: Not less than **1.2 oz. /sq. ft. (366 g/sq. m)** of zinc.
 - 1) Polymer coating over metallic coating.
 - b. Aluminum: Mill finish.
- G. Barbed Wire
1. Steel Barbed Wire: Comply with ASTM A 121, High Security Grade, for two-strand barbed wire; **0.099-inch- (2.51-mm-)** diameter line wire with **0.080-inch- (2.03-mm-)** diameter, four-point round barbs spaced not more than **3 inches (76 mm)** o.c.
 - a. Aluminum Coating: Type A.
 2. Polymer-Coated, Galvanized-Steel Barbed Wire: Comply with ASTM F 1665, Type II, for two-strand barbed wire; **0.080-inch- (2.03-mm-)** diameter line wire with **0.080-inch- (2.03-mm-)** diameter, four-point round aluminum-alloy **OR** galvanized-steel, **as directed**, barbs spaced not more than **3 inches (76 mm)** o.c.
 - a. Polymer Coating: Class 1 **OR** Class 2a **OR** Class 2b, **as directed**, over aluminum **OR** zinc **OR** Zn-5-Al-MM-alloy, **as directed**, -coated steel wire.
 - 1) Color: Match chain-link fabric **OR** Dark green **OR** Olive green **OR** Brown **OR** Black **OR** As selected from manufacturer's full range, **as directed**, complying with ASTM F 934.
- H. Barbed Tape
1. Wire-Reinforced Tape: ASTM F 1910; with four-point, needle-sharp barbs permanently cold clenched around a core wire.
 - a. Core Wire: High-tensile-strength, zinc-coated steel or stainless steel.
 2. Clips: Stainless steel, **0.065 inch (1.65 mm)** thick by **0.375 inch (9.5 mm)** wide; capable of withstanding a minimum **150-lbf (667-N)** pull load to limit extension of coil, resulting in a concertina pattern when deployed.
 3. Tie Wires: Stainless steel, **0.065 inch (1.65 mm)** in diameter.

4. Fabrication: Continuous coils of barbed tape as defined in ASTM F 1379 for the following characteristics:
 - a. Configuration: Single **OR** Double, **as directed**, coil.
 - b. Style: Helical **OR** Concertina, **as directed**, pattern.
 - c. Coil Diameter(s): **18 inches (457 mm) OR 24 inches (610 mm) OR 24-inch (610-mm)** inner coil and **30-inch (762-mm)** outer coil **OR** As indicated on Drawings, **as directed**.
 - d. Coil Loop Spacing(s): **12 inches (305 mm) OR** Manufacturer's standard **OR** As indicated on Drawings, **as directed**.
 - e. Barb Length Classification: Long, **1.2-inch (30.5-mm) OR** Medium, **0.4-inch (10.2-mm) OR** Short, **0.1875-inch (4.76-mm)**, **as directed**, barb.
 - f. Barb Spacing: **4 inches (102 mm)** o.c.
 - g. Barb Set: Straight **OR** Offset **OR** Manufacturer's standard, **as directed**.
5. Ground Barrier Stakes: **3/8-inch- (9.5-mm-)** diameter galvanized reinforcing bar, **18 inches (457 mm)** long with 180-degree end hook **3-1/2 inches (89 mm)** long.

I. Gate Operators

1. General: Provide factory-assembled automatic operating system designed for gate size, type, weight, and operation frequency. Provide operation control system with characteristics suitable for Project conditions, with remote-control stations, safety devices, and weatherproof enclosures; coordinate electrical requirements with building electrical system.
 - a. Provide operator designed so motor may be removed without disturbing limit-switch adjustment and without affecting auxiliary emergency operator.
 - b. Provide operator with UL approval **OR** UL-approved components, **as directed**.
 - c. Provide electronic components with built-in troubleshooting diagnostic feature.
 - d. Provide unit designed and wired for both right-hand/left-hand opening, permitting universal installation.
2. Comply with NFPA 70.
3. UL Standard: Manufacturer and label gate operators to comply with UL 325.
4. Motor Characteristics: Sufficient to start, accelerate, and operate connected loads at designated speeds, within installed environment, with indicated operating sequence, and without exceeding nameplate rating or considering service factor. Comply with NEMA MG 1 and the following:
 - a. Voltage: 12-V dc **OR** 120 V **OR** 208-220 V **OR** NEMA standard voltage selected to operate on nominal circuit voltage to which motor is connected, **as directed**.
 - b. Horsepower: 1/4 **OR** 1/3 **OR** 3/4, **as directed**.
 - c. Enclosure: Open dripproof **OR** Totally enclosed **OR** Manufacturer's standard, **as directed**.
 - d. Duty: Continuous duty at ambient temperature of **105 deg F (40 deg C)** and at altitude of **3300 feet (1005 m)** above sea level.
 - e. Service Factor: 1.15 for open dripproof motors; 1.0 for totally enclosed motors.
 - f. Phase: One **OR** Polyphase, **as directed**.
5. Gate Operators: Gate **OR** Equipment base/pad **OR** Pedestal post **OR** In ground, **as directed**, mounted and as follows:
 - a. Hydraulic Swing **OR** Slide, **as directed**, Gate Operators:
 - 1) Duty: Medium **OR** Heavy, **as directed**.
 - 2) Gate Speed: Minimum **45 feet (13.7 m) OR 60 feet (18.2 m)**, **as directed**, per minute.
 - 3) Maximum Gate Weight: **800 lb (363 kg)**.
 - 4) Frequency of Use: 10 cycles per hour **OR** 25 cycles per hour **OR** Continuous duty, **as directed**.
 - 5) Operating Type: Wheel and rail drive with manual release, **as directed**.
 - 6) Hydraulic Fluid: Of viscosity required for gate operation at ambient temperature range for Project.
 - 7) Locking: Hydraulic in both directions.
 - 8) Heater: Manufacturer's standard track and roller heater with thermostatic control.
 - b. Mechanical Swing **OR** Slide, **as directed**, Gate Operators:
 - 1) Duty: Medium **OR** Heavy **OR** Maximum security, **as directed**.



- 2) Gate Speed: Minimum **45 feet (13.7 m)** per minute **OR** **60 feet (18.2 m)** per minute **OR** variable speed, **as directed**.
 - 3) Maximum Gate Weight: **800 lb (363 kg)** **OR** **3000 lb (1360 kg)**, **as directed**.
 - 4) Frequency of Use: 10 cycles per hour **OR** 25 cycles per hour **OR** 60 cycles per hour **OR** Continuous duty, **as directed**.
 - 5) Operating Type: Crank arm **OR** Enclosed **OR** Wheel and rail drive **OR** Roller chain, **as directed**, with manual release, **as directed**.
 - 6) Drive Type: Enclosed worm gear and chain-and-sprocket, **as directed**, reducers, roller-chain drive.
 - OR**
 - Drive Type: V-belt and worm gear **OR** chain-and-sprocket, **as directed**, reducers, roller-chain drive.
6. Remote Controls: Electric controls separated from gate and motor and drive mechanism, with NEMA ICS 6, Type 1 **OR** NEMA ICS 6, Type 4, **as directed**, enclosure for surface **OR** recessed or flush **OR** equipment base/pad **OR** pedestal, **as directed**, mounting and with space for additional optional equipment. Provide the following remote-control device(s):
- a. Control Station: Keyed, two **OR** three, **as directed**, -position switch, located remotely from gate. Provide two keys per station.
 - OR**
 - Control Station: Momentary contact, single **OR** three, **as directed**, -button operated, located remotely from gate. Key switch to lock out open and close buttons, **as directed**.
 - 1) Function: Open, stop, **as directed**, and close.
 - b. Card Reader: Functions only when authorized card is presented. Programmable, magnetic multiple **OR** single, **as directed**, -code system, permitting four different access time periods, **as directed**; face-lighted unit fully visible at night, **as directed**.
 - 1) Reader Type: Touch plate **OR** Swipe **OR** Insertion **OR** Proximity, **as directed**.
 - 2) Features: Timed anti-passback **OR** Limited-time usage **OR** Capable of monitoring and auditing gate activity, **as directed**.
 - c. Digital Keypad Entry Unit: Multiple-code capability **OR** Multiple-programmable code capability, **as directed**, of not less than five **OR** 500 **OR** 2500, **as directed**, possible individual codes, consisting of one- to seven **OR** four **OR** five, **as directed**, -digit codes and permitting four different access time periods, **as directed**.
 - 1) Features: Timed anti-passback **OR** Limited-time usage **OR** Capable of monitoring and auditing gate activity, **as directed**.
 - 2) Face-lighted unit with metal-keyed **OR** keyless-membrane, **as directed**, keypad fully visible at night.
 - d. Radio Control: Digital system consisting of code-compatible universal receiver for each gate, located where indicated, with remote antenna with coaxial cable and mounting brackets designed to operate gates. Provide one **OR** two, **as directed**, programmable transmitter(s) with multiple-code capability permitting validating or voiding of not less than 1000 **OR** 10,000, **as directed**, codes per channel configured for the following functions:
 - 1) Transmitters: Single **OR** Three, **as directed**, -button operated, with open **OR** open and close, **as directed**, function.
 - 2) Channel Settings: Two **OR** Three **OR** Four, **as directed**, independent channel settings controlling separate receivers for operating more than one gate from each transmitter.
 - e. Telephone Entry System: Hands-free voice-communication system for connection to building telephone system with digital-entry code activation of gate operator and auxiliary keypad entry, **as directed**.
 - 1) System: Designed to be wired to same line with telephone.
 - OR**
 - Multiunit System: Designed to be wired to a dedicated telephone line, with capacity to access 20 **OR** 100, **as directed**, telephones and with electronic directory, **as directed**.

- f. Vehicle Loop Detector: System including automatic closing timer with adjustable time delay before closing, timer cut-off switch, **as directed**, and loop detector designed to open and close gate **OR** hold gate open until traffic clears **OR** reverse gate, **as directed**. Provide electronic detector with adjustable detection patterns, adjustable sensitivity and frequency settings, and panel indicator light designed to detect presence or transit of a vehicle over an embedded loop of wire and to emit a signal activating the gate operator. Provide number of loops consisting of multiple strands of wire, number of turns, loop size, and method of placement at location shown on Drawings, as recommended in writing by detection system manufacturer for function indicated.
- 1) Loop: Wire, in size indicated for field assembly, for pave-over **OR** saw-cut with epoxy-grouted, **as directed**, installation.
OR
Loop: Factory preformed in size indicated; style for pave-over **OR** saw-cut with epoxy-grouted, **as directed**, installation.
- g. Vehicle Presence Detector: System including automatic closing timer with adjustable time delay before closing, timer cut-off switch, **as directed**, and presence detector designed to open and close gate **OR** hold gate open until traffic clears **OR** reverse gate, **as directed**. Provide retroreflective **OR** emitter/receiver, **as directed**, detector with adjustable detection zone pattern and sensitivity, designed to detect presence or transit of a vehicle in gate pathway when an infrared beam in zone pattern is interrupted, and to emit a signal activating the gate operator.
7. Obstruction Detection Devices: Provide each motorized gate with automatic safety sensor(s). Activation of sensor(s) causes operator to immediately function as follows:
- a. Action: Reverse gate in both opening and closing cycles and hold until clear of obstruction **OR** Stop gate in opening cycle and reverse gate in closing cycle and hold until clear of obstruction, **as directed**.
 - b. Internal Sensor: Built-in torque or current monitor senses gate is obstructed.
 - c. Sensor Edge: Contact-pressure-sensitive safety edge, profile, and sensitivity designed for type of gate and component indicated, in locations as follows. Connect to control circuit using take-up cable reel **OR** self-coiling cable **OR** gate edge transmitter and operator receiver system, **as directed**.
 - 1) Along entire gate leaf leading edge (for swing gates and slide gates).
 - 2) Along entire gate leaf trailing edge (for slide gates).
 - 3) Across entire gate leaf bottom edge (for vehicular swing and slide gates complying with UL 325 or to suit Project; consider retaining for pedestrian gates).
 - 4) Along entire length of gate posts (for slide gates; revise for sensor edge at pinch point post of swing gates).
 - 5) Along entire length of gate guide posts (for Type II Cantilever Slide, Class 1 gates).
 - 6) Where indicated on Drawings.
 - d. Photoelectric/Infrared Sensor: System designed to detect an obstruction in gate's path when infrared beam in the zone pattern is interrupted.
8. Limit Switches: Adjustable switches, interlocked with motor controls and set to automatically stop gate at fully retracted and fully extended positions.
9. Emergency Release Mechanism: Quick-disconnect release of operator drive system of the following type of mechanism, permitting manual operation if operator fails. Design system so control circuit power is disconnected during manual operation.
- a. Type: Integral fail-safe release, allowing gate to be pushed open without mechanical devices, keys, cranks, or special knowledge **OR** Mechanical device, key, or crank-activated release, **as directed**.
10. Operating Features:
- a. Digital Microprocessor Control: Electronic programmable means for setting, changing, and adjusting control features with capability of monitoring and auditing gate activity, **as directed**. Provide unit that is isolated from voltage spikes and surges.
 - b. System Integration: With controlling circuit board capable of accepting any type of input from external devices.
 - c. Master/Slave Capability: Control stations designed and wired for gate pair operation.

- d. Automatic Closing Timer: With adjustable time delay before closing and timer cut-off switch, **as directed**.
 - e. Open Override Circuit: Designed to override closing commands.
 - f. Reversal Time Delay: Designed to protect gate system from shock load on reversal in both directions.
 - g. Maximum Run Timer: Designed to prevent damage to gate system by shutting down system if normal time to open gate is exceeded.
 - h. Clock Timer: 24-hour **OR** Seven-day, **as directed**, programmable for regular events.
11. Accessories:
- a. Warning Module: Audio **OR** Visual, **as directed**, constant **OR** strobe, **as directed**, -light alarm sounding three to five seconds in advance of gate operation and continuing until gate stops moving; compliant with the U.S. Architectural & Transportation Barriers Compliance Board's ADA-ABA Accessibility Guidelines.
 - b. Battery Backup System: Battery-powered drive and access-control system, independent of primary drive system.
 - 1) Fail Safe: Gate opens and remains open until power is restored.
 - 2) Fail Secure: Gate cycles on battery power, then fail safe when battery is discharged.
 - c. External electric-powered solenoid **OR** magnetic, **as directed**, lock with delay timer allowing time for lock to release before gate operates.
 - d. Fire **OR** Postal, **as directed**, box.
 - e. Fire strobe **OR** siren, **as directed**, sensor.
 - f. Intercom System: As required to meet Project requirements.
 - g. Instructional, Safety, and Warning Labels and Signs: According to UL 325 **OR** Manufacturer's standard for components and features specified **OR** As indicated on Drawings, **as directed**.
 - h. Equipment Bases/Pads: Precast concrete, depth not less than **12 inches (305 mm)**, dimensioned and reinforced according to gate operator component manufacturer's written instructions and as indicated on Drawings.
- J. Grout And Anchoring Cement
- 1. Nonshrink, Nonmetallic Grout: Premixed, factory-packaged, nonstaining, noncorrosive, nongaseous grout complying with ASTM C 1107. Provide grout, recommended in writing by manufacturer, for exterior applications.
 - 2. Erosion-Resistant Anchoring Cement: Factory-packaged, nonshrink, nonstaining, hydraulic-controlled expansion cement formulation for mixing with potable water at Project site to create pourable anchoring, patching, and grouting compound. Provide formulation that is resistant to erosion from water exposure without needing protection by a sealer or waterproof coating and that is recommended in writing by manufacturer for exterior applications.
- K. Fence Grounding
- 1. Conductors: Bare, solid wire for No. 6 AWG and smaller; stranded wire for No. 4 AWG and larger.
 - a. Material above Finished Grade: Copper **OR** Aluminum, **as directed**.
 - b. Material on or below Finished Grade: Copper.
 - c. Bonding Jumpers: Braided copper tape, **1 inch (25.4 mm)** wide, woven of No. 30 AWG bare copper wire, terminated with copper ferrules.
 - 2. Connectors and Grounding Rods: Listed in UL 467.
 - a. Connectors for Below-Grade Use: Exothermic welded type.
 - b. Grounding Rods: Copper-clad steel, **5/8 by 96 inches (16 by 2440 mm)**.
- L. Soil Sterilization
- 1. Soil Sterilant: Type approved by authorities having jurisdiction.
 - 2. Polyethylene Sheeting: **6 mils (0.15 mm)** thick, black, and serving as soil separation fabric.
 - 3. Stone Ground Cover: **3/4- to 2-inch (19- to 51-mm)** crushed stone or washed gravel.

1.3 EXECUTION

A. Examination

1. Examine areas and conditions, with Installer present, for compliance with requirements for a verified survey of property lines and legal boundaries, **as directed**, site clearing, earthwork, pavement work, and other conditions affecting performance of the Work.
 - a. Do not begin installation before final grading is completed unless otherwise permitted by the Owner.
2. Proceed with installation only after unsatisfactory conditions have been corrected.

B. Preparation

1. Stake locations of fence lines, gates, and terminal posts. Do not exceed intervals of **500 feet (152 m)** or line of sight between stakes. Indicate locations of utilities, lawn sprinkler system, underground structures, benchmarks, and property monuments.

C. Installation, General

1. Install chain-link fencing to comply with ASTM F 567 **OR** ASTM F 1916, **as directed**, and more stringent requirements specified.
 - a. Install fencing on established boundary lines inside property line.

D. Chain-Link Fence Installation

1. Post Excavation: Drill or hand-excavate holes for posts to diameters and spacings indicated, in firm, undisturbed soil.
2. Post Setting: Set posts in concrete **OR** with mechanical anchors **OR** by mechanically driving into soil, **as directed**, at indicated spacing into firm, undisturbed soil.
 - a. Verify that posts are set plumb, aligned, and at correct height and spacing, and hold in position during setting with concrete or mechanical devices.
 - b. Concrete Fill: Place concrete around posts to dimensions indicated and vibrate or tamp for consolidation. Protect aboveground portion of posts from concrete splatter.
 - 1) Exposed Concrete: Extend **2 inches (51 mm)** above grade or to same elevation as concrete grade beam, **as directed**; shape and smooth to shed water.
 - 2) Concealed Concrete: Top **2 inches (51 mm)** below grade as indicated on Drawings to allow covering with surface material.
 - 3) Posts Set into Concrete in Sleeves: Use steel pipe sleeves preset and anchored into concrete for installing posts. After posts have been inserted into sleeves, fill annular space between post and sleeve with nonshrink, nonmetallic grout **OR** anchoring cement, **as directed**, mixed and placed to comply with anchoring material manufacturer's written instructions, and finished sloped to drain water away from post.
 - 4) Posts Set into Voids in Concrete: Form or core drill holes not less than **5 inches (127 mm)** deep and **3/4 inch (19 mm)** larger than OD of post. Clean holes of loose material, insert posts, and fill annular space between post and concrete with nonshrink, nonmetallic grout **OR** anchoring cement, **as directed**, mixed and placed to comply with anchoring material manufacturer's written instructions, and finished sloped to drain water away from post.
3. Terminal Posts: Locate and install terminal end, corner, and gate posts per ASTM F 567 and terminal pull posts at changes in horizontal or vertical alignment of 15 degrees or more, at any abrupt change in grade, and at intervals not greater than **500 feet (152 m)**. For runs exceeding **500 feet (152 m)**, space pull posts an equal distance between corner or end posts.
4. Line Posts: Space line posts uniformly at **96 inches (2440 mm)** **OR** **10 feet (3 m)**, **as directed**, o.c.
5. Post Bracing and Intermediate Rails: Install according to ASTM F 567, maintaining plumb position and alignment of fencing. Diagonally brace terminal posts to adjacent line posts with truss rods and turnbuckles. Install braces at end and gate posts and at both sides of corner and pull posts.

- a. Locate horizontal braces at midheight of fabric **72 inches (1830 mm)** or higher, on fences with top rail and at two-third fabric height on fences without top rail. Install so posts are plumb when diagonal rod is under proper tension.
 6. Barbed Wire Arms: Bolt or rivet to top of post. Angle single arms away from approach side of fence.
 7. Tension Wire: Install according to ASTM F 567 and ASTM F 1916, maintaining plumb position and alignment of fencing. Pull wire taut, without sags. Fasten fabric to tension wire with **0.120-inch- (3.05-mm-)** diameter hog rings of same material and finish as fabric wire, spaced a maximum of **24 inches (610 mm)** o.c. Install tension wire in locations indicated before stretching fabric. Provide horizontal tension wire at the following locations:
 - a. Extended along top and bottom, **as directed**, of fence fabric. Install top tension wire through post cap loops. Install bottom tension wire within **6 inches (152 mm)** of bottom of fabric and tie to each post with not less than same diameter and type of wire.
 - b. Extended along top of barbed wire arms **OR** extended posts, **as directed**, and top of fence fabric for supporting barbed tape.
 - c. As indicated.
 8. Top Rail: Install according to ASTM F 567, maintaining plumb position and alignment of fencing. Run rail continuously through line post caps, bending to radius for curved runs and terminating into rail end attached to posts or post caps fabricated to receive rail at terminal posts. Provide expansion couplings as recommended by fencing manufacturer.
 9. Bottom Rails: Install and secure to posts with fittings; anchor rail at midspan to concrete footing **OR** continuous grade beam, **as directed**.
 10. Chain-Link Fabric: Apply fabric on the approach side of fence, inside of enclosing framework. Pull fabric taut and tie to posts, rails, and tension wires. Anchor to framework so fabric remains under tension after pulling force is released.
 - a. Leave **1-1/2 inches (38 mm) OR 2 inches (51 mm)**, **as directed**, between finish grade or surface and bottom selvage unless otherwise indicated.
 - b. Where indicated, bury an **18-inch- (457-mm-)** wide, polymer-coated fabric **12 inches (305 mm)** into trench; overlap above-grade fabric **6 inches (152 mm)** and secure to bottom rail with tie wires. Backfill and compact trench.
 - c. Overlapping Fabric: At or between post or rail according to ASTM F 1916, with wire ties or steel strap method.
 11. Tension or Stretcher Bars: Thread through fabric and secure to end, corner, pull, and gate posts with tension bands spaced not more than **15 inches (381 mm)** o.c.
 12. Tie Wires: Power-fastened or manually fastened ties configured to wrap a full 360 degrees around rail or post and a minimum of one complete diamond of fabric. Twist ends one and one-half machine twists or three full manual twists, and cut off protruding ends to preclude untwisting by hand.
 - a. Maximum Spacing: Tie fabric to line posts at **12 inches (305 mm)** o.c. and to braces at **24 inches (610 mm)** o.c.
 13. Power-Driven Fasteners: Fasten **0.192- or 0.148-inch (4.87- or 3.76-mm)** wire fabric with **2- or 1-inch (51- or 25.4-mm)** mesh size.
 - a. Fasten fabric to line posts **12 inches (305 mm)** o.c. and to braces **24 inches (610 mm)** o.c.
 14. Fasteners: Install nuts for tension bands and carriage bolts on the side of fence opposite the fabric side. Peen ends of bolts or score threads to prevent removal of nuts, **as directed**.
 15. Barbed Wire: Install barbed wire uniformly spaced as indicated on Drawings **OR** as directed. Pull wire taut, install securely to extension arms, and secure to end post or terminal arms.
 16. Barbed Tape: Comply with ASTM F 1911. Install barbed tape uniformly in configurations indicated and fasten securely to prevent movement or displacement.
 17. Ground Barrier Stakes: Stake coils at **10 feet (3 m)** o.c., driven to full depth.
- E. Gate Installation
1. Install gates according to manufacturer's written instructions, level, plumb, and secure for full opening without interference. Attach fabric as for fencing. Attach hardware using tamper-

resistant or concealed means. Install ground-set items in concrete for anchorage. Adjust hardware for smooth operation and lubricate where necessary.

F. Gate Operator Installation

1. General: Install gate operators according to manufacturer's written instructions, aligned and true to fence line and grade.
2. Excavation for Support Posts **OR** Pedestals **OR** Equipment Bases/Pads, **as directed**: Hand-excavate holes for bases/pads, in firm, undisturbed soil to dimensions and depths and at locations as required by gate operator component manufacturer's written instructions and as indicated.
3. Vehicle Loop Detector System: Cut grooves in pavement and bury **OR** Bury, **as directed**, and seal wire loop according to manufacturer's written instructions. Connect to equipment operated by detector.
4. Comply with NFPA 70 and manufacturer's written instructions for grounding of electric-powered motors, controls, and other devices.

G. Grounding And Bonding

1. Fence Grounding: Install at maximum intervals of **100 feet (30 m)** except as follows:
 - a. Gates and Other Fence Openings: Ground fence on each side of opening.
 - 1) Bond metal gates to gate posts.
 - 2) Bond across openings, with and without gates, except openings indicated as intentional fence discontinuities. Use No. 2 AWG wire and bury it at least **18 inches (457 mm)** below finished grade.
 2. Protection at Crossings of Overhead Electrical Power Lines: Ground fence at location of crossing and at a maximum distance of **150 feet (45 m)** on each side of crossing.
 3. Fences Enclosing Electrical Power Distribution Equipment: Ground as required by IEEE C2 unless otherwise indicated.
 4. Grounding Method: At each grounding location, drive a grounding rod vertically until the top is **6 inches (152 mm)** below finished grade. Connect rod to fence with No. 6 AWG conductor. Connect conductor to each fence component at grounding location, including the following:
 - a. Make grounding connections to each barbed wire strand with wire-to-wire connectors designed for this purpose.
 - b. Make grounding connections to each barbed tape coil with connectors designed for this purpose.
 5. Bonding Method for Gates: Connect bonding jumper between gate post and gate frame.
 6. Connections: Make connections to minimize possibility of galvanic action or electrolysis. Select connectors, connection hardware, conductors, and connection methods so metals in direct contact will be galvanically compatible.
 - a. Use electroplated or hot-tin-coated materials to ensure high conductivity and to make contact points closer in order of galvanic series.
 - b. Make connections with clean, bare metal at points of contact.
 - c. Make aluminum-to-steel connections with stainless-steel separators and mechanical clamps.
 - d. Make aluminum-to-galvanized-steel connections with tin-plated copper jumpers and mechanical clamps.
 - e. Coat and seal connections having dissimilar metals with inert material to prevent future penetration of moisture to contact surfaces.
 7. Bonding to Lightning Protection System: If fence terminates at lightning-protected building or structure, ground the fence and bond the fence grounding conductor to lightning protection down conductor or lightning protection grounding conductor complying with NFPA 780.

H. Soil Sterilization

1. General: Comply with ASTM F 1916.
2. Apply sterilant after completing grounding and other below-grade electrical work along fence line and within zone between double-row chain-link fence installation.



3. Install soil separation fabric continuously between double-row chain-link fence installation, overlapping punctures and joints **6 inches (152 mm)**.
4. Lay continuous **3-inch- (75-mm-)** deep bed of crushed stone or washed gravel over soil separation fabric.
5. Extend soil sterilization **4 feet (1.2 m) OR 6 feet (1.8 m)**, **as directed**, beyond outside and inside of fence.

I. Field Quality Control

1. Fabric Testing: Test fabric tension according to ASTM F 1916.
2. Fence Post Rigidity Testing: Test line posts for rigidity according to ASTM F 1916.
3. Grounding-Resistance Testing: Engage a qualified testing agency to perform tests and inspections.
 - a. Grounding-Resistance Tests: Subject completed grounding system to a megger test at each grounding location. Measure grounding resistance no fewer than two full days after last trace of precipitation, without soil having been moistened by any means other than natural drainage or seepage and without chemical treatment or other artificial means of reducing natural grounding resistance. Perform tests by two-point method according to IEEE 81.
 - b. Excessive Grounding Resistance: If resistance to grounding exceeds specified value, notify the Owner promptly. Include recommendations for reducing grounding resistance and a proposal to accomplish recommended work.
 - c. Report: Prepare test reports, certified by testing agency, of grounding resistance at each test location. Include observations of weather and other phenomena that may affect test results.

J. Adjusting

1. Gates: Adjust gates to operate smoothly, easily, and quietly, free of binding, warp, excessive deflection, distortion, nonalignment, misplacement, disruption, or malfunction, throughout entire operational range. Confirm that latches and locks engage accurately and securely without forcing or binding.
2. Automatic Gate Operator: Energize circuits to electrical equipment and devices. Adjust operators, controls, safety devices, alarms, **as directed**, and limit switches.
 - a. Hydraulic Operator: Purge operating system, adjust pressure and fluid levels, and check for leaks.
 - b. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
 - c. Test and adjust controls, alarms, **as directed**, and safeties. Replace damaged and malfunctioning controls and equipment.
3. Lubricate hardware, gate operator, **as directed**, and other moving parts.

K. Demonstration

1. Train the Owner's personnel to adjust, operate, and maintain high-security chain-link fences and gates.

END OF SECTION 32 31 13 13



Task	Specification	Specification Description
32 31 13 13	01 22 16 00	No Specification Required
32 31 13 13	31 13 13 00	Tree Protection And Trimming
32 31 13 13	32 31 11 00	Chain-Link Fences And Gates

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SECTION 32 31 19 00 - ORNAMENTAL METAL FENCES AND GATES

1.1 GENERAL

A. Description Of Work

1. This specification covers the furnishing and installation of ornamental metal fences and gates. Products shall match existing materials and/or shall be as follows or as directed by the Owner. Installation procedures shall be in accordance with the product manufacturer's recommendations. Demolition and removal of materials shall be as required to support the work.

B. Summary

1. Section Includes:
 - a. Decorative metallic-coated steel tubular picket fences.
 - b. Decorative metallic-coated steel wire fences.
 - c. Decorative metallic-coated steel security fences.
 - d. Decorative steel fences.
 - e. Decorative aluminum fences.
 - f. Swing gates.
 - g. Horizontal-slide gates.
 - h. Gate operators, including controls.

C. Performance Requirements

1. Lightning-Protection System: Maximum grounding-resistance value of 25 ohms under normal dry conditions.

D. Submittals

1. Product Data: For each type of product indicated.
2. Shop Drawings: For gates. Include plans, elevations, sections, details, and attachments to other work.
 - a. Wiring Diagrams: For power, signal, and control wiring.
3. Samples: For each fence material and for each color specified.
 - a. Provide Samples **12 inches (300 mm)** in length for linear materials.
 - b. Provide Samples **12 inches (300 mm)** square for wire mesh, bar grating, and sheet or plate materials.
4. Welding certificates.
5. Product Test Reports: Based on evaluation of comprehensive tests performed by a qualified testing agency, for decorative metallic-coated steel tubular picket fences, including finish, indicating compliance with referenced standard and other specified requirements.
6. Maintenance Data: For gate operators to include in maintenance manuals.

E. Quality Assurance

1. Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel **OR** AWS D1.2/D1.2M, "Structural Welding Code - Aluminum", **as directed**.
2. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
3. UL Standard: Provide gate operators that comply with UL 325.
4. Emergency Access Requirements: Comply with requirements of authorities having jurisdiction for automatic gate operators on gates that must provide emergency access.
5. Preinstallation Conference: Conduct conference at Project site.

1.2 PRODUCTS

A. Aluminum

1. Aluminum, General: Provide alloys and tempers with not less than the strength and durability properties of alloy and temper designated in paragraphs below for each aluminum form required.
2. Extrusions: **ASTM B 221 (ASTM B 221M)**, Alloy 6063-T5.
3. Tubing: ASTM B 429, Alloy 6063-T6.
4. Plate and Sheet: **ASTM B 209 (ASTM B 209M)**, Alloy 6061-T6.
5. Die and Hand Forgings: **ASTM B 247 (ASTM B 247M)**, Alloy 6061-T6.
6. Castings: ASTM B 26/B 26M, Alloy A356.0-T6.

B. Steel And Iron

1. Plates, Shapes, and Bars: ASTM A 36/A 36M.
2. Bars (Pickets): Hot-rolled, carbon steel complying with ASTM A 29/A 29M, Grade 1010.
3. Tubing: ASTM A 500, cold formed steel tubing.
4. Bar Grating: NAAMM MBG 531.
 - a. Bars: Hot-rolled steel strip, ASTM A 1011/A 1011M, Commercial Steel, Type B.
 - b. Wire Rods: **ASTM A 510 (ASTM A 510M)**.
5. Uncoated Steel Sheet: Hot-rolled steel sheet, ASTM A 1011/A 1011M, Structural Steel, **Grade 45 (Grade 310)** or cold-rolled steel sheet, ASTM A 1008/A 1008M, Structural Steel, **Grade 50 (Grade 340)**.
6. Galvanized-Steel Sheet: ASTM A 653/A 653M, structural quality, **Grade 50 (Grade 340)**, with **G90 (Z275) OR G60 (Z180)**, **as directed**, coating.
7. Aluminum-Zinc Alloy-Coated Steel Sheet: ASTM A 792/A 792M, structural quality, **Grade 50 (Grade 340)**, with **AZ60 (AZM180)** coating.
8. Castings: Either gray or malleable iron unless otherwise indicated.
 - a. Gray Iron: ASTM A 48/A 48M, Class 30.
 - b. Malleable Iron: ASTM A 47/A 47M.

C. Coating Materials

1. Shop Primers for Steel: Provide primers that comply with Division 09 Section(s) "Exterior Painting" OR "High-performance Coatings", **as directed**.
2. Epoxy Zinc-Rich Primer for Steel: Complying with MPI #20 and compatible with coating specified to be applied over it.
 - a. Use primer with a VOC content of 420 g/L **OR** 400 g/L **OR** 340 g/L, **as directed**, or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
3. Epoxy Primer for Galvanized Steel: Complying with MPI #101 and compatible with coating specified to be applied over it.
 - a. Use primer with a VOC content of 420 g/L **OR** 400 g/L **OR** 300 g/L, **as directed**, or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
4. Epoxy Intermediate Coat: Complying with MPI #77 and compatible with primer and topcoat.
 - a. Use product with a VOC content of 420 g/L **OR** 400 g/L **OR** 250 g/L, **as directed**, or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
5. Polyurethane Topcoat: Complying with MPI #72 and compatible with undercoat.
 - a. Use product with a VOC content of 420 g/L **OR** 400 g/L **OR** 250 g/L, **as directed**, or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

D. Miscellaneous Materials

1. Welding Rods and Bare Electrodes: Select according to AWS specifications for metal alloy welded.
 - a. For aluminum, provide type and alloy as recommended by producer of metal to be welded and as required for strength and compatibility in fabricated items.
2. Concrete: Normal-weight, air-entrained, ready-mix concrete complying with requirements in Division 03 Section "Miscellaneous Cast-in-place Applications) Concrete" with a minimum 28-day compressive strength of **3000 psi (20 MPa)**, **3-inch (75-mm)** slump, and **1-inch (25-mm)**

- maximum aggregate size or dry, packaged, normal-weight concrete mix complying with ASTM C 387 mixed with potable water according to manufacturer's written instructions.
3. Nonshrink Grout: Factory-packaged, nonstaining, noncorrosive, nongaseous grout complying with ASTM C 1107 and specifically recommended by manufacturer for exterior applications.
- E. Grounding Materials
1. Grounding Conductors: Bare, solid wire for No. 6 AWG and smaller; stranded wire for No. 4 AWG and larger.
 - a. Material above Finished Grade: Copper **OR** Aluminum, **as directed**.
 - b. Material on or below Finished Grade: Copper.
 - c. Bonding Jumpers: Braided copper tape, **1 inch (25 mm)** wide, woven of No. 30 AWG bare copper wire, terminated with copper ferrules.
 2. Grounding Connectors and Grounding Rods: Comply with UL 467.
 - a. Connectors for Below-Grade Use: Exothermic-welded type.
 - b. Grounding Rods: Copper-clad steel.
 - 1) Size: **5/8 by 96 inches (16 by 2440 mm)**.
- F. Decorative Metallic-Coated Steel Tubular Picket Fences
1. Decorative Metallic-Coated Steel Tubular Picket Fences: Comply with ASTM F 2408, for residential **OR** light industrial (commercial) **OR** industrial, **as directed**, application (class) unless otherwise indicated.
 2. Metallic-Coated Steel Sheet: Galvanized-steel sheet or aluminum-zinc alloy-coated steel sheet.
 3. Interior surface of tubes formed from uncoated steel sheet shall be hot-dip zinc coated same as exterior or coated with zinc-rich thermosetting coating to comply with ASTM F 2408.
 4. Posts:
 - a. End and Corner Posts: Square tubes **2-1/2 by 2-1/2 inches (64 by 64 mm)** **OR** **3 by 3 inches (76 by 76 mm)**, **as directed**, formed from **0.108-inch (2.74-mm)** nominal-thickness, metallic-coated steel sheet or formed from **0.105-inch (2.66-mm)** nominal-thickness steel sheet and hot-dip galvanized after fabrication.
 - b. Swing Gate Posts:
 - 1) Square tubes **3 by 3 inches (76 by 76 mm)** formed from **0.108-inch (2.74-mm)** nominal-thickness, metallic-coated steel sheet or formed from **0.105-inch (2.66-mm)** nominal-thickness steel sheet and hot-dip galvanized after fabrication.
OR
Square steel tubing **3 by 3 inches (76 by 76 mm)** **OR** **4 by 4 inches (102 by 102 mm)**, **as directed**, with **3/16-inch (4.76-mm)** wall thickness, hot-dip galvanized.
 - c. Horizontal-Slide Gate Post, Openings up to **12 Feet (3.7 m)**: Square steel tubing **3 by 3 inches (76 by 76 mm)** **OR** **4 by 4 inches (102 by 102 mm)**, **as directed**, with **3/16-inch (4.76-mm)** wall thickness, hot-dip galvanized.
 - d. Horizontal-Slide Gate Post, Openings Wider Than **12 Feet (3.7 m)**: Square steel tubing **4 by 4 inches (102 by 102 mm)** with **3/16-inch (4.76-mm)** wall thickness, hot-dip galvanized.
 - e. Guide Posts for Class 1 Horizontal-Slide Gates:
 - 1) Square tubes **3 by 3 inches (76 by 76 mm)** formed from **0.108-inch (2.74-mm)** nominal-thickness, metallic-coated steel sheet or formed from **0.105-inch (2.66-mm)** nominal-thickness steel sheet and hot-dip galvanized after fabrication; installed adjacent to gate post to permit gate to slide in space between.
OR
Square steel tubing **3 by 3 inches (76 by 76 mm)** **OR** **4 by 4 inches (102 by 102 mm)**, **as directed**, with **3/16-inch (4.76-mm)** wall thickness, hot-dip galvanized; installed adjacent to gate post to permit gate to slide in space between.
 5. Post Caps: Formed from steel sheet and hot-dip galvanized after forming **OR** UV-resistant plastic **OR** Aluminum castings **OR** Aluminum castings with round ball finials, **as directed**.
 6. Rails: Square tubes **OR** Double-wall channels, **as directed**.
 - a. Size: **1-1/2 by 1-1/2 inches (38 by 38 mm)** **OR** **1-3/4 by 1-3/4 inches (45 by 45 mm)**, **as directed**.



- b. Metal and Thickness: **0.079-inch (2.01-mm)** nominal-thickness, metallic-coated steel sheet or **0.075-inch (1.90-mm)** nominal-thickness, uncoated steel sheet, hot-dip galvanized after fabrication.
7. Pickets: Square tubes.
- a. Terminate tops of pickets at top rail for flush top appearance **OR** Extend pickets beyond top rail as indicated and terminate with UV-resistant plastic caps **OR** Extend pickets beyond top rail as indicated and terminate with galvanized-steel caps **OR** Extend pickets beyond top rail as indicated and press flat and trim to produce spear point shape, **as directed**.
- b. Picket Spacing: **6 inches (152.4 mm)** **OR** **4 inches (101.6 mm)** **OR** **1-3/4 inches (44 mm)**, **as directed**, clear, maximum.
8. Fasteners: Manufacturer's standard concealed fastening system.
9. Fasteners: Manufacturer's standard tamperproof, **as directed**, corrosion-resistant, color-coated fasteners matching fence components, with resilient polymer washers, **as directed**.
10. Galvanizing: For components indicated to be galvanized and for which galvanized coating is not specified in ASTM F 2408, hot-dip galvanize to comply with ASTM A 123/A 123M. For hardware items, hot-dip galvanize to comply with ASTM A 153/A 153M.
11. Finish: Organic coating complying with requirements in ASTM F 2408 **OR** Powder coating, **as directed**.
- G. Decorative Metallic-Coated Steel Wire Fences
1. Metallic-Coated Steel Wire: Welded-wire fence fabric, hot-dip galvanized after fabrication. Weight of zinc coating shall be not less than **1.0 oz./sq. ft. (305 g/sq. m)**.
- a. Spacing of Vertical Wires: **1-3/4 inches (44 mm)** **OR** **2 inches (51 mm)** **OR** **3-1/2 inches (89 mm)** **OR** **4 inches (102 mm)** **OR** As indicated, **as directed**.
- b. Vertical Wire Size: **0.187 inch (4.76 mm)** **OR** **0.192 inch (4.88 mm)** **OR** **0.225 inch (5.72 mm)** **OR** **0.25 inch (6.35 mm)** **OR** **0.262 inch (6.67 mm)**, **as directed**.
- c. Spacing of Horizontal Wires: **1-3/4 inches (44 mm)** **OR** **2 inches (51 mm)** **OR** **4 inches (102 mm)** **OR** **8 inches (203 mm)** **OR** As indicated, **as directed**.
- d. Horizontal Wire Size: **0.187 inch (4.76 mm)** **OR** **0.192 inch (4.88 mm)** **OR** **0.225 inch (5.72 mm)** **OR** **0.25 inch (6.35 mm)** **OR** **0.312 inch (7.94 mm)**, **as directed**.
2. Metallic-Coated Steel Sheet: Galvanized-steel sheet or aluminum-zinc alloy-coated steel sheet.
3. Interior surface of tubes formed from uncoated steel sheet shall be hot-dip zinc coated same as exterior or coated with zinc-rich thermosetting coating to comply with ASTM F 2408.
4. Posts:
- a. Line Posts: Square tubes **2 by 2 inches (50 by 50 mm)** **OR** **2-1/2 by 2-1/2 inches (64 by 64 mm)** **OR** **3 by 3 inches (76 by 76 mm)**, **as directed**, formed from **0.064-inch (1.63-mm)** **OR** **0.079-inch (2.01-mm)** **OR** **0.108-inch (2.74-mm)**, **as directed**, nominal-thickness, metallic-coated steel sheet or formed from **0.060-inch (1.52-mm)** **OR** **0.075-inch (1.90-mm)** **OR** **0.105-inch (2.66-mm)**, **as directed**, nominal-thickness steel sheet and hot-dip galvanized after fabrication.
- b. End and Corner Posts: Square tubes **2-1/2 by 2-1/2 inches (64 by 64 mm)** **OR** **3 by 3 inches (76 by 76 mm)**, **as directed**, formed from **0.108-inch (2.74-mm)** nominal-thickness, metallic-coated steel sheet or formed from **0.105-inch (2.66-mm)** nominal-thickness steel sheet and hot-dip galvanized after fabrication.
- c. Swing Gate Posts:
- 1) Square tubes **3 by 3 inches (76 by 76 mm)** formed from **0.108-inch (2.74-mm)** nominal-thickness, metallic-coated steel sheet or formed from **0.105-inch (2.66-mm)** nominal-thickness steel sheet and hot-dip galvanized after fabrication.
OR
Square steel tubing **3 by 3 inches (76 by 76 mm)** **OR** **4 by 4 inches (102 by 102 mm)**, **as directed**, with **3/16-inch (4.76-mm)** wall thickness, hot-dip galvanized.
- d. Horizontal-Slide Gate Post, Openings up to **12 Feet (3.7 m)**: Square steel tubing **3 by 3 inches (76 by 76 mm)** **OR** **4 by 4 inches (102 by 102 mm)**, **as directed**, with **3/16-inch (4.76-mm)** wall thickness, hot-dip galvanized.

- e. Horizontal-Slide Gate Post, Openings Wider Than **12 Feet (3.7 m)**: Square steel tubing **4 by 4 inches (102 by 102 mm)** with **3/16-inch (4.76-mm)** wall thickness, hot-dip galvanized.
 - f. Guide Posts for Class 1 Horizontal-Slide Gates:
 - 1) Square tubes **3 by 3 inches (76 by 76 mm)** formed from **0.108-inch (2.74-mm)** nominal-thickness, metallic-coated steel sheet or formed from **0.105-inch (2.66-mm)** nominal-thickness steel sheet and hot-dip galvanized after fabrication; installed adjacent to gate post to permit gate to slide in space between.
OR
Square steel tubing **3 by 3 inches (76 by 76 mm)** **OR 4 by 4 inches (102 by 102 mm)**, **as directed**, with **3/16-inch (4.76-mm)** wall thickness, hot-dip galvanized; installed adjacent to gate post to permit gate to slide in space between.
 5. Post Caps: Formed from steel sheet and hot-dip galvanized after forming **OR** UV-resistant plastic **OR** Aluminum castings **OR** Aluminum castings with round ball finials, **as directed**.
 6. Rails: Square tubes.
 - a. Size: **1-3/16 by 1-1/2 inches (30 by 38 mm)** **OR 1-3/8 by 1-1/2 inches (35 by 38 mm)** **OR 1-1/2 by 1-1/2 inches (38 by 38 mm)**, **as directed**.
 - b. Metal and Thickness: **0.064-inch (1.63-mm)** **OR 0.079-inch (2.01-mm)**, **as directed**, nominal-thickness, metallic-coated steel sheet or **0.060-inch (1.52-mm)** **OR 0.075-inch (1.90-mm)**, **as directed**, nominal-thickness, uncoated steel sheet, hot-dip galvanized after fabrication.
 7. Fasteners: Manufacturer's standard tamperproof, **as directed**, corrosion-resistant, color-coated fasteners matching fence components with resilient polymer washers or clips, **as directed**.
 8. Galvanizing: For components indicated to be galvanized and for which galvanized coating is not specified, hot-dip galvanize to comply with ASTM A 123/A 123M. For hardware items, hot-dip galvanize to comply with ASTM A 153/A 153M.
 9. Finish: Organic coating complying with requirements in ASTM F 2408 **OR** Powder coating, **as directed**.
- H. Decorative Metallic-Coated Steel Security Fences
1. Posts: **1-3/4-by-4-inch (45-by-102-mm)** double-thickness, I-shaped sections.
 - a. Metal and Thickness: **0.108-inch (2.74-mm)** nominal-thickness, metallic-coated steel sheet or **0.105-inch (2.66-mm)** nominal-thickness, uncoated steel sheet, hot-dip galvanized after fabrication.
 2. Post Caps: Aluminum castings.
 3. Rails: **2-by-2-1/2-inch (50-by-64-mm)** pentagon-shaped box channel designed to shed water and to enclose wire rope reinforcement.
 - a. Metal and Thickness: **0.108-inch (2.74-mm)** nominal-thickness, metallic-coated steel sheet or **0.105-inch (2.66-mm)** nominal-thickness, uncoated steel sheet, hot-dip galvanized after fabrication.
 - b. Wire Rope Reinforcement: **3/4-inch (19-mm)** zinc-coated steel wire rope.
 4. Pickets: **3/4-by-2-3/4-inch (19-by-70-mm)** M-shaped pales.
 - a. Metal and Thickness: **0.079-inch (2.01-mm)** nominal-thickness, metallic-coated steel sheet or **0.075-inch (1.90-mm)** nominal-thickness, uncoated steel sheet, hot-dip galvanized after fabrication.
 - b. Extend pickets beyond top rail as indicated and terminate with rounded edge **OR** cut and split to form three points, **as directed**.
 - c. Picket Spacing: **6 inches (152.4 mm)** o.c.
 5. Fasteners: Stainless-steel carriage bolts with tamperproof nuts.
 6. Galvanizing: For components indicated to be galvanized, hot-dip galvanize to comply with ASTM A 123/A 123M unless otherwise indicated. For hardware items, hot-dip galvanize to comply with ASTM A 153/A 153M.
 7. Finish: Powder coating.
- I. Decorative Steel Fences
1. Decorative Steel Fences: Fences made from steel tubing bars, **as directed**, and shapes, hot-dip galvanized, **as directed**.

2. Posts: Square steel tubing.
 - a. Line Posts: **2 by 2 inches (50 by 50 mm) OR 2-1/2 by 2-1/2 inches (64 by 64 mm) OR 3 by 3 inches (76 by 76 mm), as directed**, with **1/8-inch (3.2-mm) OR 3/16-inch (4.76-mm)**, as directed, wall thickness.
 - b. End and Corner Posts: **2-1/2 by 2-1/2 inches (64 by 64 mm) OR 3 by 3 inches (76 by 76 mm) OR 4 by 4 inches (102 by 102 mm), as directed**, with **1/8-inch (3.2-mm) OR 3/16-inch (4.76-mm)**, as directed, wall thickness.
 - c. Swing Gate Posts: **3 by 3 inches (76 by 76 mm) OR 4 by 4 inches (102 by 102 mm), as directed**, with **3/16-inch (4.76-mm)** wall thickness.
 - d. Horizontal-Slide Gate Post, Openings up to **12 Feet (3.7 m)**: **3 by 3 inches (76 by 76 mm) OR 4 by 4 inches (102 by 102 mm), as directed**, with **3/16-inch (4.76-mm)** wall thickness.
 - e. Horizontal-Slide Gate Post, Openings Wider Than **12 Feet (3.7 m)**: **4 by 4 inches (102 by 102 mm)** with **3/16-inch (4.76-mm)** wall thickness.
 - f. Guide Posts for Class 1 Horizontal-Slide Gates: **3 by 3 inches (76 by 76 mm) OR 4 by 4 inches (102 by 102 mm), as directed**, with **3/16-inch (4.76-mm)** wall thickness; installed adjacent to gate post to permit gate to slide in space between.
3. Post Caps: Formed from steel sheet **OR** Formed from steel sheet and hot-dip galvanized after forming **OR** Aluminum castings **OR** Aluminum castings with round ball finials, **as directed**.
4. Rails:
 - a. Steel Tube Rails: Square steel tubing **2 by 2 inches (50 by 50 mm) OR 2-1/2 by 2-1/2 inches (64 by 64 mm), as directed**, with **1/8-inch (3.2-mm)** wall thickness.
 - b. Steel Channel Rails: Steel channels **2 by 1 inch (50 by 25 mm) OR 1-1/2 by 3/4 inch (38 by 19 mm) OR 1-1/2 by 1/2 inch (38 by 13 mm), as directed**.
5. Pickets: **1/2-inch- (13-mm-) square steel bars OR 3/4-inch- (19-mm-) square steel bars OR** Decorative steel bars of pattern and size indicated **OR 5/8 inch (16 mm) square by 0.065-inch (1.65-mm) steel tubes OR 5/8 inch (16 mm) square by 0.083-inch (2.11-mm) steel tubes OR 3/4 inch (19 mm) square by 0.065-inch (1.65-mm) steel tubes OR 3/4 inch (19 mm) square by 0.083-inch (2.11-mm) steel tubes OR 1 inch (25 mm) square by 0.065-inch (1.65-mm) steel tubes OR 1 inch (25 mm) square by 0.083-inch (2.11-mm) steel tubes, as directed**.
 - a. Terminate tops of pickets at top rail for flush top appearance **OR** Extend pickets beyond top rail as indicated and mill ends to pyramid shaped points **OR** Extend pickets beyond top rail as indicated and press flat and trim to produce spear point shape **OR** Extend pickets beyond top rail as indicated and cap with metal spear point finial **OR** Extend pickets beyond top rail as indicated and cap with metal tripoint finial, **as directed**.
 - b. Picket Spacing: **6 inches (152.4 mm) OR 4 inches (101.6 mm) OR 1-3/4 inches (44 mm), as directed**, clear, maximum.
 - c. Treillage: Provide iron castings of pattern indicated between each pair of pickets.
6. Infill: Forge-welded steel bar grating.
 - a. Perimeter Bars: Steel flat bars **1 by 1/8 inch (25 by 3.2 mm)**.
 - b. Vertical Main Bars: Steel flat bars **1 by 1/8 inch (25 by 3.2 mm) OR 1-3/16 by 5/32 inch (30 by 4 mm), as directed**.
 - c. Vertical Main Bar Spacing: **1-21/32 inches (42 mm) OR 1-7/8 inches (48 mm) OR 2-7/16 inches (62 mm), as directed**, o.c.
 - d. Horizontal Cross Rods: **3/16-inch- (4.8-mm-) OR 1/4-inch- (6.4-mm-), as directed**, diameter, steel rods.
 - e. Horizontal Cross Rod Spacing: **1-3/4 inches (45 mm) OR 2-19/32 inches (66 mm) OR 5-3/16 inches (132 mm), as directed**, o.c.
7. Infill: Custom design as indicated on Drawings.
 - a. Bars: **1/2-inch- (12.7 -mm-) square steel bars OR 3/4-inch- (19-mm-) square steel bars OR 1/2-inch- (12.7 -mm-) diameter, round steel bars OR 3/4-inch- (19-mm-) diameter, round steel bars OR 1-by-1/8-inch (25-by-3.2-mm) steel flat bars OR 1-by-1/4-inch (25-by-6.4-mm) steel flat bars OR 1-by-1/2-inch (25-by-12.7 -mm) steel flat bars, as directed**, unless otherwise indicated.

- b. Square Tubes: Square steel tubing **2 by 2 inches (50 by 50 mm) OR 2-1/2 by 2-1/2 inches (64 by 64 mm)**, **as directed**, with **1/8-inch (3.2-mm)** wall thickness unless otherwise indicated.
 - c. Round Tubes: **1-inch- (25-mm-) OR 1-1/2-inch- (38-mm-) OR 2-inch- (50-mm-) OR 2-1/2-inch- (64-mm-)**, **as directed**, diameter, round steel tubing with **1/8-inch (3.2-mm)** wall thickness unless otherwise indicated.
 - d. Steel Plate: **1/8 inch (3.2 mm) OR 3/16 inch (4.8 mm) OR 1/4 inch (6.4 mm)**, **as directed**, thick unless otherwise indicated.
 - e. Perforated Metal Sheet: Uncoated steel sheet, perforated as indicated, **0.060-inch (1.52-mm) OR 0.075-inch (1.90-mm) OR 0.105-inch (2.66-mm)**, **as directed**, nominal thickness.
8. Fasteners: Stainless-steel carriage bolts and tamperproof, **as directed**, nuts.
 9. Fabrication:
 - a. Assemble fences into sections by welding pickets to rails.
 - 1) Fabricate sections with clips welded to rails for fastening to posts in field.
 - 2) Drill posts and clips for fasteners before finishing to maximum extent possible.
 - b. Fabricate bar grating infill into sections of size indicated.
 - 1) Fabricate rails with clips welded to rails for fastening to posts in field.
 - 2) Drill posts, clips, **as directed**, and bar grating for fasteners before finishing to maximum extent possible.
 10. Finish exposed welds to comply with NOMMA Guideline 1, Finish #2 - completely sanded joint, some undercutting and pinholes okay **OR** Finish #3 - partially dressed weld with splatter removed **OR** Finish #4 - good-quality, uniform undressed weld with minimal splatter, **as directed**.
 11. Galvanizing: For items other than hardware that are indicated to be galvanized, hot-dip galvanize to comply with ASTM A 123/A 123M. For hardware items, hot-dip galvanize to comply with ASTM A 153/A 153M.
 - a. Hot-dip galvanize posts and rails, **as directed**.
 - b. Hot-dip galvanize rail and picket assemblies after fabrication.
 - c. Hot-dip galvanize bar grating infill after fabrication.
 - d. Hot-dip galvanize custom-design rail and infill assemblies after fabrication.
 12. Finish for Bar Grating Infill: Powder coating.
 13. Finish for Steel Items Other than Bar Grating Infill: Primed **OR** Shop painted **OR** High-performance coating, **as directed**.
 14. Finish for Metallic-Coated Steel Items Other than Bar Grating Infill: High-performance coating **OR** Galvanized finish, **as directed**.
- J. Decorative Aluminum Fences
1. Decorative Aluminum Fences: Fences made from aluminum extrusions.
 2. Posts: Square extruded tubes.
 - a. Line Posts: **2 by 2 inches (50 by 50 mm) OR 2-1/2 by 2-1/2 inches (64 by 64 mm) OR 3 by 3 inches (76 by 76 mm)**, **as directed**, with **0.062-inch (1.57-mm) OR 0.080-inch (2.03-mm) OR 0.093-inch (2.36-mm) OR 0.100-inch (2.54-mm) OR 0.125-inch (3.18-mm)**, **as directed**, wall thickness.
 - b. End and Corner Posts: **2 by 2 inches (50 by 50 mm) OR 2-1/2 by 2-1/2 inches (64 by 64 mm) OR 3 by 3 inches (76 by 76 mm)**, **as directed**, with **0.062-inch (1.57-mm) OR 0.080-inch (2.03-mm) OR 0.093-inch (2.36-mm) OR 0.100-inch (2.54-mm) OR 0.125-inch (3.18-mm)**, **as directed**, wall thickness.
 - c. Swing Gate Posts: **2-1/2 by 2-1/2 inches (64 by 64 mm) OR 3 by 3 inches (76 by 76 mm) OR 4 by 4 inches (102 by 102 mm)**, **as directed**, with **0.125-inch (3.18-mm) OR 0.250-inch (6.35-mm)**, **as directed**, wall thickness.
 - d. Horizontal-Slide Gate Post, Openings up to **12 Feet (3.7 m)**: **2-1/2 by 2-1/2 inches (64 by 64 mm) OR 3 by 3 inches (76 by 76 mm) OR 4 by 4 inches (102 by 102 mm)**, **as directed**, with **0.125-inch (3.18-mm) OR 0.250-inch (6.35-mm)**, **as directed**, wall thickness.
 - e. Horizontal-Slide Gate Post, Openings Wider Than **12 Feet (3.7 m)**: **3 by 3 inches (76 by 76 mm) OR 4 by 4 inches (102 by 102 mm) OR 6 by 6 inches (152 by 152 mm)**, **as directed**, with **0.125-inch (3.18-mm) OR 0.250-inch (6.35-mm)**, **as directed**, wall thickness.

- f. Guide Posts for Class 1 Horizontal-Slide Gates: **2 by 2 inches (50 by 50 mm) OR 2-1/2 by 2-1/2 inches (64 by 64 mm) OR 3 by 3 inches (76 by 76 mm), as directed**, with **0.062-inch (1.57-mm) OR 0.093-inch (2.36-mm) OR 0.125-inch (3.18-mm), as directed**, wall thickness; installed adjacent to gate post to permit gate to slide in space between.
3. Post Caps: Aluminum castings that cover entire top of posts **OR** project at least **1/4 inch (6 mm)** beyond posts, **as directed**, with round ball finial, **as directed**.
4. Rails: Extruded-aluminum channels, **1-1/2 by 1-1/2 inches (38 by 38 mm)**, with **0.100-inch- (2.54-mm-)** thick sidewalls and **0.070-inch- (1.78-mm-)** thick top **OR 1 by 1-1/2 inches (25 by 38 mm)**, with **0.082-inch- (2.08-mm-)** thick sidewalls and **0.055-inch- (1.40-mm-)** thick top **OR 1-1/4 by 1-1/4 inches (32 by 32 mm)**, with **0.078-inch- (1.98-mm-)** thick sidewalls and **0.062-inch- (1.57-mm-)** thick top **OR 1 by 1 inch (25 by 25 mm)**, with **0.080-inch- (2.03-mm-)** thick sidewalls and **0.055-inch- (1.40-mm-)** thick top **OR 1 by 1 inch (25 by 25 mm)**, with **0.078-inch- (1.98-mm-)** thick sidewalls and **0.062-inch- (1.57-mm-)** thick top, **as directed**.
5. Pickets: Extruded-aluminum tubes, **1 inch (25 mm)** square, with **0.062-inch (1.57-mm)** wall thickness **OR 1 inch (25 mm)** square, with **0.060-inch (1.52-mm)** wall thickness **OR 3/4 inch (19 mm)** square, with **0.050-inch (1.27-mm)** wall thickness **OR 1 by 5/8 inch (25 by 16 mm)**, with **0.050-inch (1.27-mm)** wall thickness **OR 5/8 inch (16 mm)** square, with **0.050-inch (1.27-mm)** wall thickness, **as directed**.
- a. Terminate tops of pickets at top rail for flush top appearance **OR** Extend pickets beyond top rail as indicated and terminate with UV-resistant plastic caps **OR** Extend pickets beyond top rail as indicated and terminate with cast-aluminum caps **OR** Extend pickets beyond top rail as indicated and press flat and trim to produce spear point shape **OR** Extend pickets beyond top rail as indicated and terminate with cast-aluminum spear point finial **OR** Extend pickets beyond top rail as indicated and terminate with cast-aluminum tripoint finial, **as directed**.
- b. Picket Spacing: **6 inches (152.4 mm) OR 4 inches (101.6 mm) OR 1-3/4 inches (44 mm), as directed**, clear, maximum.
6. Fasteners:
- a. Manufacturer's standard concealed fastening system.
OR
 Manufacturer's standard tamperproof, **as directed**, corrosion-resistant, color-coated fasteners matching fence components with resilient polymer washers, **as directed**.
7. Fabrication: Assemble fences into sections by welding **OR** fastening, **as directed**, pickets to rails.
- a. Fabricate sections with clips welded to rails for fastening to posts in field.
- b. Drill clips for fasteners before finishing.
8. Finish exposed welds to comply with NOMMA Guideline 1, Finish #2 - completely sanded joint, some undercutting and pinholes okay **OR** Finish #3 - partially dressed weld with splatter removed **OR** Finish #4 - good-quality, uniform undressed weld with minimal splatter, **as directed**.
9. Finish: Baked enamel or powder coating.
- K. Swing Gates
1. Gate Configuration: Single leaf **OR** Double leaf, **unless directed otherwise**.
2. Gate Frame Height: **72 inches (1830 mm), unless directed otherwise**.
3. Gate Opening Width: **36 inches (914 mm), unless directed otherwise**.
4. Galvanized-Steel Frames and Bracing: Fabricate members from square tubes **1-1/2 by 1-1/2 inches (38 by 38 mm) OR 1-3/4 by 1-3/4 inches (45 by 45 mm) OR 2 by 2 inches (50 by 50 mm) OR 2-1/2 by 2-1/2 inches (64 by 64 mm), as directed**, formed from **0.108-inch (2.74-mm)** nominal-thickness, metallic-coated steel sheet or formed from **0.105-inch (2.66-mm)** nominal-thickness steel sheet and hot-dip galvanized after fabrication.
5. Steel Frames and Bracing: Fabricate members from square steel tubing **1-1/2 by 1-1/2 inches (38 by 38 mm) OR 2 by 2 inches (50 by 50 mm) OR 2-1/2 by 2-1/2 inches (64 by 64 mm), as directed**, with **1/8-inch (3.2-mm)** wall thickness. Hot-dip galvanize frames after fabrication, **as directed**.

6. Aluminum Frames and Bracing: Fabricate members from square extruded-aluminum tubes **1-1/2 by 1-1/2 inches (38 by 38 mm) OR 2 by 2 inches (50 by 50 mm) OR 2-1/2 by 2-1/2 inches (64 by 64 mm), as directed**, with **0.100-inch (2.54-mm) OR 0.125-inch (3.18-mm) OR 0.140-inch (3.56-mm) OR 0.154-inch (3.91-mm), as directed**, wall thickness.
7. Frame Corner Construction: Welded or assembled with corner fittings and **5/16-inch- (7.9-mm-)** diameter, adjustable truss rods for panels **5 feet (1.52 m)** wide or wider.
8. Additional Rails: Provide as indicated, complying with requirements for fence rails.
9. Infill: Comply with requirements for adjacent fence.
10. Picket Size, Configuration, and Spacing: Comply with requirements for adjacent fence.
 - a. Treillage: Provide iron castings of pattern indicated between each pair of pickets. Finish as specified for adjacent fence **OR gates, as directed**.
11. Hardware: Latches permitting operation from both sides of gate, hinges, and keepers for each gate leaf more than **5 feet (1.52 m)** wide. Provide center gate stops and cane bolts for pairs of gates. Fabricate latches with integral eye openings for padlocking; padlock accessible from both sides of gate, **as directed**.
12. Spring Hinges: BHMA A156.17, Grade 1, suitable for exterior use.
 - a. Function: 320 - Gate spring pivot hinge. Adjustable tension **OR** 321 - Gate spring pivot hinge. Fixed tension, **as directed**.
 - b. Material: Malleable iron.
13. Hinges: BHMA A156.1, Grade 1, suitable for exterior use.
 - a. Function: 39 - Full surface, triple weight, antifriction bearing.
 - b. Material: Wrought steel, forged steel, cast steel, or malleable iron.
14. Rim Locks: BHMA A156.5, Grade 1, suitable for exterior use.
 - a. Function: 621 - Latchbolt by key from outside and by turn from inside. Latchbolt is held retracted by device from inside **OR** 622 - Deadbolt by key from outside and by turn from inside **OR** 629 - Deadlocking latchbolt by key from outside and by turn from inside **OR** 626 - Interlocking deadbolt operated by key from either side **OR** 627 - Interlocking deadbolt operated by key from outside and by turn from inside, **as directed**.
 - b. Material: Cast, forged, or extruded brass or bronze.
 - c. Mounting Plate: Configuration necessary for mounting locks. Fabricate from **1/8-inch- (3.2-mm-)** thick, steel **OR** aluminum, **as directed**, plate.
15. Mortise Locks: BHMA A156.13, Grade 1, suitable for exterior use.
 - a. Function: F06 - Holdback lock **OR** F07 - Storeroom or closet lock **OR** F09 - Apartment, exit, or public toilet lock **OR** F16 - Double-cylinder dead lock **OR** F17 - Dead lock, **as directed**.
 - b. Material: Brass or bronze.
 - c. Levers: Cast, forged, or extruded brass or bronze.
 - d. Mounting Box: Configuration necessary to enclose locks. Fabricate from **1/8-inch- (3.2-mm-)** thick, steel **OR** aluminum, **as directed**, plate.
16. Electric Strikes: BHMA A156.31, Grade 1, of configuration required for use with lock specified, fail safe **OR** fail secure, **as directed**, and suitable for exterior use.
 - a. Mounting Plate: Configuration necessary for mounting electric strikes. Fabricate from **1/8-inch- (3.2-mm-)** thick, steel **OR** aluminum, **as directed**, plate.
 - b. Mounting: Mortise into post.
17. Exit Hardware: BHMA A156.3, Grade 1, Type 1 (rim exit device), with push pad actuating bar, suitable for exterior use.
 - a. Function: 01 - Exit only, no trim or blank escutcheon **OR** 04 - Entrance by trim when latch bolt is released by key or set in a retracted position by key **OR** 08 - Entrance by lever. Key locks or unlocks lever **OR** 09 - Entrance by lever only when released by key. Key removable only when locked, **as directed**.
 - b. Mounting Channel: Bent-plate channel formed from **1/8-inch- (3.2-mm-)** thick, steel **OR** aluminum, **as directed**, plate. Channel spans gate frame. Exit device is mounted on channel web, recessed between flanges, with flanges extending **1/8 inch (3.2 mm)** beyond push pad surface.
18. Cane Bolts: Provide for inactive leaf of pairs of gates. Fabricated from **1/2-inch- (12.7 -mm-)** **OR** **3/4-inch- (19-mm-), as directed**, diameter, round steel bars, hot-dip galvanized after fabrication.

Finish to match gates. Provide galvanized-steel pipe strikes to receive cane bolts in closed position **OR** both open and closed positions, **as directed**.

19. Finish exposed welds to comply with NOMMA Guideline 1, Finish #2 - completely sanded joint, some undercutting and pinholes okay **OR** Finish #3 - partially dressed weld with splatter removed **OR** Finish #4 - good-quality, uniform undressed weld with minimal splatter, **as directed**.
20. Galvanizing: For items other than hardware that are indicated to be galvanized, hot-dip galvanize to comply with ASTM A 123/A 123M unless otherwise indicated. For hardware items, hot-dip galvanize to comply with ASTM A 153/A 153M.
21. Metallic-Coated Steel Finish: High-performance coating **OR** Galvanized finish, **as directed**.
22. Steel Finish: Primed **OR** Shop painted **OR** High-performance coating, **as directed**.
23. Aluminum Finish: Baked enamel or powder coating.

L. Horizontal-Slide Gates

1. Gate Configuration: Single leaf **OR** Double leaf **OR** As indicated, **as directed**.
 - a. Type:
 - 1) Overhead slide.
OR
Cantilever slide, with external **OR** internal, **as directed**, roller assemblies.
2. Gate Frame Height: **72 inches (1830 mm)**, **unless directed otherwise**.
3. Gate Opening Width: **36 inches (914 mm)**, **unless directed otherwise**.
4. Galvanized-Steel Frames and Bracing: Fabricate members from square tubing.
 - a. Frame Members: Square tubes **1-1/2 by 1-1/2 inches (38 by 38 mm)** **OR** **1-3/4 by 1-3/4 inches (45 by 45 mm)** **OR** **2 by 2 inches (50 by 50 mm)** **OR** **2-1/2 by 2-1/2 inches (64 by 64 mm)**, **as directed**, formed from **0.108-inch (2.74-mm)** nominal-thickness, metallic-coated steel sheet or formed from **0.105-inch (2.66-mm)** nominal-thickness steel sheet and hot-dip galvanized after fabrication.
 - b. Bracing Members: Square tubes **1-1/2 by 1-1/2 inches (38 by 38 mm)** **OR** **1-3/4 by 1-3/4 inches (45 by 45 mm)** **OR** **2 by 2 inches (50 by 50 mm)** **OR** **2-1/2 by 2-1/2 inches (64 by 64 mm)**, **as directed**, formed from **0.108-inch (2.74-mm)** nominal-thickness, metallic-coated steel sheet or formed from **0.105-inch (2.66-mm)** nominal-thickness steel sheet and hot-dip galvanized after fabrication.
5. Steel Frames and Bracing: Fabricate members from square tubing. Hot-dip galvanize frames after fabrication, **as directed**.
 - a. Frame Members: Steel tubing **1-1/2 by 1-1/2 inches (38 by 38 mm)** **OR** **2 by 2 inches (50 by 50 mm)** **OR** **2-1/2 by 2-1/2 inches (64 by 64 mm)**, **as directed**, with **1/8-inch (3.2-mm)** wall thickness.
 - b. Bracing Members: Steel tubing **1-1/2 by 1-1/2 inches (38 by 38 mm)** **OR** **2 by 2 inches (50 by 50 mm)** **OR** **2-1/2 by 2-1/2 inches (64 by 64 mm)**, **as directed**, with **1/8-inch (3.2-mm)** wall thickness.
6. Aluminum Frames and Bracing: Fabricate members from square tubing.
 - a. Frame Members: Extruded-aluminum tubes **1-1/2 by 1-1/2 inches (38 by 38 mm)** **OR** **2 by 2 inches (50 by 50 mm)** **OR** **2-1/2 by 2-1/2 inches (64 by 64 mm)**, **as directed**, with **0.100-inch (2.54-mm)** **OR** **0.125-inch (3.18-mm)** **OR** **0.140-inch (3.56-mm)** **OR** **0.154-inch (3.91-mm)**, **as directed**, wall thickness.
 - b. Bracing Members: Extruded-aluminum tubes **1-1/2 by 1-1/2 inches (38 by 38 mm)** **OR** **2 by 2 inches (50 by 50 mm)** **OR** **2-1/2 by 2-1/2 inches (64 by 64 mm)**, **as directed**, with **0.100-inch (2.54-mm)** **OR** **0.125-inch (3.18-mm)** **OR** **0.140-inch (3.56-mm)** **OR** **0.154-inch (3.91-mm)**, **as directed**, wall thickness.
7. Frame Corner Construction:
 - a. Welded frame with panels assembled with bolted or riveted corner fittings and **5/16-inch- (7.9-mm-)** diameter, adjustable truss rods for panels **5 feet (1.52 m)** wide or wider.
 - b. Overhead Slide Gates: Welded or assembled with corner fittings including **5/16-inch- (7.9-mm-)** diameter, adjustable truss rods for panels **5 feet (1.52 m)** wide or wider.
8. Additional Rails: Provide as indicated, complying with requirements for fence rails.
9. Infill: Comply with requirements for adjacent fence.

10. Picket Size, Configuration, and Spacing: Comply with requirements for adjacent fence.
 - a. Treillage: Provide iron castings of pattern indicated between each pair of pickets. Finish as specified for adjacent fence **OR** gates, **as directed**.
11. Overhead Track Assembly: Manufacturer's standard track, with overhead framing supports, bracing, and accessories, engineered to support size, weight, width, operation, and design of gate and roller assemblies.
12. Hardware: Latches permitting operation from both sides of gate, locking devices, hangers, roller assemblies, and stops fabricated from galvanized steel **OR** galvanized malleable iron **OR** mill-finished, Grade 319 aluminum-alloy casting with stainless-steel fasteners, **as directed**. Fabricate latches with integral eye openings for padlocking; padlock accessible from both sides of gate, **as directed**.
13. Finish exposed welds to comply with NOMMA Guideline 1, Finish #2 - completely sanded joint, some undercutting and pinholes okay **OR** Finish #3 - partially dressed weld with splatter removed **OR** Finish #4 - good-quality, uniform undressed weld with minimal splatter, **as directed**.
14. Galvanizing: For items other than hardware that are indicated to be galvanized, hot-dip galvanize to comply with ASTM A 123/A 123M unless otherwise indicated. For hardware items, hot-dip galvanize to comply with ASTM A 153/A 153M.
15. Metallic-Coated Steel Finish: High-performance coating **OR** Galvanized finish, **as directed**.
16. Steel Finish: Primed **OR** Shop painted **OR** High-performance coating, **as directed**.
17. Aluminum Finish: Baked enamel or powder coating.

M. Gate Operators

1. General: Provide factory-assembled automatic operating system designed for gate size, type, weight, and operation frequency. Provide operation control system with characteristics suitable for Project conditions, with remote-control stations, safety devices, and weatherproof enclosures; coordinate electrical requirements with building electrical system.
 - a. Provide operator designed so motor may be removed without disturbing limit-switch adjustment and without affecting auxiliary emergency operator.
 - b. Provide operator with UL approval **OR** UL-approved components, **as directed**.
 - c. Provide electronic components with built-in troubleshooting diagnostic feature.
 - d. Provide unit designed and wired for both right-hand/left-hand opening, permitting universal installation.
 - e. Provide controllers, electrical devices, and wiring that comply with requirements specified in Division 22.
2. Motors: Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Division 11 Section "Common Motor Requirements For Equipment".
 - a. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.
 - b. Horsepower: Not less than 1/4 **OR** 1/3 **OR** 1/2 **OR** 3/4, **as directed**.
 - c. Enclosure: Open dripproof **OR** Totally enclosed **OR** Manufacturer's standard, **as directed**.
 - d. Duty: Continuous duty at ambient temperature of 105 deg F (40 deg C) and at altitude of 3300 feet (1005 m) above sea level.
 - e. Service Factor: 1.15 for open dripproof motors; 1.0 for totally enclosed motors.
 - f. Controllers, Electrical Devices, and Wiring: Comply with requirements for electrical devices and connections specified in Division 22.
3. Gate Operators: Gate **OR** Concrete base **OR** Post **OR** In-ground, **as directed**, mounted and as follows:
 - a. Hydraulic Swing **OR** Slide, **as directed**, Gate Operators:
 - 1) Duty: Light **OR** Medium **OR** Heavy, **as directed**, duty, residential **OR** commercial/industrial, **as directed**.
 - 2) Gate Speed: Minimum 45 feet (13.7 m) **OR** 60 feet (18.2 m), **as directed**, per minute.
 - 3) Maximum Gate Weight: Not to exceed operator manufacturer's recommendations.
 - 4) Frequency of Use: 10 cycles per hour **OR** 25 cycles per hour **OR** Continuous duty, **as directed**.

- 5) Locking: Hydraulic in both directions.
- 6) Heater: Manufacturer's standard track and roller heater with thermostatic control, as directed.
- 7) Operating Type: Crank arm **OR** Wheel and rail drive **OR** Roller chain, **as directed**, with manual release, **as directed**.
- b. Mechanical Swing **OR** Slide, **as directed**, Gate Operators:
 - 1) Duty: Light **OR** Medium **OR** Heavy, **as directed**, duty, residential **OR** commercial/industrial, **as directed**.
 - 2) Gate Speed: Minimum **45 feet (13.7 m)** per minute **OR** **60 feet (18.2 m)** per minute **OR** variable speed, **as directed**.
 - 3) Maximum Gate Weight: **600 lb (272 kg)** **OR** **800 lb (363 kg)**, **as directed**.
 - 4) Frequency of Use: 10 cycles per hour **OR** 25 cycles per hour **OR** 60 cycles per hour **OR** Continuous duty, **as directed**.
 - 5) Operating Type: Crank arm **OR** Wheel and rail drive **OR** Roller chain, **as directed**, with manual release, **as directed**.
 - 6) Drive Type:
 - a) Enclosed worm gear and chain-and-sprocket, **as directed**, reducers, roller-chain drive.
OR
V-belt and worm gear **OR** chain-and-sprocket, **as directed**, reducers, roller-chain drive.
4. Remote Controls: Electric controls separated from gate and motor and drive mechanism, with NEMA ICS 6, Type 1 **OR** NEMA ICS 6, Type 4, **as directed**, enclosure for surface **OR** recessed or flush, **as directed**, concrete base **OR** pedestal, **as directed**, mounting, and with space for additional optional equipment. Provide the following remote-control device(s):
 - a. Control Station:
 - 1) Keyed, two-position **OR** three-position, **as directed**, switch with open, stop, **as directed**, and close function; located remotely from gate. Provide two keys per station.
OR
Momentary-contact, single-button-operated **OR** three-button-operated, **as directed**, with open, stop, **as directed**, and close function; located remotely from gate. Key switch to lock out open and close buttons, **as directed**.
 - b. Card Reader: Functions only when authorized card is presented. Programmable, multiple-code **OR** single-code, **as directed**, system, permitting four different access time periods, **as directed**, face-lighted unit fully visible at night, **as directed**.
 - 1) Reader Type: Touch plate **OR** Swipe **OR** Insertion **OR** Proximity, **as directed**.
 - 2) Features: Timed antipassback **OR** Limited-time usage **OR** Capable of monitoring and auditing gate activity, **as directed**.
 - c. Digital Keypad Entry Unit: Multiple-programmable **OR** Multiple-code, **as directed**, capability of not less than 5 **OR** 500 **OR** 2500, **as directed**, possible individual codes, consisting of 1- to 7 **OR** 4 **OR** 5, **as directed**,-digit codes, and permitting 4 different access time periods, **as directed**.
 - 1) Features: Timed antipassback **OR** Limited-time usage **OR** Capable of monitoring and auditing gate activity, **as directed**.
 - 2) Face-lighted unit with metal-keyed **OR** keyless-membrane, **as directed**, keypad fully visible at night.
 - d. Radio Control: Digital system consisting of code-compatible universal receiver for each gate, located where indicated, with remote antenna with coaxial cable and mounting brackets designed to operate gates. Provide 1 **OR** 2, **as directed**, programmable transmitter(s) with multiple-code capability permitting validating or voiding of not less than 1000 **OR** 10,000, **as directed**, codes per channel configured for the following functions:
 - 1) Transmitters: Single **OR** Three, **as directed**,-button operated, with open and close, **as directed**, function.

- 2) Channel Settings: Two **OR** Three **OR** Four, **as directed**, independent channel settings controlling separate receivers for operating more than one gate from each transmitter.
- e. Telephone Entry System: Hands-free, voice-communication system for connection to building telephone system with digital-entry code activation of gate operator and auxiliary keypad entry, **as directed**.
 - 1) Residential System: Designed to be wired to same line with telephone.
 - 2) Multiunit System: Designed to be wired to a dedicated telephone line, with capacity to access 20 **OR** 100, **as directed**, telephones, and with electronic directory, **as directed**.
- f. Vehicle Loop Detector: System including automatic closing timer with adjustable time delay before closing, timer cutoff switch, **as directed**, and loop detector designed to open and close gate **OR** hold gate open until traffic clears **OR** reverse gate, **as directed**. Provide electronic detector with adjustable detection patterns, adjustable sensitivity and frequency settings, and panel indicator light designed to detect presence or transit of a vehicle over an embedded loop of wire and to emit a signal activating the gate operator. Provide number of loops consisting of multiple strands of wire, number of turns, loop size, and method of placement at location shown on Drawings, as recommended in writing by detection system manufacturer for function indicated.
 - 1) Loop:
 - a) Wire, in size indicated for field assembly, for pave-over **OR** saw cut with epoxy-grouted, **as directed**, installation.
OR
Loop: Factory preformed in size indicated; style for pave-over **OR** saw cut with epoxy-grouted, **as directed**, installation.
- g. Vehicle Presence Detector: System including automatic closing timer with adjustable time delay before closing, timer cutoff switch, **as directed**, and presence detector designed to open and close gate **OR** hold gate open until traffic clears **OR** reverse gate, **as directed**. Provide retroreflective **OR** emitter/receiver, **as directed**, detector with adjustable detection zone pattern and sensitivity, designed to detect the presence or transit of a vehicle in gate pathway when infrared beam in zone pattern is interrupted, and to emit a signal activating the gate operator.
5. Obstruction Detection Devices: Provide each motorized gate with automatic safety sensor(s). Activation of sensor(s) causes operator to immediately function as follows:
 - a. Action:
 - 1) Reverse gate in both opening and closing cycles and hold until clear of obstruction.
OR
Stop gate in opening cycle and reverse gate in closing cycle and hold until clear of obstruction.
 - b. Internal Sensor: Built-in torque or current monitor senses gate is obstructed.
 - c. Sensor Edge: Contact-pressure-sensitive safety edge, profile, and sensitivity designed for type of gate and component indicated, in locations as follows. Connect to control circuit using take-up cable reel **OR** self-coiling cable **OR** gate edge transmitter and operator receiver system, **as directed**.
 - 1) Along entire gate leaf leading edge **OR** Along entire gate leaf trailing edge **OR** Across entire gate leaf bottom edge **OR** Along entire length of gate posts **OR** Along entire length of gate guide posts **OR** Where indicated on Drawings, **as directed**.
 - d. Photoelectric/Infrared Sensor System: Designed to detect an obstruction in gate's path when infrared beam in the zone pattern is interrupted.
6. Limit Switches: Adjustable switches, interlocked with motor controls and set to automatically stop gate at fully retracted and fully extended positions.
7. Emergency Release Mechanism: Quick-disconnect release of operator drive system of the following type of mechanism, permitting manual operation if operator fails. Design system so control-circuit power is disconnected during manual operation.
 - a. Type:

- 1) Integral fail-safe release, allowing gate to be pushed open without mechanical devices, keys, cranks, or special knowledge.
OR
Mechanical device, key, or crank-activated release.
8. Operating Features:
- a. Digital Microprocessor Control: Electronic programmable means for setting, changing, and adjusting control features with capability for monitoring and auditing gate activity, **as directed**. Provide unit that is isolated from voltage spikes and surges.
 - b. System Integration: With controlling circuit board capable of accepting any type of input from external devices.
 - c. Master/Slave Capability: Control stations designed and wired for gate pair operation.
 - d. Automatic Closing Timer: With adjustable time delay before closing and timer cutoff switch, **as directed**.
 - e. Open Override Circuit: Designed to override closing commands.
 - f. Reversal Time Delay: Designed to protect gate system from shock load on reversal in both directions.
 - g. Maximum Run Timer: Designed to prevent damage to gate system by shutting down system if normal time to open gate is exceeded.
 - h. Clock Timer: 24-hour **OR** Seven-day, **as directed**, programmable for regular events.
9. Accessories:
- a. Warning Module: Audio **OR** Visual, **as directed**, ADA/ABA-compliant, constant-light **OR** strobe-light, **as directed**, alarm sounding three to five seconds in advance of gate operation and continuing until gate stops moving.
 - b. Battery Backup System: Battery-powered drive and access-control system, independent of primary drive system:
 - 1) Fail Safe: Gate opens and remains open until power is restored.
 - 2) Fail Secure: Gate cycles on battery power, then fail safe when battery is discharged.
 - c. External electric-powered solenoid **OR** magnetic, **as directed**, lock with delay timer allowing time for lock to release before gate operates.
 - d. Fire **OR** Postal, **as directed**, box.
 - e. Fire strobe **OR** siren, **as directed**, alarm.
 - f. Intercom System: as directed by the Owner.
 - g. Instructional, Safety, and Warning Labels and Signs: According to UL 325 **OR** Manufacturer's standard for components and features specified **OR** As indicated on Drawings, **as directed**.
- N. Aluminum Finishes
1. Baked-Enamel or Powder-Coat Finish: AAMA 2603 except with a minimum dry film thickness of **2 mils (0.05 mm)**. Comply with coating manufacturer's written instructions for cleaning, conversion coating, and applying and baking finish.
 - a. Color and Gloss: As selected from manufacturer's full range.
- O. Steel Finishes
1. Surface Preparation: Clean surfaces according to SSPC-SP 5/NACE No. 1, "White Metal Blast Cleaning" **OR** SSPC-SP 6/NACE No. 3, "Commercial Blast Cleaning", **as directed**.
 - a. After cleaning, apply a conversion coating suited to the organic coating to be applied over it.
 2. Powder Coating: Immediately after cleaning, apply 2-coat finish consisting of epoxy primer and TGIC polyester topcoat, with a minimum total dry film thickness of not less than **8 mils (0.20 mm)**. Comply with coating manufacturer's written instructions.
 - a. Color and Gloss: As selected from manufacturer's full range.
 3. Primer Application: Apply zinc-rich epoxy primer immediately after cleaning, to provide a minimum dry film thickness of **2 mils (0.05 mm)** per applied coat, to surfaces that will be exposed after assembly and installation, and to concealed surfaces.

4. Shop-Painted Finish: Comply with Division 09 Section(s) "Exterior Painting" OR "High-performance Coatings", **as directed**.
5. High-Performance Coating: Apply epoxy intermediate and polyurethane topcoats to prime-coated surfaces. Comply with coating manufacturer's written instructions and with requirements in SSPC-PA 1, "Paint Application Specification No. 1: Shop, Field, and Maintenance Painting of Steel," for shop painting. Apply at spreading rates recommended by coating manufacturer.
 - a. Match approved Samples for color, texture, and coverage. Remove and refinish, or recoat work that does not comply with specified requirements.

P. Metallic-Coated Steel Finishes

1. Galvanized Finish: Clean welds, mechanical connections, and abraded areas and repair galvanizing to comply with ASTM A 780.
2. Surface Preparation: Clean surfaces with nonpetroleum solvent so surfaces are free of oil and other contaminants. After cleaning, apply a zinc-phosphate, **as directed**, conversion coating suited to the organic coating to be applied over it. Clean welds, mechanical connections, and abraded areas and repair galvanizing to comply with ASTM A 780.
3. Powder Coating: Immediately after cleaning and pretreating, apply TGIC polyester powder-coat finish, with a minimum dry film thickness of **2 mils (0.05 mm)**.
 - a. Color and Gloss: As selected from manufacturer's full range.
4. Powder Coating: Immediately after cleaning and pretreating, apply 2-coat finish consisting of zinc-rich, **as directed**, epoxy prime coat and TGIC polyester topcoat, with a minimum dry film thickness of **2 mils (0.05 mm)** for topcoat. Comply with coating manufacturer's written instructions to achieve a minimum total dry film thickness of **4 mils (0.10 mm)**.
 - a. Color and Gloss: As selected from manufacturer's full range.
 - b. Comply with surface finish testing requirements in ASTM F 2408 except change corrosion-resistance requirement to 3000 hours without failure, **as directed**.
5. High-Performance Coating: Apply epoxy primer, epoxy intermediate coat, and polyurethane topcoat to prepared surfaces. Comply with coating manufacturer's written instructions and with requirements in SSPC-PA 1, "Paint Application Specification No. 1: Shop, Field, and Maintenance Painting of Steel," for shop painting. Apply at spreading rates recommended by coating manufacturer.
 - a. Match approved Samples for color, texture, and coverage. Remove and refinish, or recoat work that does not comply with specified requirements.

1.3 EXECUTION

A. Examination

1. Examine areas and conditions, with Installer present, for compliance with requirements for site clearing, earthwork, pavement work, construction layout, and other conditions affecting performance of the Work.
2. Do not begin installation before final grading is completed unless otherwise permitted by the Owner.
3. Proceed with installation only after unsatisfactory conditions have been corrected.

B. Preparation

1. Stake locations of fence lines, gates, and terminal posts. Do not exceed intervals of **500 feet (152.5 m)** or line of sight between stakes. Indicate locations of utilities, lawn sprinkler system, underground structures, benchmarks, and property monuments.

C. Decorative Fence Installation

1. Install fences according to manufacturer's written instructions.
OR
Install fences by setting posts as indicated and fastening rails and infill panels to posts. Peen threads of bolts after assembly to prevent removal, **as directed**.

2. Post Excavation: Drill or hand-excavate holes for posts in firm, undisturbed soil. Excavate holes to a diameter of not less than 4 times post size and a depth of not less than **24 inches (600 mm)** plus **3 inches (75 mm)** for each **foot (300 mm)** or fraction of **a foot (300 mm)** that fence height exceeds **4 feet (1200 mm)**.
 3. Post Setting: Set posts in concrete **OR** with mechanical anchors **OR** by mechanically driving into soil, **as directed**, at indicated spacing into firm, undisturbed soil.
 - a. Verify that posts are set plumb, aligned, and at correct height and spacing, and hold in position during setting with concrete or mechanical devices.
 - b. Concrete Fill: Place concrete around posts and sleeves, **as directed**, and vibrate or tamp for consolidation. Protect aboveground portion of posts from concrete splatter.
 - 1) Exposed Concrete: Extend **2 inches (50 mm)** above grade. Finish and slope top surface to drain water away from post.
 - 2) Concealed Concrete: Top **2 inches (50 mm)** below grade as indicated on Drawings to allow covering with surface material. Slope top surface of concrete to drain water away from post.
 - c. Posts Set in Concrete: Extend post to within **6 inches (150 mm)** of specified excavation depth, but not closer than **3 inches (75 mm)** to bottom of concrete.
 - d. Posts Set into Concrete in Sleeves: Use galvanized-steel pipe sleeves with inside diameter at least **3/4 inch (20 mm)** larger than outside diagonal dimension of post, preset and anchored into concrete for installing posts.
 - 1) Extend posts at least **5 inches (125 mm)** into sleeve.
 - 2) After posts have been inserted into sleeves, fill annular space between post and sleeve with nonshrink grout, mixed and placed to comply with grout manufacturer's written instructions; shape and smooth to shed water. Finish and slope top surface of grout to drain water away from post.
 - e. Posts Set into Voids in Concrete: Form or core drill holes not less than **3/4 inch (20 mm)** larger than outside diagonal dimension of post.
 - 1) Extend posts at least **5 inches (125 mm)** into concrete.
 - 2) Clean holes of loose material, insert posts, and fill annular space between post and concrete with nonshrink grout, mixed and placed to comply with grout manufacturer's written instructions. Finish and slope top surface of grout to drain water away from post.
 - f. Mechanically Driven Posts: Drive into soil to depth of **30 inches (762 mm) OR 36 inches (914 mm)**, **as directed**. Protect post top to prevent distortion.
 - g. Space posts uniformly at **6 feet (1.83 m) OR 8 feet (2.44 m)**, **as directed**, o.c.
- D. Gate Installation
1. Install gates according to manufacturer's written instructions, level, plumb, and secure for full opening without interference. Attach hardware using tamper-resistant or concealed means. Install ground-set items in concrete for anchorage. Adjust hardware for smooth operation and lubricate where necessary.
- E. Gate Operator Installation
1. General: Install gate operators according to manufacturer's written instructions, aligned and true to fence line and grade.
 2. Excavation for Support Posts **OR** Pedestals **OR** Concrete Bases, **as directed**: Hand-excavate holes for bases, in firm, undisturbed soil to dimensions and depths and at locations as required by gate operator component manufacturer's written instructions and as indicated.
 3. Concrete Bases: Cast-in-place or precast concrete, depth not less than **12 inches (300 mm) OR 6 to 12 inches (150 to 300 mm)** below frost line, **as directed**, dimensioned and reinforced according to gate operator component manufacturer's written instructions and as indicated on Drawings.
 4. Vehicle Loop Detector System: Cut grooves in pavement, **as directed**, and bury and seal wire loop according to manufacturer's written instructions. Connect to equipment operated by detector.

5. Comply with NFPA 70 and manufacturer's written instructions for grounding of electric-powered motors, controls, and other devices.

F. Grounding And Bonding

1. Fence Grounding: Install at maximum intervals of 1500 feet (450 m) except as follows:
 - a. Fences within 100 Feet (30 m) of Buildings, Structures, Walkways, and Roadways: Ground at maximum intervals of 750 feet (225 m).
 - 1) Gates and Other Fence Openings: Ground fence on each side of opening.
 - a) Bond metal gates to gate posts.
 - b) Bond across openings, with and without gates, except openings indicated as intentional fence discontinuities. Use No. 2 AWG wire and bury it at least 18 inches (460 mm) below finished grade.
 2. Protection at Crossings of Overhead Electrical Power Lines: Ground fence at location of crossing and at a maximum distance of 150 feet (45 m) on each side of crossing.
 3. Fences Enclosing Electrical Power Distribution Equipment: Ground as required by IEEE C2 unless otherwise indicated.
 4. Grounding Method: At each grounding location, drive a grounding rod vertically until the top is 6 inches (150 mm) below finished grade. Connect rod to fence with No. 6 AWG conductor. Connect conductor to each fence component at the grounding location.
 5. Bonding Method for Gates: Connect bonding jumper between gate post and gate frame.
 6. Connections: Make connections so possibility of galvanic action or electrolysis is minimized. Select connectors, connection hardware, conductors, and connection methods so metals in direct contact will be galvanically compatible.
 - a. Use electroplated or hot-tin-coated materials to ensure high conductivity and to make contact points closer in order of galvanic series.
 - b. Make connections with clean, bare metal at points of contact.
 - c. Make aluminum-to-steel connections with stainless-steel separators and mechanical clamps.
 - d. Make aluminum-to-galvanized-steel connections with tin-plated copper jumpers and mechanical clamps.
 - e. Coat and seal connections having dissimilar metals with inert material to prevent future penetration of moisture to contact surfaces.
 7. Bonding to Lightning-Protection System: If fence terminates at lightning-protected building or structure, ground the fence and bond the fence grounding conductor to lightning-protection down conductor or lightning-protection grounding conductor, complying with NFPA 780.

G. Field Quality Control

1. Grounding-Resistance Testing: Engage a qualified testing agency to perform tests and inspections.
 - a. Grounding-Resistance Tests: Subject completed grounding system to a megger test at each grounding location. Measure grounding resistance not less than two full days after last trace of precipitation, without soil having been moistened by any means other than natural drainage or seepage and without chemical treatment or other artificial means of reducing natural grounding resistance. Perform tests by two-point method according to IEEE 81.
 - b. Excessive Grounding Resistance: If resistance to grounding exceeds specified value, notify the Owner promptly. Include recommendations for reducing grounding resistance and a proposal to accomplish recommended work.
 - c. Report: Prepare test reports certified by a testing agency of grounding resistance at each test location. Include observations of weather and other phenomena that may affect test results.

H. Adjusting

1. Gates: Adjust gates to operate smoothly, easily, and quietly, free of binding, warp, excessive deflection, distortion, nonalignment, misplacement, disruption, or malfunction, throughout entire



operational range. Confirm that latches and locks engage accurately and securely without forcing or binding.

2. Automatic Gate Operators: Energize circuits to electrical equipment and devices. Adjust operators, controls, safety devices, alarms, **as directed**, and limit switches.
 - a. Hydraulic Operators: Purge Operating System, Adjust Pressure And Fluid Levels, And Check For Leaks.
 - b. Operational Test: After Electrical Circuitry Has Been Energized, Start Units To Confirm Proper Motor Rotation And Unit Operation.
 - c. Test And Adjust Controls, Alarms, **as directed**, And Safeties. Replace Damaged And Malfunctioning Controls And Equipment.
 3. Lubricate hardware, gate operators, **as directed**, and other moving parts.
- I. Demonstration
 1. Train Owner's personnel to adjust, operate, and maintain gates.

END OF SECTION 32 31 19 00

NOT FOR BID



Task	Specification	Specification Description
32 31 19 00	01 22 16 00	No Specification Required
32 31 19 00	32 31 13 13	High-Security Chain-Link Fences And Gates
32 31 23 00	01 22 16 00	No Specification Required

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SECTION 32 31 29 00 - PERMANENT WOOD FENCING

1.1 GENERAL

A. Description Of Work

1. The specification covers the furnishing and installation of materials for repair and maintenance of permanent wood fencing. Products shall match existing materials and/or shall be as follows or as directed by the Owner. Installation procedures shall be in accordance with the product manufacturer's recommendations. Demolition and removal of materials shall be as required to support the work.

- #### B. Submittals: Shop drawings shall be submitted for approval.

1.2 PRODUCTS

- #### A. Review MSDS and Manufacturers Application Instructions.

B. Pickets:

1. Size: Wood For picket shall match the existing fencing in material, configuration, dimensions, texture, and finishes,
2. Attachment: Hot-dipped galvanized nails complying with Fed. Spec. FF-N-105 shall be used to fasten pickets to rails.

C. Framework:

1. Line Posts: 4 x 4 of required length to match existing post height and extend into the ground as required to ensure rigid installation.
2. Terminal and Corner Posts: 4 x 4 of required length.
3. Gate Posts: 4 x 6 and of the length required for firm embedment to resist gate action.
4. Top Rail: 2 x 4 of length required to span between posts.
5. Where bracing is required, it shall match top and bottom rails in dimension and finish.
6. Metal Posts and Rails: Solid mild steel galvanized in compliance with ASTM A 123 of the length and style required to match existing.

D. Gates:

1. Frame: 2 x 4 members with attached pickets. Configuration of gate shall match that of existing gates.
2. Bracing: Single 2 x 4 running diagonally across the gate to opposite corners of the frame.
3. Hardware: Hinges, latches, and other hardware shall be hot dipped galvanized and of configurations to match existing hardware. Bolts and nuts shall comply with ASTM A 307 and galvanized in compliance with ASTM A 153.

- #### E. Finish: All wood fence members shall be given a pressure preservative treatment in a closed retort. The treatment shall comply with Fed. Spec. TT-W-571. Wood cut or sawed after treatment shall have the cut surfaces well brush-coated with the preservative used in the treatment. Paint to match existing after treatment and installation.

1.3 EXECUTION

- #### A. Posts: Hold in line in a true vertical position by temporary bracing until backfilling is completed. Compact by hand tamping or other suitable methods to a density comparable to that of adjacent ground. Posts of fencing that are higher than four feet and exposed to strong winds and posts at all gates shall be of heavy construction and shall be embedded in concrete.



-
- B. Rails: Install at the height and in the manner required to match existing fencing, and secure to post with fasteners similar to existing.
 - C. Pickets: Space, attach, and position to match existing pattern and attachment methods.
 - D. Accessories: Install to match existing conditions.

END OF SECTION 32 31 29 00

NOT FOR BID



Task	Specification	Specification Description
32 31 29 00	01 22 16 00	No Specification Required

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SECTION 32 32 13 00 - SEGMENTAL RETAINING WALLS

1.1 GENERAL

A. Description Of Work

1. This specification covers the furnishing and installation of materials for segmental retaining walls. Products shall be as follows or as directed by the Owner. Installation procedures shall be in accordance with the product manufacturer's recommendations. Demolition and removal of materials shall be as required to support the work.

B. Summary

1. This Section includes single- and multiple- depth segmental retaining walls with and without soil reinforcement.

C. Performance Requirements

1. Basis of Design: Design of segmental retaining walls is based on products indicated. If comparable products of other manufacturers are proposed, provide engineering design for proposed products, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.
2. Delegated Design: Design segmental retaining walls, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.
3. Structural Performance: Engineering design shall be based on the following loads and be according to NCMA's "Design Manual for Segmental Retaining Walls."
4. Gravity loads due to soil pressures resulting from grades and sloped backfill indicated.
 - a. Superimposed loads (surcharge) indicated on Drawings.
5. Seismic Performance: Engineering design shall be based on the following loads and factors and be according to NCMA's "Segmental Retaining Walls - Seismic Design Manual."
 - a. Gravity loads due to soil pressures resulting from grades and sloped backfill indicated.
 - b. Superimposed loads (surcharge) indicated on Drawings.
 - c. Horizontal Peak Ground Acceleration (A) for Project: **As directed.**

D. Preconstruction Testing

1. Preconstruction Testing Service: Engage a qualified testing agency to perform the following preconstruction testing:
 - a. Test soil reinforcement and backfill materials for pullout resistance according to ASTM D 6706.
 - b. Test soil reinforcement and backfill materials for coefficient of friction according to ASTM D 5321.

E. Submittals

1. Product Data: For each type of product indicated.
2. Samples: For each color and texture of concrete unit required. Submit full-size units **OR** sections of units not less than **3 inches (75 mm)** square, **as directed.**
 - a. Include one full-size unit for each type of concrete unit required.
3. Delegated-Design Submittal: For segmental retaining walls indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
 - a. Compliance Review: Qualified professional engineer responsible for segmental retaining wall design shall review and approve submittals and source and field quality-control reports for compliance of materials and construction with design.
4. Product Certificates: For segmental retaining wall units and soil reinforcement, from manufacturer.

- a. Include test data for shear strength between segmental retaining wall units according to ASTM D 6916.
- b. Include test data for connection strength between segmental retaining wall units and soil reinforcement according to ASTM D 6638.
5. Product Test Reports: Based on evaluation of comprehensive tests performed by a qualified testing agency, for segmental retaining wall units and soil reinforcement.
 - a. Include test data for freeze-thaw durability of segmental retaining wall units.
 - b. Include test data for shear strength between segmental retaining wall units according to ASTM D 6916.
 - c. Include test data for connection strength between segmental retaining wall units and soil reinforcement according to ASTM D 6638.
- F. Quality Assurance
 1. Testing Agency Qualifications: Qualified according to ASTM E 329 for testing indicated.
 2. Mockups: Build mockups to verify selections made under sample submittals and to demonstrate aesthetic effects.
 - a. Build mockup of segmental retaining wall as shown on Drawings **OR** approximately **72 inches (1800 mm)** long by not less than **36 inches (900 mm)** high above finished grade at front of wall, **as directed**.
 - 1) Include typical soil reinforcement.
 - 2) Include typical base and cap or finished top construction.
 - 3) Include backfill to typical finished grades at both sides of wall.
 - 4) Include typical end construction at one end of mockup.
 - 5) Include **36-inch (900-mm)** return at 1 end of mockup, with typical corner construction.
 - b. Approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.
 3. Preinstallation Conference: Conduct conference at Project site.
 - a. Review methods and procedures related to segmental retaining walls including, but not limited to, the following:
 - 1) Structural load limitations.
 - 2) Construction schedule. Verify availability of materials, Installer's personnel, equipment, and facilities needed to make progress and avoid delays.
 - 3) Field quality-control procedures.
- G. Delivery, Storage, And Handling
 1. Store and handle concrete units and accessories to prevent deterioration or damage due to contaminants, breaking, chipping, or other causes.
 2. Store geosynthetics in manufacturer's original packaging with labels intact. Store and handle geosynthetics to prevent deterioration or damage due to sunlight, chemicals, flames, temperatures above **160 deg F (71 deg C)** or below **32 deg F (0 deg C)**, and other conditions that might damage them. Verify identification of geosynthetics before using and examine them for defects as material is placed.

1.2 PRODUCTS

A. Segmental Retaining Wall Units

1. Concrete Units: ASTM C 1372, Normal Weight, except that maximum water absorption shall not exceed 7 percent by weight and units shall not differ in height more than plus or minus **1/16 inch (1.6 mm)** from specified dimension.
 - a. Provide units that comply with requirements for freeze-thaw durability.
 - b. Provide units that interlock with courses above and below by means of integral lugs or lips, pins, clips, or hollow cores filled with drainage fill.
2. Color: As selected from manufacturer's full range.

3. Shape and Texture: Provide units of basic shape and dimensions indicated with machine-split textured **OR** smooth, **as directed**, exposed faces.
4. Shape and Texture: Provide units matching basic shape, dimensions, and face texture indicated by referencing manufacturer's pattern designation.
5. Shape and Texture: Provide units of any basic shape and dimensions that will produce segmental retaining walls of dimensions and profiles indicated without interfering with other elements of the Work and with machine-split textured, flat exposed face **OR** shaped exposed face with deeply beveled vertical edges, **as directed**.
6. Batter: Provide units that offset from course below to provide at least 1:24 **OR** 1:16 **OR** 1:14 **OR** 1:8 **OR** 1:5, **as directed**, batter.
7. Cap Units: Provide cap units of shape indicated **OR** same shape as other units, **as directed**, with smooth, as-cast top surfaces without holes or lugs.
8. Special Units: Provide corner units, end units, and other shapes as needed to produce segmental retaining walls of dimensions and profiles indicated and to provide texture on exposed surfaces matching face **OR** as indicated, **as directed**.

B. Installation Materials

1. Pins: Product supplied by segmental retaining wall unit manufacturer for use with units provided, made from nondegrading polymer reinforced with glass fibers.
2. Clips: Product supplied by segmental retaining wall unit manufacturer for use with units provided, made from nondegrading polymer reinforced with glass fibers.
3. Cap Adhesive: Product supplied or recommended by segmental retaining wall unit manufacturer for adhering cap units to units below.
4. Leveling Base: Comply with requirements in Division 31 Section "Earth Moving" for base material **OR** Division 33 Section "Subdrainage" for drainage fill, **as directed**.
 - a. Leveling Course: Lean concrete with a compressive strength of not more than 500 psi (3.4 MPa).
5. Drainage Fill: Comply with requirements in Division 33 Section "Subdrainage".
6. Reinforced-Soil Fill: ASTM D 2487; GW, GP, SW, SP, and SM soil classification groups or a combination of these groups; free of debris, waste, frozen materials, vegetation, and other deleterious matter; meeting the following gradation according to ASTM C 136: 20 to 100 percent passing No. 4 (4.75-mm) sieve, 0 to 60 percent passing No. 40 (0.425-mm) sieve, 0 to 35 percent passing No. 200 (0.075-mm) sieve, and with fine fraction having a plasticity index of less than 20.
7. Nonreinforced-Soil Fill: Comply with requirements in Division 31 Section "Earth Moving" for satisfactory soils.
8. Drainage Geotextile: Nonwoven needle-punched geotextile, manufactured for subsurface drainage applications, made from polyolefins or polyesters; with elongation greater than 50 percent.
 - a. Apparent Opening Size: No. 70 to 100 (0.212- to 0.150-mm) sieve, maximum; ASTM D 4751.
 - b. Minimum Grab Tensile Strength: 110 lb (49.9 kg); ASTM D 4632.
 - c. Minimum Weight: 4 oz./sq. yd. (132 g/sq. m).
9. Subdrainage Pipe and Filter Fabric: Comply with requirements in Division 33 Section "Subdrainage".
 - a. Product Type: Knitted or woven geogrid made from polyester yarns with a protective coating **OR** Molded geogrid made from high-density polyethylene **OR** Woven geotextile made from polyamides, polyesters, or polyolefins, **as directed**.

C. Source Quality Control

1. Direct manufacturer to test and inspect each roll of soil reinforcement at the factory for minimum average roll values for geosynthetic index property tests, including the following:
 - a. Weight.
 - b. Roll size.
 - c. Grab or single-rib strength.
 - d. Aperture opening.
 - e. Rib or yarn size.

1.3 EXECUTION

A. Examination

1. Examine areas and conditions, with Installer present, for compliance with requirements for excavation tolerances, condition of subgrades, and other conditions affecting performance of segmental retaining walls.
2. Proceed with installation only after unsatisfactory conditions have been corrected.

B. Retaining Wall Installation

1. General: Place units according to NCMA's "Segmental Retaining Wall Installation Guide" and segmental retaining wall unit manufacturer's written instructions.
 - a. Lay units in running bond **OR** bond pattern indicated, **as directed**.
 - b. Form corners and ends by using special units **OR** cutting units with motor-driven saw **OR** splitting units with mason's hammer and chisel, **as directed**.
2. Leveling Base: Place and compact base material to thickness indicated and with not less than 95 percent maximum dry unit weight according to ASTM D 698.
 - a. Leveling Course: At Contractor's option, unreinforced lean concrete may be substituted for upper **1 to 2 inches (25 to 50 mm)** of base **OR** Place unreinforced lean concrete over leveling base **1 to 2 inches (25 to 50 mm)** thick, **as directed**. Compact and screed concrete to a smooth, level surface.
3. First Course: Place first course of segmental retaining wall units for full length of wall. Place units in firm contact with each other, properly aligned and level.
 - a. Tamp units into leveling base as necessary to bring tops of units into a level plane.
4. Subsequent Courses: Remove excess fill and debris from tops of units in course below. Place units in firm contact, properly aligned, and directly on course below.
 - a. For units with lugs designed to fit into holes in adjacent units, lay units so lugs are accurately aligned with holes, and bedding surfaces are firmly seated on beds of units below.
 - b. For units with lips at front of units, slide units as far forward as possible for firm contact with lips of units below.
 - c. For units with lips at bottom rear of units, slide units as far forward as possible for firm contact of lips with units below.
 - d. For units with pins, install pins and align units.
 - e. For units with clips, install clips and align units.
5. Cap Units: Place cap units and secure with cap adhesive.

C. Fill Placement

1. General: Comply with requirements in Division 31 Section "Earth Moving", NCMA's "Segmental Retaining Wall Installation Guide," and segmental retaining wall unit manufacturer's written instructions.
2. Fill voids between and within units with drainage fill. Place fill as each course of units is laid.
3. Place, spread, and compact drainage fill and soil fill in uniform lifts for full width and length of embankment as wall is laid. Place and compact fills without disturbing alignment of units. Where both sides of wall are indicated to be filled, place fills on both sides at same time. Begin at wall and place and spread fills toward embankment.
 - a. Use only hand-operated compaction equipment within **48 inches (1200 mm)** of wall, or one-half of height above bottom of wall, whichever is greater.
 - b. Compact reinforced-soil fill to not less than 95 percent maximum dry unit weight according to ASTM D 698.
 - 1) In areas where only hand-operated compaction equipment is allowed, compact fills to not less than 90 percent maximum dry unit weight according to ASTM D 698.
 - 2) In areas where fill height exceeds **15 feet (4.5 m)**, compact reinforced-soil fill that will be more than **15 feet (4.5 m)** below finished grade to not less than 98 percent maximum dry unit weight according to ASTM D 698.

- 3) In areas where fill height exceeds **30 feet (9 m)**, compact reinforced-soil fill that will be more than **30 feet (9 m)** below finished grade to not less than 100 percent maximum dry unit weight according to ASTM D 698.
 - c. Compact nonreinforced-soil fill to comply with Division 31 Section "Earth Moving".
 4. Place drainage geotextile against back of wall and place layer of drainage fill at least **12 inches (300 mm) OR 6 inches (150 mm)**, **as directed**, wide behind drainage geotextile to within **12 inches (300 mm)** of finished grade. Place another layer of drainage geotextile between drainage fill and soil fill.
 5. Place a layer of drainage fill at least **12 inches (300 mm) OR 6 inches (150 mm)**, **as directed**, wide behind wall to within **12 inches (300 mm)** of finished grade. Place a layer of drainage geotextile between drainage fill and soil fill.
 6. Wrap subdrainage pipe with filter fabric and place in drainage fill as indicated, sloped not less than 0.5 percent to drain.
 7. Place impervious fill over top edge of drainage fill layer.
 8. Slope grade at top of wall away from wall unless otherwise indicated. Slope grade at base of wall away from wall. Provide uniform slopes that will prevent ponding.
 9. Place soil reinforcement in horizontal joints of retaining wall where indicated and according to soil-reinforcement manufacturer's written instructions. Embed reinforcement a minimum of **8 inches (200 mm)** into retaining wall and stretch tight over compacted backfill. Anchor soil reinforcement before placing fill.
 - a. Place additional soil reinforcement at corners and curved walls to provide continuous reinforcement.
 - b. Place geosynthetics with seams, if any, oriented perpendicular to segmental retaining walls.
 - c. Do not dump fill material directly from trucks onto geosynthetics.
 - d. Place at least **6 inches (150 mm)** of fill over reinforcement before compacting with tracked vehicles or **4 inches (100 mm)** before compacting with rubber-tired vehicles.
 - e. Do not turn vehicles on fill until first layer of fill is compacted and second layer is placed over each soil-reinforcement layer.
- D. Construction Tolerances
1. Variation from Level: For bed-joint lines along walls, do not exceed **1-1/4 inches in 10 feet (32 mm in 3 m)**, **3 inches (75 mm)** maximum.
 2. Variation from Indicated Batter: For slope of wall face, do not vary from indicated slope by more than **1-1/4 inches in 10 feet (32 mm in 3 m)**.
 3. Variation from Indicated Wall Line: For walls indicated as straight, do not vary from straight line by more than **1-1/4 inches in 10 feet (32 mm in 3 m)**.
- E. Field Quality Control
1. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
 2. Comply with requirements in Division 31 Section "Earth Moving" for field quality control.
 - a. In each compacted backfill layer, perform at least 1 field in-place compaction test for each **150 feet (45 m)** or less of segmental retaining wall length.
 - b. In each compacted backfill layer, perform at least 1 field in-place compaction test for each **24 inches (600 mm)** of fill depth and each **50 feet (15 m)** or less of segmental retaining wall length.
- F. Adjusting
1. Remove and replace segmental retaining wall construction of the following descriptions:
 - a. Broken, chipped, stained, or otherwise damaged units. Units may be repaired if the Owner approves methods and results.
 - b. Segmental retaining walls that do not match approved Samples.
 - c. Segmental retaining walls that do not comply with other requirements indicated.
 2. Replace units so segmental retaining wall matches approved Samples and mockups, complies with other requirements, and shows no evidence of replacement.



END OF SECTION 32 32 13 00

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Task	Specification	Specification Description
32 32 16 00	03 41 23 00	Plant-Precast Structural Concrete
32 32 23 13	32 32 13 00	Segmental Retaining Walls
32 32 26 00	32 32 13 00	Segmental Retaining Walls
32 32 29 00	32 32 13 00	Segmental Retaining Walls
32 32 53 00	32 32 13 00	Segmental Retaining Walls

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SECTION 32 33 13 00 - MISCELLANEOUS SITE AND STREET FURNISHINGS

1.1 GENERAL

A. Description Of Work

1. This specification covers the furnishing and installation of miscellaneous site and street furnishings. Products shall match existing materials and/or shall be as follows or as directed by the Owner. Installation procedures shall be in accordance with the product manufacturer's recommendations. Demolition and removal of materials shall be as required to support the work.

B. Submittals

1. Shop Drawings: Fabrication and installation drawings for each type of product indicated.
2. Product Data: For each type of product indicated.

C. Qualification Of Welders

1. Qualify welders in accordance with AWS D1.1 using procedures, materials, and equipment of the type required for the work.

D. Delivery, Storage, And Protection

1. Protect from corrosion, staining, and other types of damage. Store items in an enclosed area free from contact with soil and weather. Remove and replace damaged items with new items.

1.2 PRODUCTS

A. Precast Benches

1. Design precast benches in accordance with manufacturer's standards, size as indicated. Finish and color as indicated selected from manufacturer's standards.
2. Glass Fiber Reinforced Concrete (GFRC) Benches
 - a. Provide glass fiber reinforced concrete (GFRC) benches at locations as directed. Comply with PCI MNL-128 recommended practice for glass fiber reinforced concrete, including Appendix G, Polymer Modified Glass Fiber Reinforced Concrete Panels.
 - b. Design precast benches to sustain a live load of not less than **200 pounds per square foot (10 kPa)**, constructed of minimum 3000 psi concrete with ASTM C 150 cement, white or grey color consistent with final finish, using alkali resistant (AR) glass fibers produced specifically for use in glass fiber reinforced concrete, minimum three percent glass fiber content. Aggregate shall be clear silica sand aggregate; washed, dried and free from deleterious materials. Provide type with successful history of uses in GFRC fabrication standard with the manufacturer. Provide manufacturer's standard acrylic thermoplastic copolymer admixture.
 - c. Provide factory finished units standard with the manufacturer; texture and color as selected.
3. Precast Concrete/Cast Stone Benches
 - a. Provide reinforced precast concrete benches consisting of a mixture of cement, aggregates and mineral colors suitable for exterior use, located as directed.
 - b. Design benches to sustain a live load of not less than **200 pounds per square foot (10 kPa)**.
 - 1) Portland cement: ASTM C150 Type I, II, or III.
 - 2) Aggregate: ASTM C33, maximum size **3/4 inch (19 mm)**.
 - 3) Reinforcing steel: ASTM A615/A615M
 - 4) Galvanized wire mesh: ASTM A1064
 - 5) Integral color: ASTM C979, pure mineral oxide, limeproof and non-fading.
 - 6) Provide minimum **5000 psi (35 MPa)** 28 day compressive strength concrete, maximum five percent absorption.

- 7) Admixture: ASTM C260 for air-entraining.
- B. Precast Concrete Bicycle Rack
1. Provide one-piece precast concrete bicycle rack base with embedded galvanized metal hitching loops. Design bicycle rack with wheel notches for bike support and wheel locking device.
- C. Precast Concrete Bollards
1. Provide reinforced concrete bollards **12 inch (300 mm) OR 18 inch (450 mm)**, **as directed**, square **OR** round, **as directed**, height as indicated, suitable for ground mount installation. Provide exposed aggregate or sandblast finish as indicated; manufacturer's standard clear acrylic sealer.
 - a. Portland cement: ASTM C150, Type I II or III.
 - b. Aggregate: ASTM C33, maximum size **3/4 inch (19 mm)**.
 - c. Reinforcing steel: ASTM A615/A615M.
 - d. Integral color: ASTM C979, pure mineral oxide, limeproof and non-fading.
 - e. Concrete strength: **5000 psi (35 MPa)**, 28 day minimum compressive strength.
 - f. Admixture: ASTM C260 for air-entraining.
- D. Planters, Receptacles, Ash Receptacles
1. Provide for waste receptacles spun aluminum **OR** reinforced fiberglass, **as directed**, flat **OR** domed, **as directed**, tops and removable semi-rigid plastic liner insert. Provide top-mounted ash trays for ash receptacles.
 2. Glass Fiber Reinforced Concrete (GFRC) Precast:
 - a. Provide glass fiber reinforced concrete (GFRC) precast planters/waste receptacles/ash receptacles at locations as directed. Comply with PCI MNL-117 and PCI MNL-128.
 - b. Materials: Provide manufacturer's standard shell thickness of **3/8 to 5/8 inch (9 to 16 mm)**.
 - 1) Cement: ASTM C150, use only one brand and type of cement throughout the Project.
 - 2) Glass Fibers: Alkali resistant (AR) glass fibers produced specifically for use in glass fiber reinforced concrete. Glass content of GFRC unit to be a minimum of three percent.
 - 3) Aggregates: clear silica sand; washed, dried, and free from deleterious materials; provide type with successful history of use in GFRC and as standard with the manufacturer.
 - 4) Compressive Strength: Minimum **3000 psi (20/25 MPa)** 28 day strength.
 - 5) Density: Approximately **120 pcf (1921 kg/cu. m)**.
 - 6) Polymer Admixture: Manufacturer's standard acrylic thermoplastic copolymer.
 - c. Finishes: Provide factory finished units with manufacturer's standard texture or sandblasted finish as selected.
 - 1) Cement: White or grey as consistent with final finish.
 3. Precast Concrete/Cast Stone Planters
 - a. Provide reinforced precast concrete planters/waste receptacles/ash receptacles consisting of a mixture of cement, aggregates, and mineral colors suitable for exterior use as located on the drawings. Provide manufacturer's standard exposed aggregate or sandblast finish (with clear acrylic coating) as selected.
 - 1) Portland Cement: ASTM C150, gray, Type I.
 - 2) Aggregate: ASTM C33, crushed limestone and sand.
 - 3) Galvanized Steel Mesh: ASTM A1064.
 - 4) Integral Color: ASTM C979, pure mineral oxide, limeproof and non-fading.
 - 5) Concrete Strength: **4000 psi (30 MPa)** minimum compressive strength at 28 days.
 - 6) Admixture: ASTM C260 for air-entraining.
 4. Wood Planters
 - a. Provide manufacturer's standard wood planter/waste receptacle/ash receptacles fabricated of **3/4 inch (19 mm)** thick tongue and grooved wood slats permanently bonded with

fiberglass interior shell. Provide wood top trim for square planters and fiberglass top trim for round planters.

- 1) Wood Species: As directed.
 - 2) Fiberglass: Molded with multiple laminations of glass fiber impregnated with polyester isophthalic thermosetting resins with a finish of **12-15 mil (0.30-0.38 mm)** color impregnated polyester gel coat.
 - 3) Metal Frame: Black color-coated steel frame.
5. Wood Planters with Metal Frames
- a. Provide manufacturer's standard wood planter/waste receptacle/ash receptacle with galvanized steel welded frames, and nominal **2 inch (50 mm)** tongue and grooved, beveled or square cut wood staves. Attach wood staves to metal frame from inside with steel plated screws.
 - 1) Wood species: Kiln dried, maximum 19 percent moisture content, species as directed.
 - 2) Metal frame: Reinforced with steel bars as per manufacture's standard construction, black color factory finish coated.
 - 3) Bottom: **1/4 inch (6.25 mm)** exterior grade redwood with drain holes.
 - 4) Liners: Removable galvanized steel or manufacturer's standard.
 - 5) Tops: Hinged top opening, spun aluminum open top with molded rim, ash top.
6. Fiberglass Planters/Waste Receptacles/Ash Receptacles
- a. Provide reinforced fiberglass planters/waste receptacles/ash receptacles molded with multiple laminations of glass fiber impregnated with polyester isophthalic thermosetting resins; with **12-15 mil (0.30-0.38 mm)** color impregnated polyester gel coat finish; minimum thickness of **1/4 inch (6.25 mm)**; color as selected.
 - b. Receptacles:
 - 1) Shall be manufactured by Maglin,
 - 2) Color: Malaga Green
- E. Shelters
1. AISC S342L; AISC S335. Provide prefabricated shelter systems to meet design conditions indicated. Shelter design shall conform to all applicable State and Local Building Codes and shall meet manufacturer's standards of construction and materials. Shelter systems shall be preglazed, pre-drilled and pre-cut, shipped with all hardware and accessories necessary for complete field assembly.
 2. Framing Systems: Framing system; columns, rafters, ridge, purlins and other structural framing members shall be aluminum/steel/wood as indicated. Manufacturer shall provide shop drawings and calculations prepared by a structural engineer.
 - a. Extruded aluminum alloy tubing shall conform to ASTM B429 6063-T5 or 3003-H14, anodized or powder coat finish, color as directed. Framing sizes and configurations shall be as required for size of structure indicated meeting manufacturer's standards and applicable building codes.
 - b. Structural steel shall conform to ASTM A36/A36M or ASTM A500, **36,000 psi (248 MPa)** yield strength and **58,000 psi (400 MPa)** tensile strength, factory finished with rust inhibited primer and powder coat conforming to ASTM D3451. Framing sizes and configurations shall be as required for size of structure indicated meeting manufacturer's standard and applicable building codes.
 - c. Wood framing system shall consist of surfaced four sides (S4S), #2 grade southern yellow pine solid timber columns with eased edges, pressure treated CCA (Copper Chrome Arsenate) **0.6 PCF (9.6 kg/cu.m)** against decay, fungi and insect infestation, surfaced four sides (S4S), #1 grade, southern pine, glue-laminated columns manufactured in accordance with ANSI/AITC A190.1 and AITC certified glue-laminated structural grade southern yellow pine beams, rafters and purlins, factory sealed and individually wrapped for protection during shipment. Factory stain all wood members prior to shipment.
 3. Roof Panels/Decking: Provide manufacturer's standard molded acrylic translucent roof panel, OR standing seam metal roof panel, OR wood decking, OR V-beam aluminum roof panels, OR

FRP roof panels, as indicated. Materials shall be factory finished and shipped with all necessary fasteners and accessories as required for complete site assembly.

4. Glazing: Factory installed in separate structural window frames, gasketed and glazed as per manufacturer's standard, interchangeable, glazing system. Provide **1/4 inch (6.25 mm)** acrylic sheet, OR tempered glass, OR polycarbonate plastic sheet OR mar-resistant polycarbonate plastic sheet, clear OR color.

F. Tables

1. Precast Concrete Tables: Provide reinforced precast concrete tables with smooth tops; minimum **4500 psi (35 MPa)** concrete, 28 day minimum compressive strength, consisting of a mixture of cement, aggregates, and mineral colors suitable for exterior use as located on the drawings. Provide manufacturer's standard exposed aggregate or sandblast finish with clear acrylic coating.
 - a. Portland cement: ASTM C150, gray, Type I.
 - b. Aggregate: ASTM C33, washed limestone and sand.
 - c. Galvanized wire mesh: **14 gage (1.9 mm), 2 by two inch (50 by 50 mm)**.
 - d. Welded wire fabric: ASTM A1064.
 - e. Reinforcing steel: ASTM A615/A615M.
 - f. Integral color: ASTM C979, pure mineral oxide, limeproof and non-fading.
 - g. Admixture: ASTM C260 for air-entraining..
2. Fiberglass Tables: Provide reinforced fiberglass table tops molded with multiple laminations of glass fiber impregnated with polyester isophthalic thermosetting resins, minimum thickness of **1/4 inch (6.25 mm)** with **12-15 mil (0.30-0.38 mm)** thickness color impregnated polyester gel coat, color as selected.
 - a. Steel pedestal base: ASTM A53 Schedule 40 steel pipe.
 - b. Mounting: Type as indicated.
 - c. Metal finish: Powder coating conforming to ASTM D3451 testing.
3. Perforated Steel Tables: Provide **14 gage (1.9 mm) OR 16 gage (1.6 mm), as directed**, perforated steel sheet table tops with solid metal edges as per manufacturer's standard. Weld tops to base as required for frame support.
 - a. Steel pedestal base: ASTM A53 Schedule 40 steel pipe, **2 3/8 inch (60 mm)** O.D.
 - b. Mounting: Type as indicated.
 - c. Hardware: Zinc or cadmium plated nuts, bolts, screws, and lock washers.
 - d. Metal finish: Powder coating conforming to ASTM D3451 testing.
4. Wood Seats and Tables
 - a. Provide manufacturer's standard wood seats and tables, minimum **1-5/8 inches (40 mm)** thick with rounded edges, with wood or metal bases as indicated. Provide fasteners and accessories required for on site assembly. Kiln dry and pressure treat wood components to manufacturer's standard, maximum 19 percent moisture content. Pre-treat metal components and provide manufacturer's standard primer and powder coat finish complying with ASTM D3451, color as selected.
 - 1) Design wood tables to sustain a live load of not less than **200 pounds per square foot (10 kPa)**.
 - 2) Provide kiln dried, surfaced four sides (S4S), clear all sides wood slats of species and sizes indicated.
 - a) Species: As directed.
 - b) Nominal wood slat sizes: As directed.
 - b. Support Base: Provide wood or metal support bases as per manufacturer's standard.
 - 1) Wood: Match in species, grade, grain, color and finish of the wood slats.
 - 2) Steel: ASTM A653/A653M.
 - 3) Cast grey iron: ASTM A 48/A48M, Class 30 or recycled cast grey iron ASTM A48/A48M, Class 25.
 - 4) Cast aluminum: ASTM B26/B26M or ASTM B108 as applicable.
 - 5) Design bases to support the loads imposed in the design of the tables.

G. Grates

1. Provide cast aluminum **OR** cast iron **OR** cast bronze **OR** punched steel **OR** stainless steel, **as directed**, tree grates in round **OR** square, **as directed**, model of sizes indicated on the drawings. Furnish complete with angle steel frames with finish to match tree grates.

H. Fabrication Finishes

1. Galvanizing: Hot-dip galvanize items specified to be zinc-coated, after fabrication where practicable. Galvanizing: ASTM A123/A123M, ASTM A153/A153M or ASTM A653/A653M, as applicable.
2. Galvanize: Anchor bolts, grating fasteners, washers, and parts or devices necessary for proper installation, unless indicated otherwise.
3. Repair of Zinc-Coated Surfaces: Repair damaged surfaces with galvanizing repair method and paint conforming to ASTM A780 or by the application of stick or thick paste material specifically designed for repair of galvanizing, as approved. Clean areas to be repaired and remove the slag from the welds. Heat surfaces to which stick or paste material is applied, with a torch to a temperature sufficient to melt the metallics in stick or paste; spread the molten material uniformly over surfaces to be coated and wipe the excess material off.
4. Pretreatment, Priming and Painting: Apply pretreatment, primer, and paint in accordance with manufacturer's printed instructions. On surfaces concealed in the finished construction or not accessible for finish painting, apply an additional prime coat to a minimum dry film thickness of **1.0 mil (0.03 mm)**. Tint additional prime coat with a small amount of tinting pigment.
5. Nonferrous Metal Surfaces: Protect by plating, anodic, or organic coatings.
6. Aluminum Surfaces
 - a. Surface Condition: Before finishes are applied, remove roll marks, scratches, rolled-in scratches, kinks, stains, pits, orange peel, die marks, structural streaks, and other defects which will affect uniform appearance of finished surfaces.

1.3 EXECUTION

A. Installation

1. Install items at locations indicated, according to manufacturer's instructions. Items listed below require additional procedures.
 - a. Assembly and Erection of Components: Items shall be shipped knocked-down (KD) ready for site assembly. Packaged components shall be complete including all accessories and hardware. Follow manufacturer's instructions for assembly and erection. Provide mounting bolts or hardware for mounting items to substrate.

B. Anchorage, Fastenings, And Connections

1. Provide anchorage where necessary for fastening furniture or furnishings securely in place. Include for anchorage not otherwise specified or indicated slotted inserts, expansion shields, and powder-driven fasteners, when approved for concrete; toggle bolts and through bolts for masonry; machine and carriage bolts for steel; through bolts, lag bolts, and screws for wood. Do not use wood plugs in any material. Provide non-ferrous attachments for non-ferrous metal. Make exposed fastenings of compatible materials, generally matching in color and finish, to which fastenings are applied. Conceal fastenings where practicable.

C. Built-In-Work

1. Form for anchorage metal work built-in with concrete or masonry, or provide with suitable anchoring devices as indicated or as required. Furnish metal work in ample time for securing in place as the work progresses.

D. Welding

1. Perform welding, welding inspection, and corrective welding, in accordance with AWS D1.1. Use continuous welds on all exposed connections. Grind visible welds smooth in the finished installation.

E. Finishes: Dissimilar Materials

1. Where dissimilar metals are in contact, protect surfaces with a coat conforming to FS TT-P-664 to prevent galvanic or corrosive action. Where aluminum is in contact with concrete, mortar, masonry, wood, or absorptive materials subject to wetting, protect with ASTM D1187, asphalt-base emulsion.

F. Bollards

1. Install in pipe sleeves embedded in concrete and filled with non-shrink grout or quick setting anchoring cement.

G. Shelters

1. Secure to the adjacent construction with the clip angles attached to the concrete. Secure to concrete with not less than two **1/2 inch (12 mm)** diameter expansion bolts.
 - a. Glazing: Factory install windows into separate structural frame. Miter corners and connect internally by extruded aluminum corner keys or screw bosses with tamper-proof stainless steel screws. Provide continuous gasketing around windows set to metal frames. Provide **1/2 to 3/4 inch (13 to 19 mm)** deep pocket for polycarbonate glazing. Fully gasket and frame in independent interchangeable factory assembled units. Affix to shelter frame with **3/16 inch (5 mm)** shallow head aluminum rivets at approximately **13 1/4 inches (331 mm)** on centers for full **360 degrees (6.28 rad)**, rivet from inside of shelter.
 - b. Roof: Provide manufacturer's standard roof system including fascia **OR** gutter, **as directed**, assembly, ensuring a weather-tight seal and installation.

END OF SECTION 32 33 13 00



Task	Specification	Specification Description
32 33 13 00	01 22 16 00	No Specification Required

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SECTION 32 33 23 00 - SITE FURNISHINGS

1.1 GENERAL

A. Description Of Work

1. This specification covers the furnishing and installation of materials for site furnishings. Products shall be as follows or as directed by the Owner. Installation procedures shall be in accordance with the product manufacturer's recommendations. Demolition and removal of materials shall be as required to support the work.

B. Summary

1. This Section includes the following:
 - a. Seating.
 - b. Tables.
 - c. Bicycle racks.
 - d. Bicycle lockers.
 - e. Trash receptacles.
 - f. Ash receptacles.
 - g. Planters.
 - h. Bollards.

C. Submittals

1. Product Data: For each type of product indicated.
2. Samples: For each type of exposed finish required.
3. Product Schedule: For site furnishings. Use same designations indicated on Drawings.
4. Material Certificates: For site furnishings, signed by manufacturers.
 - a. Wood Preservative Treatment: Include certification by treating plant stating type of preservative solution and pressure process used, net amount of preservative retained, and compliance with applicable standards.
 - b. Sustainably Harvested Wood: Include certification by manufacturer and from sources that participate in sustained yield programs.
 - c. Recycled plastic.
5. Maintenance Data: For site furnishings to include in maintenance manuals.

1.2 PRODUCTS

A. Materials

1. Aluminum: Alloy and temper recommended by aluminum producer and finisher for type of use and finish indicated; free of surface blemishes and complying with the following:
 - a. Rolled or Cold-Finished Bars, Rods, and Wire: **ASTM B 211 (ASTM B 211M)**.
 - b. Extruded Bars, Rods, Wire, Profiles, and Tubes: **ASTM B 221 (ASTM B 221M)**.
 - c. Structural Pipe and Tube: ASTM B 429.
 - d. Sheet and Plate: **ASTM B 209 (ASTM B 209M)**.
 - e. Castings: ASTM B 26/B 26M.
2. Steel and Iron: Free of surface blemishes and complying with the following:
 - a. Plates, Shapes, and Bars: ASTM A 36/A 36M.
 - b. Steel Pipe: Standard-weight steel pipe complying with ASTM A 53, or electric-resistance-welded pipe complying with ASTM A 135.
 - c. Tubing: Cold-formed steel tubing complying with ASTM A 500.
 - d. Mechanical Tubing: Cold-rolled, electric-resistance-welded carbon or alloy steel tubing complying with ASTM A 513, or steel tubing fabricated from steel complying with ASTM A 1011/A 1011M and complying with dimensional tolerances in ASTM A 500; zinc coated internally and externally.

- e. Sheet: Commercial steel sheet complying with ASTM A 1011/A 1011M.
- f. Perforated Metal: From steel sheet not less than **0.0747-inch (1.9-mm)** OR **0.0897-inch (2.3-mm)** OR **0.1196-inch (3.0-mm)**, **as directed**, nominal thickness; manufacturer's standard perforation pattern.
- g. Expanded Metal: Carbon-steel sheets, deburred after expansion, and complying with ASTM F 1267.
- h. Malleable-Iron Castings: ASTM A 47/A 47M, grade as recommended by fabricator for type of use intended.
- i. Gray-Iron Castings: ASTM A 48/A 48M, Class 200.
3. Stainless Steel: Free of surface blemishes and complying with the following:
 - a. Sheet, Strip, Plate, and Flat Bars: ASTM A 666.
 - b. Pipe: Schedule 40 steel pipe complying with ASTM A 312/A 312M.
 - c. Tubing: ASTM A 554.
4. Wood: Surfaced smooth on four sides with eased edges; kiln dried, free of knots, solid stock of species indicated.
 - a. Wood Species: Manufacturer's standard.
 - 1) Douglas Fir: Clear Grade, vertical grain.
 - 2) Pine: Southern pine; No. 2 or better; preservative treated, kiln dried after treatment.
 - 3) Eastern White OR Red OR Yellow OR Cedar, **as directed**: Select Grade or better.
 - 4) Redwood: Clear all heart OR Construction heart or better, **as directed**, free-of-heart center.
 - 5) Teak (Tectona Grandis): Clear Grade. Provide wood obtained from sources that participate in a well-managed forest and chain-of-custody program certified by an independent agency accredited by FSC.
 - 6) Finish: Manufacturer's standard stain and transparent sealer OR transparent wood preservative treatment and sealer, **as directed**.
5. Fiberglass: Multiple laminations of glass-fiber-reinforced polyester resin with UV-light stable, colorfast, nonfading, weather- and stain-resistant, colored polyester gel coat, and manufacturer's standard finish.
6. Plastic: Color impregnated, color and UV-light stabilized, and mold resistant.
 - a. Polyethylene: Fabricated from virgin plastic HDPE resin.
 - b. Recycled Polyethylene: Fabricated from not less than 96 percent recycled, purified, fractional-melt plastic resin with not less than 90 percent recycled postconsumer waste by weight HDPE.
7. Anchors, Fasteners, Fittings, and Hardware: Stainless steel OR Brass OR Galvanized steel OR Zinc-plated steel OR Manufacturer's standard, corrosion-resistant-coated or noncorrodible materials, **as directed**; commercial quality, tamperproof, vandal and theft resistant OR concealed, recessed, and capped or plugged, **as directed**.
 - a. Angle Anchors: For inconspicuously bolting legs of site furnishings to on OR below, **as directed** -grade substrate; one per leg OR extent as indicated, **as directed**.
 - b. Antitheft Hold-Down Brackets: For securing site furnishings to substrate; two per unit OR extent as indicated on Drawings, **as directed**.
8. Nonshrink, Nonmetallic Grout: Premixed, factory-packaged, nonstaining, noncorrosive, nongaseous grout complying with ASTM C 1107; recommended in writing by manufacturer, for exterior applications.
9. Erosion-Resistant Anchoring Cement: Factory-packaged, nonshrink, nonstaining, hydraulic-controlled expansion cement formulation for mixing with potable water at Project site to create pourable anchoring, patching, and grouting compound; resistant to erosion from water exposure without needing protection by a sealer or waterproof coating; recommended in writing by manufacturer, for exterior applications.
10. Galvanizing: Where indicated for steel and iron components, provide the following protective zinc coating applied to components after fabrication:
 - a. Zinc-Coated Tubing: External, zinc with organic overcoat, consisting of a minimum of **0.9 oz./sq. ft. (0.27 kg/sq. m)** of zinc after welding, a chromate conversion coating, and a clear,

polymer film. Internal, same as external or consisting of 81 percent zinc pigmented coating, not less than **0.3 mil (0.0076 mm)** thick.

- b. Hot-Dip Galvanizing: According to ASTM A 123/A 123M, ASTM A 153/A 153M, or ASTM A 924/A 924M.

B. Seating And Tables

1. Frame: Cast aluminum **OR** Cast iron **OR** Steel **OR** Stainless steel **OR** Wrought iron **OR** Cedar **OR** Teak, **as directed**.
2. Seat **OR** Seat and Back, **as directed**:
 - a. Material:
 - 1) Aluminum Sheet: Perforated **OR** Expanded, **as directed**, metal.
 - 2) Steel **OR** Painted Steel, **as directed**: Perforated metal **OR** Expanded metal **OR** Evenly spaced, parallel flat straps or bars **OR** Evenly woven, flat straps or bars **OR** Edge framed, evenly spaced, parallel rods or rolled bars, **as directed**.
 - 3) Stainless Steel: Perforated metal **OR** Expanded metal **OR** Evenly spaced, parallel flat straps or bars **OR** Evenly woven, flat straps or bars **OR** Edge framed, evenly spaced, parallel rods or rolled bars, **as directed**.
 - 4) Wood: Douglas fir **OR** Pine **OR** Cedar **OR** Redwood **OR** Teak, **as directed**; formed into evenly spaced parallel slats **OR** planks, **as directed**.
 - 5) Recycled **OR** Plastic **OR** fiberglass, **as directed**, Planks: Evenly spaced, parallel.
 - 6) Recycled **OR** Plastic **OR** Fiberglass, **as directed**, Sheet: Solid **OR** Perforated, **as directed**.
 - b. Seat Height: As indicated.
 - c. Seat Surface Shape: Flat **OR** Contoured or dished, **as directed**.
 - d. Overall Height: As indicated.
 - e. Overall Width: As indicated.
 - f. Overall Depth: As indicated.
 - g. Arms: None **OR** One, as indicated **OR** Two, one at each end **OR** Three, one at each end and in center, **as directed**.
 - 1) Arm Material: Match frame **OR** seat, **as directed**.
 - h. Seating Configuration: Multiple units as indicated.
 - 1) Straight **OR** Angled **OR** Curved, **as directed**, shape.
 - 2) Closed hexagon **OR** circle **OR** shape indicated, **as directed**, around a tree trunk **OR** planter **OR** light post, **as directed**.
3. Table Top:
 - a. Material:
 - 1) Aluminum Sheet: Perforated **OR** Expanded, **as directed**, metal.
 - 2) Steel **OR** Painted Steel, **as directed**: Perforated metal **OR** Expanded metal **OR** Evenly spaced, parallel flat straps or bars **OR** Evenly woven, flat straps or bars **OR** Edge framed, evenly spaced, parallel rods or rolled bars, **as directed**.
 - 3) Stainless Steel: Perforated metal **OR** Expanded metal **OR** Evenly spaced, parallel flat straps or bars **OR** Evenly woven, flat straps or bars **OR** Edge framed, evenly spaced, parallel rods or rolled bars, **as directed**.
 - 4) Wood: Douglas fir **OR** Pine **OR** Cedar **OR** Redwood **OR** Teak, **as directed**; formed into evenly spaced parallel slats **OR** planks, **as directed**.
 - 5) Recycled **OR** Plastic **OR** Fiberglass, **as directed**, Planks: Evenly spaced, parallel.
 - 6) Recycled **OR** Plastic **OR** Fiberglass, **as directed**, Sheet: Solid **OR** Perforated, **as directed**.
 - b. Surface Shape: Round **OR** Hexagon **OR** Shape indicated, **as directed**.
 - c. Feature: Center umbrella hole.
4. Aluminum Finish: Mill finish **OR** Color coated, **as directed**.
 - a. Color: As selected from manufacturer's full range.
5. Steel Finish: Galvanized and color **OR** PVC-color, **as directed**, coated.
 - a. Color: As selected from manufacturer's full range.
6. Stainless-Steel Finish: Dull Satin No. 6.

7. Wood Finish: Unfinished **OR** Factory-applied transparent finish **OR** Factory-applied stain and transparent finish **OR** Factory-applied opaque finish **OR** Manufacturer's standard finish, **as directed**.
 - a. Stain: Manufacturer's standard.
8. Fiberglass **OR** HDPE, **as directed**, Color: As selected from manufacturer's full range.
9. Graphics: Surface-applied **OR** Engraved **OR** Attached brass plaque with engraved, **as directed**, copy, content, and style per manufacturer's standard **OR** as indicated on Drawings, **as directed**.

C. Bicycle Racks

1. Bicycle Rack Construction:
 - a. Frame: Aluminum **OR** Steel **OR** Galvanized steel **OR** Stainless steel **OR** Steel and redwood **OR** Steel and pine, **as directed**.
 - 1) Pipe **OR** Tubing, **as directed**, OD: Not less than 1-5/8 inches (41 mm) **OR** 2-3/8 inches (60 mm) **OR** 2-7/8 inches (73 mm) **OR** 4-1/2 inches (115 mm), **as directed**.
 - 2) Locking Bars: Solid round bar, not less than 3/4 inch (19 mm) **OR** 1 inch (25 mm), **as directed**, in diameter.
 - b. Style: Single-side parking **OR** Double-side parking **OR** Bollard **OR** As indicated, **as directed**.
 - 1) Capacity: Designed to accommodate no fewer than two **OR** three **OR** four, **as directed**, bicycles.
 - c. Security: Designed to lock wheel and frame.
 - d. Accessories: Base covers for each pipe and tubing anchored end **OR** Wheel stops, **as directed**.
 - e. Installation Method: Freestanding **OR** Surface flange anchored at finished grade to substrate indicated **OR** Surface flange anchored below finished grade to substrate indicated **OR** Cast in concrete **OR** Bolted to cast-in anchor bolts **OR** Wall mounted **OR** As indicated, **as directed**.
2. Aluminum Finish: Mill finish **OR** Color coated, **as directed**.
 - a. Color: As selected from manufacturer's full range.
3. Steel Finish: Galvanized **OR** Color coated, **as directed**.
 - a. Color: As selected from manufacturer's full range.
4. Stainless-Steel Finish: Directional Satin No. 4.
5. Wood Finish: Unfinished **OR** Manufacturer's standard finish, **as directed**.

D. Bicycle Lockers

1. Bicycle Locker Construction:
 - a. Locker: Molded one-piece fiberglass **OR** Sheet steel, 0.053 inch (1.4 mm) thick, **OR** Sheet steel, 0.053 inch (1.4 mm) thick, with perforated metal sides, **as directed**, with welded tubular steel frame.
 - b. Door: Molded one-piece fiberglass **OR** Sheet steel, 0.053 inch (1.4 mm) thick, **as directed**, with tubular steel frame **OR** Match locker, **as directed**.
 - c. View Window **OR** Grille, **as directed**: Lexan, 12 inches (305 mm) square **OR** Perforated metal, **as directed**.
 - d. Lock: Manufacturer's standard **OR** Key lock with internal locking bar **OR** Coin/token lock, **as directed**.
 - 1) Provide four keys.
 - e. Overall Height: As indicated.
 - f. Overall Width: As indicated.
 - g. Overall Depth: As indicated.
 - h. Capacity: Designed to accommodate one **OR** two, **as directed**, bicycle(s).
 - i. Installation Method: Locker anchored at finished grade to substrate indicated **OR** Locker anchored below finished grade to substrate indicated **OR** As indicated, **as directed**.
 - j. Locker Configuration: Multiple **OR** Four, **as directed**, units as indicated, in straight row **OR** curved shape **OR** shape indicated, **as directed**.
2. Steel Finish: Color coated.

- a. Color: As selected from manufacturer's full range.
 3. Fiberglass Color: As selected from manufacturer's full range.
- E. Trash And Ash Receptacles
1. Aluminum Facing Surrounds: Aluminum sheet **OR** Perforated aluminum sheet **OR** Grid in tubular frame **OR** Evenly patterned, parallel flat aluminum straps, bars, or tubular shapes **OR** Match benches, **as directed**.
 2. Steel Facing Surrounds: Steel sheet **OR** Perforated-steel sheet **OR** Evenly patterned, parallel flat steel straps, bars, or tubular shapes **OR** Evenly patterned, parallel round steel rods, bars, or tubular shapes **OR** Grid in tubular frame **OR** Match benches, **as directed**.
 3. Stainless-Steel Facing Surrounds: Steel sheet **OR** Perforated-steel sheet **OR** Evenly patterned, parallel flat steel straps, bars, or tubular shapes **OR** Evenly patterned, parallel round steel rods, bars, or tubular shapes **OR** Grid in tubular frame **OR** Match benches, **as directed**.
 4. Wood Facing Surrounds: Evenly spaced, Douglas fir slats **OR** Evenly spaced pine slats **OR** Evenly spaced cedar slats **OR** Redwood panels **OR** Evenly spaced redwood slats **OR** Teak panels **OR** Evenly spaced teak slats **OR** Match benches, **as directed**.
 5. Fiberglass Facing Surrounds: Molded fiberglass shape.
 6. Plastic Facing Surrounds: Molded HDPE shape **OR** Evenly spaced HDPE slats **OR** Evenly spaced, recycled HDPE slats **OR** Match benches, **as directed**.
 7. Support Frames: Steel **OR** Galvanized steel, **as directed**; welded.
 8. Trash and Ash Receptacles:
 - a. Receptacle Shape and Form: Round cylinder **OR** Round cylinder with tapered funnel top **OR** Round, tapered column **OR** Square column **OR** Rectangular column **OR** As indicated, **as directed**; with opening for depositing trash in lid or top **OR** side of lid or top **OR** receptacle side, **as directed**.
 - b. Ash Receptacle Function: Uncovered receptacle with sand pan **OR** Uncovered receptacle with bowl and funnel **OR** Covered receptacle with sand pan **OR** Covered receptacle with bowl and screen **OR** Covered receptacle with slots **OR** Uncovered receptacle with sand pan attaching to side of trash receptacle, **as directed**, for depositing cigarette butts; fire-proof design; bowl and pan removable for cleaning.
 - c. Lids and Tops: Matching facing panels **OR** Aluminum **OR** Steel **OR** HDPE **OR** Recycled HDPE, **as directed**, secured by cable or chain, hinged, swiveled, or permanently secured.
 - 1) Description: Flat rim ring lid with center opening **OR** Dome top **OR** Arched top **OR** Elevated flat or shallow dome rain-cap lid **OR** Combination ash sand pan and rim lid **OR** Combination ash sand pan and dome top **OR** Combination ash sand pan and elevated flat or shallow dome rain-cap lid, **as directed**.
 - 2) Opening for depositing trash covered by self-closing, spring-loaded-hinged, push-in **OR** rotating, **as directed**, weather flap.
 - d. Inner Container: Aluminum **OR** Galvanized steel sheet **OR** Perforated-metal **OR** Fiberglass **OR** Rigid plastic, **as directed**, container with drain holes **OR** lift-out handles, **as directed**; designed to be removable and reusable.
 - e. Disposable Liners: Provide receptacle designed to accommodate disposable liners.
 - f. Capacity: Not less than 22 gal. (83 L) **OR** 28 gal. (106 L) **OR** 30 gal. (114 L) **OR** 32 gal. (121 L) **OR** 40 gal. (151 L) **OR** 55 gal. (208 L), **as directed**.
 - g. Service Access: Removable lid or top **OR** Fixed lid or top, side access, **as directed**; inner container and disposable liner lift or slide out for emptying; lockable with padlock hasps **OR** keyed lock with two keys per receptacle **OR** self-latching hinge, **as directed**.
 - h. Post Mount: Color-coated steel pipe; color to match receptacle **OR** Galvanized steel pipe **OR** Wood, **as directed**; for mounting one **OR** two **OR** three, **as directed**, receptacle(s).
 - i. Ash Receptacle Accessories: Sand sifter **OR** Butt stub-out, **as directed**.
 9. Aluminum Finish: Mill finish **OR** Color coated, **as directed**.
 - a. Color: As selected from manufacturer's full range.
 10. Steel Finish: Galvanized and color **OR** PVC-color, **as directed**, coated.
 - a. Color: As selected from manufacturer's full range.
 11. Stainless-Steel Finish: Dull Satin No. 6.



12. Wood Finish: Unfinished **OR** Factory-applied transparent finish **OR** Factory-applied stain and transparent finish **OR** Factory-applied opaque finish **OR** Manufacturer's standard finish, **as directed**.
 - a. Stain: Manufacturer's standard.
13. Fiberglass **OR** HDPE, **as directed**, Color: As selected from manufacturer's full range.
14. Graphics: Surface-applied **OR** Engraved **OR** Attached brass plaque with engraved, **as directed**, copy, content, and style per manufacturer's standard **OR** as indicated on Drawings, **as directed**.
 - a. Copy: Litter **OR** Trash **OR** Waste **OR** Recycle, **as directed**.

F. Planters

1. Aluminum Facing Surrounds: Aluminum sheet **OR** Perforated aluminum sheet **OR** Grid in tubular frame **OR** Evenly patterned, parallel flat aluminum, **as directed**, straps, bars, or tubular shapes **OR** Match benches, **as directed**.
2. Steel Facing Surrounds: Steel sheet **OR** Perforated-steel sheet **OR** Evenly patterned, parallel flat steel straps, bars, or tubular shapes **OR** Evenly patterned, parallel round steel rods, bars, or tubular shapes **OR** Grid in tubular frame **OR** Match benches, **as directed**.
3. Stainless-Steel Facing Surrounds: Steel sheet **OR** Perforated-steel sheet **OR** Evenly patterned, parallel flat steel straps, bars, or tubular shapes **OR** Evenly patterned, parallel round steel rods, bars, or tubular shapes **OR** Grid in tubular frame **OR** Match benches, **as directed**.
4. Wood Facing Surrounds: Evenly spaced, Douglas fir slats **OR** Evenly spaced pine slats **OR** Evenly spaced cedar slats **OR** Redwood panels **OR** Evenly spaced redwood slats **OR** Teak panels **OR** Evenly spaced teak slats **OR** Match benches, **as directed**.
5. Fiberglass Facing Surrounds: Molded fiberglass shape.
6. Plastic Facing Surrounds: Molded HDPE shape **OR** Evenly spaced HDPE slats **OR** Evenly spaced, recycled HDPE slats **OR** Match benches, **as directed**.
7. Support Frames: Steel **OR** Galvanized steel, **as directed**; welded.
8. Planter Shape and Form: Round cylinder **OR** Round cylinder with tapered funnel top **OR** Round, tapered column **OR** Square column **OR** Rectangular column **OR** As indicated, **as directed**.
9. Style: To match benches **OR** As indicated by manufacturer's designation, **as directed**.
10. Inner Container: Aluminum **OR** Galvanized steel sheet **OR** Fiberglass **OR** Rigid plastic, **as directed**, container with drain holes.
11. Capacity: Not less than 22 gal. (83 L) **OR** 28 gal. (106 L) **OR** 30 gal. (114 L) **OR** 32 gal. (121 L) **OR** 40 gal. (151 L) **OR** 55 gal. (208 L), **as directed**.
12. Installation Method: Freestanding **OR** Freestanding with weighted base **OR** Anchored to substrate indicated on Drawings **OR** Wall mounted **OR** Post mounted **OR** Mounted on elevated leg angles anchored at finished grade to substrate indicated on Drawings **OR** Mounted on elevated leg angles anchored below finished grade to substrate indicated on Drawings **OR** As indicated on Drawings, **as directed**.
 - a. Post Mount: Color-coated steel pipe; color to match receptacle **OR** Galvanized steel pipe **OR** Wood, **as directed**; for mounting one **OR** two **OR** three, **as directed**, planter(s).
13. Aluminum Finish: Color coated.
 - a. Color: As selected from manufacturer's full range.
14. Steel Finish: Galvanized and color **OR** PVC-color, **as directed**, coated.
 - a. Color: As selected from manufacturer's full range.
15. Stainless-Steel Finish: Dull Satin No. 6.
16. Wood Finish: Unfinished **OR** Factory-applied transparent finish **OR** Factory-applied stained and transparent finish, **as directed**.
17. Fiberglass **OR** HDPE, **as directed**, Color: As selected from manufacturer's full range.
 - a. Finish: Smooth **OR** Textured, **as directed**.

G. Bollards

1. Bollard Construction:
 - a. Pipe **OR** Tubing **OR** Cast, **as directed** OD: Not less than 4-1/2 inches (115 mm), fluted, **as directed**.
 - 1) Steel: Schedule 40 **OR** 80, **as directed**, pipe.

- 2) Aluminum: Extruded pipe and tubes **OR** Castings, **as directed**.
 - 3) Stainless Steel: Tubes **OR** Pipe, **as directed**.
 - 4) Cast Iron: Tapered **OR** As indicated, **as directed**.
 - b. Round **OR** Square, **as directed**, Wood: Cedar, **8 inches (203 mm)** square **OR 10 inches (254 mm)** in diameter, **as directed**.
 - c. Style: Manufacturer's standard **OR** Chamfered top **OR** Dome top **OR** Ornamental cap **OR** As indicated, **as directed**.
 - d. Accessories: Eye bolts.
 - e. Installation Method: Surface flange anchored at finished grade to substrate indicated **OR** Surface flange anchored below finished grade to substrate indicated **OR** Cast in concrete **OR** Bolted to cast-in anchor bolts **OR** As indicated, **as directed**.
 2. Aluminum Finish: Mill finish **OR** Color coated, **as directed**.
 - a. Color: As selected from manufacturer's full range.
 3. Steel Finish: Galvanized **OR** Color coated, **as directed**.
 - a. Color: As selected from manufacturer's full range.
 4. Cast-Iron Finish: Manufacturer's standard **OR** Galvanized **OR** Color coated, **as directed**.
 - a. Color: As selected from manufacturer's full range.
 5. Stainless-Steel Finish: Directional Satin No. 4.
 6. Wood Finish: Unfinished **OR** Manufacturer's standard finish, **as directed**.
- H. Fabrication
1. Metal Components: Form to required shapes and sizes with true, consistent curves, lines, and angles. Separate metals from dissimilar materials to prevent electrolytic action.
 2. Welded Connections: Weld connections continuously. Weld solid members with full-length, full-penetration welds and hollow members with full-circumference welds. At exposed connections, finish surfaces smooth and blended so no roughness or unevenness shows after finishing and welded surface matches contours of adjoining surfaces.
 3. Pipes and Tubes: Form simple and compound curves by bending members in jigs to produce uniform curvature for each repetitive configuration required; maintain cylindrical cross section of member throughout entire bend without buckling, twisting, cracking, or otherwise deforming exposed surfaces of handrail and railing components.
 4. Preservative-Treated Wood Components: Complete fabrication of treated items before treatment if possible. If cut after treatment, apply field treatment complying with AWPA M4 to cut surfaces.
 5. Exposed Surfaces: Polished, sanded, or otherwise finished; all surfaces smooth, free of burrs, barbs, splinters, and sharpness; all edges and ends rolled, rounded, or capped.
 6. Factory Assembly: Assemble components in the factory to greatest extent possible to minimize field assembly. Clearly mark units for assembly in the field.
- I. Finishes, General
1. Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.
 2. Appearance of Finished Work: Variations in appearance of abutting or adjacent pieces are acceptable if they are within one-half of the range of approved Samples. Noticeable variations in the same piece are not acceptable. Variations in appearance of other components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.
- J. Aluminum Finishes
1. Baked-Enamel, Powder-Coat Finish: Manufacturer's standard, baked, polyester, powder-coat finish complying with finish manufacturer's written instructions for surface preparation, including pretreatment, application, baking, and minimum dry film thickness.
- K. Steel And Galvanized Steel Finishes
1. Baked-Enamel, Powder-Coat Finish: Manufacturer's standard, baked, polyester, powder-coat finish complying with finish manufacturer's written instructions for surface preparation, including pretreatment, application, baking, and minimum dry film thickness.

2. PVC Finish: Manufacturer's standard, UV-light stabilized, mold-resistant, slip-resistant, matte-textured, dipped or sprayed-on, PVC-plastisol finish, with flame retardant added; complying with coating manufacturer's written instructions for pretreatment, application, and minimum dry film thickness.

L. Iron Finishes

1. Baked-Enamel, Powder-Coat Finish: Manufacturer's standard, baked, polyester, powder-coat finish complying with finish manufacturer's written instructions for surface preparation, including pretreatment, application, baking, and minimum dry film thickness.

M. Stainless-Steel Finishes

1. Remove tool and die marks and stretch lines or blend into finish.
2. Grind and polish surfaces to produce uniform, directionally textured, polished finish indicated, free of cross scratches. Run grain with long dimension of each piece.

1.3 EXECUTION

A. Installation, General

1. Comply with manufacturer's written installation instructions unless more stringent requirements are indicated. Complete field assembly of site furnishings where required.
2. Unless otherwise indicated, install site furnishings after landscaping and paving have been completed.
3. Install site furnishings level, plumb, true, and securely anchored **OR** positioned, **as directed**, at locations indicated on Drawings.
4. Post Setting: Set cast-in support posts in concrete footing with smooth top, shaped to shed water. Protect portion of posts above footing from concrete splatter. Verify that posts are set plumb or at correct angle and are aligned and at correct height and spacing. Hold posts in position during placement and finishing operations until concrete is sufficiently cured.
5. Posts Set into Voids in Concrete: Form or core-drill holes for installing posts in concrete to depth recommended in writing by manufacturer of site furnishings and **3/4 inch (19 mm)** larger than OD of post. Clean holes of loose material, insert posts, and fill annular space between post and concrete with nonshrink, nonmetallic grout or anchoring cement, mixed and placed to comply with anchoring material manufacturer's written instructions, with top smoothed and shaped to shed water.
6. Pipe Sleeves: Use steel pipe sleeves preset and anchored into concrete for installing posts. After posts have been inserted into sleeves, fill annular space between post and sleeve with nonshrink, nonmetallic grout or anchoring cement, mixed and placed to comply with anchoring material manufacturer's written instructions, with top smoothed and shaped to shed water.

B. Cleaning

1. After completing site furnishing installation, inspect components. Remove spots, dirt, and debris. Repair damaged finishes to match original finish or replace component.

END OF SECTION 32 33 23 00

Task	Specification	Specification Description
32 33 23 00	01 22 16 00	No Specification Required
32 33 23 00	32 33 13 00	Miscellaneous Site and Street Furnishings
32 33 33 00	32 33 23 00	Site Furnishings
32 33 33 00	32 33 13 00	Miscellaneous Site and Street Furnishings
32 33 43 13	32 33 23 00	Site Furnishings
32 33 43 53	32 33 13 00	Miscellaneous Site and Street Furnishings
32 33 53 00	01 22 16 00	No Specification Required
32 39 23 00	32 33 13 00	Miscellaneous Site and Street Furnishings
32 84 00 00	07 21 13 13	Modified Bitumous Protected Membrane Roofing

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SECTION 32 84 13 00 - IRRIGATION SYSTEMS

1.1 GENERAL

A. Description Of Work

1. This specification covers the furnishing and installation of materials for irrigation systems. Products shall be as follows or as directed by the Owner. Installation procedures shall be in accordance with the product manufacturer's recommendations. Demolition and removal of materials shall be as required to support the work.

B. Summary

1. Section Includes:
 - a. Piping.
 - b. Encasement for piping.
 - c. Manual valves.
 - d. Pressure-reducing valves.
 - e. Automatic control valves.
 - f. Automatic drain valves.
 - g. Transition fittings.
 - h. Dielectric fittings.
 - i. Miscellaneous piping specialties.
 - j. Sprinklers.
 - k. Quick couplers.
 - l. Drip irrigation specialties.
 - m. Controllers.
 - n. Boxes for automatic control valves.

C. Definitions

1. Circuit Piping: Downstream from control valves to sprinklers, specialties, and drain valves. Piping is under pressure during flow.
2. Drain Piping: Downstream from circuit-piping drain valves. Piping is not under pressure.
3. Main Piping: Downstream from point of connection to water distribution piping to, and including, control valves. Piping is under water-distribution-system pressure.
4. Low Voltage: As defined in NFPA 70 for circuits and equipment operating at less than 50 V or for remote-control, signaling power-limited circuits.

D. Performance Requirements

1. Irrigation zone control shall be automatic operation with controller and automatic control **OR** manual operation with manual, **as directed**, valves.
2. Location of Sprinklers and Specialties: Design location is approximate. Make minor adjustments necessary to avoid plantings and obstructions such as signs and light standards. Maintain 100 percent irrigation coverage of areas indicated.
3. Delegated Design: Design 100 percent coverage irrigation system, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.
 - a. Available land records indicate the following soil conditions:
 - 1) Type: Coarse **OR** Medium **OR** Fine, **as directed**.
 - 2) Texture:
 - a) Sand: as directed by the Owner.
 - b) Silt: as directed by the Owner .
 - c) Clay: as directed by the Owner.
 - 3) Particle Size:
 - a) Sand: as directed by the Owner.
 - b) Silt: as directed by the Owner.

- c) Clay: as directed by the Owner.
- 4) Structure: Single grained **OR** Granular **OR** Platy **OR** Blocky, **as directed**.
- 5) Density: as directed by the Owner.
- 6) Moisture Content: as directed by the Owner.
- 7) Infiltration Rate: as directed by the Owner.
- 4. Minimum Working Pressures: The following are minimum pressure requirements for piping, valves, and specialties unless otherwise indicated:
 - a. Irrigation Main Piping: **200 psig (1380 kPa)**.
 - b. Circuit Piping: **150 psig (1035 kPa)**.

E. Submittals

- 1. Product Data: For each type of product indicated. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.
- 2. Wiring Diagrams: For power, signal, and control wiring.
- 3. Delegated-Design Submittal: For irrigation systems indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
- 4. Zoning Chart: Show each irrigation zone and its control valve.
- 5. Controller Timing Schedule: Indicate timing settings for each automatic controller zone.
- 6. Field quality-control reports.
- 7. Operation and maintenance data.

F. Quality Assurance

- 1. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

G. Delivery, Storage, And Handling

- 1. Deliver piping with factory-applied end caps. Maintain end caps through shipping, storage, and handling to prevent pipe-end damage and to prevent entrance of dirt, debris, and moisture.
- 2. Store plastic piping protected from direct sunlight. Support to prevent sagging and bending.

H. Project Conditions

- 1. Interruption of Existing Water Service: Do not interrupt water service to facilities occupied by the Owner or others unless permitted under the following conditions and then only after arranging to provide temporary water service according to requirements indicated:
 - a. Notify the Owner no fewer than two days in advance of proposed interruption of water service.
 - b. Do not proceed with interruption of water service without the Owner's written permission.

1.2 PRODUCTS

A. Pipes, Tubes, And Fittings

- 1. Comply with requirements in the piping schedule for applications of pipe, tube, and fitting materials, and for joining methods for specific services, service locations, and pipe sizes.
- 2. Galvanized-Steel Pipe: ASTM A 53/A 53M, Standard Weight, Type E, Grade B.
 - a. Galvanized-Steel Pipe Nipples: ASTM A 733, made of ASTM A 53/A 53M or ASTM A 106/A 106M, Standard Weight, seamless-steel pipe with threaded ends.
 - b. Galvanized, Gray-Iron Threaded Fittings: ASME B16.4, Class 125, standard pattern.
 - c. Malleable-Iron Unions: ASME B16.39, Class 150, hexagonal-stock body with ball-and-socket, metal-to-metal, bronze seating surface, and female threaded ends.
 - d. Cast-Iron Flanges: ASME B16.1, Class 125.
- 3. Ductile-Iron Pipe with Mechanical Joints: AWWA C151, with mechanical-joint bell and spigot ends.

- a. Mechanical-Joint, Ductile-Iron Fittings: AWWA C110, ductile- or gray-iron standard pattern or AWWA C153, ductile-iron compact pattern.
 - 1) Glands, Gaskets, and Bolts: AWWA C111, ductile- or gray-iron glands, rubber gaskets, and steel bolts.
 4. Ductile-Iron Pipe with Push-on Joint: AWWA C151, with push-on-joint bell and spigot ends.
 - a. Push-on-Joint, Ductile-Iron Fittings: AWWA C110, ductile- or gray-iron standard pattern or AWWA C153, ductile-iron compact pattern.
 - 1) Gaskets: AWWA C111, rubber.
 5. Soft Copper Tube: **ASTM B 88, Type L (ASTM B 88M, Type B)**, water tube, annealed temper.
 - a. Copper Pressure Fittings: ASME B16.18, cast-copper-alloy or ASME B16.22, wrought-copper solder-joint fittings. Furnish wrought-copper fittings if indicated.
 - b. Bronze Flanges: ASME B16.24, Class 150, with solder-joint end.
 - c. Copper Unions: MSS SP-123, cast-copper-alloy, hexagonal-stock body, with ball-and-socket, metal-to-metal seating surfaces and solder-joint or threaded ends.
 6. Hard Copper Tube: **ASTM B 88, Type L (ASTM B 88M, Type B)**, and **ASTM B 88, Type M (ASTM B 88M, Type C)**, water tube, drawn temper.
 - a. Copper Pressure Fittings: ASME B16.18, cast-copper-alloy or ASME B16.22, wrought-copper solder-joint fittings. Furnish wrought-copper fittings if indicated.
 - b. Bronze Flanges: ASME B16.24, Class 150, with solder-joint end.
 - c. Copper Unions: MSS SP-123, cast-copper-alloy, hexagonal-stock body, with ball-and-socket, metal-to-metal seating surfaces and solder-joint or threaded ends.
 7. PE Pipe with Controlled ID: ASTM F 771, PE 3408 compound; SIDR 11.5 and SIDR 15.
 - a. Insert Fittings for PE Pipe: ASTM D 2609, nylon or propylene plastic with barbed ends. Include bands or other fasteners.
 8. PE Pipe with Controlled OD: ASTM F 771, PE 3408 compound, SDR 11.
 - a. PE Butt, Heat-Fusion Fittings: ASTM D 3261.
 - b. PE Socket-Type Fittings: ASTM D 2683.
 9. PE Pressure Pipe: AWWA C906, with DR of 7.3, 9, or 9.3 and PE compound number required to give pressure rating not less than **160 psig (1100 kPa) OR 200 psig (1380 kPa), as directed**.
 - a. PE Butt, Heat-Fusion Fittings: ASTM D 3261.
 - b. PE Socket-Type Fittings: ASTM D 2683.
 10. PVC Pipe: ASTM D 1785, PVC 1120 compound, Schedule 40 **OR** Schedule 80, **as directed**.
 - a. PVC Socket Fittings: ASTM D 2466, Schedule 40 **OR** Schedule 80, **as directed**.
 - b. PVC Threaded Fittings: ASTM D 2464, Schedule 80.
 - c. PVC Socket Unions: Construction similar to MSS SP-107, except both headpiece and tailpiece shall be PVC with socket ends.
 11. PVC Pipe, Pressure Rated: ASTM D 2241, PVC 1120 compound, SDR 21 and SDR 26.
 - a. PVC Socket Fittings: ASTM D 2467, Schedule 80.
 - b. PVC Socket Unions: Construction similar to MSS SP-107, except both headpiece and tailpiece shall be PVC with socket or threaded ends.
- B. Piping Joining Materials
1. Pipe-Flange Gasket Materials: AWWA C110, rubber, flat face, **1/8 inch (3.2 mm)** thick unless otherwise indicated; full-face or ring type unless otherwise indicated.
 2. Metal, Pipe-Flange Bolts and Nuts: ASME B18.2.1, carbon steel unless otherwise indicated.
 3. Brazing Filler Metals: AWS A5.8/A5.8M, BCuP Series, copper-phosphorus alloys for general-duty brazing unless otherwise indicated.
 4. Solder Filler Metals: ASTM B 32, lead-free alloys. Include water-flushable flux according to ASTM B 813.
 5. Solvent Cements for Joining PVC Piping: ASTM D 2564. Include primer according to ASTM F 656.
 6. Plastic, Pipe-Flange Gasket, Bolts, and Nuts: Type and material recommended by piping system manufacturer unless otherwise indicated.
- C. Encasement For Piping
1. Standard: ASTM A 674 or AWWA C105.

2. Form: Sheet **OR** Tube, **as directed**.
3. Material: LLDPE film of **0.008-inch (0.20-mm)** **OR** LLDPE film of **0.008-inch (0.20-mm)** minimum thickness or high-density, cross-laminated PE film of **0.004-inch (0.10-mm)** **OR** High-density, cross-laminated PE film of **0.004-inch (0.10-mm)**, **as directed**, minimum thickness.
4. Color: Black **OR** Natural, **as directed**.

D. Manual Valves

1. Curb Valves:
 - a. Description:
 - 1) Standard: AWWA C800.
 - 2) **NPS 1 (DN 25)** and Smaller Pressure Rating: **100 psig (690 kPa)** minimum **OR 150 psig (1035 kPa)**, **as directed**.
 - 3) **NPS 1-1/4 to NPS 2 (DN 32 to DN 50)** Pressure Rating: **80 psig (550 kPa)** minimum **OR 150 psig (1035 kPa)**, **as directed**.
 - 4) Body Material: Brass or bronze with ball or ground-key plug.
 - 5) End Connections: Matching piping.
 - 6) Stem: With wide-tee head.
2. Curb-Valve Casing:
 - a. Standard: Similar to AWWA M44 for cast-iron valve casings.
 - b. Top Section: Telescoping, of length required for depth of burial of curb valve.
 - c. Barrel: Approximately **3-inch (75-mm)** diameter.
 - d. Plug: With lettering "WATER."
 - e. Bottom Section: With base of size to fit over valve.
 - f. Base Support: Concrete collar **OR** wood frame, **as directed**.
3. Shutoff Rods for Curb-Valve Casings: Furnish one **OR** two, **as directed**, steel, tee-handle shutoff rod(s) with one pointed end, stem of length to operate deepest buried valve, and slotted end matching curb valve for Project.
4. Brass Ball Valves:
 - a. Description:
 - 1) Standard: MSS SP-110.
 - 2) SWP Rating: **150 psig (1035 kPa)**.
 - 3) CWP Rating: **600 psig (4140 kPa)**.
 - 4) Body Design: Two piece.
 - 5) Body Material: Forged brass.
 - 6) Ends: Threaded or solder joint if indicated.
 - 7) Seats: PTFE or TFE.
 - 8) Stem: Brass.
 - 9) Ball: Chrome-plated brass.
 - 10) Port: Full **OR** regular, but not reduced, **as directed**.
5. Bronze Ball Valves:
 - a. Description:
 - 1) Standard: MSS SP-110.
 - 2) SWP Rating: **150 psig (1035 kPa)**.
 - 3) CWP Rating: **600 psig (4140 kPa)**.
 - 4) Body Design: Two piece.
 - 5) Body Material: Bronze.
 - 6) Ends: Threaded or solder joint if indicated.
 - 7) Seats: PTFE or TFE.
 - 8) Stem: Bronze.
 - 9) Ball: Chrome-plated brass.
 - 10) Port: Full **OR** regular, but not reduced, **as directed**.
6. Iron Ball Valves:
 - a. Description:
 - 1) Standard: MSS SP-72.
 - 2) CWP Rating: **200 psig (1380 kPa)**.

- 3) Body Design: Split body.
- 4) Body Material: ASTM A 126, gray iron.
- 5) Ends: Flanged.
- 6) Seats: PTFE or TFE.
- 7) Stem: Stainless steel.
- 8) Ball: Stainless steel.
- 9) Port: Full.
7. Plastic Ball Valves:
 - a. Description:
 - 1) Standard: MSS SP-122.
 - 2) Pressure Rating: 125 psig (860 kPa) minimum OR 150 psig (1035 kPa), as directed.
 - 3) Body Material: PVC.
 - 4) Type: Union.
 - 5) End Connections: Socket or threaded.
 - 6) Port: Full.
8. Bronze Gate Valves:
 - a. Description:
 - 1) Standard: MSS SP-80, Type 2.
 - 2) Class: 125.
 - 3) CWP Rating: 200 psig (1380 kPa).
 - 4) Body Material: ASTM B 62 bronze with integral seat and screw-in bonnet.
 - 5) Ends: Threaded or solder joint.
 - 6) Stem: Bronze, nonrising.
 - 7) Disc: Solid wedge; bronze.
 - 8) Packing: Asbestos free.
 - 9) Handwheel: Malleable iron, bronze, or aluminum.
9. Iron Gate Valves, Resilient Seated:
 - a. Description:
 - 1) Standard: AWWA C509.
 - 2) Pressure Rating: 200 psig (1380 kPa) OR 250 psig (1725 kPa), as directed, minimum.
 - 3) Body Material: Ductile or gray iron with bronze trim.
 - 4) End Connections: Mechanical joint or push-on joint.
 - 5) Interior Coating: Comply with AWWA C550.
 - 6) Body Design: Nonrising stem.
 - 7) Operator: Stem nut.
 - 8) Disc: Solid wedge with resilient coating.
10. Iron Gate Valve Casings:
 - a. Standard: AWWA M44 for cast-iron valve casings.
 - b. Top Section: Adjustable extension of length required for depth of burial of valve.
 - c. Barrel: Approximately 5-inch (125-mm) diameter.
 - d. Plug: With lettering "WATER."
 - e. Bottom Section: With base of size to fit over valve.
 - f. Base Support: Concrete collar OR wood frame, as directed.
11. Operating Wrenches for Iron Gate Valve Casings: Furnish one OR two, as directed, steel, tee-handle operating wrench(es) with one pointed end, stem of length to operate deepest buried valve, and socket matching valve operating nut for Project.
12. Iron Gate Valves, NRS:
 - a. Description:
 - 1) Standard: MSS SP-70, Type I.
 - 2) CWP Rating: 200 psig (1380 kPa).
 - 3) Body Material: ASTM A 126, gray iron with bolted bonnet.
 - 4) Ends: Flanged.
 - 5) Trim: All bronze.
 - 6) Disc: Solid wedge.

- 7) Packing and Gasket: Asbestos free.
13. Iron Gate Valves, OS&Y:
- a. Description:
 - 1) Standard: MSS SP-70, Type I.
 - 2) CWP Rating: 200 psig (1380 kPa).
 - 3) Body Material: ASTM A 126, gray iron with bolted bonnet.
 - 4) Ends: Flanged.
 - 5) Trim: All bronze.
 - 6) Disc: Solid wedge.
 - 7) Packing and Gasket: Asbestos free.
- E. Pressure-Reducing Valves
1. Water Regulators:
 - a. Description:
 - 1) Standard: ASSE 1003.
 - 2) Body Material: Bronze for NPS 2 (DN 50) and smaller; cast iron with interior lining complying with AWWA C550 or that is FDA approved for NPS 2-1/2 and NPS 3 (DN 65 and DN 80).
 - 3) Pressure Rating: Initial pressure of 150 psig (1035 kPa).
 - 4) End Connections: Threaded for NPS 2 (DN 50) and smaller; flanged for NPS 2-1/2 and NPS 3 (DN 65 and DN 80).
 2. Water Control Valves:
 - a. Description: Pilot-operation, diaphragm-type, single-seated main water control valve. Include small pilot control valve, restrictor device, specialty fittings, and sensor piping.
 - 1) Main Valve Body: Cast- or ductile-iron body with AWWA C550 or FDA-approved, interior epoxy coating; or stainless-steel body.
 - 2) Pattern: Angle-valve OR Globe-valve, as directed, design.
 - 3) Trim: Stainless steel.
 - 4) Pressure Rating: Initial pressure of 150 psig (1035 kPa) minimum.
 - 5) End Connections: Threaded for NPS 2 (DN 50) and smaller; flanged for NPS 2-1/2 (DN 65) and larger.
- F. Automatic Control Valves
1. Bronze, Automatic Control Valves:
 - a. Description: Cast-bronze body, normally closed, diaphragm type with manual-flow adjustment, and operated by 24-V ac solenoid.
 2. Plastic, Automatic Control Valves:
 - a. Description: Molded-plastic body, normally closed, diaphragm type with manual-flow adjustment, and operated by 24-V ac solenoid.
- G. Automatic Drain Valves
1. Description: Spring-loaded-ball type of corrosion-resistant construction and designed to open for drainage if line pressure drops below 2-1/2 to 3 psig (17 to 20 kPa).
- H. Transition Fittings
1. General Requirements: Same size as, and with pressure rating at least equal to and with ends compatible with, piping to be joined.
 2. Transition Couplings:
 - a. Description: AWWA C219, metal sleeve-type coupling for underground pressure piping.
 3. Plastic-to-Metal Transition Fittings:
 - a. Description: PVC one-piece fitting with manufacturer's Schedule 80 equivalent dimensions; one end with threaded brass insert, and one solvent-cement-socket or threaded end.
 4. Plastic-to-Metal Transition Unions:

- a. Description: MSS SP-107, PVC four-part union. Include one brass or stainless-steel threaded end, one solvent-cement-joint or threaded plastic end, rubber O-ring, and union nut.
- I. Dielectric Fittings
1. General Requirements: Assembly of copper alloy and ferrous materials or ferrous material body with separating nonconductive insulating material suitable for system fluid, pressure, and temperature.
 2. Dielectric Unions:
 - a. Description: Factory-fabricated union, **NPS 2 (DN 50)** and smaller.
 - 1) Pressure Rating: **150 psig (1035 kPa)** minimum **OR 250 psig (1725 kPa)**, **as directed**, at **180 deg F (82 deg C)**.
 - 2) End Connections: Solder-joint copper alloy and threaded ferrous; threaded ferrous.
 3. Dielectric Flanges:
 - a. Description: Factory-fabricated, bolted, companion-flange assembly, **NPS 2-1/2 to NPS 4 (DN 65 to DN 100)** and larger.
 - 1) Pressure Rating: **150 psig (1035 kPa)** minimum **OR 175 psig (1200 kPa)** minimum **OR 300 psig (2070 kPa)**, **as directed**.
 - 2) End Connections: Solder-joint copper alloy and threaded ferrous; threaded solder-joint copper alloy and threaded ferrous.
 4. Dielectric-Flange Kits:
 - a. Description: Nonconducting materials for field assembly of companion flanges, **NPS 2-1/2 (DN 65)** and larger.
 - 1) Pressure Rating: **150 psig (1035 kPa)** minimum.
 - 2) Gasket: Neoprene or phenolic.
 - 3) Bolt Sleeves: Phenolic or polyethylene.
 - 4) Washers: Phenolic with steel backing washers.
 5. Dielectric Couplings:
 - a. Description: Galvanized-steel coupling.
 - 1) Pressure Rating: **300 psig (2070 kPa)** at **225 deg F (107 deg C)**.
 - 2) End Connections: Female threaded.
 - 3) Lining: Inert and noncorrosive, thermoplastic lining.
 6. Dielectric Nipples:
 - a. Description: Electroplated steel nipple complying with ASTM F 1545.
 - 1) Pressure Rating: **300 psig (2070 kPa)** at **225 deg F (107 deg C)**.
 - 2) End Connections: Male threaded or grooved.
 - 3) Lining: Inert and noncorrosive, propylene.
- J. Miscellaneous Piping Specialties
1. Water Hammer Arresters: ASSE 1010 or PDI WH 201, with bellows or piston-type pressurized cushioning chamber and in sizes complying with PDI WH 201, Sizes A to F.
 2. Pressure Gages: ASME B40.1. Include **4-1/2-inch- (115-mm-)** diameter dial, dial range of two times system operating pressure, and bottom outlet.
- K. Sprinklers
1. General Requirements: Designed for uniform coverage over entire spray area indicated at available water pressure.
 2. Metal, Exposed, Impact-Drive Rotary Sprinklers:
 - a. Description:
 - 1) Construction: Brass and other corrosion-resistant metals.
 - 2) Mounting: Aboveground, exposed on riser.
 3. Plastic, Exposed, Impact-Drive Rotary Sprinklers:
 - a. Description:
 - 1) Construction: ABS and corrosion-resistant metals.
 - 2) Mounting: Aboveground, exposed on riser.
 4. Plastic, Pop-up, Gear-Drive Rotary Sprinklers:

- a. Description:
- 1) Body Material: ABS.
 - 2) Nozzle: ABS **OR** Brass, **as directed**.
 - 3) Retraction Spring: Stainless steel.
 - 4) Internal Parts: Corrosion resistant.
5. Metal, Pop-up, Impact-Drive Rotary Sprinklers:
- a. Description:
- 1) Case: Brass.
 - 2) Body Material: Brass.
 - 3) Pop-up Height: Approximately **3 inches (75 mm)**.
 - 4) Sprinkler Construction: Brass and other corrosion-resistant metals.
6. Plastic, Pop-up, Impact-Drive Rotary Sprinklers:
- a. Description:
- 1) Case: ABS.
 - 2) Pop-up Height: Approximately **3 inches (75 mm)**.
 - 3) Sprinkler Construction: ABS and other corrosion-resistant metals.
7. Metal, Surface Spray Sprinklers:
- a. Description:
- 1) Body Material and Flange: Brass.
 - 2) Nozzle: Brass.
 - 3) Pattern: Fixed, with flow adjustment.
8. Plastic, Surface Spray Sprinklers:
- a. Description:
- 1) Body Material and Flange: ABS.
 - 2) Pattern: Fixed, with flow adjustment.
9. Metal, Surface, Pop-up Spray Sprinklers:
- a. Description:
- 1) Body Material and Flange: Brass.
 - 2) Nozzle: Brass.
 - 3) Pattern: Fixed, with flow adjustment.
10. Plastic, Surface, Pop-up Spray Sprinklers:
- a. Description:
- 1) Body Material and Flange: ABS.
 - 2) Pattern: Fixed, with flow adjustment.
11. Plastic, Pop-up Spray Sprinklers:
- a. Description:
- 1) Body Material: ABS.
 - 2) Nozzle: ABS **OR** Brass, **as directed**.
 - 3) Retraction Spring: Stainless steel.
 - 4) Internal Parts: Corrosion resistant.
 - 5) Pattern: Fixed, with flow adjustment.
12. Metal Shrub Sprinklers:
- a. Description:
- 1) Body Material: Brass.
 - 2) Nozzle: Brass.
 - 3) Pattern: Fixed, with flow adjustment.
13. Plastic Shrub Sprinklers:
- a. Description:
- 1) Body Material: ABS or other plastic.
 - 2) Pattern: Fixed, with flow adjustment.

L. Quick Couplers

1. Description: Factory-fabricated, bronze or brass, two-piece assembly. Include coupler water-seal valve; removable upper body with spring-loaded or weighted, rubber-covered cap; hose swivel with ASME B1.20.7, 3/4-11.5NH threads for garden hose on outlet; and operating key.

- a. Locking-Top Option: Vandal-resistant locking feature. Include one **OR** two, **as directed**, matching key(s).

M. Drip Irrigation Specialties

1. Freestanding Emitters: Device to deliver water at approximately 20 psig (138 kPa).
 - a. Body Material: PE or vinyl, with flow control.
 - b. Riser to Emitter: PE or PVC flexible tubing.
2. Manifold Emitter Systems: Manifold with tubing and emitters.
 - a. Manifold: With multiple outlets to deliver water to emitters.
 - 1) Body Material: Plastic.
 - 2) Outlet Caps: Plastic, for outlets without installed tubing.
 - 3) Operation: Automatic pressure compensating.
 - b. Tubing: PE or PVC; 1/8-inch (3-mm) minimum ID.
 - c. Emitter: Device to deliver water at approximately 20 psig (138 kPa).
 - 1) Body Material: PE or vinyl, with flow control.
3. Multiple-Outlet Emitter Systems: Emitter with tubing and button-type outlets.
 - a. Emitter: With multiple outlets to deliver water to remote outlets.
 - 1) Body Material: Plastic, with flow control.
 - 2) Outlet Caps: Plastic, for outlets without installed tubing.
 - 3) Operation: Automatic pressure compensating.
 - 4) Emitters: Devices to deliver water at approximately 20 psig (138 kPa).
 - b. Tubing: PE or PVC; 1/8-inch (3-mm) minimum ID.
4. Drip Tubes with Direct-Attached Emitters:
 - a. Tubing: Flexible PE or PVC with plugged end.
 - b. Emitters: Devices to deliver water at approximately 20 psig (138 kPa).
 - 1) Body Material: PE or vinyl, with flow control.
 - 2) Mounting: Inserted into tubing at set intervals.
5. Drip Tubes with Remote Discharge:
 - a. Tubing: Flexible PE or PVC with plugged end.
 - b. Emitters: Devices to deliver water at approximately 20 psig (138 kPa).
 - 1) Body Material: PE or vinyl, with flow control.
 - 2) Mounting: Inserted into tubing at set intervals.
6. Off-Ground Supports: Plastic stakes.
7. Application Pressure Regulators: Brass or plastic housing, NPS 3/4 (DN 20), with corrosion-resistant internal parts; capable of controlling outlet pressure to approximately 20 psig (138 kPa).
8. Filter Units: Brass or plastic housing, with corrosion-resistant internal parts; of size and capacity required for devices downstream from unit.
9. Air Relief Valves: Brass or plastic housing, with corrosion-resistant internal parts.
10. Vacuum Relief Valves: Brass or plastic housing, with corrosion-resistant internal parts.

N. Controllers

1. Description:
 - a. Controller Stations for Automatic Control Valves: Each station is variable from approximately 5 to 60 minutes. Include switch for manual or automatic operation of each station.
 - b. Exterior Control Enclosures: NEMA 250, Type 4, weatherproof, with locking cover and two matching keys; include provision for grounding.
 - 1) Body Material: Enameled-steel sheet metal **OR** Stainless-steel sheet metal **OR** Molded plastic, **as directed**.
 - 2) Mounting: Freestanding type for concrete base **OR** Surface type for wall, **as directed**.
 - c. Interior Control Enclosures: NEMA 250, Type 12, dripproof, with locking cover and two matching keys.
 - 1) Body Material: Enameled-steel sheet metal **OR** Stainless-steel sheet metal **OR** Molded plastic, **as directed**.

- 2) Mounting: Freestanding type for concrete base **OR** Surface type for wall, **as directed**.
 - d. Control Transformer: 24-V secondary, with primary fuse.
 - e. Timing Device: Adjustable, 24-hour, 14-day clock, with automatic operations to skip operation any day in timer period, to operate every other day, or to operate two or more times daily.
 - 1) Manual or Semiautomatic Operation: Allows this mode without disturbing preset automatic operation.
 - 2) Nickel-Cadmium Battery and Trickle Charger: Automatically powers timing device during power outages.
 - 3) Surge Protection: Metal-oxide-varistor type on each station and primary power.
 - f. Moisture Sensor: Adjustable from one to seven days, to shut off water flow during rain.
 - g. Wiring: UL 493, Type UF multiconductor, with solid-copper conductors; insulated cable; suitable for direct burial.
 - 1) Feeder-Circuit Cables: No. 12 AWG minimum, between building and controllers.
 - 2) Low-Voltage, Branch-Circuit Cables: No. 14 AWG minimum, between controllers and automatic control valves; color-coded different from feeder-circuit-cable jacket color; with jackets of different colors for multiple-cable installation in same trench.
 - 3) Splicing Materials: Manufacturer's packaged kit consisting of insulating, spring-type connector or crimped joint and epoxy resin moisture seal; suitable for direct burial.
 - h. Concrete Base: Reinforced precast concrete not less than **36 by 24 by 4 inches (900 by 600 by 100 mm)** thick, and **6 inches (150 mm)** greater in each direction than overall dimensions of controller. Include opening for wiring.
- O. Boxes For Automatic Control Valves
1. Plastic Boxes:
 - a. Description: Box and cover, with open bottom and openings for piping; designed for installing flush with grade.
 - 1) Size: As required for valves and service.
 - 2) Shape: Round **OR** Square **OR** Rectangular, **as directed**.
 - 3) Sidewall Material: PE **OR** PE, ABS, or FRP, **as directed**.
 - 4) Cover Material: PE **OR** PE, ABS, or FRP, **as directed**.
 - a) Lettering: "VALVE BOX" **OR** "IRRIGATION," **as directed**.
 2. Polymer-Concrete Boxes:
 - a. Description: Box and cover, with open bottom and openings for piping; designed for installing flush with grade.
 - 1) Size: As required for valves and service.
 - 2) Shape: Round **OR** Square **OR** Rectangular, **as directed**.
 - 3) Sidewall Material: Polymer concrete with lateral and vertical sidewall design loading of **5000 lb (2268 kg) OR 10,000 lb (4536 kg) OR 15,000 lb (6800 kg)**, **as directed**, minimum over **10 by 10 inches (254 by 254 mm)** square.
 - 4) Cover Material: Polymer concrete **OR** Reinforced polymer concrete, **as directed**, with cover design loading of **5000 lb (2268 kg) OR 10,000 lb (4536 kg) OR 15,000 lb (6800 kg)**, **as directed**, minimum over **10 by 10 inches (254 by 254 mm)** square.
 - a) Lettering: "VALVE BOX" **OR** "IRRIGATION," **as directed**.
 3. Drainage Backfill: Cleaned gravel or crushed stone, graded from **3/4 inch (19 mm)** minimum to **3 inches (75 mm)** maximum.

1.3 EXECUTION

- A. Earthwork
1. Excavating, trenching, and backfilling are specified in Division 31 Section "Earth Moving".
 2. Install warning tape directly above pressure piping, **12 inches (300 mm)** below finished grades, except **6 inches (150 mm)** below subgrade under pavement and slabs.

3. Drain Pockets: Excavate to sizes indicated. Backfill with cleaned gravel or crushed stone, graded from **3/4 to 3 inches (19 to 75 mm)**, to **12 inches (300 mm)** below grade. Cover gravel or crushed stone with sheet of asphalt-saturated felt and backfill remainder with excavated material.
4. Provide minimum cover over top of underground piping according to the following:
 - a. Irrigation Main Piping: Minimum depth of **36 inches (900 mm)** below finished grade, or not less than **18 inches (450 mm)** below average local frost depth, whichever is deeper.
 - b. Circuit Piping: **12 inches (300 mm)**.
 - c. Drain Piping: **12 inches (300 mm)**
 - d. Sleeves: **24 inches (600 mm)**.

B. Piping Installation

1. Location and Arrangement: Drawings indicate location and arrangement of piping systems. Install piping as indicated unless deviations are approved on Coordination Drawings.
2. Install piping at minimum uniform slope of 0.5 percent down toward drain valves.
3. Install piping free of sags and bends.
4. Install groups of pipes parallel to each other, spaced to permit valve servicing.
5. Install fittings for changes in direction and branch connections.
6. Install unions adjacent to valves and to final connections to other components with **NPS 2 (DN 50)** or smaller pipe connection.
7. Install flanges adjacent to valves and to final connections to other components with **NPS 2-1/2 (DN 65)** or larger pipe connection.
8. Install underground thermoplastic piping according to ASTM D 2774 and ASTM F 690.
9. Install expansion loops in control-valve boxes for plastic piping.
10. Lay piping on solid subbase, uniformly sloped without humps or depressions.
11. Install ductile-iron piping according to AWWA C600.
12. Install PVC piping in dry weather when temperature is above **40 deg F (5 deg C)**. Allow joints to cure at least 24 hours at temperatures above **40 deg F (5 deg C)** before testing.
13. Install water regulators with shutoff valve and strainer on inlet and pressure gage on outlet. Install shutoff valve on outlet. Install aboveground or in control-valve boxes.
14. Water Hammer Arresters: Install between connection to building main and circuit valves aboveground or in control-valve boxes.
15. Install piping in sleeves under parking lots, roadways, and sidewalks.
16. Install sleeves made of Schedule 40 **OR** Schedule 80, **as directed**, PVC pipe and socket fittings, and solvent-cemented joints.
17. Install transition fittings for plastic-to-metal pipe connections according to the following:
 - a. Underground Piping:
 - 1) **NPS 1-1/2 (DN 40)** and Smaller: Plastic-to-metal transition fittings.
 - 2) **NPS 2 (DN 50)** and Larger: AWWA transition couplings.
 - b. Aboveground Piping:
 - 1) **NPS 2 (DN 50)** and Smaller: Plastic-to-metal transition fittings **OR** unions, **as directed**.
 - 2) **NPS 2 (DN 50)** and Larger: Use dielectric flange kits with one plastic flange.
18. Install dielectric fittings for dissimilar-metal pipe connections according to the following:
 - a. Underground Piping:
 - 1) **NPS 2 (DN 50)** and Smaller: Dielectric coupling or dielectric nipple.
 - 2) **NPS 2-1/2 (DN 65)** and Larger: Prohibited except in control-valve box.
 - b. Aboveground Piping:
 - 1) **NPS 2 (DN 50)** and Smaller: Dielectric union.
 - 2) **NPS 2-1/2 to NPS 4 (DN 65 to DN 100)**: Dielectric flange.
 - 3) **NPS 5 (DN 125)** and Larger: Dielectric flange kit.
 - c. Piping in Control-Valve Boxes:
 - 1) **NPS 2 (DN 50)** and Smaller: Dielectric union.
 - 2) **NPS 2-1/2 to NPS 4 (DN 65 to DN 100)**: Dielectric flange.
 - 3) **NPS 5 (DN 125)** and Larger: Dielectric flange kit.

C. Joint Construction

1. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
 2. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.
 3. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
 - a. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is specified.
 - b. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.
 4. Flanged Joints: Select rubber gasket material, size, type, and thickness for service application. Install gasket concentrically positioned. Use suitable lubricants on bolt threads.
 5. Ductile-Iron Piping Gasketed Joints: Comply with AWWA C600 and AWWA M41.
 6. Copper-Tubing Brazed Joints: Construct joints according to CDA's "Copper Tube Handbook," using copper-phosphorus brazing filler metal.
 7. Copper-Tubing Soldered Joints: Apply ASTM B 813 water-flushable flux to tube end unless otherwise indicated. Construct joints according to ASTM B 828 or CDA's "Copper Tube Handbook," using lead-free solder alloy (0.20 percent maximum lead content) complying with ASTM B 32.
 8. PE Piping Fastener Joints: Join with insert fittings and bands or fasteners according to piping manufacturer's written instructions.
 9. PE Piping Heat-Fusion Joints: Clean and dry joining surfaces by wiping with clean cloth or paper towels. Join according to ASTM D 2657.
 - a. Plain-End PE Pipe and Fittings: Use butt fusion.
 - b. Plain-End PE Pipe and Socket Fittings: Use socket fusion.
 10. PVC Piping Solvent-Cemented Joints: Clean and dry joining surfaces. Join pipe and fittings according to the following:
 - a. Comply with ASTM F 402 for safe-handling practice of cleaners, primers, and solvent cements.
 - b. PVC Pressure Piping: Join schedule number, ASTM D 1785, PVC pipe and PVC socket fittings according to ASTM D 2672. Join other-than-schedule-number PVC pipe and socket fittings according to ASTM D 2855.
 - c. PVC Nonpressure Piping: Join according to ASTM D 2855.
- D. Valve Installation
1. Underground Curb Valves: Install in curb-valve casings with tops flush with grade.
 2. Underground Iron Gate Valves, Resilient Seat: Comply with AWWA C600 and AWWA M44. Install in valve casing with top flush with grade.
 - a. Install valves and PVC pipe with restrained, gasketed joints.
 3. Aboveground Valves: Install as components of connected piping system.
 4. Pressure-Reducing Valves: Install in boxes for automatic control valves or aboveground between shutoff valves. Install full-size valved bypass, **as directed**.
 5. Throttling Valves: Install in underground piping in boxes for automatic control valves.
 6. Drain Valves: Install in underground piping in boxes for automatic control valves.
- E. Sprinkler Installation
1. Install sprinklers after hydrostatic test is completed.
 2. Install sprinklers at manufacturer's recommended heights.
 3. Locate part-circle sprinklers to maintain a minimum distance of **4 inches (100 mm)** from walls and **2 inches (50 mm)** from other boundaries unless otherwise indicated.
- F. Drip Irrigation Specialty Installation
1. Install freestanding emitters on pipe riser to mounting height indicated.
 2. Install manifold emitter systems with tubing to emitters. Plug unused manifold outlets. Install emitters on off-ground supports at height indicated.

3. Install multiple-outlet emitter systems with tubing to outlets. Plug unused emitter outlets. Install outlets on off-ground supports at height indicated.
 4. Install drip tubes with direct-attached emitters on ground.
 5. Install drip tubes with remote-discharge on ground with outlets on off-ground supports at height indicated.
 6. Install off-ground supports of length required for indicated mounted height of device.
 7. Install application pressure regulators and filter units in piping near device being protected, and aboveground **OR** in control-valve boxes, **as directed**.
 8. Install air relief valves and vacuum relief valves in piping, and aboveground **OR** in control-valve boxes, **as directed**.
- G. Automatic Irrigation-Control System Installation
1. Equipment Mounting: Install interior controllers on floor **OR** concrete bases **OR** wall, **as directed**.
 - a. Place and secure anchorage devices. Use setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
 - b. Install anchor bolts to elevations required for proper attachment to supported equipment.
 2. Equipment Mounting: Install exterior freestanding controllers on precast concrete bases.
 - a. Place and secure anchorage devices. Use setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
 - b. Install anchor bolts to elevations required for proper attachment to supported equipment.
 3. Install control cable in same trench as irrigation piping and at least **2 inches (51 mm)** below or beside piping. Provide conductors of size not smaller than recommended by controller manufacturer. Install cable in separate sleeve under paved areas.
- H. Connections
1. Comply with requirements for piping specified in Division 22 Section "Facility Water Distribution Piping" for water supply from exterior water service piping, water meters, protective enclosures, and backflow preventers. Drawings indicate general arrangement of piping, fittings, and specialties.
 2. Install piping adjacent to equipment, valves, and devices to allow service and maintenance.
 3. Connect wiring between controllers and automatic control valves.
- I. Identification
1. Identify system components. Comply with requirements for identification specified in Division 22 Section "Identification For Plumbing Piping And Equipment".
 2. Equipment Nameplates and Signs: Install engraved plastic-laminate equipment nameplates and signs on each automatic controller.
 - a. Text: In addition to identifying unit, distinguish between multiple units, inform operator of operational requirements, indicate safety and emergency precautions, and warn of hazards and improper operations.
 3. Warning Tapes: Arrange for installation of continuous, underground, detectable warning tapes over underground piping during backfilling of trenches. See Division 31 Section "Earth Moving" for warning tapes.
- J. Field Quality Control
1. Perform tests and inspections.
 2. Tests and Inspections:
 - a. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
 - b. Operational Test: After electrical circuitry has been energized, operate controllers and automatic control valves to confirm proper system operation.
 - c. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
 3. Any irrigation product will be considered defective if it does not pass tests and inspections.
 4. Prepare test and inspection reports.



- K. Adjusting
1. Adjust settings of controllers.
 2. Adjust automatic control valves to provide flow rate at rated operating pressure required for each sprinkler circuit.
 3. Adjust sprinklers and devices, except those intended to be mounted aboveground, so they will be flush with, or not more than **1/2 inch (13 mm)** above, finish grade.
- L. Cleaning
1. Flush dirt and debris from piping before installing sprinklers and other devices.
- M. Piping Schedule
1. Install components having pressure rating equal to or greater than system operating pressure.
 2. Piping in control-valve boxes and aboveground may be joined with flanges or unions instead of joints indicated.
 3. Aboveground irrigation main piping, **NPS 4 (DN 100)** and smaller, shall be one of the following:
 - a. Galvanized-steel pipe and galvanized-steel pipe nipples; galvanized, gray-iron threaded fittings; and threaded joints.
 - b. **Type L (Type B) OR Type M (Type C), as directed**, hard copper tube, wrought- or cast-copper fittings, and brazed **OR** soldered, **as directed**, joints.
 - c. Schedule 40 **OR** Schedule 80, **as directed**, PVC pipe; socket-type PVC fittings; and solvent-cemented joints.
 - d. Schedule 80, PVC pipe; Schedule 80, threaded PVC fittings; and threaded joints.
 4. Aboveground irrigation main piping, **NPS 5 (DN 125)** and larger, shall be one of the following:
 - a. Galvanized-steel pipe and galvanized-steel pipe nipples; galvanized, gray-iron threaded fittings; and threaded joints.
 - b. Schedule 40 **OR** Schedule 80, **as directed**, PVC pipe and socket fittings; and solvent-cemented joints.
 - c. Schedule 80, PVC pipe; Schedule 80, threaded PVC fittings; and threaded joints.
 5. Underground irrigation main piping, **NPS 4 (DN 100)** and smaller, shall be one of the following:
 - a. **NPS 3 and NPS 4 (DN 80 and DN 100)** ductile-iron, mechanical-joint pipe; ductile-iron, mechanical-joint fittings, glands, bolts, and nuts; and gasketed joints.
 - b. **NPS 3 and NPS 4 (DN 80 and DN 100)** ductile-iron, push-on-joint pipe; ductile-iron, push-on-joint fittings and gaskets; and gasketed joints.
 - c. **Type L (Type B)** soft copper tube, wrought-copper fittings, and brazed joints.
 - d. **NPS 4 (DN 100)** PE pressure pipe; PE butt, heat-fusion or socket-type fittings; and heat-fusion joints.
 - e. Schedule 40 **OR** Schedule 80, **as directed**, PVC pipe and socket fittings, and solvent-cemented joints.
 - f. Schedule 80, PVC pipe; Schedule 80, threaded PVC fittings; and threaded joints.
 - g. SDR 21, PVC, pressure-rated pipe; Schedule 80, PVC socket fittings; and solvent-cemented joints.
 6. Underground irrigation main piping, **NPS 5 (DN 125)** and larger, shall be one of the following:
 - a. **NPS 6 (DN 150)** and larger ductile-iron, mechanical-joint pipe; ductile-iron, mechanical-joint fittings, glands, bolts, and nuts; and gasketed joints.
 - b. **NPS 6 (DN 150)** and larger ductile-iron, push-on-joint pipe; ductile-iron, push-on-joint fittings and gaskets; and gasketed joints.
 - c. PE pressure pipe; PE butt, heat-fusion fittings; and heat-fusion joints.
 - d. Schedule 40 **OR** Schedule 80, **as directed**, PVC pipe and socket fittings; and solvent-cemented joints.
 - e. SDR 21, PVC, pressure-rated pipe; Schedule 80, PVC socket fittings; and solvent-cemented joints.
 7. Circuit piping, **NPS 2 (DN 50)** and smaller, shall be one of the following:
 - a. **SIDR 7 OR SIDR 9, as directed**, PE, controlled ID pipe; insert fittings for PE pipe; and fastener joints.

- b. DR 9 **OR** DR 11, **as directed**, PE, controlled OD pipe; PE butt, heat-fusion, or PE socket-type fittings; and heat-fusion joints.
 - c. Schedule 40, PVC pipe and socket fittings; and solvent-cemented joints.
 - d. SDR 26, PVC, pressure-rated pipe; Schedule 40, PVC socket fittings; and solvent-cemented joints.
 8. Circuit piping, **NPS 2-1/2 to NPS 4 (DN 65 to DN 100)**, shall be one of the following:
 - a. SIDR 7 **OR** SIDR 9, **as directed**, PE, controlled ID pipe; insert fittings for PE pipe; and banded or fastener joints.
 - b. DR 9 **OR** DR 11, **as directed**, PE, controlled OD pipe; PE socket or butt-fusion fittings; and heat-fusion joints. **NPS 3 (DN 80)** pipe and fittings if **NPS 2-1/2 (DN 65)** pipe and fittings are not available.
 - c. Schedule 40, PVC pipe and socket fittings; and solvent-cemented joints.
 - d. SDR 26, PVC, pressure-rated pipe; Schedule 40, PVC socket fittings; and solvent-cemented joints.
 9. Underground Branches and Offsets at Sprinklers and Devices: Schedule 80, PVC pipe; threaded PVC fittings; and threaded joints.
 - a. Option: Plastic swing-joint assemblies, with offsets for flexible joints, manufactured for this application.
 10. Risers to Aboveground Sprinklers and Specialties: **Type L (Type B) OR Type M (Type C), as directed**, hard copper tube, wrought-copper fittings, and brazed **OR** soldered, **as directed**, joints.
 11. Risers to Aboveground Sprinklers and Specialties: Schedule 80, PVC pipe and socket fittings; and solvent-cemented joints.
 12. Drain piping shall be one of the following:
 - a. SIDR 9, 11.5, or 15, PE, controlled ID pipe; insert fittings for PE pipe; and banded or fastener joints.
 - b. Schedule 40, PVC pipe and socket fittings; and solvent-cemented joints.
 - c. SDR 21, 26, or 32.5, PVC, pressure-rated pipe; Schedule 40, PVC socket fittings; and solvent-cemented joints.
- N. Valve Schedule
1. Underground, Shutoff-Duty Valves: Use the following:
 - a. **NPS 2 (DN 50)** and Smaller: Curb valve, curb-valve casing, and shutoff rod.
 - b. **NPS 3 (DN 80)** and Larger: Iron gate valve, resilient seated; iron gate valve casing; and operating wrench(es).
 2. Aboveground, Shutoff-Duty Valves:
 - a. **NPS 2 (DN 50)** and Smaller: Brass **OR** Bronze **OR** Plastic, **as directed**, ball valve.
 - b. **NPS 2 (DN 50)** and Smaller: Bronze gate valve.
 - c. **NPS 2-1/2 (DN 65)** and Larger: Iron ball valve.
 - d. **NPS 2-1/2 (DN 65)** and Larger: Iron gate valve, NRS **OR** OS&Y, **as directed**.
 3. Throttling-Duty Valves:
 - a. **NPS 2 (DN 50)** and Smaller: Bronze **OR** Plastic, **as directed**, automatic control valve.
 - b. **NPS 2 (DN 50)** and Smaller: Brass **OR** Bronze **OR** Plastic, **as directed**, ball valve.
 - c. **NPS 2-1/2 and NPS 3 (DN 65 and DN 80)**: Bronze **OR** Plastic, **as directed**, automatic control valve.
 - d. **NPS 2-1/2 and NPS 3 (DN 65 and DN 80)**: Iron ball valve.
 4. Drain Valves:
 - a. **NPS 1/2 and NPS 3/4 (DN 15 and DN 20)**: Automatic drain valve.
 - b. **NPS 1/2 and NPS 3/4 (DN 15 and DN 20)**: Brass **OR** Bronze **OR** Plastic, **as directed**, ball valve.
 - c. **NPS 1/2 and NPS 3/4 (DN 15 and DN 20)**: Bronze gate valve.
 - d. **NPS 1 to NPS 2 (DN 25 to DN 50)**: Brass **OR** Bronze **OR** Plastic, **as directed**, ball valve.
 - e. **NPS 1 to NPS 2 (DN 25 to DN 50)**: Bronze gate valve.

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Task	Specification	Specification Description
32 84 13 00	07 21 13 13	Modified Bitumous Protected Membrane Roofing
32 84 23 00	01 22 16 00	No Specification Required
32 84 23 00	32 84 13 00	Irrigation Systems
32 84 23 00	03 05 13 00	Cast-In-Place Concrete
32 84 23 00	07 21 13 13	Modified Bitumous Protected Membrane Roofing
32 84 23 00	07 63 00 00	Common Work Results for Fire Suppression
32 84 23 00	07 63 00 00a	Common Work Results for Plumbing
32 84 23 00	07 63 00 00b	Common Work Results for HVAC

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SECTION 32 91 13 16 - TREE RELOCATION

1.1 GENERAL

A. Description Of Work

1. This specification covers labor, materials, necessary equipment and services to complete the tree relocation work. Products shall be as follows or as directed by the Owner. Installation procedures shall be in accordance with the product manufacturer's recommendations. Demolition and removal of materials shall be as required to support the work.
2. Before tree excavation, pruning, removal, or relocation of existing trees, contractor shall notify:
 - a. the Owner of schedule of operation.
 - b. Appropriate utility companies and the Owner for flagging and coordination of service disconnection as necessary to complete work.
 - c. Coordinate work with other trades.

B. Definitions

1. Toxic Substances: Do not deliver any toxic substance or item as defined by the state, to the site without furnishing to the Owner a Material Safety Data Sheet (MSDS). Provide current MSDS information with each initial shipment.
 - a. The MSDS shall contain the following information:
 - 1) The chemical name and the common name of the toxic substance.
 - 2) The hazards or other risks in the use of the toxic substance, including:
 - a) The potential for fire, explosion, corrosivity and reactivity.
 - b) The known acute and chronic health effects of risks from exposure, including the medical conditions which are generally recognized as being aggravated by exposure to the toxic substance.
 - c) The primary routes of entry and symptoms of overexposure.
 - 3) The proper precautions, handling practices, necessary personal protective equipment, any other safety precautions in the use of or exposure to the toxic substance including appropriate emergency treatment in case of overexposure.
 - 4) The emergency procedure for spills, fire disposal, and first aid.
 - 5) A description in lay terms of the known specific potential health risks posed by the toxic substance intended to alert any person reading this information.
 - 6) The year and month, if available, that the information was compiled and the name, address, and emergency telephone number of the manufacturer responsible for preparing the information.

C. Description

1. Protect existing trees to remain during construction phases. Provide tree protection barriers for those existing trees adjacent to tree transplantation operations. Any trees scarred or destroyed, designated to remain, will be replaced at the Contractor's expense, with similar species, size, and quality.
2. Remove other vegetation as necessary and as required to meet project requirements to accommodate new plantings. Prepare areas to be planted according to Division 32 Section "Plants".
3. Resulting tree pits of relocated material shall be backfilled with clean fill and brought back flush with surrounding grade, unless the pits are to be immediately replanted. Stabilize grade if required. Correct problems caused by erosion, wind, etc., in the reclaimed area. Pits to be quickly replanted shall be surrounded by safety barricades to prevent accidental falls into pits.
 - a. In areas where new plant material will replace relocated plant material, appropriate planting soil mix shall be used as backfill.

D. Submittals



1. Submit a list of equipment, procedure, and labor force anticipated for use for tree relocation for approval by the Owner.
2. Submit a schedule by day indicating units to be dug and relocated. Note materials requiring root pruning, and that the relocation schedule is to begin at the end of the specified root pruning period.
3. Obtain permits required by authority having jurisdiction.
4. Submit written certification that trees indicated to remain have been protected during the course of construction according to recognized standards of the industry. Certify that where damage did occur:
 - a. Trees were promptly and properly treated.
 - b. Indicate which damaged trees (if any) are incapable of retaining full growth potential and are recommended to be replaced.
5. Submit for approval, proposed methods, and schedule for effecting tree and plant protection.

E. Quality Assurance

1. Unless otherwise specified, tree transplanting shall comply with NAA Ref.1.
2. Comply with NAA standards for pruning and remove branches from trees to remain to clear new construction.
3. Recommend procedures to compensate for loss of roots (if any) and perform initial pruning of branches and stimulation of root growth where removed to accommodate new construction.
4. Perform tree repair work for damage incurred by new construction.
5. Provide routine progress evaluation reports on relocated trees until the end of the maintenance period.
6. Evaluate existing trees and verify trees are free of disease and ready to survive relocation from the site to their new location on-site or off-site.

F. Delivery, Storage, and Handling

1. Properly handle trees and palms during moving so trunks will not be scarred or damaged and to avoid broken limbs. Broken limbs not causing the tree to be rejected shall be repaired as follows:
 - a. Properly prune dead, dying, or damaged branches with clean, sharp equipment.
 - b. Remove injured bark and wood of a tree would with a clean, sharp knife to a point where healthy bark and wood make contact at their margins.
 - c. Inspect and treat wound for insect and disease.
 - d. Seal wounds with bituminous base wound paint for all oak limbs greater than 3 inch diameter.
2. Transport trees on vehicles of adequate size to prevent overcrowding, broken limbs, foliage damage, or root ball damage.
3. Keep root balls moist during relocation.
4. Protect tree crowns with shade cloth to prevent desiccation and wind burn. Crowns shall be periodically sprayed with water to help ensure against desiccation.
5. Handle plant material only in ways and means accepted by the landscaping industry and accepted by the Owner.
6. Plant material shall be planted the same day it is dug. Coordinate preparation of planting pits or beds to ensure this schedule.

G. Warranty

1. Relocated plant material does not fall under the standard 12 month guarantee.
2. For relocated trees or palms that die, replace their canopy area with new trees as specified.
 - a. Canopy spread for all palms and trees shall be listed on proposal when submitted for relocation work.
 - b. Replacements (mitigation plantings) shall be provided at no additional cost to the Owner.
 - c. Submit the attached form to the Owner for review and approval.
 - d. Proposed replacement canopy tree species shall be the Owner accepted trees and palms.
3. Repair damage to other plants and lawn or construction work within the relocation area during tree transplantation at no cost to the Owner. This includes, but is not limited to, damage to curbs,

walks, roads, fences, site furnishings, etc. Replacing and replanting of damaged trees or shrubs shall be according to Division 32 Section "Plants" Replacing and replanting of damaged turf shall be according to Division 32 Section "Turf And Grasses".

H. Maintenance

1. Maintain relocated plant materials immediately after each item is planted and continued until the 90 day watering period is completed, upon which time the Owner will take over maintenance of materials following procedures and recommendations of contractor and specifications.
2. During the maintenance period, maintain relocated plant materials.

1.2 PRODUCT

A. Materials

1. Bone meal shall be readily available steamed bone meal, useable as a natural organic nitrogen fertilizer.
2. Peat moss, topsoil, planting soil, mulch, staking, and guying shall be as specified in Division 32 Section "Plants".

1.3 EXECUTION

A. Transplantation

1. Transplanting shall consist of on-site or off-site transplanting of existing trees or palms from proposed construction areas to permanent positions.
2. Digging, Wrapping, and Handling: Plants shall be dug and prepared for moving in a manner that will not cause damage to branches, shape, root system, and development.
3. Balled and Burlapped Plants:
 - a. Balls shall be firmly wrapped with burlap or accepted cloth substitute.
 - b. No balled plant will be acceptable if the ball is cracked and broken or if the stem or trunk is loose in the ball, either before or during transplanting.
 - c. Balled plants shall be lifted and handled from the bottom of the ball.
 - d. Protect ball and deliver to the site, plant immediately, and water thoroughly.
 - e. Ball sizes shall be as recommended in ANSI Z 60.1.

B. Planting

1. Relocated Material
 - a. Relocated trees/palms shall be planted according to procedures described for new material, Division 32 Section "Plants". Verify final grades have been established before planting operations. Ensure proposed planting pits drain by test-filling with water before transplantation.
 - b. Continue watering and caring for relocated material as specified.
 - c. Mulch tree pit areas to reduce weeds, discourage foot traffic, conserve moisture, and minimize temperature fluctuations.
 - d. Brace trunk and leave in place for approximately one year until trees are wind firm.
 - e. Wrap trunks and structural branches of thin-barked trees to protect against sun scald and dehydration. Retain through at least one growing season, and through cold season.
 - f. Feed with a diluted solution of N-P-K in solution form with a soil needle, providing water, air, and nutrients.
 - g. Where foliage is retarded, spray with one of the soluble types of foliage feeders.
 - h. At time of planting, fill air pockets and keep roots, especially feeder roots, moist, live, and healthy. Use soil needles for watering new transplants. Direct fine spray at foliage to help harden-off new leaves.

- C. Staking And Guying: Stake and guy designated material according to procedures described for new plant materials, Division 32 Section "Plants".



D. Watering

1. Following transplantation, water trees daily for the first two weeks, every other day for the next three weeks, and every third day for the balance of the three month watering/maintenance period. Such watering shall thoroughly saturate the root ball to its full depth.
2. Following relocation, trees designated for transplanting shall be watered as specified in this section. Such watering shall thoroughly saturate the root ball to its full depth.
3. Provide manual watering of relocated plant materials for 90 days. If used, after watering period, Contractor shall be responsible for the complete removal of all temporary watering systems.

E. Tagging: Trees within the designated areas for relocation shall be clearly marked by means of yellow plastic surveyor's ribbons and coordinated with, inspected, and accepted by the Owner before root pruning and digging.

F. Root Preparation

1. Trees to be relocated shall be root pruned at least 45 days before digging with clean, sharp equipment.
 - a. Maintain root pruned materials by watering, weeding, mowing, spraying, fertilizing, and other horticulture practices.
 - b. After root pruning, backfill with good rooting medium, fertilize with organic fertilizer to promote root growth.
 - c. Mulch to reduce weeds, discourage foot traffic, conserve moisture, and minimize temperature fluctuation.
2. Root Ball Size Chart: Root ball sizes shall be according to minimum standards set forth in Grades and Standards for Nursery Plants Part II, Palms and Trees, local state Department of Agriculture.
 - a. Trees-Minimum Ball Sizes:

Caliper	Minimum Ball Diameter
3-1/2" to 4"	28"
4" to 4-1/2"	30"
4-1/2" to 5"	32"
5" to 5-1/2"	34"

Larger sizes increase proportionally.

b. Minimum Ball Depth:

Ball Diameter	Depth
Less than 20"	Not less than 75 percent of diameter.
20" to 30"	Not less than 65 percent of diameter.
30" to 48"	Not less than 60 percent of diameter.

G. Crown Preparation

1. Shade and Flowering Trees
 - a. Shade Trees: Selectively prune and thin crown to remove approximately one third of the branches. Preserve the basic shape and form of the tree, eliminate cross-branching and dead or diseased branches.
 - b. Hand strip selected species of all leaves following pruning and before moving.
2. Palms: Follow standard procedure for transplantation of palms.

H. Hand Digging: Burlapping is required. Trees that are burlapped for relocation shall comply and be handled in same manner as new plant material specified in Section "Exterior Plants."

- I. Special Conditions
 - 1. Multi-Trunk Trees: Relocate multi-trunk tree as one unit. Measure unit by taking the aggregate total of all DBH measurements.
 - 2. Multi-Trunk Palms: Relocate multi-trunk palms as one unit. Unit shall be measured as follows:
 - a. 50 percent of the value in dollars of the largest trunk in the grouping times the number of trunks in the clump.
 - 3. On-site relocation
 - a. On-site relocation shall include root pruning, canopy pruning, on-site transportation, hauling and dumping of debris, and 90-day maintenance.
 - b. If the tree or palm should die within the 90-day maintenance period, remove the tree, replace the material, and restore the site at no additional cost to the Owner.

- J. Cleaning
 - 1. Cleaning up the Site
 - a. Upon completion of the work, thoroughly clean up the project site.
 - b. In addition to removing equipment, unused materials, deleterious material, and surplus excavated material, the Contractor shall fine grade all disturbed areas and the areas adjacent to the transplanted material to provide a neat and uniform site.
 - c. All damaged or altered existing structures, as a result of the landscape work, shall be corrected.

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Task	Specification	Specification Description
32 91 13 26	32 91 13 16	Tree Relocation

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SECTION 32 91 13 33 - LAWNS AND GRASSES

1.1 GENERAL

A. Description Of Work

1. This specification covers the furnishing and installation of materials for lawns and grasses. Products shall be as follows or as directed by the Owner. Installation procedures shall be in accordance with the product manufacturer's recommendations. Demolition and removal of materials shall be as required to support the work.

B. Summary

1. Section Includes:
 - a. Seeding.
 - b. Hydroseeding.
 - c. Sodding.
 - d. Plugging.
 - e. Sprigging.
 - f. Meadow grasses and wildflowers.
 - g. Turf renovation.
 - h. Erosion-control material(s).
 - i. Grass paving.

C. Definitions

1. Duff Layer: The surface layer of native topsoil that is composed of mostly decayed leaves, twigs, and detritus.
2. Finish Grade: Elevation of finished surface of planting soil.
3. Manufactured Topsoil: Soil produced off-site by homogeneously blending mineral soils or sand with stabilized organic soil amendments to produce topsoil or planting soil.
4. Pesticide: A substance or mixture intended for preventing, destroying, repelling, or mitigating a pest. This includes insecticides, miticides, herbicides, fungicides, rodenticides, and molluscicides. It also includes substances or mixtures intended for use as a plant regulator, defoliant, or desiccant.
5. Pests: Living organisms that occur where they are not desired or that cause damage to plants, animals, or people. These include insects, mites, grubs, mollusks (snails and slugs), rodents (gophers, moles, and mice), unwanted plants (weeds), fungi, bacteria, and viruses.
6. Planting Soil: Standardized topsoil; existing, native surface topsoil; existing, in-place surface soil; imported topsoil; or manufactured topsoil that is modified with soil amendments and perhaps fertilizers to produce a soil mixture best for plant growth.
7. Subgrade: Surface or elevation of subsoil remaining after excavation is complete, or top surface of a fill or backfill before planting soil is placed.
8. Subsoil: All soil beneath the topsoil layer of the soil profile, and typified by the lack of organic matter and soil organisms.
9. Surface Soil: Soil that is present at the top layer of the existing soil profile at the Project site. In undisturbed areas, the surface soil is typically topsoil, but in disturbed areas such as urban environments, the surface soil can be subsoil.

D. Submittals

1. Product Data: For each type of product indicated.
2. Certification of Grass Seed.
 - a. Certification of each seed mixture for turfgrass sod **OR** plugs, **as directed**.
3. Product Certificates: For soil amendments and fertilizers, from manufacturer.
4. Maintenance Instructions: Recommended procedures to be established by the Owner for maintenance of turf and meadows during a calendar year. Submit before expiration of required initial maintenance periods.



E. Quality Assurance

1. Installer's Field Supervision: Require Installer to maintain an experienced full-time supervisor on Project site when work is in progress.
 - a. Pesticide Applicator: State licensed, commercial.
2. Soil Analysis: For each unamended soil type, furnish soil analysis and a written report by a qualified soil-testing laboratory.
 - a. The soil-testing laboratory shall oversee soil sampling.
 - b. Report suitability of tested soil for turf growth.
 - 1) State recommendations for nitrogen, phosphorus, and potash nutrients and soil amendments to be added to produce satisfactory planting soil suitable for healthy, viable plants.
 - 2) Report presence of problem salts, minerals, or heavy metals; if present, provide additional recommendations for corrective action.

F. Delivery, Storage, And Handling

1. Seed and Other Packaged Materials: Deliver packaged materials in original, unopened containers showing weight, certified analysis, name and address of manufacturer, and indication of conformance with state and federal laws, as applicable.
2. Sod: Harvest, deliver, store, and handle sod according to requirements in "Specifications for Turfgrass Sod Materials" and "Specifications for Turfgrass Sod Transplanting and Installation" in TPI's "Guideline Specifications to Turfgrass Sodding." Deliver sod in time for planting within 24 hours of harvesting. Protect sod from breakage and drying.
3. Bulk Materials:
 - a. Do not dump or store bulk materials near structures, utilities, walkways and pavements, or on existing turf areas or plants.
 - b. Provide erosion-control measures to prevent erosion or displacement of bulk materials, discharge of soil-bearing water runoff, and airborne dust reaching adjacent properties, water conveyance systems, or walkways.
 - c. Accompany each delivery of bulk fertilizers, lime, and soil amendments with appropriate certificates.

G. Maintenance Service

1. Initial Turf Maintenance Service: Provide full maintenance by skilled employees of landscape Installer. Maintain as required in Part 1.3. Begin maintenance immediately after each area is planted and continue until acceptable turf is established but for not less than the following periods:
 - a. Seeded Turf: 60 days from date of planting completion **OR** Final Completion, **as directed**.
 - 1) When initial maintenance period has not elapsed before end of planting season, or if turf is not fully established, continue maintenance during next planting season.
 - b. Sodded Turf: 30 days from date of planting completion **OR** Final Completion, **as directed**.
 - c. Plugged Turf: 30 days from date of planting completion **OR** Final Completion, **as directed**.
 - d. Sprigged Turf: 30 days from date of planting completion **OR** Final Completion, **as directed**.
2. Initial Meadow Maintenance Service: Provide full maintenance by skilled employees of landscape Installer. Maintain as required in Part 1.3. Begin maintenance immediately after each area is planted and continue until acceptable meadow is established, but for not less than 40 days from date of planting completion **OR** Final Completion, **as directed**.
3. Continuing Maintenance Proposal: From Installer to the Owner, in the form of a standard yearly (or other period) maintenance agreement, starting on date initial maintenance service is concluded. State services, obligations, conditions, and terms for agreement period and for future renewal options.

1.2 PRODUCTS

A. Seed

1. Grass Seed: Fresh, clean, dry, new-crop seed complying with AOSA's "Journal of Seed Technology; Rules for Testing Seeds" for purity and germination tolerances.
2. Seed Species: If grass seed is required to be certified by the State Department of Agriculture, State-certified seed of grass species as follows:
OR
Seed Species: If grass seed is not required to be certified by the State Department of Agriculture, seed of grass species as follows, with not less than 95 percent germination, not less than 85 percent pure seed, and not more than 0.5 percent weed seed:
 - a. Warm-season grass
 - 1) Full Sun: Bermudagrass (*Cynodon dactylon*).
 - b. Cool-season grass
 - 1) Full Sun: Kentucky bluegrass (*Poa pratensis*), a minimum of three cultivars.
 - 2) Sun and Partial Shade: Proportioned by weight as follows:
 - a) 50 percent Kentucky bluegrass (*Poa pratensis*).
 - b) 30 percent chewings red fescue (*Festuca rubra* variety).
 - c) 10 percent perennial ryegrass (*Lolium perenne*).
 - d) 10 percent redtop (*Agrostis alba*).
 - 3) Shade: Proportioned by weight as follows:
 - a) 50 percent chewings red fescue (*Festuca rubra* variety).
 - b) 35 percent rough bluegrass (*Poa trivialis*).
 - c) 15 percent redtop (*Agrostis alba*).
3. Grass Seed Mix: Proprietary seed mix as directed by the Owner.

B. Turfgrass Sod

1. Turfgrass Sod: Certified **OR** Approved **OR** Number 1 Quality/Premium, including limitations on thatch, weeds, diseases, nematodes, and insects, **as directed**, complying with "Specifications for Turfgrass Sod Materials" in TPI's "Guideline Specifications to Turfgrass Sodding." Furnish viable sod of uniform density, color, and texture, strongly rooted, and capable of vigorous growth and development when planted.
2. Turfgrass Species (warm-season grass): Bermudagrass (*Cynodon dactylon*) **OR** Carpetgrass (*Axonopus affinis*) **OR** Centipedegrass (*Eremochloa ophiuroides*) **OR** St. Augustinegrass (*Stenotaphrum secundatum*) **OR** Zoysiagrass (*Zoysia japonica*) **OR** Zoysiagrass (*Zoysia matrella*), **as directed**.
3. Turfgrass Species (cool-season grass): Sod of grass species as follows, with not less than 95 percent germination, not less than 85 percent pure seed, and not more than 0.5 percent weed seed:
 - a. Full Sun: Kentucky bluegrass (*Poa pratensis*), a minimum of three cultivars.
 - b. Sun and Partial Shade: Proportioned by weight as follows:
 - 1) 50 percent Kentucky bluegrass (*Poa pratensis*).
 - 2) 30 percent chewings red fescue (*Festuca rubra* variety).
 - 3) 10 percent perennial ryegrass (*Lolium perenne*).
 - 4) 10 percent redtop (*Agrostis alba*).
 - c. Shade: Proportioned by weight as follows:
 - 1) 50 percent chewings red fescue (*Festuca rubra* variety).
 - 2) 35 percent rough bluegrass (*Poa trivialis*).
 - 3) 15 percent redtop (*Agrostis alba*).

C. Plugs

1. Plugs: Turfgrass sod, certified **OR** approved **OR** Number 1 Quality/Premium, including limitations on thatch, weeds, diseases, nematodes, and insects, **as directed**, complying with "Specifications for Turfgrass Sod Materials" in TPI's "Guideline Specifications to Turfgrass Sodding." Furnish viable sod of uniform density, color, and texture, cut into square or round plugs, strongly rooted,



and capable of vigorous growth and development when planted; of the following turfgrass species and plug size:

- a. Turfgrass Species (warm-season grass): Bermudagrass (*Cynodon dactylon*) **OR** Carpetgrass (*Axonopus affinis*) **OR** Centipedegrass (*Eremochloa ophiuroides*) **OR** St. Augustinegrass (*Stenotaphrum secundatum*) **OR** Zoysiagrass (*Zoysia japonica*) **OR** Zoysiagrass (*Zoysia matrella*), **as directed**.
- b. Plug Size: **2 inches (50 mm) OR 3 inches (75 mm) OR 4 inches (100 mm), as directed.**

D. Sprigs

1. Sod Sprigs: Healthy living stems, rhizomes, or stolons with a minimum of two nodes and attached roots free of soil, of the following turfgrass species:
 - a. Turfgrass Species (warm-season grass): Bermudagrass (*Cynodon dactylon*) **OR** Carpetgrass (*Axonopus affinis*) **OR** Centipedegrass (*Eremochloa ophiuroides*) **OR** St. Augustinegrass (*Stenotaphrum secundatum*) **OR** Zoysiagrass (*Zoysia japonica*) **OR** Zoysiagrass (*Zoysia matrella*), **as directed**.
 - b. Turfgrass Species (cool-season grass): Creeping bentgrass (*Agrostis palustris*).

E. Meadow Grasses And Wildflowers

1. Wildflower Seed: Fresh, clean, and dry new seed, of mixed species as directed.
2. Native Grass Seed: Fresh, clean, and dry new seed, of mixed species as directed.
3. Wildflower and Native Grass Seed: Fresh, clean, and dry new seed, of mixed species as directed.
4. Seed Carrier: Inert material, sharp clean sand or perlite, mixed with seed at a ratio of not less than two parts seed carrier to one part seed.

F. Inorganic Soil Amendments

1. Lime: ASTM C 602, agricultural liming material containing a minimum of 80 percent calcium carbonate equivalent and as follows:
 - a. Class T, with a minimum of 99 percent passing through **No. 8 (2.36-mm)** sieve and a minimum of 75 percent passing through **No. 60 (0.25-mm)** sieve.
OR
Class O, with a minimum of 95 percent passing through **No. 8 (2.36-mm)** sieve and a minimum of 55 percent passing through **No. 60 (0.25-mm)** sieve.
 - b. Provide lime in form of ground dolomitic limestone **OR** calcitic limestone **OR** mollusk shells, **as directed**.
2. Sulfur: Granular, biodegradable, containing a minimum of 90 percent sulfur, and with a minimum of 99 percent passing through **No. 6 (3.35-mm)** sieve and a maximum of 10 percent passing through **No. 40 (0.425-mm)** sieve.
3. Iron Sulfate: Granulated ferrous sulfate containing a minimum of 20 percent iron and 10 percent sulfur.
4. Aluminum Sulfate: Commercial grade, unadulterated.
5. Perlite: Horticultural perlite, soil amendment grade.
6. Agricultural Gypsum: Minimum 90 percent calcium sulfate, finely ground with 90 percent passing through **No. 50 (0.30-mm)** sieve.
7. Sand: Clean, washed, natural or manufactured, and free of toxic materials.
8. Diatomaceous Earth: Calcined, 90 percent silica, with approximately 140 percent water absorption capacity by weight.
OR
Zeolites: Mineral clinoptilolite with at least 60 percent water absorption by weight.

G. Organic Soil Amendments

1. Compost: Well-composted, stable, and weed-free organic matter, pH range of 5.5 to 8; moisture content 35 to 55 percent by weight; 100 percent passing through **1-inch (25-mm) OR 3/4-inch (19-mm) OR 1/2-inch (12.5-mm), as directed**, sieve; soluble salt content of 5 to 10

decisiemens/m; not exceeding 0.5 percent inert contaminants and free of substances toxic to plantings; and as follows:

- a. Organic Matter Content: 50 to 60 percent of dry weight.
- b. Feedstock: Agricultural, food, or industrial residuals; biosolids; yard trimmings; or source-separated or compostable mixed solid waste.
2. Sphagnum Peat: Partially decomposed sphagnum peat moss, finely divided or of granular texture, with a pH range of 3.4 to 4.8.
3. Muck Peat: Partially decomposed moss peat, native peat, or reed-sedge peat, finely divided or of granular texture, with a pH range of 6 to 7.5, and having a water-absorbing capacity of 1100 to 2000 percent.
4. Wood Derivatives: Decomposed, nitrogen-treated sawdust, ground bark, or wood waste; of uniform texture and free of chips, stones, sticks, soil, or toxic materials.
 - a. In lieu of decomposed wood derivatives, mix partially decomposed wood derivatives with ammonium nitrate at a minimum rate of **0.15 lb/cu. ft. (2.4 kg/cu. m)** of loose sawdust or ground bark, or with ammonium sulfate at a minimum rate of **0.25 lb/cu. ft. (4 kg/cu. m)** of loose sawdust or ground bark.
5. Manure: Well-rotted, unleached, stable or cattle manure containing not more than 25 percent by volume of straw, sawdust, or other bedding materials; free of toxic substances, stones, sticks, soil, weed seed, and material harmful to plant growth.

H. Fertilizers

1. Bonemeal: Commercial, raw or steamed, finely ground; a minimum of 1 **OR** 4, **as directed**, percent nitrogen and 10 **OR** 20, **as directed**, percent phosphoric acid.
2. Superphosphate: Commercial, phosphate mixture, soluble; a minimum of 20 percent available phosphoric acid.
3. Commercial Fertilizer: Commercial-grade complete fertilizer of neutral character, consisting of fast- and slow-release nitrogen, 50 percent derived from natural organic sources of urea formaldehyde, phosphorous, and potassium in the following composition:
 - a. Composition: **1 lb/1000 sq. ft. (0.45 kg/92.9 sq. m)** of actual nitrogen, 4 percent phosphorous, and 2 percent potassium, by weight.
 - b. Composition: Nitrogen, phosphorous, and potassium in amounts recommended in soil reports from a qualified soil-testing laboratory.
4. Slow-Release Fertilizer: Granular or pelleted fertilizer consisting of 50 percent water-insoluble nitrogen, phosphorus, and potassium in the following composition:
 - a. Composition: 20 percent nitrogen, 10 percent phosphorous, and 10 percent potassium, by weight.
OR
Composition: Nitrogen, phosphorous, and potassium in amounts recommended in soil reports from a qualified soil-testing laboratory.

I. Planting Soils

1. Planting Soil: ASTM D 5268 topsoil, with pH range of 5.5 to 7, a minimum of 2 percent organic material content **OR** Existing, native surface topsoil formed under natural conditions with the duff layer retained during excavation process **OR** Existing, in-place surface soil **OR** Imported topsoil or manufactured topsoil from off-site sources; do not obtain from agricultural land, bogs or marshes, **as directed**. Verify suitability of soil to produce viable planting soil. Clean soil of roots, plants, sod, stones, clods, clay lumps, pockets of coarse sand, concrete slurry, concrete layers or chunks, cement, plaster, building debris, and other extraneous materials harmful to plant growth. Mix soil with the following soil amendments and fertilizers in the following quantities to produce planting soil:
 - a. Ratio of Loose Compost to Topsoil by Volume: 1:4 **OR** 1:3 **OR** 1:2, **as directed**.
 - b. Ratio of Loose Sphagnum **OR** Muck, **as directed**, Peat to Topsoil by Volume: as directed by the Owner .
 - c. Ratio of Loose Wood Derivatives to Topsoil by Volume: as directed by the Owner.
 - d. Weight of Lime per **1000 Sq. Ft. (92.9 Sq. m)**: as directed by the Owner.



- e. Weight of Sulfur **OR** Iron Sulfate **OR** Aluminum Sulfate, **as directed**, per **1000 Sq. Ft. (92.9 Sq. m)**: as directed by the Owner.
 - f. Weight of Agricultural Gypsum per **1000 Sq. Ft. (92.9 Sq. m)**: as directed by the Owner.
 - g. Volume of Sand Plus 10 Percent Diatomaceous Earth **OR** Zeolites, **as directed**, per **1000 Sq. Ft. (92.9 Sq. m)**: as directed by the Owner.
 - h. Weight of Bonemeal per **1000 Sq. Ft. (92.9 Sq. m)**: as directed by the Owner.
 - i. Weight of Superphosphate per **1000 Sq. Ft. (92.9 Sq. m)**: as directed by the Owner.
 - j. Weight of Commercial Fertilizer per **1000 Sq. Ft. (92.9 Sq. m)**: as directed by the Owner.
 - k. Weight of Slow-Release Fertilizer per **1000 Sq. Ft. (92.9 Sq. m)**: as directed by the Owner.
- J. Mulches
1. Straw Mulch: Provide air-dry, clean, mildew- and seed-free, salt hay or threshed straw of wheat, rye, oats, or barley.
 2. Sphagnum Peat Mulch: Partially decomposed sphagnum peat moss, finely divided or of granular texture, and with a pH range of 3.4 to 4.8.
 3. Muck Peat Mulch: Partially decomposed moss peat, native peat, or reed-sedge peat, finely divided or of granular texture, with a pH range of 6 to 7.5, and having a water-absorbing capacity of 1100 to 2000 percent.
 4. Compost Mulch: Well-composted, stable, and weed-free organic matter, pH range of 5.5 to 8; moisture content 35 to 55 percent by weight; 100 percent passing through **1-inch (25-mm)** sieve; soluble salt content of 2 to 5 decisiemens/m; not exceeding 0.5 percent inert contaminants and free of substances toxic to plantings; and as follows:
 - a. Organic Matter Content: 50 to 60 percent of dry weight.
 - b. Feedstock: Agricultural, food, or industrial residuals; biosolids; yard trimmings; or source-separated or compostable mixed solid waste.
 5. Fiber Mulch: Biodegradable, dyed-wood, cellulose-fiber mulch; nontoxic and free of plant-growth or germination inhibitors; with a maximum moisture content of 15 percent and a pH range of 4.5 to 6.5.
 6. Nonasphaltic Tackifier: Colloidal tackifier recommended by fiber-mulch manufacturer for slurry application; nontoxic and free of plant-growth or germination inhibitors.
 7. Asphalt Emulsion: ASTM D 977, Grade SS-1; nontoxic and free of plant-growth or germination inhibitors.
- K. Pesticides
1. General: Pesticide, registered and approved by EPA, acceptable to authorities having jurisdiction, and of type recommended by manufacturer for each specific problem and as required for Project conditions and application. Do not use restricted pesticides unless authorized in writing by authorities having jurisdiction.
 2. Pre-Emergent Herbicide (Selective and Non-Selective): Effective for controlling the germination or growth of weeds within planted areas at the soil level directly below the mulch layer.
 3. Post-Emergent Herbicide (Selective and Non-Selective): Effective for controlling weed growth that has already germinated.
- L. Erosion-Control Materials
1. Erosion-Control Blankets: Biodegradable wood excelsior, straw, or coconut-fiber mat enclosed in a photodegradable plastic mesh. Include manufacturer's recommended steel wire staples, **6 inches (150 mm)** long.
 2. Erosion-Control Fiber Mesh: Biodegradable burlap or spun-coir mesh, a minimum of **0.92 lb/sq. yd. (0.5 kg/sq. m)**, with 50 to 65 percent open area. Include manufacturer's recommended steel wire staples, **6 inches (150 mm)** long.
 3. Erosion-Control Mats: Cellular, non-biodegradable slope-stabilization mats designed to isolate and contain small areas of soil over steeply sloped surface, of **3-inch (75-mm) OR 4-inch (100-mm) OR 6-inch (150-mm)**, **as directed**, nominal mat thickness. Include manufacturer's recommended anchorage system for slope conditions.

M. Grass-Paving Materials

1. Grass Paving: Cellular, non-biodegradable plastic mats, designed to contain small areas of soil and enhance the ability of turf to support vehicular and pedestrian traffic, of **1-inch (25-mm) OR 1-3/4-inch (45-mm) OR 2-inch (50-mm) OR** manufacturer's standard, **as directed**, nominal mat thickness. Include manufacturer's recommended anchorage system for slope conditions.
2. Base Course: Sound crushed stone or gravel complying with ASTM D 448 for Size No. 8 **OR** Division 31 Section "Earth Moving" for base-course material, **as directed**.
3. Sand: Sound, sharp, washed, natural sand or crushed stone complying with gradation requirements in ASTM C 33 for fine aggregate.
4. Proprietary Growing Mix: As submitted and acceptable to the Owner.
5. Sandy Loam Soil Mix: Sound, sharp, washed, natural sand or crushed stone complying with gradation requirements in ASTM C 33 for fine aggregate blended with planting soil as specified. Use blend consisting of 1/2 sand and 1/2 planting soil **OR** 2/3 sand and 1/3 planting soil, **as directed**.
6. Soil for Paving Fill: Planting soil as specified.

1.3 EXECUTION

A. Preparation

1. Protect structures, utilities, sidewalks, pavements, and other facilities, trees, shrubs, and plantings from damage caused by planting operations.
 - a. Protect adjacent and adjoining areas from hydroseeding and hydromulching overspray.
 - b. Protect grade stakes set by others until directed to remove them.
2. Install erosion-control measures to prevent erosion or displacement of soils and discharge of soil-bearing water runoff or airborne dust to adjacent properties and walkways.

B. Turf Area Preparation

1. Limit turf subgrade preparation to areas to be planted.
2. Newly Graded Subgrades: Loosen subgrade to a minimum depth of **4 inches (100 mm) OR 6 inches (150 mm) OR 8 inches (200 mm)**, **as directed**. Remove stones larger than **1 inch (25 mm) OR 1-1/2 inches (38 mm) OR 2 inches (50 mm)**, **as directed**, in any dimension and sticks, roots, rubbish, and other extraneous matter and legally dispose of them off the Owner's property.
 - a. Apply superphosphate fertilizer directly to subgrade before loosening.
 - b. Thoroughly blend planting soil off-site before spreading or spread topsoil, apply soil amendments and fertilizer on surface, and thoroughly blend planting soil.
 - 1) Delay mixing fertilizer with planting soil if planting will not proceed within a few days.
 - 2) Mix lime with dry soil before mixing fertilizer.
 - c. Spread planting soil to a depth of **4 inches (100 mm) OR 6 inches (150 mm) OR 8 inches (200 mm)**, **as directed**, but not less than required to meet finish grades after light rolling and natural settlement. Do not spread if planting soil or subgrade is frozen, muddy, or excessively wet.
 - 1) Spread approximately 1/2 the thickness of planting soil over loosened subgrade. Mix thoroughly into top **2 inches (50 mm) OR 4 inches (100 mm)**, **as directed**, of subgrade. Spread remainder of planting soil.
 - 2) Reduce elevation of planting soil to allow for soil thickness of sod.
3. Unchanged Subgrades: If turf is to be planted in areas unaltered or undisturbed by excavating, grading, or surface-soil stripping operations, prepare surface soil as follows:
 - a. Remove existing grass, vegetation, and turf. Do not mix into surface soil.
 - b. Loosen surface soil to a depth of at least **6 inches (150 mm) OR 8 inches (200 mm)**, **as directed**. Apply soil amendments and fertilizers according to planting soil mix proportions and mix thoroughly into top **4 inches (100 mm) OR 6 inches (150 mm)**, **as directed**, of soil. Till soil to a homogeneous mixture of fine texture.
 - 1) Apply superphosphate fertilizer directly to surface soil before loosening.
 - c. Remove stones larger than **1 inch (25 mm) OR 1-1/2 inches (38 mm) OR 2 inches (50 mm)**, **as directed**, in any dimension and sticks, roots, trash, and other extraneous matter.

- d. Legally dispose of waste material, including grass, vegetation, and turf, off the Owner's property.
4. Finish Grading: Grade planting areas to a smooth, uniform surface plane with loose, uniformly fine texture. Grade to within plus or minus **1/2 inch (13 mm)** of finish elevation. Roll and rake, remove ridges, and fill depressions to meet finish grades. Limit finish grading to areas that can be planted in the immediate future.
 5. Moisten prepared area before planting if soil is dry. Water thoroughly and allow surface to dry before planting. Do not create muddy soil.
 6. Before planting, obtain the Owner's acceptance of finish grading; restore planting areas if eroded or otherwise disturbed after finish grading.
- C. Preparation For Erosion-Control Materials
1. Prepare area as specified in "Turf Area Preparation" Article.
 2. For erosion-control mats, install planting soil in two lifts, with second lift equal to thickness of erosion-control mats. Install erosion-control mat and fasten as recommended by material manufacturer.
 3. Fill cells of erosion-control mat with planting soil and compact before planting.
 4. For erosion-control blanket or mesh, install from top of slope, working downward, and as recommended by material manufacturer for site conditions. Fasten as recommended by material manufacturer.
 5. Moisten prepared area before planting if surface is dry. Water thoroughly and allow surface to dry before planting. Do not create muddy soil.
- D. Preparation For Grass-Paving Materials
1. Reduce subgrade elevation soil to allow for thickness of grass-paving system. Grade planting areas to a smooth, uniform surface plane with loose, uniformly fine texture. Grade so that installed paving is within plus or minus **1/2 inch (13 mm)** of finish elevation. Roll and rake, remove ridges, and fill depressions.
 2. Install base course **OR** sand course **OR** base course and sand course, **as directed**, and sandy loam soil mix **OR** proprietary growing mix **OR** soil for paving fill, **as directed**, as recommended by paving-material manufacturer for site conditions; comply with details shown on Drawings. Compact according to paving-material manufacturer's written instructions.
 3. Install paving mat and fasten according to paving-material manufacturer's written instructions.
 4. Before planting, fill cells of paving mat with planting soil **OR** sandy loam soil mix **OR** proprietary growing mix **OR** sand half full, **as directed**, and compact according to manufacturer's written instructions.
 5. Moisten prepared area before planting if surface is dry. Water thoroughly and allow surface to dry before planting. Do not create muddy soil.
- E. Seeding
1. Sow seed with spreader or seeding machine. Do not broadcast or drop seed when wind velocity exceeds **5 mph (8 km/h)**. Evenly distribute seed by sowing equal quantities in two directions at right angles to each other.
 - a. Do not use wet seed or seed that is moldy or otherwise damaged.
 - b. Do not seed against existing trees. Limit extent of seed to outside edge of planting saucer.
 2. Sow seed at a total rate of **2 lb/1000 sq. ft. (0.9 kg/92.9 sq. m)** **OR** **3 to 4 lb/1000 sq. ft. (1.4 to 1.8 kg/92.9 sq. m)** **OR** **5 to 8 lb/1000 sq. ft. (2.3 to 3.6 kg/92.9 sq. m)**, **as directed**.
 3. Rake seed lightly into top **1/8 inch (3 mm)** of soil, roll lightly, and water with fine spray.
 4. Protect seeded areas with slopes exceeding 1:4 with erosion-control blankets and 1:6 with erosion-control fiber mesh installed and stapled according to manufacturer's written instructions.
 5. Protect seeded areas with erosion-control mats where shown on Drawings; install and anchor according to manufacturer's written instructions.
 6. Protect seeded areas with slopes not exceeding 1:6 by spreading straw mulch. Spread uniformly at a minimum rate of **2 tons/acre (42 kg/92.9 sq. m)** to form a continuous blanket **1-1/2 inches (38 mm)** in loose thickness over seeded areas. Spread by hand, blower, or other suitable equipment.

- a. Anchor straw mulch by crimping into soil with suitable mechanical equipment.
 - b. Bond straw mulch by spraying with asphalt emulsion at a rate of **10 to 13 gal./1000 sq. ft. (38 to 49 L/92.9 sq. m)**. Take precautions to prevent damage or staining of structures or other plantings adjacent to mulched areas. Immediately clean damaged or stained areas.
7. Protect seeded areas from hot, dry weather or drying winds by applying compost mulch **OR** peat mulch **OR** planting soil, **as directed**, within 24 hours after completing seeding operations. Soak areas, scatter mulch uniformly to a thickness of **3/16 inch (4.8 mm)**, and roll surface smooth.
- F. Hydroseeding
1. Hydroseeding: Mix specified seed, fertilizer, and fiber mulch in water, using equipment specifically designed for hydroseed application. Continue mixing until uniformly blended into homogeneous slurry suitable for hydraulic application.
 - a. Mix slurry with nonasphaltic **OR** asphalt-emulsion **OR** fiber-mulch manufacturer's recommended, **as directed**, tackifier.
 - b. Apply slurry uniformly to all areas to be seeded in a one-step process. Apply slurry at a rate so that mulch component is deposited at not less than **1500-lb/acre (15.6-kg/92.9 sq. m)** dry weight, and seed component is deposited at not less than the specified seed-sowing rate.

OR

 Apply slurry uniformly to all areas to be seeded in a two-step process. Apply first slurry coat at a rate so that mulch component is deposited at not less than **500-lb/acre (5.2-kg/92.9 sq. m)** dry weight, and seed component is deposited at not less than the specified seed-sowing rate. Apply slurry cover coat of fiber mulch (hydromulching) at a rate of **1000 lb/acre (10.4 kg/92.9 sq. m)**.
- G. Sodding
1. Lay sod within 24 hours of harvesting. Do not lay sod if dormant or if ground is frozen or muddy.
 2. Lay sod to form a solid mass with tightly fitted joints. Butt ends and sides of sod; do not stretch or overlap. Stagger sod strips or pads to offset joints in adjacent courses. Avoid damage to subgrade or sod during installation. Tamp and roll lightly to ensure contact with subgrade, eliminate air pockets, and form a smooth surface. Work sifted soil or fine sand into minor cracks between pieces of sod; remove excess to avoid smothering sod and adjacent grass.
 - a. Lay sod across angle of slopes exceeding 1:3.
 - b. Anchor sod on slopes exceeding 1:6 with wood pegs or steel staples spaced as recommended by sod manufacturer but not less than 2 anchors per sod strip to prevent slippage.
 3. Saturate sod with fine water spray within two hours of planting. During first week after planting, water daily or more frequently as necessary to maintain moist soil to a minimum depth of **1-1/2 inches (38 mm)** below sod.
- H. Plugging
1. Plant plugs in holes or furrows, spaced **12 inches (300 mm) OR 18 inches (450 mm)**, **as directed**, apart in both directions. On slopes, contour furrows to near level.
- I. Sprigging
1. Plant freshly shredded sod sprigs in furrows **1 to 1-1/2 inches (25 to 38 mm) OR 1-1/2 to 2 inches (38 to 50 mm) OR 2-1/2 to 3 inches (64 to 75 mm)**, **as directed**, deep. Place individual sprigs with roots and portions of stem in moistened soil, **6 inches (150 mm) OR 12 inches (300 mm)**, **as directed**, apart in rows **10 inches (250 mm) OR 18 inches (450 mm)**, **as directed**, apart, and fill furrows without covering growing tips. Lightly roll and firm soil around sprigs after planting.
 2. Broadcast sprigs uniformly over prepared surface at a rate of **10 cu. ft./1000 sq. ft. (0.28 cu. m/92.9 sq. m)** and mechanically force sprigs into lightly moistened soil.
 - a. Spread a **1/4-inch- (6-mm-)** thick layer of compost mulch **OR** peat mulch **OR** planting soil, **as directed**, on sprigs.
 - b. Lightly roll and firm soil around sprigs after planting.



- c. Water sprigs immediately after planting and keep moist by frequent watering until well rooted.

J. Turf Renovation

1. Renovate existing turf.
2. Renovate existing turf damaged by Contractor's operations, such as storage of materials or equipment and movement of vehicles.
 - a. Reestablish turf where settlement or washouts occur or where minor regrading is required.
 - b. Install new planting soil as required.
3. Remove sod and vegetation from diseased or unsatisfactory turf areas; do not bury in soil.
4. Remove topsoil containing foreign materials such as oil drippings, fuel spills, stones, gravel, and other construction materials resulting from Contractor's operations, and replace with new planting soil.
5. Mow, dethatch, core aerate, and rake existing turf.
6. Remove weeds before seeding. Where weeds are extensive, apply selective herbicides as required. Do not use pre-emergence herbicides.
7. Remove waste and foreign materials, including weeds, soil cores, grass, vegetation, and turf, and legally dispose of them off the Owner's property.
8. Till stripped, bare, and compacted areas thoroughly to a soil depth of **6 inches (150 mm)**.
9. Apply soil amendments and initial fertilizers required for establishing new turf and mix thoroughly into top **4 inches (100 mm)** of existing soil. Install new planting soil to fill low spots and meet finish grades.
10. Apply seed and protect with straw mulch **OR** sod, **as directed**, as required for new turf.
11. Water newly planted areas and keep moist until new turf is established.

K. Turf Maintenance

1. Maintain and establish turf by watering, fertilizing, weeding, mowing, trimming, replanting, and performing other operations as required to establish healthy, viable turf. Roll, regrade, and replant bare or eroded areas and remulch to produce a uniformly smooth turf. Provide materials and installation the same as those used in the original installation.
 - a. Fill in as necessary soil subsidence that may occur because of settling or other processes. Replace materials and turf damaged or lost in areas of subsidence.
 - b. In areas where mulch has been disturbed by wind or maintenance operations, add new mulch and anchor as required to prevent displacement.
 - c. Apply treatments as required to keep turf and soil free of pests and pathogens or disease. Use integrated pest management practices whenever possible to minimize the use of pesticides and reduce hazards.
2. Watering: Install and maintain temporary piping, hoses, and turf-watering equipment to convey water from sources and to keep turf uniformly moist to a depth of **4 inches (100 mm)**.
 - a. Schedule watering to prevent wilting, puddling, erosion, and displacement of seed or mulch. Lay out temporary watering system to avoid walking over muddy or newly planted areas.
 - b. Water turf with fine spray at a minimum rate of **1 inch (25 mm)** per week unless rainfall precipitation is adequate.
3. Mow turf as soon as top growth is tall enough to cut. Repeat mowing to maintain specified height without cutting more than 1/3 of grass height. Remove no more than 1/3 of grass-leaf growth in initial or subsequent mowings. Do not delay mowing until grass blades bend over and become matted. Do not mow when grass is wet. Schedule initial and subsequent mowings to maintain the following grass height:
 - a. Mow bentgrass to a height of **1/2 inch (13 mm)** or less.
 - b. Mow bermudagrass to a height of **1/2 to 1 inch (13 to 25 mm)**.
 - c. Mow carpetgrass, centipedegrass, perennial ryegrass, and zoysiagrass to a height of **1 to 2 inches (25 to 50 mm)**.
 - d. Mow Kentucky bluegrass, buffalograss, annual ryegrass, and chewings red fescue to a height of **1-1/2 to 2 inches (38 to 50 mm)**.

- e. Mow bahiagrass, turf-type tall fescue, and St. Augustinegrass to a height of **2 to 3 inches (50 to 75 mm)**.
 4. Turf Postfertilization: Apply fertilizer after initial mowing and when grass is dry.
 - a. Use fertilizer that will provide actual nitrogen of at least **1 lb/1000 sq. ft. (0.45 kg/92.9 sq. m)** to turf area.
- L. Satisfactory Turf
1. Turf installations shall meet the following criteria as determined by Architect:
 - a. Satisfactory Seeded Turf: At end of maintenance period, a healthy, uniform, close stand of grass has been established, free of weeds and surface irregularities, with coverage exceeding 90 percent over any **10 sq. ft. (0.92 sq. m)** and bare spots not exceeding **5 by 5 inches (125 by 125 mm)**.
 - b. Satisfactory Sodded Turf: At end of maintenance period, a healthy, well-rooted, even-colored, viable turf has been established, free of weeds, open joints, bare areas, and surface irregularities.
 - c. Satisfactory Plugged Turf: At end of maintenance period, the required number of plugs has been established as well-rooted, viable patches of grass, and areas between plugs are free of weeds and other undesirable vegetation.
 - d. Satisfactory Sprigged Turf: At end of maintenance period, the required number of sprigs has been established as well-rooted, viable plants, and areas between sprigs are free of weeds and other undesirable vegetation.
 2. Use specified materials to reestablish turf that does not comply with requirements and continue maintenance until turf is satisfactory.
- M. Meadow
1. Sow seed with spreader or seeding machine. Do not broadcast or drop seed when wind velocity exceeds **5 mph (8 km/h)**. Evenly distribute seed by sowing equal quantities in two directions at right angles to each other.
 - a. Do not use wet seed or seed that is moldy or otherwise damaged.
 2. Sow seed at a total rate of **4 oz./1000 sq. ft. (113 g/92.9 sq. m) OR 5 oz./1000 sq. ft. (142 g/92.9 sq. m) OR 6 oz./1000 sq. ft. (170 g/92.9 sq. m), as directed**.
 3. Brush seed into top **1/16 inch (1.6 mm)** of soil, roll lightly, and water with fine spray.
 4. Protect seeded areas from hot, dry weather or drying winds by applying peat or compost mulch within 24 hours after completing seeding operations. Soak areas, scatter mulch uniformly to a thickness of **3/16 inch (4.8 mm)**, and roll surface smooth.
 5. Water newly planted areas and keep moist until meadow is established.
- N. Meadow Maintenance
1. Maintain and establish meadow by watering, weeding, mowing, trimming, replanting, and performing other operations as required to establish a healthy, viable meadow. Roll, regrade, and replant bare or eroded areas and remulch. Provide materials and installation the same as those used in the original installation.
 - a. Fill in as necessary soil subsidence that may occur because of settling or other processes. Replace materials and meadow damaged or lost in areas of subsidence.
 - b. In areas where mulch has been disturbed by wind or maintenance operations, add new mulch and anchor as required to prevent displacement.
 - c. Apply treatments as required to keep meadow and soil free of pests and pathogens or disease. Use integrated pest management practices whenever possible to minimize the use of pesticides and reduce hazards.
 2. Watering: Install and maintain temporary piping, hoses, and meadow-watering equipment to convey water from sources and to keep meadow uniformly moist.
 - a. Schedule watering to prevent wilting, puddling, erosion, and displacement of seed or mulch. Lay out temporary watering system to avoid walking over muddy or newly planted areas.
 - b. Water meadow with fine spray at a minimum rate of **1/2 inch (13 mm)** per week for four **OR six OR eight, as directed**, weeks after planting unless rainfall precipitation is adequate.



- O. Pesticide Application
 1. Apply pesticides and other chemical products and biological control agents in accordance with requirements of authorities having jurisdiction and manufacturer's written recommendations. Coordinate applications with the Owner's operations and others in proximity to the Work. Notify the Owner before each application is performed.
 2. Post-Emergent Herbicides (Selective and Non-Selective): Apply only as necessary to treat already-germinated weeds and in accordance with manufacturer's written recommendations.

- P. Cleanup And Protection
 1. Promptly remove soil and debris created by turf work from paved areas. Clean wheels of vehicles before leaving site to avoid tracking soil onto roads, walks, or other paved areas.
 2. Erect temporary fencing or barricades and warning signs as required to protect newly planted areas from traffic. Maintain fencing and barricades throughout initial maintenance period and remove after plantings are established.
 3. Remove nondegradable erosion-control measures after grass establishment period.

END OF SECTION 32 91 13 33

NOT FOR BIDDING



Task	Specification	Specification Description
32 91 13 33	31 13 13 00	Tree Protection And Trimming
32 91 13 33	31 01 20 00	Earthwork
32 91 13 33	31 23 16 26	Embankment
32 91 13 36	32 91 13 16	Tree Relocation
32 91 13 36	32 91 13 33	Lawns And Grasses

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SECTION 32 91 19 13 - CONCRETE REVETMENT

1.1 GENERAL

A. Description Of Work

1. This specification covers installation of a concrete revetment. Work includes but is not limited to furnishing all labor, materials, equipment and supervision necessary to construct concrete revetment as follows or as directed by the Owner.

1.2 PRODUCTS

- A. The Concrete Revetment shall be an articulating cellular concrete block system, as manufactured by American Excelsior Company, or approved equal, (800-713-8245), is a block structure installed over a geotextile fabric as described herein. The cellular blocks are made of Portland Cement Concrete cast into "lock" blocks and "key" blocks to provide a three directional interlock to resist lateral movement. The articulating cellular concrete block system is a "flexible" concrete revetment which allows the blocks to traverse changes in terrain without disruption of the placement pattern and interlock feature.

1. The minimum concrete strength shall be 3,000 psi. Nominal block thickness shall be either 4 inches, 6 inches or 8 inches, as required to meet project requirements. Block weights, per pair of "key" and "lock" blocks, shall be approximately 50, 70 and 90 pounds for #4010-4 inch, #4015-6 inch and #4020-8 inch thick blocks, respectively. Each pair of "key" and "lock" blocks shall cover approximately 1.54 square feet, including uncovered openings between the blocks. The system shall provide approximately 80 percent coverage of the area with blocks, leaving approximately 20 percent, but not less than 16 percent, uncovered area at the ground surface.

- B. Filter fabric shall be Tri-Lock Fabric #792 as supplied by American Excelsior Company, or approved equal, (800) 713-8245; roll values:

<u>Property</u>	<u>Specification</u>	<u>Test Method</u>
Weight	7.4 oz/sy	ASTM D3776
Thickness	25 mils	ASTM D1777
Permeability	0.5 cm/sec	ASTM D4491
Abrasion Resistance	Warp: 58 percent	ASTM N3884
(% strength retained)	Fill: 81 percent	
Tensile Grab Strength	350 lbs. x 395 lbs	ASTM D4632
Grab Elongation	24% x 24%	ASTM D4632
Burst Strength	780 psi	ASTM D3786
Trapezoid Tear	120 lbs x 110 lbs.	ASTM D4533
Puncture Strength	165 lbs.	ASTM D4833
Apparent Opening Size	40-70	ASTM D-4751
UV Resistance @ 500 hours	90 percent	ASTM D-4355

- C. Tri-Lock block size selection shall be determined from documented hydraulic characteristics, derived from test procedures outlined in: "Hydraulic Stability of Articulating Concrete block Revetment Systems During Overtopping Flow." Report No. FHWA-RD-89-199, and "Minimizing Embankment Damage During Overtopping Flow." Report No. FHWA-RD-88-181.

- D. Backfill: Topsoil and seeding shall be as per Division 31 Section(s) "Earth Moving" AND Division 32 Section(s) "Turf And Grasses".

1.3 EXECUTION

- A. Excavation shall be made so that the placement of the geotextile and concrete blocks shall be in conformity with the lines and grades shown on the plans or as required to meet project requirements. The area for placement shall be free from obstructions such as tree roots, projecting stones or other foreign matter and graded smooth. Voids or soft areas shall be filled with suitable materials and compacted to non-movement. Place the geotextile on the prepared subgrade. Lock the edges into a key trench as required to meet project requirements. The concrete blocks shall be assembled overlaying a geotextile in a manner that allows maximum flexibility but discourages vertical movement of any single component. Fill open areas of the blocks with concrete at the interface to concrete structure. After placement, the open areas of the block system shall be backfilled with topsoil to the top of the blocks. The backfilling shall be completed within 14 days of placement of the geotextile.

END OF SECTION 32 91 19 13

SECTION 32 91 19 13a - SEPTIC TANK SYSTEMS

1.1 GENERAL

A. Description Of Work

1. This specification covers the furnishing and installation of materials for septic tank systems. Products shall be as follows or as directed by the Owner. Installation procedures shall be in accordance with the product manufacturer's recommendations. Demolition and removal of materials shall be as required to support the work.

B. Summary

1. This Section includes the following:
 - a. Septic tanks.
 - b. Distribution boxes.
 - c. Pipe and fittings.
 - d. Absorption systems

C. Submittals

1. Product Data: For each type of product indicated.
 - a. Include construction details, material descriptions, dimensions of individual components, and profiles.
 - b. Include manhole openings, covers, and pipe connections.
2. Shop Drawings: For [trench absorption systems] [bed absorption systems].
 - a. Include manhole openings, covers, pipe connections, and accessories.
 - b. Include piping with sizes and invert elevations.
 - c. Include underground structures.
 - d. Include other utilities.

1.2 PRODUCTS

A. Septic Tanks

1. Precast Concrete Septic Tanks: ASTM C 1227, single-chamber **OR** two-chamber, **as directed**, precast, reinforced-concrete tank with internal baffle, **as directed**, and covers.
 - a. Design: For A-8 (H10-44) **OR** A-12 (HS15-44) **OR** A-16 (HS20-44), **as directed**, traffic loading according to ASTM C 890.
 - b. Manholes: **20-inch- (508-mm-) OR 22-inch- (559-mm-) OR 24-inch- (610-mm-), as directed**, minimum diameter opening with reinforced-concrete risers to grade and access lid with steel lift rings. Include manhole in center of each septic tank compartment top.
 - c. Filter Access: Reinforced-concrete access hole, large enough to remove filter, over filter position.
 - d. Inlet and Outlet Access: **12-inch- (300-mm-)** minimum diameter, reinforced-concrete access lids with steel lift rings. Include access centered over inlet and outlet.
 - e. Resilient Connectors: **ASTM C 923 (ASTM C 923M)**, of size required for piping, fitted into inlet and outlet openings.
2. Fiberglass Septic Tanks: UL 1316, single-chamber, FRP construction; fabricated for septic tank application with at least one access riser and manhole.
 - a. Manholes: **22-inch- (559-mm-) OR 24-inch- (610-mm-), as directed**, minimum diameter opening with FRP access risers to grade and cover.
 - b. Filter Access: Include access hole, large enough to remove filter, over filter position.
 - c. Resilient Connectors: **ASTM C 923 (ASTM C 923M)** or other watertight seal, of size required for piping, fitted into inlet and outlet openings.
3. Polyethylene Septic Tanks: Single-chamber, molded, HDPE or PE construction; fabricated for septic tank application, with baffle, **as directed**, and at least one access riser and manhole.



4. Polyethylene Septic Tanks: Two-chamber, molded, HDPE or PE construction; fabricated for septic tank application, with access risers and manholes.
 - a. Manholes: **18-inch- (457-mm-) OR 20-inch- (508-mm-) OR 22-inch- (559-mm-), as directed**, minimum diameter opening with HDPE or PE access risers to grade and cover.
 - b. Filter Access: Include access hole, large enough to remove filter, over filter position.
 - c. Resilient Connectors: **ASTM C 923 (ASTM C 923M)** or other watertight seal, of size required for piping, fitted into inlet and outlet openings.

- B. Filters
 1. Description: Removable, septic-tank-outlet filter that restricts discharge solids to **1/8 inch (3.2 mm)**.
 - a. Housing: HDPE or PVC.
 - b. Outlet Size: **NPS 4 (DN 100) OR NPS 6 (DN 150), as directed.**

- C. Dosing Tanks
 1. Dosing Tanks: Comply with ASTM C 913 for precast, reinforced-concrete tank and cover; designed for structural loading according to ASTM C 890.
 - a. Design: For effluent pump, **OR** automatic siphon, **as directed**, installation and A-8 (H10-44) **OR** A-12 (HS15-44) **OR** A-16 (HS20-44), **as directed**, traffic loading according to ASTM C 890.
 - b. Manholes: **20-inch- (508-mm-) OR 22-inch- (559-mm-) OR 24-inch- (610-mm-), as directed**, minimum diameter opening with reinforced-concrete risers to grade and access lid with steel lift rings. Include manhole in center of each septic tank compartment top.
 - c. Resilient Connectors: **ASTM C 923 (ASTM C 923M)**, of size required for piping, fitted into inlet and outlet openings.

- D. Automatic Siphons
 1. Description: Manufactured siphon assembly of molded-HDPE trap, pipe, and bell, with PVC vent piping and stainless-steel bolts.

- E. Distribution Boxes
 1. Description: Precast concrete, single-chamber box and cover.
 - a. Design: Made according to ASTM C 913, and for A-8 (H10-44) **OR** A-12 (HS15-44) **OR** A-16 (HS20-44), **as directed**, traffic loading according to ASTM C 890. Include baffle opposite inlet.
 - b. Manholes: **20-inch- (508-mm-) OR 22-inch- (559-mm-) OR 24-inch- (610-mm-), as directed**, minimum diameter opening with reinforced-concrete risers to grade and cover with steel lift rings in center of distribution box cover.
 - c. Pipe Connections: **ASTM C 923 (ASTM C 923M)** resilient connectors, of size required for piping, fitted into inlet and outlet openings. Include watertight plugs in outlets not required.
 2. Description: Molded-HDPE or -PE, single-chamber box and cover.
 - a. Manholes: **18-inch- (457-mm-) OR 20-inch- (508-mm-) OR 22-inch- (559-mm-), as directed**, minimum diameter opening with HDPE or PE access risers to grade and cover. Access for PE distribution boxes may be a removable plastic cover and is usually small. **OR** Manufacturer's standard cover or other access opening of size that permits access to distribution-box inlet and outlets.
 - b. Pipe Connections: With seal that prevents leakage. Include watertight plugs in outlets not required.

- F. Leaching Pipes And Fittings
 1. Pipe: PE, complying with ASTM F 810, perforated.
 - a. Fittings: ASTM D 2729 PVC for loose joints; ASTM D 3034, PVC for gasketed joints; or ASTM D 2751, ABS for gasketed joints.

2. Tube and Fittings: PE, complying with ASTM F 405, perforated corrugated tube with solid-wall fittings.
 - a. Couplings: PE band, matching tube and fitting dimensions.
 3. Pipe and Fittings: PVC, complying with ASTM D 2729, perforated, for solvent-cement joints.
 - a. Solvent Cement: ASTM D 2564. Include primer according to ASTM F 656
 4. Drainage Tile: Clay drain tile, complying with ASTM C 4, Standard class, drain tile with regular and smooth ends, for open joints.
- G. Nonpressure-Type Pipe Couplings
1. Description: Comply with ASTM C 1173, elastomeric, sleeve-type, reducing or transition coupling, for joining underground nonpressure piping. Include ends of same sizes as piping to be joined and corrosion-resistant-metal tension band and tightening mechanism on each end.
 - a. Sleeve Materials:
 - 1) For Concrete Pipes: **ASTM C 443 (ASTM C 443M)**, rubber.
 - 2) For Plastic Pipes: ASTM F 477, elastomeric seal or ASTM D 5926, PVC.
 - 3) For Vitrified-Clay Pipes: ASTM C 425, rubber.
 - 4) For Dissimilar Pipes: ASTM D 5926, PVC or other material compatible with pipe materials being joined.
- H. Leaching Chambers
1. Description: Arched, molded-PE structures with solid top, perforated sides, open ends, and open bottom.
 - a. End Pieces: Solid and solid with pipe opening types.
 - b. Effluent Distribution Piping: PE or PVC pipe, with holes or slots along pipe, attached to underside of top of chambers.
- I. Trench **OR** Bed, **as directed**, Absorption-System Materials
1. Filtering Material: ASTM D 448, Size No. 24, **3/4 to 2-1/2 inches (19 to 63 mm)**, washed, crushed stone or gravel; or broken, hard-burned clay brick.
 2. Filter Mat: Geotextile woven or spun filter fabric, in 1 or more layers, for minimum total unit weight of **3 oz./sq. yd. (101 g/sq. m)** **OR** Untreated building paper or similar porous material, **as directed**.
 3. Cover for Distribution Pipe: Geotextile woven filter fabric, in 1 or more layers, for minimum total unit weight of **3 oz./sq. yd. (101 g/sq. m)**.
 4. Fill Material: Soil removed from trench.
- J. Mound Absorption-System Materials
1. Sand Filtering Material: 25 percent or more of very coarse, coarse, or medium sand or combination; maximum of 50 percent fine or very fine sand or combination; and silt and clay combination not to exceed 25 percent. If clay exceeds 60 percent in combination with silt, mixture cannot exceed 15 percent of sand filtering material.
 2. Aggregate Filtering Material: Coarse, **1/2 to 2-1/2 inches (13 to 63 mm)**.
 3. Cap: Clay, silt, or combination of clay and silt.
 4. Topsoil: Good quality, free of stones, metal, and glass.
 5. Vegetation Cover: Grass compatible with adjacent ground cover. No shrubs or trees.
 6. Filter Mat: Geotextile woven or spun filter fabric, in 1 or more layers, for minimum total unit weight of **3 oz./sq. yd. (101 g/sq. m)** **OR** Untreated building paper or similar porous material, **as directed**.
 7. Cover for Distribution Pipe: Geotextile woven filter fabric, in 1 or more layers, for minimum total unit weight of **3 oz./sq. yd. (101 g/sq. m)**.
- K. Chamber Absorption-System Materials
1. Chamber: Arched, molded-PE structures with solid top, perforated sides, open ends, and open bottom.
 2. End Pieces: Blank without opening for distribution pipe at end of last chamber in row, and with opening for distribution pipe where pipe penetrates chamber.

3. Retain first paragraph below to run piping through chambers to improve distribution.
4. Effluent Distribution Piping: PE or PVC pipe, with holes or slots along pipe, attached to underside of top of chambers.

L. Seepage Pit Absorption-System Materials

1. Constructed-in-Place-Type Seepage Pit: Include the following materials.
 - a. Pit Lining: ASTM C 62, Type SW, clay bricks; ASTM C 55, concrete bricks; ASTM C 90, hollow, concrete masonry units; or precast concrete rings with notches or weep holes.
 - b. Filtering Material: ASTM D 448, Size No. 24, 3/4 to 2-1/2 inches (19 to 63 mm), washed, crushed stone or gravel; or broken, hard-burned clay brick.
 - c. Cover: Precast concrete slab; designed for A-8 (H10-44) OR A-12 (HS15-44) OR A-16 (HS20-44), **as directed**, traffic loading according to ASTM C 890 and made according to ASTM C 913. Include slab dimensions that will extend minimum of 12 inches (300 mm) beyond edge of excavation. Cast cover with opening for manhole in center.
 - d. Manholes: 20-inch- (508-mm-) OR 22-inch- (559-mm-) OR 24-inch- (610-mm-), **as directed**, minimum diameter opening with reinforced-concrete risers to grade and access lid with steel lift rings.

1.3 EXECUTION

A. Earthwork

1. Excavating, trenching, and backfilling for piping and seepage pits are specified in Division 31 Section "Earth Moving".
 - a. Stockpile topsoil for reuse in finish grading without intermixing with other excavated material. Stockpile materials away from edge of excavation and do not store within drip line of remaining trees.
 - b. Place, grade, and shape stockpiles to drain surface water. Cover to prevent windblown dust.
2. Excavating and Backfilling for Septic and Dosing Tanks:
 - a. Excavate sufficient width and length for tanks to depth determined by tank inlet elevation. Provide level bottom.
 - b. Backfill with excavated soil, mounding soil above original grade without compacting.
3. Excavating and Backfilling for Trench OR Bed, **as directed**, Absorption Fields:
 - a. Excavate for trench absorption fields 30 inches (760 mm) wide and 24 inches (600 mm) deep, minimum.
 - b. Backfill trench absorption fields with excavated soil, mounding soil above original grade without compacting.
 - c. Excavate for bed absorption fields of width indicated and 24 inches (600 mm) deep, minimum.
 - d. Backfill bed absorption fields with excavated soil, mounding soil above original grade without compacting.

B. Excavating and Backfilling for Chamber Absorption Systems:

1. Excavate for trench-type chamber absorption systems 30 inches (762 mm) wide and 24 inches (610 mm) deep, minimum.
2. Excavate for bed-type chamber absorption systems of width indicated and 24 inches (610 mm) deep, minimum.
3. Backfill chamber absorption systems with excavated soil, mounding soil above original grade without compacting.

C. Excavating and Backfilling for Seepage-Pit Absorption Systems:

1. Excavate sufficient hole diameter for pits to depth determined by tank inlet and bottom elevations. Provide level bottom.
2. Backfill with excavated soil, mounding soil above original grade without compacting.

- D. Septic Tank Installation
1. Install precast concrete septic tanks level according to ASTM C 891.
 2. Install septic tanks level.
 3. Connect septic tank to concrete ballast pad.
 4. Install filter in septic tank outlet. Secure filter to septic tank wall. Make direct connections to distribution piping.
 5. Install insulation on exterior sides and top of septic tank.
 6. Fill septic tank with water.
- E. Dosing Tank Installation
1. Install dosing tanks level and according to ASTM C 891.
 2. Install automatic siphons embedded in precast concrete dosing tank. Make direct connections to distribution piping.
 3. Set submersible effluent pumps on dosing tank floor. Make direct connections to distribution piping.
 4. Fill dosing tanks with water.
- F. Distribution Box Installation
1. Install precast concrete distribution boxes according to ASTM C 891 and at invert elevations indicated. Set level and plumb.
 2. Install PE distribution boxes at invert elevations indicated and according to manufacturer's written instructions. Set level and plumb.
- G. Piping Installation
1. Install leaching piping according to the following:
 - a. Use perforated pipe and fittings for trench **OR** bed **OR** mound, **as directed**, absorption fields with perforations at bottom.
 - b. PE Tube and Fittings: ASTM F 481.
 - c. PVC Sewer Pipe and Fittings: ASTM F 481.
- H. Pipe Joint Construction
1. Basic piping joint construction is specified in Division 33 Section "Common Work Results For Utilities". Where specific joint construction is not indicated, follow piping manufacturer's written instructions.
 2. Join distribution piping with or according to the following:
 - a. Install leaching pipe and fittings for trench **OR** bed **OR** mound, as directed, absorption fields with closed joints, unless otherwise indicated.
 - b. PE Tube and Fittings: With PE band couplings.
 - c. PVC Sewer Pipe and Fittings: With solvent-cemented joints according to ASTM F 402 and ASTM D 2321.
 3. Join dissimilar pipe materials according to ASTM D 5926, with couplings and gaskets compatible with pipe materials being joined.
- I. Cleanout Installation
1. Install cleanouts according to the following:
 - a. Inlet and Outlet of Septic Tanks: Cast-iron cleanouts.
 - b. Inlet and Outlet of Dosing Tanks: Cast-iron cleanouts.
 - c. Inlet and Outlet of Distribution Boxes: Cast-iron **OR** PVC cleanouts.
 - d. At Each Change in Direction of Sewer Piping: Cast-iron **OR** PVC cleanouts.
 - e. At Ends of Each Row and at Each Change in Direction of Distribution Piping: Cast-iron **OR** PVC cleanouts.
 2. Cast-Iron Cleanouts: Install with PVC fitting riser from distribution and leaching piping to cast-iron cleanout housing at grade. Use **NPS 4 (DN 100)** PVC sewer pipe and fittings with solvent-cemented joints for risers. Attach riser to cleanout housing with rubber gasket or coupling.



3. PVC Cleanouts: Install with PVC riser from distribution and leaching piping to PVC cleanout at grade. Use **NPS 4 (DN 100)** PVC sewer pipe and fittings with solvent-cemented joints for risers and cleanout fitting.
 4. Cleanout Support: Set cleanouts in concrete blocks **18 by 18 by 12 inches (457 by 457 by 305 mm)** deep, unless location is in concrete pavement. Formwork, reinforcement, and concrete are specified in Division 03 Section "Cast-in-place Concrete".
 5. Set top of cleanout **1 inch (25 mm) OR 2 inches (50 mm)**, **as directed**, above surrounding rough grade, or set flush with grade if installed in pavement.
- J. Trench **OR** Bed **OR** Absorption-Field, **as directed**, Installation
1. Filtering Material: Place supporting layer of filtering material over the compacted trench **OR** bed, **as directed**, base to a compacted depth not less than **6 inches (150 mm)** below bottom of pipe.
 2. Refer to Part 1.3 "Piping Installation" and "Pipe Joint Construction" articles for specific piping material installation.
 3. Install distribution piping at minimum slope of 1 percent and maximum slope of 2 percent.
 4. Install leaching piping solidly bedded in filtering material, with full bearing for each pipe section throughout its length. Maintain pipe alignment with no slope.
 - a. Install perforated pipe with perforations down and joints tightly closed. Install collars and couplings as required.
 - b. Install open-joint pipe with **1/2-inch (13-mm)** space, maximum, between ends, unless otherwise indicated. Cover top two-thirds of joint opening with joint cover, and tie with corrosion-resistant wire. Commercial joint-cover assemblies may be provided.
 - c. Install elbow fittings with tight joints.
 - d. Place additional filtering material around sides to a minimum compacted depth of **8 inches (200 mm)** above the top of leaching piping.
 5. Install filter mat over filter material before backfilling.
 6. Install leaching chambers with no slope in bottom of trench **OR** bed, **as directed**.
 - a. Install leaching chamber distribution piping with tight joints throughout chambers.
 7. Backfill according to Part 1.3 "Earthwork" Article.
- K. Mound Absorption-Field Installation
1. Plow top **6 inches (150 mm)** of surface.
 2. Place layers of sand, aggregate, **as directed**, cap, and topsoil above plowed area. Provide grass topping to match adjacent vegetation. Provide side slope not steeper than 3:1. Tie slope toe smoothly into existing grade.
 3. Refer to Part 1.3 "Piping Installation" and "Pipe Joint Construction" articles for specific piping material installation.
 4. Provide solid vent pipe with vent cap extending **12 inches (300 mm)** above top of mounds.
 5. Install distribution piping with no slope for pressurized effluent system.
 6. Install distribution piping at a minimum slope of 1 percent and a maximum slope of 2 percent for gravity effluent system.
 7. Install leaching piping solidly bedded in filtering material, with full bearing for each pipe section throughout its length. Maintain pipe alignment with no slope.
 - a. Install perforated pipe with perforations down and joints tightly closed. Install collars and couplings as required.
 - b. Install open-joint pipe with **1/2-inch (13-mm)** space, maximum, between ends, unless otherwise indicated. Cover top two-thirds of joint opening with joint cover, and tie with corrosion-resistant wire. Commercial joint-cover assemblies may be provided.
 - c. Install elbow fittings with tight joints.
 8. Install leaching chambers with no slope above plowed area.
 - a. Install leaching chamber distribution piping with tight joints throughout chambers.
 9. Provide adequate grading around mound absorption field to prevent storm runoff from washing away a portion of mound absorption field and to prevent exposing pipes.
- L. Seepage Pit Installation

1. Excavate hole to minimum diameter of **6 inches (150 mm)** greater than outside of pit lining.
 2. Do not extend pit depth into ground-water table.
 3. Install constructed-in-place seepage pits according to the following procedure if no requirements of authorities having jurisdiction apply:
 - a. Install brick pit lining material dry and laid flat with staggered joints for seepage.
 - b. Install block pit lining material dry with staggered joints and a minimum of 20 percent of blocks on side for seepage. Install precast concrete rings with notches or weep holes for seepage.
 - c. Extend pit lining material so top of manhole will be approximately **8 inches (200 mm)** below finished grade.
 - d. Backfill bottom of inside of pit with filtering material at least **12 inches (300 mm)** above bottom of lining material.
 - e. Extend effluent inlet pipe **12 inches (300 mm)** into seepage pit and terminate into side of tee fitting.
 - f. Backfill around outside of pit lining with filtering material to top of lining.
 - g. Install manhole risers from top of pit to grade. Support cover on undisturbed soil. Do not support cover on pit lining.
- M. Identification
1. Identification materials and their installation are specified in Division 31 Section "Earth Moving". Arrange for installation of green warning tape directly over piping (including absorption-field piping), at outside edges of underground structures, and at outside edges of absorption fields.
 2. Use detectable warning tape over piping, over edges of underground structures, and over edges of absorption fields.
- N. Field Quality Control
1. System Tests: Perform testing of completed septic tank system piping and structures according to authorities having jurisdiction.
 2. Additional Tests: Fill underground structures with water and let stand overnight. If water level recedes, locate and repair leaks and retest. Repeat tests and repairs until no leaks exist.
- O. Cleaning
1. Clear interior of piping and structures of dirt and other superfluous material as work progresses.
 2. Maintain swab or drag in piping, and pull past each joint as it is completed. Place plugs in ends of uncompleted pipe at end of workday or when work stops.

END OF SECTION 32 91 19 13a



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Task	Specification	Specification Description
32 91 19 13	02 41 13 13a	Portland Cement Concrete Removal
32 91 19 13	31 11 00 00	Site Clearing
32 91 19 13	31 13 13 00	Tree Protection And Trimming
32 91 19 13	31 01 20 00	Earthwork
32 91 19 13	31 23 16 26	Embankment
32 91 19 13	32 91 13 33	Lawns And Grasses
32 92 16 00	32 91 13 33	Lawns And Grasses
32 92 19 13	32 91 13 33	Lawns And Grasses
32 92 19 19	32 91 13 33	Lawns And Grasses
32 92 23 00	32 91 13 33	Lawns And Grasses
32 93 13 00	32 14 09 00	Exterior Plants
32 93 23 00	32 14 09 00	Exterior Plants
32 93 33 00	31 11 00 00	Site Clearing
32 93 33 00	32 14 09 00	Exterior Plants
32 93 43 00	32 14 09 00	Exterior Plants
32 93 83 00	31 13 13 00	Tree Protection And Trimming
32 93 83 00	32 91 13 16	Tree Relocation
32 93 83 00	32 14 09 00	Exterior Plants
32 94 13 00	32 14 09 00	Exterior Plants
32 94 16 00	32 14 09 00	Exterior Plants
32 94 43 00	01 22 16 00	No Specification Required
32 94 43 00	32 33 13 00	Miscellaneous Site and Street Furnishings
32 94 49 00	01 22 16 00	No Specification Required
32 94 49 00	31 13 13 00	Tree Protection And Trimming
32 94 49 00	32 14 09 00	Exterior Plants
32 96 33 00	32 91 13 16	Tree Relocation
32 96 43 00	32 91 13 16	Tree Relocation



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SECTION 33 01 10 58 - REPAIR AND MAINTENANCE OF IMHOFF TANKS

1.1 GENERAL

A. Description Of Work

1. This specification covers the furnishing and installation of materials for repair and maintenance of sewage treatment plant Imhoff tanks. Products shall match existing materials and/or shall be as follows or as directed by the Owner. Installation procedures shall be in accordance with the product manufacturer's recommendations. Demolition and removal of materials shall be as required to support the work.

B. Submittals

1. Product Data: For each type of product indicated.

1.2 PRODUCTS

A. Coatings:

1. Epoxy-Filler Compound for concrete surfaces shall comply with Fed. Spec. MMM-A-001993.
2. Coal-Tar Epoxy shall comply with SSPC-PAINT 16.
3. Epoxy Paint shall comply with Mil. Spec. MIL-P-24441.
4. Red-Lead Base Paint shall comply with Fed. Spec. TT-P-86, Type I.
5. Aluminum Finish Paint shall comply with Fed. Spec. TT-P-38.

- #### B. Steel Tank Repair Material for minor leaks shall be a two-component epoxy sealing compound. For badly corroded areas, a steel plate of the same composition and thickness as the original tank shall be used.

- #### C. Pipe and Fittings for replacement shall be equivalent to the existing pipe and fittings.

1.3 EXECUTION

- #### A. Preparation: Drain the contents of the tank and dispose of the sludge and sewage.

B. Leak Repair:

1. Concrete Tanks: Repair concrete tank leaks by cleaning and chipping or sandblasting the area of the leak and applying two-component epoxy concrete sealant.
2. Steel Tanks: Repair steel tank leaks by cleaning, scraping, chipping, or sandblasting the area of the leak and applying epoxy steel sealant. Repair badly corroded areas of steel tanks by cutting out the corroded area and welding a section of new steel plate in place. Welding shall be in compliance with AWS D1.1.

- #### C. Pipe and Fittings: Replace pipe and fittings as required.

D. Cleaning and Coatings:

1. Interior Concrete Surfaces of the tank shall be cleaned with high pressure water or steam to remove dirt and residue, allowed to dry, and brush sandblasted.
2. Holes and Voids in the concrete surfaces left from the blast cleaning shall be filled by means of troweling and squeeze application of epoxy filler. Two coats of coal-tar epoxy shall be applied to the surface after the epoxy has cured.
3. Submerged Ferrous Metal Surfaces such as piping and equipment that are exposed to the sewage shall be sandblasted and coated with two coats of coal-tar epoxy.



4. Exterior Concrete Surfaces of the tank shall be cleaned by means of brush sandblast. The surfaces shall be blown down with air to remove the blasting residue and dust, and two coats of epoxy-polyamide paint shall be applied.
5. Ferrous Metal Surfaces that are not submerged shall be cleaned by means of sandblasting. Coat surfaces with one coat of red-lead base paint. After the base paint has dried sufficiently, apply two coats of aluminum finish paint.

END OF SECTION 33 01 10 58

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SECTION 33 01 10 58a - SEWER LINE CLEANING

1.1 GENERAL

A. Description Of Work

1. This specification covers sewer line cleaning. Cleaning procedures shall be in accordance with the product manufacturer's recommendations. Demolition and removal of materials shall be as required to support the work.

- #### B. Submittals: Submit product data and manufacturer's instruction.

1.2 PRODUCTS

- #### A. All materials shall be clean, free of defects, corrosion, and damage. All items shall be of proper type, size, design, and characteristics for the use intended. Unless otherwise specified, all items shall be factory-made.

- #### B. Portable Cleaning Equipment: Equipment used in the cleaning of sewer lines shall be as required to complete the work for the size, length, and conditions of the sewer. Portable and mobile equipment shall comply with Water Pollution Control Federation Manual No. 7.

- #### C. Chemicals shall be of the strength required to perform the work. The chemicals shall not be damaging to pipe materials, manholes, pumping equipment, nor treatment process and shall not be contaminated by foreign substances.

1.3 EXECUTION

A. Preparation

1. Protection required to prevent damage to adjacent materials, equipment, fixtures, and finishes shall be provided. Necessary protective clothing and accessories for personnel working with chemicals shall be provided.
2. Ventilation of Sewers: Contractor shall provide proper ventilation for personnel working in the sewer.
3. Alternate Sewage Discharge: Contractor shall provide an alternate routing of sewage discharge to a downstream manhole.
4. Traffic: Contractor shall provide all traffic signs required to safely direct traffic at and around work areas.

B. Installation

1. Direction of Work: Sewer line cleaning work, with the exception of hydraulic scouring, shall proceed in the downstream direction. Cleaning by hydraulic scouring shall proceed in the upstream direction.
2. Testing: Upon completion of cleaning operation, test sewer lines for proper operation and observe for a period of 24 hours. Clean out all stoppages and the retest the line for proper operation.

END OF SECTION 33 01 10 58a



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Task	Specification	Specification Description
33 01 10 58	21 05 23 00	Piped Utilities Basic Materials And Methods

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SECTION 33 01 10 71 - PIPE LINING

1.1 GENERAL

A. Description Of Work

1. This specification covers the furnishing and installation of pipe lining. Products shall be as follows or as directed by the Owner. Installation procedures shall be in accordance with the product manufacturer's recommendations. Demolition and removal of materials shall be as required to support the work.

1.2 PRODUCTS

A. Lining Material:

1. Polyethylene Pipe: Extruded, flexible industrial grade, high density (Type 3 or 4) in 40 foot lengths, complying with ASTM D 2239 and D 2447.
 - a. Diameter: Outside diameter shall be as large as possible while allowing for ease of pulling into the existing pipes. Pipe dimensions shall comply with ASTM D 2447 and D 2837.
 - b. Liner Thickness and Class shall be suitable for the use intended. The tolerance on the pipe wall thickness shall be as noted in Table 2 of ASTM D 2447.
 - c. Gravity Sanitary, Gravity Storm, and Gravity Industrial Sewers shall be Schedule 40.
 - d. Gravity Thermal Discharge Sewers shall be Schedule 80.
 - e. Low Pressure Sewers shall be Schedule 40, complying with ASTM D 2239.
 - f. High Pressure Sewers shall be Schedule 80, complying with ASTM D 2239 and D 2837.
 - g. Chemical Resistance: Pipe liner shall be resistant to chemical attack, erosion, and corrosion.
 - h. Fittings shall be fabricated from polyethylene pipe. The polyethylene fittings shall have the same pressure rating as the pipe and shall comply with ASTM D 3261.
2. Cement-Mortar Lining:
 - a. Portland Cement shall comply with ASTM C 150, Type 1.
 - b. Pozzolan Cement shall comply with ASTM C 618 and shall not comprise more than 20 percent of total cement amount, by weight.
 - c. Sand shall be well graded, clean, free from organic and extraneous matter. One hundred percent shall pass the 16-mesh size screen.
 - d. Lining Thickness: Cement lining shall be not less than 1/8 inch for pipe sizes 4 to 14 inches, not less than 3/16 inch for pipe sized 16 inches and larger, and not less than 1/4 inch for steel pipe 16 inches and larger.
3. Reinforced Mortar Pipe Slip-Lining:
 - a. Gravity Sewers: Slip-lining shall be of glass fiber reinforced polyester mortar pipe, complying with ASTM D 3262.
 - b. Pressure Sewers (Force Mains): Slip-lining shall be of glass fiber reinforced polyester mortar pipe complying with ASTM D 2517.
 - c. Diameter: Outside diameter shall be as large as possible while allowing for ease of pulling into existing pipes, as recommended by the manufacturer.
 - d. Chemical Resistance: Pipe liner shall be resistant to chemical attack, erosion, and corrosion.
4. Fittings: Fittings shall be manufactured of the same materials as is the glass fiber reinforced polyester mortar pipe.
5. Epoxy-Mortar Lining:
 - a. Epoxy compound shall comply with ASTM D 1763.
 - b. Admixtures shall be well graded with one hundred percent passing. The 16-mesh size screen. All admixtures shall improve the workability, density, and strength of the mortar.

- c. Lining Thickness: For pipe sizes 4 to 14 inches, epoxy mortar lining thickness shall be not less than 1/8 inch. For pipe sizes 16 inches and larger, epoxy mortar lining shall be not less than 3/16 inch.

B. Joint:

1. Slip-Lining:

- a. Polyethylene Pipe Butt Joints: Pipe lengths, fittings, and flanged connections to be joined by thermal butt fusion shall be of the same time, grade, and class of polyethylene compound and supplied by pipe supplier.
- b. Flanged Joints shall consist of a polyethylene flange, thermally butt fused to the ends of the pipe. The companion flange shall be steel or cast iron and nylon-coated.
- c. Lateral Service Connections: Sidewall connections shall be made with polyethylene pipe sections of the same material, grade, and class as the liner material and shall have the same pressure ratings. Lateral connections shall be watertight.

2. Reinforced Mortar Lining:

- a. Bell and spigot joints shall be the inverted type.
- b. Manhole Joints and Connections shall be oakum ring and grout as required.

1.3 EXECUTION:

A. Slip-Lining, Polyethylene Pipe:

1. Insertion of Liner: Liner shall be laid at a constant line and grade as the existing pipe, without undulations or damage. Where the existing pipe is not at constant grade, the liner shall follow as true a constant grade as possible.
2. Grouting: At manholes, annular space shall be packed with oakum and expansion grout or nonshrink grout as required. At existing line, after liner has been inserted, grout wherever existing pipe has failed structurally.
3. Concrete Encasement: Crown of liner shall be encased in concrete a minimum thickness of 6 inches for the entire length of the excavated trench and out at least 6 inches each side of the bottom half of the original pipe remaining down to firm soil. Wherever existing concrete encasement has been removed, the liner shall be encased in the same manner as the original pipe.
4. Thrust Blocks: Concrete thrust blocks shall be provided as required.

B. Cement Mortar and Epoxy Mortar Lining:

1. Cement Mortar Mixing: One part cement to one and one-half parts of sand by volume.
2. Application of Lining: The lining shall be applied to produce a smooth, uniform thickness throughout the interior of the pipe line.
3. Curing of the Cement Mortar Lining: Immediately upon completion of the lining of a length of pipe between access openings or at the end of a day's run, the section of pipe shall be closed at each end, the access openings covered to prevent the circulation of air, and the atmosphere kept moist.
4. Reconnection of Pipes After Lining: Close and make watertight all openings in the lines.
5. Pressure Test and Leaks: Hydrostatic and leakage tests shall be conducted on all pipe that is cleaned and lined.

C. Reinforced Mortar Pipe Lining:

1. Joining of Pipe Ends: Liner sections containing bell and spigot joints shall be joined using an O-ring.
2. Grouting Work shall be accomplished following the same techniques as described in paragraph Slip-Lining, Polyethylene Pipe.

D. Cement Mortar Lining:

1. Epoxy Mortar Lining: Excessive mortar shall be removed from the manhole walls and bottom. Manhole bottom shall receive special care in making all transitions smooth.
2. Work at Service Connections: Plugs or caps shall be placed at the access point of the service connection to the lines and shall be removed once the mortar has set. The completed lining shall not be damaged.
3. Reinforced Mortar Pipe Lining: Joining of fiberglass reinforced polyester mortar pipe shall be carried out in the trench, with the first section of liner already inserted.
4. Lateral Connections: Service to connections shall be provided for and continued after installation of the lining.
5. Testing: Upon completion of lining operation, the sewer line shall be tested for proper operation and shall be observed for a period of 24 hours. All deficiencies shall be corrected.
6. Pavement Restoration: All disturbed pavement shall be restored to its original condition and shall match existing adjacent.
7. Inspection: Large diameter sewers shall be inspected from inside to ensure that all lateral connections and joints are in proper order. Sewers that have been cement-lined may be inspected for a smooth finish, while plugs and caps are being removed.

END OF SECTION 33 01 10 71



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Task	Specification	Specification Description
33 01 10 71	01 22 16 00	No Specification Required
33 01 10 71	21 05 23 00	Piped Utilities Basic Materials And Methods
33 01 30 11	01 22 16 00	No Specification Required
33 01 30 41	33 01 10 58a	Sewer Line Cleaning
33 01 30 42	21 05 23 00	Piped Utilities Basic Materials And Methods
33 01 30 42	33 01 10 58	Repair And Maintenance Of Imhoff Tanks
33 01 30 42	33 01 10 58a	Sewer Line Cleaning
33 01 30 74	01 22 16 00	No Specification Required

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SECTION 33 01 30 81 - REPAIR AND MAINTENANCE OF SIPHON TANK AND SIPHONS

1.1 GENERAL

A. Description Of Work

1. This specification covers the furnishing and installation of materials for the repair and maintenance of sewage treatment plant dosing siphon tanks. Products shall match existing materials and/or shall be as follows or as directed by the Owner. Installation procedures shall be in accordance with the product manufacturer's recommendations. Demolition and removal of materials shall be as required to support the work.

B. Submittals

1. Product Data: For each type of product indicated.

1.2 PRODUCTS

- A. Tank Repair Material shall be epoxy type grout complying with Fed. Spec. MMM-A-001993.

B. Concrete Coatings:

1. Outside and Above Grade shall be epoxy type in compliance with Mil. Spec. MIL-P-24441.
2. Inside and Below Grade shall be coal-tar epoxy type in compliance with SSPC-PAINT 16.

- C. Steel Repair Material shall be steel plate or epoxy cement and fiberglass cloth.

- D. Corroded or Defective Siphons: Replace those parts corroded or defective with new parts compatible with the unit, as recommended by the manufacturer.

E. Steel Coatings:

1. Red-Lead Base Coat shall comply with Fed. Spec. TT-P-86, Type I.
2. Aluminum Paint shall comply with Fed. Spec. TT-P-38.

1.3 EXECUTION

- A. Corroded or Broken Pipe and Fittings: Replace as required.

- B. Minor Leaks: Repair minor leaks in the tank using material and surface preparation and application methods recommended by the material manufacturer.

- C. Spalled Areas: Repair as required.

D. Cleaning and Coating:

1. Interior Concrete Surfaces of the tank shall be cleaned with high pressure water or steam to remove all dirt and residue, allowed to dry, and brush sandblasted in compliance with SSPC-SP 7.
2. The Exterior Concrete Surfaces of the tank shall be cleaned by means of brush sandblasting in compliance with SSPC-SP 7. The surfaces shall be blown down with air to remove the blasting residue and dust, and two coats of epoxy-polyamide paint shall be applied.
3. Holes and Voids in the concrete surfaces left from the blast cleaning shall be filled by means of troweling and squeeze application of an epoxy filler. The surfacing material shall be allowed to cure overnight, and then two coats of coal-tar epoxy complying with SSPC-PAINT 16 shall be applied.



4. Submerged Ferrous Metal Surfaces that are exposed to the sewage shall be sandblasted in compliance with SSPC-SP 10 and coated with two coats of coal-tar epoxy.
5. Ferrous Metal Surfaces that are not submerged shall be cleaned by means of sandblasting in compliance with SSPC-SP 6. Surfaces inaccessible to sandblasting shall be power tool cleaned in compliance with SSPC-SP 3. Surfaces shall be coated with one coat of red-lead base paint. After the base paint has dried sufficiently, two coats of aluminum finish paint shall be applied.

END OF SECTION 33 01 30 81

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SECTION 33 01 30 81a - UNDERGROUND DUCTS AND UTILITY STRUCTURES

1.1 GENERAL

A. Description Of Work

1. This specification covers the furnishing and installation of materials for underground ducts and utility structures. Products shall be as follows or as directed by the Owner. Installation procedures shall be in accordance with the product manufacturer's recommendations. Demolition and removal of materials shall be as required to support the work.

B. Summary

1. This Section includes the following:
 - a. Conduit, ducts, and duct accessories for direct-buried and concrete-encased duct banks, and in single duct runs\.
 - b. Handholes and pull boxes.
 - c. Manholes.

C. Definition

1. RNC: Rigid nonmetallic conduit.

D. Submittals

1. Product Data: For the following:
 - a. Duct-bank materials, including separators and miscellaneous components.
 - b. Ducts and conduits and their accessories, including elbows, end bells, bends, fittings, and solvent cement.
 - c. Accessories for manholes, handholes, pull boxes, and other utility structures.
 - d. Warning tape.
 - e. Warning planks.
2. Shop Drawings for Precast or Factory-Fabricated Underground Utility Structures: Include plans, elevations, sections, details, attachments to other work, and accessories, including the following:
 - a. Duct entry provisions, including locations and duct sizes.
 - b. Reinforcement details.
 - c. Frame and cover design and manhole frame support rings.
 - d. Ladder **OR** Step, **as directed**, details.
 - e. Grounding details.
 - f. Dimensioned locations of cable rack inserts, pulling-in and lifting irons, and sumps.
 - g. Joint details.
3. Shop Drawings for Factory-Fabricated Handholes and Pull Boxes Other Than Precast Concrete: Include dimensioned plans, sections, and elevations, and fabrication and installation details, including the following:
 - a. Duct entry provisions, including locations and duct sizes.
 - b. Cover design.
 - c. Grounding details.
 - d. Dimensioned locations of cable rack inserts, and pulling-in and lifting irons.
4. Duct-Bank Coordination Drawings: Show duct profiles and coordination with other utilities and underground structures.
 - a. Include plans and sections, drawn to scale, and show bends and locations of expansion fittings.
 - b. Drawings shall be signed and sealed by a qualified professional engineer.
5. Product Certificates: For concrete and steel used in precast concrete manholes and handholes, as required by ASTM C 858.
6. Qualification Data: For qualified professional engineer and testing agency.
7. Source quality-control reports
8. Field quality-control test reports.



- E. Quality Assurance
 - 1. Comply with IEEE C2.
 - 2. Comply with NFPA 70.
- F. Delivery, Storage, And Handling
 - 1. Deliver ducts to Project site with ends capped. Store nonmetallic ducts with supports to prevent bending, warping, and deforming.
 - 2. Store precast concrete and other factory-fabricated underground utility structures at Project site as recommended by manufacturer to prevent physical damage. Arrange so identification markings are visible.
 - 3. Lift and support precast concrete units only at designated lifting or supporting points.
- G. Project Conditions
 - 1. Interruption of Existing Electrical Service: Do not interrupt electrical service to facilities occupied by the Owner or others unless permitted under the following conditions and then only after arranging to provide temporary electrical service according to requirements indicated:
 - a. Notify the Owner no fewer than two days in advance of proposed interruption of electrical service.
 - b. Do not proceed with interruption of electrical service without the Owner's written permission.

1.2 PRODUCTS

- A. Conduit
 - 1. Rigid Steel Conduit: Galvanized. Comply with ANSI C80.1.
 - 2. RNC: NEMA TC 2, Type EPC-40-PVC and Type EPC-80-PVC, UL 651, with matching fittings by same manufacturer as the conduit, complying with NEMA TC 3 and UL 514B.
- B. Nonmetallic Ducts And Duct Accessories
 - 1. Underground Plastic Utilities Duct: NEMA TC 6 & 8, Type EB-20-PVC, ASTM F 512, UL 651A, with matching fittings by the same manufacturer as the duct, complying with NEMA TC 9.
 - 2. Underground Plastic Utilities Duct: NEMA TC 6 & 8, Type DB-60-PVC and Type DB-120-PVC, ASTM F 512, with matching fittings by the same manufacturer as the duct, complying with NEMA TC 9.
 - 3. Duct Accessories:
 - a. Duct Separators: Factory-fabricated rigid PVC interlocking spacers, sized for type and sizes of ducts with which used, and selected to provide minimum duct spacings indicated while supporting ducts during concreting or backfilling.
 - b. Warning Tape: Underground-line warning tape specified in Division 26 Section "Identification For Electrical Systems".
 - c. Concrete Warning Planks: Nominal 12 by 24 by 3 inches (300 by 600 by 76 mm) in size, manufactured from 6000-psi (41-MPa) concrete.
 - 1) Color: Red dye added to concrete during batching.
 - 2) Mark each plank with "ELECTRIC" in 2-inch- (50-mm-) high, 3/8-inch- (10-mm-) deep letters.
- C. Precast Concrete Handholes And Pull Boxes
 - 1. Comply with ASTM C 858 for design and manufacturing processes.
 - 2. Ferrous metal hardware shall be hot-dip galvanized in accordance with ASTM A153 (ASTM A153M) and ASTM A123 (ASTM A123M).
 - 3. Description: Factory-fabricated, reinforced-concrete, monolithically poured walls and bottom unless open-bottom enclosures are indicated. Frame and cover shall form top of enclosure and shall have load rating consistent with that of handhole or pull box.

- a. Frame and Cover: Weatherproof cast-iron frame, with cast-iron cover with recessed cover hook eyes and tamper-resistant, captive, cover-securing bolts.
- b. Frame and Cover: Weatherproof steel frame, with steel cover with recessed cover hook eyes and tamper-resistant, captive, cover-securing bolts.
- c. Frame and Cover: Weatherproof steel frame, with hinged steel access door assembly with tamper-resistant, captive, cover-securing bolts.
 - 1) Cover Hinges: Concealed, with hold-open ratchet assembly.
 - 2) Cover Handle: Recessed.
- d. Frame and Cover: Weatherproof aluminum frame with hinged aluminum access door assembly with tamper-resistant, captive, cover-securing stainless-steel bolts.
 - 1) Cover Hinges: Concealed, with hold-open ratchet assembly.
 - 2) Cover Handle: Recessed.
- e. Cover Finish: Nonskid finish shall have a minimum coefficient of friction of 0.50.
- f. Cover Legend: Molded lettering, "ELECTRIC" **OR** "TELEPHONE" **OR** As indicated for each service, **as directed**.
- g. Configuration: Units shall be designed for flush burial and have open **OR** closed **OR** integral closed, **as directed**, bottom, unless otherwise indicated.
- h. Extensions and Slabs: Designed to mate with bottom of enclosure. Same material as enclosure.
 - 1) Extension shall provide increased depth of **12 inches (300 mm)**.
 - 2) Slab: Same dimensions as bottom of enclosure, and arranged to provide closure.
- i. Windows: Precast openings in walls, arranged to match dimensions and elevations of approaching ducts and duct banks plus an additional **12 inches (300 mm)** vertically and horizontally to accommodate alignment variations.
 - 1) Windows shall be located no less than **6 inches (150 mm)** from interior surfaces of walls, floors, or frames and covers of handholes, but close enough to corners to facilitate racking of cables on walls.
 - 2) Window opening shall have cast-in-place, welded wire fabric reinforcement for field cutting and bending to tie in to concrete envelopes of duct banks.
 - 3) Window openings shall be framed with at least two additional No. 4 steel reinforcing bars in concrete around each opening.
- j. Duct Entrances in Handhole Walls: Cast end-bell or duct-terminating fitting in wall for each entering duct.
 - 1) Type and size shall match fittings to duct or conduit to be terminated.
 - 2) Fittings shall align with elevations of approaching ducts and be located near interior corners of handholes to facilitate racking of cable.
- k. Handholes **12 inches wide by 24 inches long (300 mm wide by 600 mm long)** and larger shall have inserts for cable racks and pulling-in irons installed before concrete is poured.

D. Handholes and Pull Boxes Other Than Precast Concrete

1. Description: Comply with SCTE 77.
 - a. Color: Gray **OR** Green, **as directed**.
 - b. Configuration: Units shall be designed for flush burial and have open **OR** closed **OR** integral closed, **as directed**, bottom, unless otherwise indicated.
 - c. Cover: Weatherproof, secured by tamper-resistant locking devices and having structural load rating consistent with enclosure.
 - d. Cover Finish: Nonskid finish shall have a minimum coefficient of friction of 0.50.
 - e. Cover Legend: Molded lettering, "ELECTRIC" **OR** "TELEPHONE" **OR** As indicated for each service, **as directed**.
 - f. Direct-Buried Wiring Entrance Provisions: Knockouts equipped with insulated bushings or end-bell fittings, selected to suit box material, sized for wiring indicated, and arranged for secure, fixed installation in enclosure wall.
 - g. Duct Entrance Provisions: Duct-terminating fittings shall mate with entering ducts for secure, fixed installation in enclosure wall.
 - h. Handholes **12 inches wide by 24 inches long (300 mm wide by 600 mm long)** and larger shall have factory-installed inserts for cable racks and pulling-in irons.

2. Polymer Concrete Handholes and Pull Boxes with Polymer Concrete Cover: Molded of sand and aggregate, bound together with a polymer resin, and reinforced with steel or fiberglass or a combination of the two.
3. Fiberglass Handholes and Pull Boxes with Polymer Concrete Frame and Cover: Sheet-molded, fiberglass-reinforced, polyester resin enclosure joined to polymer concrete top ring or frame.
4. Fiberglass Handholes and Pull Boxes: Molded of fiberglass-reinforced polyester resin, with covers of polymer concrete **OR** reinforced concrete **OR** cast iron **OR** hot-dip galvanized-steel diamond plate **OR** fiberglass, **as directed**.
5. High-Density Plastic Pull Boxes: Injection molded of high-density polyethylene or copolymer-polypropylene. Cover shall be polymer concrete **OR** hot-dip galvanized-steel diamond plate **OR** plastic, **as directed**.

E. Precast Manholes

1. Comply with ASTM C 858, with structural design loading as specified in Para. 1.3 "Underground Enclosure Application" Article and with interlocking mating sections, complete with accessories, hardware, and features.
 - a. Windows: Precast openings in walls, arranged to match dimensions and elevations of approaching ducts and duct banks plus an additional **12 inches (300 mm)** vertically and horizontally to accommodate alignment variations.
 - 1) Windows shall be located no less than **6 inches (150 mm)** from interior surfaces of walls, floors, or roofs of manholes, but close enough to corners to facilitate racking of cables on walls.
 - 2) Window opening shall have cast-in-place, welded wire fabric reinforcement for field cutting and bending to tie in to concrete envelopes of duct banks.
 - 3) Window openings shall be framed with at least two additional No. 4 steel reinforcing bars in concrete around each opening.
 - b. Duct Entrances in Manhole Walls: Cast end-bell or duct-terminating fitting in wall for each entering duct.
 - 1) Type and size shall match fittings to duct or conduit to be terminated.
 - 2) Fittings shall align with elevations of approaching ducts and be located near interior corners of manholes to facilitate racking of cable.
2. Concrete Knockout Panels: **1-1/2 to 2 inches (38 to 50 mm)** thick, for future conduit entrance and sleeve for ground rod.
3. Joint Sealant: Asphaltic-butyl material with adhesion, cohesion, flexibility, and durability properties necessary to withstand maximum hydrostatic pressures at the installation location with the ground-water level at grade.

F. Cast-In-Place Manholes

1. Description: Underground utility structures, constructed in place, complete with accessories, hardware, and features. Include concrete knockout panels for conduit entrance and sleeve for ground rod.
2. Materials: Comply with ASTM C 858 and with Division 03 Section "Cast-in-place Concrete".
 - a. Concrete shall have a minimum compressive strength of **3000 psi (20 MPa)**.
3. Structural Design Loading: As specified in "Underground Enclosure Application" Article.

G. Utility Structure Accessories

1. Ferrous metal hardware, where indicated, shall be hot-dip galvanized complying with ASTM A **153 (A 153M)** and **A 123 (A 123M)**.
2. Manhole Frames, Covers, and Chimney Components: Comply with structural design loading specified for manhole.
 - a. Frame and Cover: Weatherproof, gray cast iron complying with ASTM A 48/A 48M, Class 30B **OR** cast aluminum, **as directed**, with milled cover-to-frame bearing surfaces; diameter, **26 inches (660 mm) OR 29 inches (737 mm)**, **as directed**.
 - 1) Cover Finish: Nonskid finish shall have a minimum coefficient of friction of 0.50.

- 2) Special Covers: Recess in face of cover designed to accept finish material in paved areas.
- b. Cover Legend: Cast in. Selected to suit system.
 - 1) Legend: "ELECTRIC-LV" for duct systems with power wires and cables for systems operating at 600 V and less.
 - 2) Legend: "ELECTRIC-HV" for duct systems with medium-voltage cables.
 - 3) Legend: "SIGNAL" for communications, data, and telephone duct systems.
- c. Manhole Chimney Components: Precast concrete rings with dimensions matched to those of roof opening.
 - 1) Mortar for Chimney Ring and Frame and Cover Joints: Comply with ASTM C 270, Type M, except for quantities less than 2.0 cu. ft. (60 L) where packaged mix complying with ASTM C 387, Type M, may be used.
3. Manhole Sump Frame and Grate: ASTM A 48/A 48M, Class 30B, gray cast iron.
4. Pulling Eyes in Concrete Walls: Eyebolt with reinforcing-bar fastening insert, 2-inch- (50-mm-) diameter eye, and 1-by-4-inch (25-by-100-mm) bolt.
 - a. Working Load Embedded in 6-Inch (150-mm), 4000-psi (27.6-MPa) Concrete: 13,000-lbf (58-kN) minimum tension.
5. Pulling Eyes in Nonconcrete Walls: Eyebolt with reinforced fastening, 1-1/4-inch- (32-mm-) diameter eye, rated 2500-lbf (11-kN) minimum tension.
6. Pulling-In and Lifting Irons in Concrete Floors: 7/8-inch- (22-mm-) diameter, hot-dip galvanized, bent steel rod; stress relieved after forming; and fastened to reinforcing rod. Exposed triangular opening.
 - a. Ultimate Yield Strength: 40,000-lbf (180-kN) shear and 60,000-lbf (270-kN) tension.
7. Bolting Inserts for Concrete Utility Structure Cable Racks and Other Attachments: Flared, threaded inserts of noncorrosive, chemical-resistant, nonconductive thermoplastic material; 1/2-inch (13-mm) ID by 2-3/4 inches (69 mm) deep, flared to 1-1/4 inches (32 mm) minimum at base.
 - a. Tested Ultimate Pullout Strength: 12,000 lbf (53 kN) minimum.
8. Expansion Anchors for Installation after Concrete Is Cast: Zinc-plated, carbon-steel-wedge type with stainless-steel expander clip with 1/2-inch (13-mm) bolt, 5300-lbf (24-kN) rated pullout strength, and minimum 6800-lbf (30-kN) rated shear strength.
9. Cable Rack Assembly: Steel, hot-rolled **OR** hot-dip, **as directed**, galvanized, except insulators.
 - a. Stanchions: T-section or channel; 2-1/4-inch (57-mm) nominal size; punched with 14 holes on 1-1/2-inch (38-mm) centers for cable-arm attachment.
 - b. Arms: 1-1/2 inches (38 mm) wide, lengths ranging from 3 inches (75 mm) with 450-lb (204-kg) minimum capacity to 18 inches (460 mm) with 250-lb (114-kg) minimum capacity. Arms shall have slots along full length for cable ties and be arranged for secure mounting in horizontal position at any vertical location on stanchions.
 - c. Insulators: High-glaze, wet-process porcelain arranged for mounting on cable arms.
10. Cable Rack Assembly: Nonmetallic. Components fabricated from nonconductive, fiberglass-reinforced polymer.
 - a. Stanchions: Nominal 36 inches (900 mm) high by 4 inches (100 mm) wide, with minimum of 9 holes for arm attachment.
 - b. Arms: Arranged for secure, drop-in attachment in horizontal position at any location on cable stanchions, and capable of being locked in position. Arms shall be available in lengths ranging from 3 inches (75 mm) with 450-lb (204-kg) minimum capacity to 20 inches (508 mm) with 250-lb (114-kg) minimum capacity. Top of arm shall be nominally 4 inches (100 mm) wide, and arm shall have slots along full length for cable ties.
11. Duct-Sealing Compound: Nonhardening, safe for contact with human skin, not deleterious to cable insulation, and workable at temperatures as low as 35 deg F (2 deg C). Capable of withstanding temperature of 300 deg F (150 deg C) without slump and adhering to clean surfaces of plastic ducts, metallic conduits, conduit coatings, concrete, masonry, lead, cable sheaths, cable jackets, insulation materials, and common metals.
12. Fixed Manhole Ladders: Arranged for attachment to roof or wall **OR** and floor, **as directed**, of manhole. Ladder and mounting brackets and braces shall be fabricated from nonconductive, structural-grade, fiberglass-reinforced resin **OR** hot-dip galvanized steel, **as directed**.



13. Portable Manhole Ladders: UL-listed, heavy-duty wood **OR** fiberglass, **as directed**, specifically designed for portable use for access to electrical manholes. Minimum length equal to distance from deepest manhole floor to grade plus **36 inches (900 mm)**. One required.
14. Cover Hooks: Heavy duty, designed for lifts **60 lbf (270 N)** and greater **OR** Light duty, designed for lifts less than **60 lbf (270 N)**, **as directed**. Two required.

H. Source Quality Control

1. Test and inspect precast concrete utility structures according to ASTM C 1037.
2. Nonconcrete Handhole and Pull-Box Prototype Test: Test prototypes of manholes and pull boxes for compliance with SCTE 77. Strength tests shall be for specified tier ratings of products supplied.
 - a. Engage a qualified testing agency to evaluate nonconcrete handholes and pull boxes.
 - b. Testing machine pressure gages shall have current calibration certification complying with ISO 9000 and ISO 10012, and traceable to NIST standards.

1.3 EXECUTION

A. Corrosion Protection

1. Aluminum shall not be installed in contact with earth or concrete.

B. Underground Duct Application

1. Ducts for Electrical Cables Over 600 V: RNC, NEMA Type EPC-80 **OR** EPC-40 **OR** EB-20, **as directed**, -PVC, in concrete-encased duct bank, unless otherwise indicated.
2. Ducts for Electrical Feeders 600 V and Less: RNC, NEMA Type EPC-80 **OR** EPC-40 **OR** EB-20, **as directed**, -PVC, in concrete-encased duct bank, unless otherwise indicated.
3. Ducts for Electrical Feeders 600 V and Less: RNC, NEMA Type EPC-80 **OR** EPC-40 **as directed**, -PVC, in direct-buried duct bank, unless otherwise indicated.
4. Ducts for Electrical Branch Circuits: RNC, NEMA Type EPC-80 **OR** EPC-40, **as directed**, -PVC, in direct-buried duct bank, unless otherwise indicated.
5. Underground Ducts for Telephone, Communications, or Data Utility Service Cables: RNC, NEMA Type EPC-40 **OR** EB-20, **as directed**, -PVC, in concrete-encased duct bank, unless otherwise indicated.
6. Underground Ducts for Telephone, Communications, or Data Utility Service Cables: RNC, NEMA Type EPC-40-PVC **OR** Underground plastic utilities duct, NEMA Type DB-60-PVC **OR** Underground plastic utilities duct, NEMA Type DB-120-PVC, **as directed**, installed in direct-buried **OR** concrete-encased, **as directed**, duct bank, unless otherwise indicated.
7. Underground Ducts for Telephone, Communications, or Data Circuits: RNC, NEMA Type EPC-40 **OR** DB-60 **OR** DB-120, **as directed**, -PVC, in direct-buried duct bank, unless otherwise indicated.
8. Underground Ducts for Telephone, Communications, or Data Circuits: RNC, NEMA Type EB-20-PVC, in concrete-encased duct bank, unless otherwise indicated.
9. Underground Ducts Crossing Paved Paths **OR** Walks and Driveways **OR** Roadways and Railroads, **as directed**: RNC, NEMA Type EPC-40-PVC, encased in reinforced concrete.

C. Underground Enclosure Application

1. Handholes and Pull Boxes for 600 V and Less, Including Telephone, Communications, and Data Wiring:
 - a. Units in Roadways and Other Deliberate Traffic Paths: Precast concrete. AASHTO HB 17, H-10 **OR** H-20, **as directed**, structural load rating.
 - b. Units in Driveway, Parking Lot, and Off-Roadway Locations, Subject to Occasional, Nondeliberate Loading by Heavy Vehicles: Precast concrete, AASHTO HB 17, H-20 **OR** Polymer concrete, SCTE 77, Tier 15 **OR** Fiberglass enclosures with polymer concrete frame and cover, SCTE 77, Tier 15 **OR** Fiberglass-reinforced polyester resin, SCTE 77, Tier 15 **OR** High-density plastic, SCTE 77, Tier 15, **as directed**, structural load rating.

- c. Units in Sidewalk and Similar Applications with a Safety Factor for Nondeliberate Loading by Vehicles: Precast concrete, AASHTO HB 17, H-10 **OR** Polymer concrete units, SCTE 77, Tier 8 **OR** Heavy-duty fiberglass units with polymer concrete frame and cover, SCTE 77, Tier 8 **OR** High-density plastic, SCTE 77, Tier 8, **as directed**, structural load rating.
 - d. Units Subject to Light-Duty Pedestrian Traffic Only: Fiberglass-reinforced polyester resin **OR** High-density plastic, **as directed**, structurally tested according to SCTE 77 with **3000-lbf (13 345-N)** vertical loading.
2. Manholes: Precast or cast-in-place concrete.
 - a. Units Located in Roadways and Other Deliberate Traffic Paths by Heavy or Medium Vehicles: H-20 structural load rating according to AASHTO HB 17.
 - b. Units Not Located in Deliberate Traffic Paths by Heavy or Medium Vehicles: H-10 load rating according to AASHTO HB 17.
- D. Earthwork
1. Excavation and Backfill: Comply with Division 31 Section "Earth Moving", but do not use heavy-duty, hydraulic-operated, compaction equipment.
 2. Restore surface features at areas disturbed by excavation and reestablish original grades, unless otherwise indicated. Replace removed sod immediately after backfilling is completed.
 3. Restore areas disturbed by trenching, storing of dirt, cable laying, and other work. Restore vegetation and include necessary topsoiling, fertilizing, liming, seeding, sodding, sprigging, and mulching. Comply with Division 32 Section(s) "Turf And Grasses" AND "Plants".
 4. Cut and patch existing pavement in the path of underground ducts and utility structures according to Division 01 Section "Cutting And Patching".
- E. Duct Installation
1. Slope: Pitch ducts a minimum slope of 1:300 down toward manholes and handholes and away from buildings and equipment. Slope ducts from a high point in runs between two manholes to drain in both directions.
 2. Curves and Bends: Use 5-degree angle couplings for small changes in direction. Use manufactured long sweep bends with a minimum radius of **48 inches (1220 mm) OR 12.5 feet (4 m) OR 25 feet (7.5 m)**, **as directed**, both horizontally and vertically, at other locations, unless otherwise indicated.
 3. Joints: Use solvent-cemented joints in ducts and fittings and make watertight according to manufacturer's written instructions. Stagger couplings so those of adjacent ducts do not lie in same plane.
 4. Duct Entrances to Manholes and Concrete and Polymer Concrete Handholes: Use end bells, spaced approximately **10 inches (250 mm)** o.c. for **5-inch (125-mm)** ducts, and vary proportionately for other duct sizes.
 - a. Begin change from regular spacing to end-bell spacing **10 feet (3 m)** from the end bell without reducing duct line slope and without forming a trap in the line.
 - b. Direct-Buried Duct Banks: Install an expansion and deflection fitting in each conduit in the area of disturbed earth adjacent to manhole or handhole.
 - c. Grout end bells into structure walls from both sides to provide watertight entrances.
 5. Building Wall Penetrations: Make a transition from underground duct to rigid steel conduit at least **10 feet (3 m)** outside the building wall without reducing duct line slope away from the building, and without forming a trap in the line. Use fittings manufactured for duct-to-conduit transition. Install conduit penetrations of building walls as specified in Division 26 Section "Common Work Results For Electrical".
 6. Sealing: Provide temporary closure at terminations of ducts that have cables pulled. Seal spare ducts at terminations. Use sealing compound and plugs to withstand at least **15-psig (1.03-MPa)** hydrostatic pressure.
 7. Pulling Cord: Install **100-lbf- (445-N-)** test nylon cord in ducts, including spares.
 8. Concrete-Encased Ducts: Support ducts on duct separators.
 - a. Separator Installation: Space separators close enough to prevent sagging and deforming of ducts, with not less than **4 OR 5, as directed**, spacers per **20 feet (6 m)** of duct. Secure

- separators to earth and to ducts to prevent floating during concreting. Stagger separators approximately **6 inches (150 mm)** between tiers. Tie entire assembly together using fabric straps; do not use tie wires or reinforcing steel that may form conductive or magnetic loops around ducts or duct groups.
- b. Concreting Sequence: Pour each run of envelope between manholes or other terminations in one continuous operation.
 - 1) Start at one end and finish at the other, allowing for expansion and contraction of ducts as their temperature changes during and after the pour. Use expansion fittings installed according to manufacturer's written recommendations, or use other specific measures to prevent expansion-contraction damage.
 - 2) If more than one pour is necessary, terminate each pour in a vertical plane and install **3/4-inch (19-mm)** reinforcing rod dowels extending **18 inches (450 mm)** into concrete on both sides of joint near corners of envelope.
 - c. Pouring Concrete: Spade concrete carefully during pours to prevent voids under and between conduits and at exterior surface of envelope. Do not allow a heavy mass of concrete to fall directly onto ducts. Use a plank to direct concrete down sides of bank assembly to trench bottom. Allow concrete to flow to center of bank and rise up in middle, uniformly filling all open spaces. Do not use power-driven agitating equipment unless specifically designed for duct-bank application.
 - d. Reinforcement: Reinforce concrete-encased duct banks where they cross disturbed earth and where indicated. Arrange reinforcing rods and ties without forming conductive or magnetic loops around ducts or duct groups.
 - e. Forms: Use walls of trench to form side walls of duct bank where soil is self-supporting and concrete envelope can be poured without soil inclusions; otherwise, use forms.
 - f. Minimum Space between Ducts: **3 inches (75 mm)** between ducts and exterior envelope wall, **2 inches (50 mm)** between ducts for like services, and **4 inches (100 mm)** between power and signal ducts.
 - g. Depth: Install top of duct bank at least **24 inches (600 mm)** below finished grade in areas not subject to deliberate traffic, and at least **30 inches (750 mm)** below finished grade in deliberate traffic paths for vehicles, unless otherwise indicated.
 - h. Stub-Ups:
 - 1) Use manufactured duct elbows for stub-ups at poles and equipment and at building entrances through the floor, unless otherwise indicated. Extend concrete encasement throughout the length of the elbow.
OR
 Use manufactured rigid steel conduit elbows for stub-ups at poles and equipment and at building entrances through the floor.
 - a) Couple steel conduits to ducts with adapters designed for this purpose, and encase coupling with **3 inches (75 mm)** of concrete.
 - b) Stub-Ups to Equipment: For equipment mounted on outdoor concrete bases, extend steel conduit horizontally a minimum of **60 inches (1500 mm)** from edge of base. Install insulated grounding bushings on terminations at equipment.
 - i. Warning Tape: Bury warning tape approximately **12 inches (300 mm)** above all concrete-encased ducts and duct banks. Align tape parallel to and within **3 inches (75 mm)** of the centerline of duct bank. Provide an additional warning tape for each **12-inch (300-mm)** increment of duct-bank width over a nominal **18 inches (450 mm)**. Space additional tapes **12 inches (300 mm)** apart, horizontally.
9. Direct-Buried Duct Banks:
- a. Support ducts on duct separators coordinated with duct size, duct spacing, and outdoor temperature.
 - b. Space separators close enough to prevent sagging and deforming of ducts, with not less than **4 OR 5, as directed**, spacers per **20 feet (6 m)** of duct. Secure separators to earth and to ducts to prevent displacement during backfill and yet permit linear duct movement

due to expansion and contraction as temperature changes. Stagger spacers approximately **6 inches (150 mm)** between tiers.

- c. Excavate trench bottom to provide firm and uniform support for duct bank. Prepare trench bottoms as specified in Division 31 Section "Earth Moving" for pipes less than **6 inches (150 mm)** in nominal diameter.
- d. Install backfill as specified in Division 31 Section "Earth Moving".
- e. After installing first tier of ducts, backfill and compact. Start at tie-in point and work toward end of duct run, leaving ducts at end of run free to move with expansion and contraction as temperature changes during this process. Repeat procedure after placing each tier. After placing last tier, hand-place backfill to **4 inches (100 mm)** over ducts and hand tamp. Firmly tamp backfill around ducts to provide maximum supporting strength. Use hand tamper only. After placing controlled backfill over final tier, make final duct connections at end of run and complete backfilling with normal compaction as specified in Division 31 Section "Earth Moving".
- f. Install ducts with a minimum of **3 inches (75 mm)** between ducts for like services and **6 inches (150 mm)** between power and signal ducts.
- g. Depth: Install top of duct bank at least **36 inches (900 mm)** below finished grade, unless otherwise indicated.
- h. Set elevation of bottom of duct bank below the frost line.
- i. Install manufactured duct elbows for stub-ups at poles and equipment and at building entrances through the floor, unless otherwise indicated. Encase elbows for stub-up ducts throughout the length of the elbow.

OR

Install manufactured rigid steel conduit elbows for stub-ups at poles and equipment and at building entrances through the floor.

- 1) Couple steel conduits to ducts with adapters designed for this purpose, and encase coupling with **3 inches (75 mm)** of concrete.
- 2) For equipment mounted on outdoor concrete bases, extend steel conduit horizontally a minimum of **60 inches (1500 mm)** from edge of equipment pad or foundation. Install insulated grounding bushings on terminations at equipment.
- j. Warning Planks: Bury warning planks approximately **12 inches (300 mm)** above direct-buried ducts and duct banks, placing them **24 inches (600 mm)** o.c. Align planks along the width and along the centerline of duct bank. Provide an additional plank for each **12-inch (300-mm)** increment of duct-bank width over a nominal **18 inches (450 mm)**. Space additional planks **12 inches (300 mm)** apart, horizontally.

F. Installation Of Concrete Manholes, Handholes, And Pull Boxes

1. Cast-in-Place Manhole Installation:

- a. Finish interior surfaces with a smooth-troweled finish.
- b. Windows for Future Duct Connections: Form and pour concrete knockout panels **1-1/2 to 2 inches (38 to 50 mm)** thick, arranged as indicated.
- c. Cast-in-place concrete, formwork, and reinforcement are specified in Division 03 Section "Cast-in-place Concrete".

2. Precast Concrete Handhole and Manhole Installation:

- a. Comply with ASTM C 891, unless otherwise indicated.
- b. Install units level and plumb and with orientation and depth coordinated with connecting ducts to minimize bends and deflections required for proper entrances.
- c. Unless otherwise indicated, support units on a level bed of crushed stone or gravel, graded from **1-inch (25-mm)** sieve to **No. 4 (4.75-mm)** sieve and compacted to same density as adjacent undisturbed earth.

3. Elevations:

- a. Manhole Roof: Install with rooftop at least **15 inches (380 mm)** below finished grade.
- b. Manhole Frame: In paved areas and trafficways, set frames flush with finished grade. Set other manhole frames **1 inch (25 mm)** above finished grade.
- c. Install handholes with bottom below the frost line, below grade.

- d. Handhole Covers: In paved areas and trafficways, set surface flush with finished grade. Set covers of other handholes **1 inch (25 mm)** above finished grade.
 - e. Where indicated, cast handhole cover frame integrally with handhole structure.
 4. Drainage: Install drains in bottom of manholes where indicated. Coordinate with drainage provisions indicated.
 5. Manhole Access: Circular opening in manhole roof; sized to match cover size.
 - a. Manholes with Fixed Ladders: Offset access opening from manhole centerlines to align with ladder.
 - b. Install chimney, constructed of precast concrete collars and rings to support frame and cover and to connect cover with manhole roof opening. Provide moisture-tight masonry joints and waterproof grouting for cast-iron frame to chimney.
 6. Waterproofing: Apply waterproofing to exterior surfaces of manholes and handholes after concrete has cured at least three days. Waterproofing materials and installation are specified in Division 07 Section(s) "Elastomeric Sheet Waterproofing" OR "Thermoplastic Sheet Waterproofing", **as directed**. After ducts have been connected and grouted, and before backfilling, waterproof joints and connections and touch up abrasions and scars. Waterproof exterior of manhole chimneys after mortar has cured at least three days.
 7. Dampproofing: Apply dampproofing to exterior surfaces of manholes and handholes after concrete has cured at least three days. Dampproofing materials and installation are specified in Division 07 Section "Bituminous Dampproofing". After ducts have been connected and grouted, and before backfilling, dampproof joints and connections and touch up abrasions and scars. Dampproof exterior of manhole chimneys after mortar has cured at least three days.
 8. Hardware: Install removable hardware, including pulling eyes, cable stanchions, and cable arms, and insulators, as required for installation and support of cables and conductors and as indicated.
 9. Fixed Manhole Ladders: Arrange to provide for safe entry with maximum clearance from cables and other items in manholes.
 10. Field-Installed Bolting Anchors in Manholes and Concrete Handholes: Do not drill deeper than **3-7/8 inches (98 mm)** for manholes and **2 inches (50 mm)** for handholes, for anchor bolts installed in the field. Use a minimum of two anchors for each cable stanchion.
 11. Warning Sign: Install "Confined Space Hazard" warning sign on the inside surface of each manhole cover.
- G. Installation Of Handholes And Pull Boxes Other Than Precast Concrete
1. Install handholes and pull boxes level and plumb and with orientation and depth coordinated with connecting ducts to minimize bends and deflections required for proper entrances. Use box extension if required to match depths of ducts, and seal joint between box and extension as recommended by the manufacturer.
 2. Unless otherwise indicated, support units on a level bed of crushed stone or gravel, graded from **1/2-inch (12.7-mm)** sieve to **No. 4 (4.75-mm)** sieve and compacted to same density as adjacent undisturbed earth.
 3. Elevation: In paved areas and trafficways, set so cover surface will be flush with finished grade. Set covers of other handholes **1 inch (25 mm)** above finished grade.
 4. Install handholes and pull boxes with bottom below the frost line, below grade.
 5. Install removable hardware, including pulling eyes, cable stanchions, cable arms, and insulators, as required for installation and support of cables and conductors and as indicated. Select arm lengths to be long enough to provide spare space for future cables, but short enough to preserve adequate working clearances in the enclosure.
 6. Field-cut openings for ducts and conduits according to enclosure manufacturer's written instructions. Cut wall of enclosure with a tool designed for material to be cut. Size holes for terminating fittings to be used, and seal around penetrations after fittings are installed.
 7. For enclosures installed in asphalt paving and subject to occasional, nondeliberate, heavy-vehicle loading, form and pour a concrete ring encircling, and in contact with, enclosure and with top surface screeded to top of box cover frame. Bottom of ring shall rest on compacted earth.
 - a. Concrete: **3000 psi (20 kPa)**, 28-day strength, complying with Division 03 Section "Cast-in-place Concrete", with a troweled finish.

- b. Dimensions: 10 inches wide by 12 inches deep (250 mm wide by 300 mm deep).
- H. Grounding
 - 1. Ground underground ducts and utility structures according to Division 26 Section "Grounding And Bonding For Electrical Systems".
- I. Field Quality Control
 - 1. Perform the following tests and inspections:
 - a. Demonstrate capability and compliance with requirements on completion of installation of underground ducts and utility structures.
 - b. Pull aluminum or wood test mandrel through duct to prove joint integrity and test for out-of-round duct. Provide mandrel equal to 80 percent fill of duct. If obstructions are indicated, remove obstructions and retest.
 - c. Test manhole and handhole grounding to ensure electrical continuity of grounding and bonding connections. Measure and report ground resistance as specified in Division 26 Section "Grounding And Bonding For Electrical Systems".
 - 2. Correct deficiencies and retest as specified above to demonstrate compliance.
 - 3. Prepare test and inspection reports.
- J. Cleaning
 - 1. Pull leather-washer-type duct cleaner, with graduated washer sizes, through full length of ducts. Follow with rubber duct swab for final cleaning and to assist in spreading lubricant throughout ducts.
 - 2. Clean internal surfaces of manholes, including sump. Remove foreign material.

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Task	Specification	Specification Description
33 01 30 81	01 22 16 00	No Specification Required
33 01 30 81	21 05 23 00	Piped Utilities Basic Materials And Methods
33 01 30 81	22 05 76 00	Sanitary Sewerage
33 01 30 81	33 01 10 58	Repair And Maintenance Of Imhoff Tanks
33 01 30 81	33 42 11 00	Storm Drainage
33 01 30 81	31 32 19 16	Sewage Treatment Lagoons
33 01 30 82	01 22 16 00	No Specification Required
33 01 30 83	01 22 16 00	No Specification Required
33 01 30 83	21 05 23 00	Piped Utilities Basic Materials And Methods
33 01 30 83	33 01 10 58	Repair And Maintenance Of Imhoff Tanks
33 01 30 83	33 01 30 81	Repair And Maintenance Of Siphon Tank And Siphons
33 01 30 86	01 22 16 00	No Specification Required
33 01 30 86	21 05 23 00	Piped Utilities Basic Materials And Methods
33 01 30 86	33 01 10 58	Repair And Maintenance Of Imhoff Tanks
33 01 30 86	33 01 30 81	Repair And Maintenance Of Siphon Tank And Siphons
33 01 34 13	21 05 23 00	Piped Utilities Basic Materials And Methods
33 01 34 13	33 01 30 81	Repair And Maintenance Of Siphon Tank And Siphons

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SECTION 33 05 07 13 - TRENCHLESS EXCAVATION USING MICROTUNNELING

1.1 GENERAL

A. Description Of Work

1. This specification covers the furnishing and installation of trenchless excavation using microtunneling. Products shall be as follows or as directed by the Owner. Installation procedures shall be in accordance with the product manufacturer's recommendations. Demolition and removal of materials shall be as required to support the work.

B. Design Requirements

1. Pipe Casing: Provide pipe casing in thickness indicated of polyvinyl chloride (PVC) plastic **OR** clay tile **OR** concrete **OR** steel, **as directed**, pipe. Provide utility line accessories, valves, connections, and manholes as specified and where indicated. Submit design calculations of pipe casing.

C. Submittals: Submit the following:

1. Preconstruction Submittals: Microtunneling Boring Machine equipment to be used.
2. Product Data
 - a. Piping casing, joints, fittings, valves, and couplings
 - b. Bentonite
 - c. Submit manufacturer's standard drawings or catalog cuts, except submit both drawings and cuts for push-on and rubber-gasketed bell-and-spigot joints. Include information concerning gaskets with submittal for joints and couplings.
3. Design Data: Design calculations of pipe casing
4. Certificates
 - a. Piping casing piping, fittings, joints, valves, and coupling
 - b. Shop-applied linings
 - c. Certificates shall attest that tests set forth in each applicable referenced publication have been performed, whether specified in that publication to be mandatory or otherwise and that production control tests have been performed at the intervals or frequency specified in the publication. Other tests shall have been performed within 3 years of the date of submittal or certificates on the same type, class, grade, and size of material as is being provided for the project.
5. Manufacturer's Instructions: Installation procedures for pipe casing

D. Delivery, Storage, and Handling:

1. Inspect materials delivered to site for damage. Unload and store with minimum handling. Store materials on site in enclosures or under protective covering. Store plastic piping, jointing materials and rubber gaskets under cover out of direct sunlight. Do not store materials directly on the ground. Keep inside of pipes, fittings, and valves free of dirt and debris.
2. Handle pipe, fittings, valves, hydrants, and other accessories in a manner to ensure delivery to the excavation in sound undamaged condition. Take special care to avoid injury to coatings and linings on pipe and fittings; make satisfactory repairs if coatings or linings are damaged. Carry, do not drag pipe to the excavation. Store plastic piping, jointing materials and rubber gaskets that are not to be installed immediately, under cover out of direct sunlight. Handle steel pipe with coal-tar enamel **OR** coal-tar epoxy, **as directed**, coating in accordance with the provisions for handling coal-tar enamel coated pipe in AWWA C203.

E. Quality Assurance

1. Design Calculations of Pipe Casing: Submit design calculations of pipe casing demonstrating that the pipe casing selected has been designed to support the maximum anticipated earth loads and superimposed live loads, both static and dynamic, which may be imposed on the pipe casing.

1.2 PRODUCTS

A. Piping Casing Materials

1. Ductile-Iron Piping

- a. Pipe and Fittings: Pipe, except flanged pipe, ANSI/AWWA C151/A21.51 Pressure Class and/or Thickness Class as required to meet Project requirements. The outside diameter of ductile iron microtunneling pipe shall be in accordance with AWWA C150/A21.50.
- b. Joints and Jointing Material: Joints: Pressure and gravity microtunneling pipe shall have either an integral-bell push-on or rubber gasket coupled joint meeting the following criteria:
 - 1) Integral-bell push-on joint microtunneling pile shall consist of a rubber-gasket joint manufactured to conform with AWWA C111/A21.11 and the dimensions shown in ANSI/AWWA C151/A21.51. The exterior of the pipe shall be coated with a durable cement-mortar or concrete coating applied in such a manner as to provide a uniform outside diameter.
 - 2) Cement-mortar or concrete strength, reinforcement and method of placement shall be in accordance with manufacturer's recommendations. Durable Coatings of other types may be substituted provided they maintain a uniform outside diameter and they are approved by the designer. Rubber gasket coupled microtunneling joint shall be manufactured so as to provide a joint which has the same nominal outside diameter as the pipe barrel.

2. Polyvinyl Chloride Pipe (PVC): ASTM F 794. ASTM D 3212 for gasketed joint systems. ASTM F 477 for gasket materials.

3. Reinforced Concrete Pipe

- a. Nominal dimensions: Typical nominal dimensions for reinforced concrete pipe are detailed in ASTM standards **ASTM C 76 (ASTM C 76M)**, **ASTM C 361 (ASTM C361M)**, **ASTM C 655 (ASTM C 655M)**, **ASTM C 822**. Pipe meeting these requirements is generally acceptable for jacking. The permissible variation allowed with respect to these and other dimensions shall be in accordance with the variations listed in the section.
- b. Joints and Jointing Material: Joint shall be formed entirely of concrete and as detailed in the contract drawings, may **OR** shall, **as directed**, utilize a rubber gasket or mastic to provide the seal. Incorporate an assembly of steel bands or steel bell ends and spigot rings and rubber gaskets in accordance with contract drawings.

4. Steel Pipe

- a. Steel pipe shall be in conformance with ASTM A 139, Grade B with a minimum yield strength of **35,000 psi (242 MPa)** **OR** AWWA C200 **OR** API SPEC 5L Grade B **OR** ASTM A 53 **OR** ASTM A 716 **OR** ASTM A 746, **as directed**. Steel pipe shall be welded, seamless, square cut with even lengths and shall comply of Articles 4.2, 4.3, and 4.4 of the API SPEC 5L.
- b. Joints: The connection of adjacent pieces of microtunneling steel pipe may be accomplished by field butt welding, internal weld sleeves, integral press fit connectors, as long as loading and installation design criteria are met.

5. Fiberglass Pipe

- a. Pipe: Fiberglass pipe shall meet the requirements of ASTM D 3262, Type 1, Liner 2, Grade 3. The method of the manufacture shall be centrifugal casting resulting in a controlled outside diameter. Minimum wall thickness shall be **+1.5 inches (+38 mm)**.
- b. Joints: The pipes shall be connected by gasket-sealed bell-spigot joints. The gasket material shall meet requirements of ASTM F 477. The joint shall meet the requirements of ASTM D 4161 and shall be leak-free under the following conditions:
 - 1) External pressures up to 2 bars, **29 psi (200 kPa)** from bentonite injection, slurry system operation or groundwater head.
 - 2) Internal air testing up to **5 psi (35 kPa)**.
 - 3) Gaps between the pipe ends up to two percent of the diameter (maximum of **1-inch (25 mm)**).

- c. The liner shall consist of a minimum thickness of **0.04 inch (1.2 mm)** of reinforced polyester resin. The outside pipe coating shall have a minimum thickness of **0.03 inches (one mm)** and shall consist of thermosetting polyester resin and sand.
6. **Vitrified Clay Pipe: ASTM C 700.**
 - a. **Pipe:** Vitrified clay pipe shall be manufactured from fire clay, shale, surface clay, or a combination that can meet three edge bearing strength for nominal diameters ranging from **4 inches 2000 lb/linear foot (100 mm 2980 kg/m)** to **42 inches 7000 lb/linear foot (1050 mm 10430 kg/m)**.
 - b. **Joints:** Joints shall be capable of supporting a shear load of **50 pounds per inch (8755 N/m)** of nominal diameter uniformly applied over an arc of not less than **120 degrees (2.09 rad)** and along a distance of **12 inches (300 mm)** adjacent to the joint. Apply an internal **10 foot (3 m) head 4.3 psi (30 kPa)** of water pressure for a period of one hour. Joints shall fully comply with **ASTM C 1208 (ASTM C 1208M)**.
7. **Concrete:** Concrete shall be **3000 psi (25 MPa)** and conform with Division 03 Section "Cast-in-place Concrete".
8. **Bentonite:** Bentonite shall conform with API SPEC 13A and have the capacity of mixing with water to form a stable and homogeneous suspension.
9. **Backfill:** Reuse excavated sand for backfill that conforms with Division 31 Section "Earth Moving".

1.3 EXECUTION

A. Preparation

1. **Access Shafts**
 - a. Construction methods required to provide access shafts for microtunneling shall be subject to approval of the Owner. Acceptable construction methods may include the use of interlocked steel sheet piling or precast circular concrete segments lowered in place during excavation.
 - b. Final dimensions of access shafts selected by the Contractor shall be modified as required following installation of pipe casings to the size and shape of acceptable manhole designs shown on the Contract Drawings to permit installation of conveyance piping.
 - c. Shafts shall be of a size commensurate with safe working practices and located as shown on plans. With the approval of the Owner, the Contractor may relocate shafts to better suit the capabilities of the microtunneling method proposed. Where no locations are given, the Contractor shall determine such.
 - d. Shaft locations shall, where possible, be kept clear of road intersections and within a single traffic lane, in order to minimize disruption to the flow of traffic. Support equipment, spoil piles, and materials shall also be located such as to minimize disruption to traffic and are subject to the approval of the Owner.
 - e. The Contractor shall properly support all excavations and prevent movement of the soil, pavement, utilities or structures outside of the excavation. The Contractor shall furnish, place and maintain sheeting, bracing, and lining required to support the sides and floor of all pits and to provide adequate protection of the work, personnel, and the general public. Design loads on the sides of the jacking and receiving pit walls are dependent on the construction method and flexibility of the wall systems.
 - f. Construct a starter shaft to accommodate the installation of pipe casings, slurry shield and piping jacking device. Install thrust block as required and consolidate the ground (grout) where the casings exit the shaft.
 - g. Construct a receiver shaft to accommodate the installation of pipe casings and the slurry shield. Consolidate the ground (grout) where the casings enter the shaft.
 - h. The Contractor shall furnish, install, and maintain equipment to keep the jacking shaft free of excess water. The Contractor shall also provide surface protection during the period of construction to ensure that surface runoff does not enter driving shaft(s). Groundwater dewatering shall comply with the approved dewatering plan and shall not affect

surrounding soils or structures beyond the tolerances stated in paragraph entitled "Settlement, Alignment and Tolerances."

- i. Provide security fence around all access shaft areas and provide shaft cover(s) when the shaft area is not in use.
- j. Design of the jacking and receiving pit supports should also take into account the loading from shield or pipe jacking where appropriate, as well as special provisions and reinforcement around the breakout location. The base of the pits shall be designed to withstand uplift forces from the full design head of water, unless approved dewatering or other ground modification methods are employed.
- k. Where a thrust block is required to transfer jacking loads into the soil, it shall be properly designed and constructed by the Contractor. The backstop shall be normal (square) with the proposed pipe alignment and shall be designed to withstand the maximum jacking pressure to be used with a factor of safety of at least 2.0. It shall also be designed to minimize excessive deflections in such a manner as to avoid disturbance of adjacent structures or utilities or excessive ground movement. If a concrete thrust block or treated soil zone is utilized to transfer jacking loads into the soil, the tunnel boring is not to be jacked until the concrete or other materials have attained the required strength.
- l. Pit Backfill and Compaction: Upon completion of the pipe drive and approval of the installed pipeline by the Owner, remove all equipment, debris, and unacceptable materials from the pits and commence backfilling operation. Backfilling, compaction and pavement repairs shall be completed in accordance with Division 31 Section "Earth Moving".
- m. If tremie concrete sealing slabs are placed within the earth support system to prevent groundwater inflow when access shafts are dewatered, the sealing slabs shall be of sufficient thickness to provide a factor of safety equal to 1.2 against hydrostatic uplift in order to prevent bottom blowout when the excavation is completely dewatered.

B. Installation

1. Installation of Tracer Wire: Install a continuous length of tracer wire for the full length of each run of nonmetallic pipe. Attach wire to top of pipe in such a manner that will not be displaced during construction operations.
2. Connections to Existing Lines: Make connections to existing lines after the Owner approval is obtained and with a minimum interruption of service on the existing line. Make connections to existing lines under pressure in accordance with the recommended procedures of the manufacturer of the pipe being tapped.
3. Minimum depth of cover over the pipe being installed shall be 6 feet (1.8 m) or 1.5 times the outer diameter of the pipe being installed.
4. Settlement, Alignment and Tolerances
 - a. Settlement or heave of ground surface along centerline of microtunneling alignments during and after installation of pipe casings shall not exceed 1 inch (25 mm).
 - b. No more than 1 inch (25 mm) lateral and 1 inch (25 mm) vertical deviation shall be permitted in the position of the completed jacked pipe casings. Water shall be free draining between any two points at the pipe invert. No reverse grades will be allowed.
 - c. Overcut shall not exceed 1 inch (25 mm) on the radius of the pipe being installed. The annular space created by the overcut must be filled with the lubrication material that is used to reduce soil friction drag on the pipe.
5. Microtunneling
 - a. Using Unmanned Tunneling Machine
 - 1) The microtunneling boring machine shall be an unmanned mechanical type earth pressure counter-balanced bentonite slurry shield system. The machine shall be laser guided and monitored continuously, with a closed circuit television system. The machine shall be capable of fully supporting the face both during excavation and during shutdown and shall have the capability, of positively measuring the earth pressure at the face. Excavation face pressure shall be maintained at all times between the measured active earth pressure and 50 percent of the computed passive earth pressure. Fluid pressure applied at the face to stabilize the

- excavation shall be maintained at a level slightly in excess of normal hydrostatic pressure and shall be monitored continuously. The machine shall be operated so as to prevent either surface heave or loss of ground during tunneling and shall be steerable and capable of controlling the advance of the heading to maintain line and grade within the tolerances specified in paragraph entitled "Settlement, Alignment and Tolerances." The machine shall be capable of handling and removing materials of high water content from the machine head.
- 2) Each pipe casing section shall be jacked forward as the excavation progresses in such a way to provide complete and adequate, ground support at all times. A bentonite slurry (driller's mud) shall be applied to the external surface of the pipe to reduce skin friction. A jacking frame shall be provided for developing a uniform distribution of jacking forces around the periphery of the pipe. A plywood spacer shall be placed on the outer shoulder of the pipe casing joint. The thrust reaction backstop shall be properly designed and constructed.
 - 3) The backstop shall be normal (square) with the proposed pipe casing alignment and shall be designed to support the maximum obtainable jacking pressure with a safety factor at least 2.0.
 - 4) The jacking system shall be capable of continuously monitoring the jacking pressure and rate of advancement. Special care shall be taken when setting the pipe guard rails in the starter shaft to ensure correctness of the alignment, grade and stability.
- b. Using Tunneling Shields
- 1) Only tunneling equipment capable of fully supporting the face of the tunnel shall be used for pipe jacking work described.
 - 2) Tunneling equipment selected for the project shall be compatible with the geotechnical information contained in this contract. The tunneling equipment shall be capable of tunneling through mixed face conditions without exceeding the settlement tolerances specified in paragraph "Settlement, Alignment and Tolerances."
 - 3) Face pressure exerted at the heading by the tunneling machine shall be maintained as required to prevent loss of ground, groundwater inflows, and settlement or heave of the ground surface by balancing soils and groundwater pressures present.
 - 4) Dewatering for groundwater control shall be allowed at the jacking and receiving pits only.
- c. Do not jack pipe casing until the concrete thrust block and tremie seal (if selected), and grouted soil zone in starter and receiving shafts have attained the required strength.
- d. The pipe casing shall be jacked in place without damaging the pipe casing joints or completed pipe casing section.
- e. After completion of the jacking operation between starter and receiver shafts, the lubricate material shall be displaced from between the pipe casing exterior and the surrounding ground by a cement grout. Pressure and the amount of grout shall be controlled to avoid pipe damage and displacement of the pipe and soil beyond the tolerances specified in paragraph "Settlement, Alignment and Tolerances." Grouting shall be accomplished promptly after pipe installation has been completed to prevent any surface settlement due to movement of soil material into the void space or loosened zone around the pipe casing.
- f. Any pipe casing which has been damaged during installation shall be replaced by the Contractor at no additional cost. If a new replacement pipe casing is required extending from the starter to the receiver shaft, it shall be installed in conformance with the contract drawings and this section.
- g. Steel pipe casing joints shall be continuously welded with butt joint per AWS D1.1. The welds shall attain the full strength of the pipe and shall result in a full watertight section. The inner face of internal weld seam shall be flush with the pipe to facilitate the installation of the conveyance pipe in the pipe casing.
- h. Perform all welding in accordance with requirements for shielded metal arc welding of AWS D1.5 for bridges and AWS D1.1 for buildings and other structures.
- i. Fiberglass pipe casing joints shall be fully watertight and shall attain the full strength of the pipe. Casing joints shall be field connected with sleeve couplings or bell and spigot type

- joints that utilize elastomeric sealing gaskets as the sole means to maintain joint water tightness.
- j. The joint shall have the same outside diameter as the pipe so when the pipelines are assembled such that the joints are flush with the pipe inside and outside surface to facilitate installation of it conveyance pipe in the pipe casing.
 - k. All excavated material from tunnel and shaft construction shall be disposed of away from the construction site. On-site storage of material must comply with Division 01 requirements and must be stored in areas shown on site drawings or as directed. Stockpiling shall be permitted on the construction site and material shall be removed at regular intervals as directed by the Owner.
 - l. Monitor ground movements associated with the project and make suitable changes in the construction methods that control ground movements and prevent damage or detrimental movement to the work and adjacent structures and pavements.
 - m. Install instrumentation, take readings and provide the Owner with weekly reports containing measurements data with weekly reports to inspector. These actions are meant to supplement the Contractor's monitoring system and do not relieve the Contractor of its responsibility, nor place on the Owner, responsibility for control of ground movement and protection of the project and adjacent structures. Instrumentation readings shall be continued for a period of time as directed by the Owner after pipe casings have been installed to establish that detrimental settlement has not occurred.
 - n. Unprotected mining of the tunnel bore is not permitted. The tunnel face and bore shall be fully supported at all times.
 - o. A topographic survey will be performed by the Contractor before and after microtunneling and at intervals as directed by the Owner. Survey markers will be installed by the contractor at grid points located as directed by the Owner centered on the proposed tunnel alignments. Perform all remedial work including repaired if heave or settlement greater than **1 inch (25 mm)** is recorded.
 - p. Approval by the Owner of the topographic survey and final set of readings provided by the Contractor will constitute partial approval of the microtunneling phase of work.
6. Ventilation: Adequate ventilation shall be provided for all cased tunnels and shafts. Follow confined space entry procedures. Local burn permit regulations must be obeyed and complied with. The design of ventilating system shall include such factors as the volume required to furnish fresh air in the shafts, and the volume to remove dust that may be caused by the cutting of the face and other operations which may impact the laser guidance system.
 7. Lighting: Adequate lighting shall be provided for the nature of the activity being conducted by workers for the microtunneling. Both power and lighting circuits shall be separated and thoroughly insulated with ground fault interrupters are required. Lights shall comply with requirements with regards to shatter resistance and illumination requirements.
 8. Spoil Transportation: The soil transportation system shall match the excavation rate with rate of spoil removal. The system must also be capable of balancing groundwater pressures and adjustment to maintain face stability for the particular soil conditions of this project.
 9. Pipe Jacking Equipment: The main jacking equipment installed must have a capacity greater than the anticipated jacking load. Intermediate jacking stations shall be provided by the Contractor when the total anticipated jacking force needed to complete the installation may exceed the capacity of the main jacks or the designed maximum jacking force for the pipe. The jacking system shall develop a uniform distribution of jacking forces on the end of the pipe by use of thruster rings and cushioning material.
 10. Jacking Pipe: In general, pipe used for jacking shall be smooth, round, have an even outer surface, and joints that allow for easy connections between pipes. Pipe ends shall be square and smooth so that jacking loads are minimized when the pipe is jacking. Pipe used for pipe jacking shall be capable of withstanding the jacking forces that will be imposed by the process or installation, as well as the final place loading conditions. The driving ends of the pipe and intermediate joints shall be protected from damage.

- a. Any pipe showing signs of failure may be jacked through to the receiving shaft and removed. Other methods of repairing the damaged pipe may be used, as recommended by the manufacturer and subject to approval by the Owner.
 - b. The pipe manufacturer's design jacking loads shall not be exceeded during the installation process. The pipe shall be designed to take full account of all temporary installation loads.
- C. Field Quality Control
1. Field Tests and Inspections: The Contractor shall perform field tests, and provide labor, equipment, and incidentals required for testing. The Contractor shall produce evidence, when required, that any item of work has been constructed in accordance with drawings and specifications.
 2. Testing Requirements: For pressure test, use a hydrostatic pressure 50 percent greater than the maximum working pressure of the system. Hold this pressure for not less than 2 hours. For leakage test, use a hydrostatic pressure not less than the maximum working pressure of the system. Leakage test may be performed at the same time and at the same test pressure as the pressure test.

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Task	Specification	Specification Description
33 05 07 23	01 22 16 00	No Specification Required
33 05 07 23	33 05 07 13	Trenchless Excavation Using Microtunneling
33 05 07 24	33 05 07 13	Trenchless Excavation Using Microtunneling
33 05 61 00	22 05 76 00	Sanitary Sewerage
33 05 61 00	33 42 11 00	Storm Drainage
33 05 63 00	33 01 30 81a	Underground Ducts And Utility Structures
33 05 81 00	01 22 16 00	No Specification Required
33 05 81 00	22 05 76 00	Sanitary Sewerage
33 05 81 00	33 01 30 81a	Underground Ducts And Utility Structures
33 05 81 00	33 42 11 00	Storm Drainage
33 05 81 00	31 32 19 16	Sewage Treatment Lagoons
33 05 83 00	22 05 76 00	Sanitary Sewerage
33 05 83 00	33 01 30 81a	Underground Ducts And Utility Structures
33 05 83 00	33 42 11 00	Storm Drainage
33 05 83 00	31 32 19 16	Sewage Treatment Lagoons
33 05 84 00	01 22 16 00	No Specification Required
33 05 84 00	21 05 23 00	Piped Utilities Basic Materials And Methods
33 05 84 00	22 05 76 00	Sanitary Sewerage
33 05 84 00	33 42 11 00	Storm Drainage
33 05 84 00	31 32 19 16	Sewage Treatment Lagoons

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SECTION 33 11 13 00 - WELL REPAIR

1.1 GENERAL

A. Description Of Work

1. This specification covers the furnishing and installation of materials for repair and maintenance of water wells. Products shall match existing materials and/or shall be as follows or as directed by the Owner. Installation procedures shall be in accordance with the product manufacturer's recommendations. Demolition and removal of materials shall be as required to support the work.

B. Submittals

1. Product Data: For each type of product indicated.

1.2 PRODUCTS

- A. Repair and Replacement Parts shall be clean, free of rust and scale, and of proper size and design for the specific well repair to be made.

1.3 EXECUTION

- A. Cement Grout may be hand mixed at the site.
- B. Level and Re-Sod Area, after heavy equipment has been used or if chemicals have been spilled.
- C. Abandoned Wells shall be sealed in accordance with AWWA A100.
- D. Disinfect well, after repair, in accordance with AWWA A100.

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Task	Specification	Specification Description
33 11 13 00	01 22 16 00	No Specification Required
33 11 13 00	21 05 23 00	Piped Utilities Basic Materials And Methods
33 11 13 00	23 11 23 00a	Monitoring Wells
33 11 13 00	22 11 23 23	Water Supply Wells
33 14 00 00	13 12 13 00	Water Distribution
33 14 11 00	13 12 13 00	Water Distribution
33 14 13 00	13 12 13 00	Water Distribution
33 14 13 13	01 22 16 00	No Specification Required
33 14 13 13	21 05 23 00	Piped Utilities Basic Materials And Methods
33 14 13 13	31 62 16 19	Concrete-Filled Steel Piles
33 14 13 13	13 12 13 00	Water Distribution
33 14 13 13	22 05 76 00	Sanitary Sewerage
33 14 13 13	33 42 11 00	Storm Drainage

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SECTION 33 14 13 23 - SAND DRAINS

1.1 GENERAL

A. Description Of Work

1. This specification covers the furnishing and installation of sand drains. Products shall match existing materials and/or shall be as follows or as directed by the Owner. Installation procedures shall be in accordance with the product manufacturer's recommendations. Demolition and removal of materials shall be as required to support the work.

B. Submittals

1. Product Data: For each type of product indicated.

1.2 PRODUCTS

- A. Galvanized Perforated Corrugated Metal Pipe: AASHTO M36.

- B. Perforated Polyvinyl Chloride (PVC) Plastic Pipe: ASTM D 1784.

- C. Aggregate shall be sand, gravel, crushed rock, or chat that is clean, sound, and of a good quality. Gradation shall conform to the following table:

Retained on the 1-inch sieve	0%
Retained on the 3/8-inch sieve	0-15%
Retained on the No. 8 sieve	40-60%
Retained on the No. 30 sieve	70-95%
Retained on the No. 100 sieve	98-100%

1.3 EXECUTION

- A. Pipe Bedding: Aggregate shall be placed in uniform layers on level excavation.

- B. Perforated Pipe shall be installed with securely aligned joints to lines and grades, which will allow proper drainage.

- C. Perforated Pipe shall be embedded with a minimum coverage of two feet of aggregate or as directed.

END OF SECTION 33 14 13 23



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SECTION 33 14 13 23a - HYDRONIC DISTRIBUTION

1.1 GENERAL

A. Description Of Work

1. This specification covers the furnishing and installation of materials for hydronic distribution. Products shall be as follows or as directed by the Owner. Installation procedures shall be in accordance with the product manufacturer's recommendations. Demolition and removal of materials shall be as required to support the work.

B. Summary

1. This Section includes underground piping outside the building for distribution of heating hot and chilled water.

C. Performance Requirements

1. Provide components and installation capable of producing hydronic piping systems with the following minimum working-pressure ratings:
 - a. Hot-Water Piping: **100 psig (690 kPa) OR 150 psig (1035 kPa), as directed.**
 - b. Chilled-Water Piping: **100 psig (690 kPa) OR 150 psig (1035 kPa), as directed.**
 - c. Condenser-Water Piping: **100 psig (690 kPa) OR 150 psig (1035 kPa), as directed.**

D. Submittals

1. Product Data
2. Shop Drawings
3. Welding certificates.
4. Source quality-control test reports.
5. Field quality-control test reports.

E. Quality Assurance

1. Welding: Qualify procedures and personnel according to ASME Boiler and Pressure Vessel Code: Section IX.
2. ASME Compliance: Comply with ASME B31.9, "Building Services Piping," for materials, products, and installation.

F. Project Conditions

1. Existing Utilities: Do not interrupt utilities serving facilities occupied by the Owner or others unless permitted under the following conditions and then only after arranging to provide temporary utility services according to requirements indicated:
 - a. Notify the Owner no fewer than two days in advance of proposed utility interruptions.
 - b. Do not proceed with utility interruptions without the Owner's written permission.

1.2 PRODUCTS

A. Piping Materials

1. Refer to Part 1.3 "Piping Application" Article for applications of pipes, tubes, fittings, and joining methods.
2. Refer to Division 33 Section "Common Work Results For Utilities" for commonly used joining materials.

B. Steel Pipes And Fittings

1. Steel Pipe: ASTM A 53/A 53M, Type E, Grade B, Standard Weight; with plain ends.
2. Nipples: ASTM A 733, Standard Weight, seamless, carbon-steel pipe complying with ASTM A 53/A 53M.

3. Malleable-Iron, Threaded Fittings: ASME B16.3, Classes 150 **OR** 300, **as directed**, with threads according to ASME B1.20.1.
4. Cast-Iron, Threaded Fittings: ASME B16.4, Classes 125 **OR** 250, **as directed**, standard pattern, with threads according to ASME B1.20.1.
5. Steel Welding Fittings: ASME B16.9 **OR** ASTM A 234/A 234M, **as directed**, seamless or welded.
6. Ductile-Iron, Grooved-End Fittings: ASTM A 536, ductile-iron casting with dimensions matching piping.
7. Steel-Pipe, Keyed Couplings: AWWA C606 for steel-pipe dimensions. Include ferrous housing sections, gasket suitable for hot water, and bolts and nuts.

C. Conduit Piping

1. Description: Factory-fabricated and -assembled, airtight and watertight, drainable, pressure-tested piping with conduit, inner pipe supports, and insulated carrier piping. Fabricate so insulation can be dried in place by forcing dry air through conduit.
2. Carrier Pipe: Steel pipe complying with ASTM A 53/A 53M, Type E, Grade B with beveled **OR** socket, **as directed**, ends for welded joints.
3. Carrier Pipe Insulation:
 - a. Mineral-Wool Pipe Insulation: ASTM C 547, Type I, molded.
 - 1) Apparent Thermal Conductivity (k-Value): **0.31 at 200 deg F (0.044 at 93 deg C)** mean temperature.
 - 2) Density: Maximum **10 lb/cu. ft. (160 kg/cu. m)** average.
 - 3) Compressive Strength: **10 psig (69 kPa)** minimum at 5 percent deformation.
 - 4) Bands: ASTM A 666, Type 304, stainless steel, **3/4 inch (19 mm)** wide, **0.020 inch (0.5 mm)** thick.
 - b. Calcium Silicate Pipe Insulation: ASTM C 533, Type I; preformed, incombustible, inorganic, with non-asbestos fibrous reinforcement.
 - 1) Thermal Conductivity (k-Value): **0.60 at 500 deg F (0.087 at 260 deg C)**.
 - 2) Dry Density: **15 lb/cu. ft. (240 kg/cu. m)** maximum.
 - 3) Compressive Strength: **60 psig (414 kPa)** minimum at 5 percent deformation.
 - 4) Bands: ASTM A 666, Type 304, stainless steel, **3/4 inch (19 mm)** wide, **0.020 inch (0.5 mm)** thick.
 - c. Polyisocyanurate Foam Pipe Insulation: ASTM C 591, preformed, rigid, cellular.
 - 1) Thermal Conductivity (k-Value): **0.14 at 75 deg F (0.020 at 24 deg C)**.
 - 2) Service Temperature: **Minus 250 to plus 400 deg F (Minus 156 to plus 204 deg C)**.
 - 3) Moisture Absorption: ASTM D 2842, maximum 0.054 percent by volume.
 - 4) Minimum 90 percent closed cell.
 - 5) Dry Density: **2 lb/cu. ft. (32 kg/cu. m)** maximum.
 - 6) Compressive Strength: **35 psig (242 kPa)** minimum at 5 percent deformation.
 - 7) Water-Vapor Transmission: **1.26 perm inches (1.83 ng/Pa x s x m)** according to ASTM E 96.
 - d. Polyurethane Foam Pipe Insulation: ASTM C 591, preformed, rigid, cellular.
 - 1) Thermal Conductivity (k-Value): **0.13 at 75 deg F (0.019 at 24 deg C)**.
 - 2) Service Temperature: **Minus 250 to plus 200 deg F (Minus 156 to plus 93 deg C)**.
 - 3) Moisture Absorption: ASTM D 2842, maximum 0.054 percent by volume.
 - 4) Minimum 90 percent closed cell.
 - 5) Dry Density: **2 lb/cu. ft. (32 kg/cu. m)** maximum.
 - 6) Compressive Strength: **35 psig (242 kPa)** minimum at 5 percent deformation.
 - 7) Water-Vapor Transmission: **1.26 perm inches (1.83 ng/Pa x s x m)** according to ASTM E 96.
4. Minimum Clearance:
 - a. Between Carrier Pipe Insulation and Conduit: **1 inch (25 mm)**.
 - b. Between Insulation of Multiple Carrier Pipes: **3/16 inch (4.75 mm)**.
 - c. Between Bottom of Carrier Pipe Insulation and Conduit: **1 inch (25 mm)**.
 - d. Between Bottom of Bare, Carrier Pipe and Casing: **1-3/8 inches (35 mm)**.

5. Conduit: Spiral wound, steel. Finish conduit with 2 coats of fusion-bonded epoxy, minimum **20 mils (0.50 mm)** thick. Cover with polyurethane foam insulation with a high-density polyethylene jacket; thickness indicated in Part 1.3 "Piping Application" Article, **as directed**.
OR
Conduit: Spiral wound, bare steel. Cover with polyurethane foam insulation with a high-density polyethylene jacket; thickness indicated in Part 1.3 "Piping Application" Article.
6. Carrier Piping Supports within Conduit: Corrugated galvanized steel with a maximum spacing of **10 feet (3 m)**.
7. Fittings: Factory-fabricated and -insulated elbows and tees. Elbows may be bent pipe equal to carrier pipe. Tees shall be factory fabricated and insulated, and shall be compatible with the carrier pipe.
8. Expansion Offsets and Loops: Size casing to contain piping expansion.
9. Conduit accessories include the following:
 - a. Water Shed: Terminal end protector for carrier pipes entering building through floor, **3 inches (75 mm)** deep and **2 inches (50 mm)** larger than casing; terminate casing **20 inches (500 mm)** above the floor level.
 - b. Guides and Anchors: Steel plate welded to carrier pipes and to casing, complete with vent and drainage openings inside casing.
 - c. End Seals: Steel plate welded to carrier pipes and to casing, complete with drain and vent openings on vertical centerline.
 - d. Gland Seals: Packed stuffing box and gland follower mounted on steel plate, welded to end of casing, permitting axial movement of carrier piping, with drain and vent connections on vertical centerline.
 - e. Joint Kit: Half-shell, pourable or split insulation and shrink-wrap sleeve.
10. Source Quality Control: Factory test the conduit to **15 psig (105 kPa)** for a minimum of 2 minutes with no change in pressure. Factory test the carrier pipe to 150 percent of the operating pressure of system. Furnish test certificates.

D. Cased Piping

1. Description: Factory-fabricated piping with carrier pipe, insulation, and casing.
2. Carrier Pipe: Steel pipe complying with ASTM A 53/A 53M, Type E, Grade B with beveled **OR** socket, **as directed**, ends for welded joints.
3. Carrier Pipe Insulation:
 - a. Polyurethane Foam Pipe Insulation: ASTM C 591, preformed, rigid, cellular.
 - 1) Thermal Conductivity (k-Value): **0.13 at 75 deg F (0.019 at 24 deg C)**.
 - 2) Service Temperature: **Minus 250 to plus 200 deg F (Minus 156 to plus 93 deg C)**.
 - 3) Moisture Absorption: ASTM D 2842, maximum 0.054 percent by volume.
 - 4) Minimum 90 percent closed cell.
 - 5) Dry Density: **2 lb/cu. ft. (32 kg/cu. m)** maximum.
 - 6) Compressive Strength: **35 psig (242 kPa)** minimum at 5 percent deformation.
 - 7) Water-Vapor Transmission: **1.26 perm inches (1.83 ng/Pa x s x m)** according to ASTM E 96.
4. Casing: High-density polyethylene **OR** Filament-wound, fiberglass-reinforced polyester resin **OR** PVC, **as directed**.
5. Casing accessories include the following:
 - a. Joint Kit: Half-shell, pourable or split insulation, casing sleeve, and shrink-wrap sleeve.
 - b. Expansion Blanket: Elastomeric foam, formed to fit over piping.
 - c. End Seals: Shrink wrap the casing material to seal watertight around casing and carrier pipe.
6. Source Quality Control: Factory test the carrier pipe to 150 percent of the operating pressure of system. Furnish test certificates.

E. Loose-Fill Insulation

1. Granular, Loose-Fill Insulation: Inorganic, nontoxic, nonflammable, sodium potassium aluminum silicate with calcium carbonate filler. Include chemical treatment that renders insulation hydrophobic.

- a. Thermal Conductivity (k-Value): 0.60 at 175 deg F (0.087 at 79 deg C) and 0.65 at 300 deg F (0.094 at 149 deg C).
 - b. Application Temperature Range: 35 to 800 deg F (2 to 426 deg C).
 - c. Dry Density: 40 to 42 lb/cu. ft. (640 to 672 kg/cu. m).
 - d. Strength: 12,000 lb/sq. ft. (58 600 kg/sq. m).
2. Powder, Loose-Fill Insulation: Inert, nontoxic, nonflammable, calcium carbonate particles. Include chemical treatment that renders insulation hydrophobic.
- a. Thermal Conductivity (k-Value): ASTM C 177, 0.58 at 100 deg F (0.084 at 37 deg C) and 0.68 at 300 deg F (0.098 at 149 deg C).
 - b. Application Temperature Range: Minus 273 to plus 480 deg F (Minus 169 to plus 250 deg C).
 - c. Dry Density: Approximately 60 lb/cu. ft. (960 kg/cu. m).
 - d. Strength: 12,000 lb/sq. ft. (58 600 kg/sq. m).

1.3 EXECUTION

A. Earthwork: Refer to Division 31 Section "Earth Moving" for excavating, trenching, and backfilling.

B. Piping Application

1. Hot-Water Piping: Schedule 40 **OR** Schedule 80, **as directed**, steel pipe with cast-iron, threaded fittings and threaded **OR** steel fittings and welded **OR** ductile-iron, grooved-end fittings and mechanical, **as directed**, joints; granular **OR** powder, loose-fill insulation.

OR

Hot-Water Piping: Conduit piping with mineral-wool **OR** calcium silicate **OR** polyisocyanurate **OR** polyurethane, **as directed**, carrier-pipe insulation and with coated **OR** coated and insulated, **as directed**, conduit.

- a. Insulation Thickness: 1 inch (25 mm) **OR** 2 inches (50 mm), **as directed**.

OR

Hot-Water Piping: Cased piping with polyurethane carrier-pipe insulation.

2. Chilled-Water Piping: Schedule 40 **OR** Schedule 80, **as directed**, steel pipe with cast-iron, threaded fittings and threaded **OR** steel welding fittings and welded **OR** ductile-iron, grooved-end fittings and mechanical, **as directed**, joints; granular **OR** powder, **as directed**, loose-fill insulation.

OR

Chilled-Water Piping: Conduit piping with mineral-wool **OR** calcium silicate **OR** polyisocyanurate **OR** polyurethane, **as directed**, carrier-pipe insulation and with coated **OR** coated and insulated, **as directed**, conduit.

- a. Insulation Thickness: 1 inch (25 mm) **OR** 2 inches (50 mm), **as directed**.

OR

Chilled-Water Piping: Cased piping with polyurethane carrier-pipe insulation.

3. Condenser-Water Piping: Schedule 40 **OR** Schedule 80, **as directed**, steel pipe with cast-iron, threaded fittings and threaded **OR** steel welding fittings and welded **OR** ductile-iron, grooved-end fittings and mechanical, **as directed**, joints; granular **OR** powder, **as directed**, loose-fill insulation.

OR

Condenser-Water Piping: Conduit piping with mineral-wool **OR** calcium silicate **OR** polyisocyanurate **OR** polyurethane, **as directed**, carrier-pipe insulation and with coated **OR** coated and insulated, **as directed**, conduit.

- a. Insulation Thickness: 1 inch (25 mm) **OR** 2 inches (50 mm), **as directed**.

OR

Condenser-Water Piping: Cased piping with polyurethane carrier-pipe insulation.

C. Piping Installation

1. General Locations and Arrangements: Drawings indicate general location and arrangement of piping. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated, unless deviations to layout are approved.
2. Remove any standing water in the bottom of trench.
3. Bed the pipe on a minimum **6-inch (150-mm)** layer of granular fill material with a minimum **6-inch (150-mm)** clearance between the pipes.
4. Do not insulate piping or backfill piping trench until field quality-control testing has been completed and results approved.
5. Install piping at uniform grade of 0.2 percent upward in direction of flow or as indicated.
6. Install components with pressure rating equal to or greater than system operating pressure.
7. Install piping free of sags and bends.
8. Install fittings for changes in direction and branch connections.
9. Refer to Division 23 Section "Common Work Results For Hvac" for sleeves and mechanical sleeve seals through exterior building walls.
10. Secure anchors with concrete thrust blocks. Concrete is specified in Division 03 Section "Cast-in-place Concrete".
11. Connect to hydronic piping where it passes through the building wall. Hydronic piping inside the building is specified in Division 23 Section "Hydronic Piping".

D. Loose-Fill Insulation Installation

1. Do not disturb the bottom of trench, or compact and stabilize it to ensure proper support.
2. Remove any standing water in the bottom of trench.
3. Form insulation trench by excavation or by installing drywall side forms to establish required height and width of the insulation.
4. Support piping with proper pitch, separation, and clearance to backfill or side forms using temporary supporting devices that can be removed after back filling with insulation.
5. Place insulation and backfill after field quality-control testing has been completed and results approved.
6. Apply bitumastic coating to carbon-steel anchors and guides. Pour concrete thrust blocks and anchors. Refer to Division 03 Section "Cast-in-place Concrete" for concrete and reinforcement.
7. Wrap piping at expansion loops and offsets with mineral-wool insulation of thickness appropriate for calculated expansion amount.
8. Pour loose-fill insulation to required dimension agitating insulation to eliminate voids around piping.
9. Remove temporary hangers and supports.
10. Cover loose-fill insulation with polyethylene sheet a minimum of **4 mils (0.10 mm)** thick, and empty loose-fill insulation bags on top.
11. Manually backfill **6 inches (150 mm)** of clean backfill. If mechanical compaction is required, manually backfill to **12 inches (300 mm)** before using mechanical-compaction equipment.

E. Joint Construction

1. Refer to Division 33 Section "Common Work Results For Utilities" for basic piping joint construction.
2. Keyed-Coupling Joints: Cut- or roll-groove pipes. Assemble joints with keyed couplings, gaskets, lubricant, and bolts.
3. Conduit and Cased Piping Joints: Assemble sections and finish joints with pourable or split insulation, exterior jacket sleeve, and apply shrink-wrap seals as required by manufacturer's written installation instructions.

- F. Identification: Install continuous plastic underground warning tapes during back filling of trenches for underground hydronic distribution piping. Locate **6 to 8 inches (150 to 200 mm)** below finished grade, directly over piping. Refer to Division 31 Section "Earth Moving" for warning-tape materials and devices and their installation.

G. Field Quality Control

1. Prepare hydronic piping for testing according to ASME B31.9 and as follows:
 - a. Leave joints, including welds, uninsulated and exposed for examination during test.
 - b. Isolate equipment. Do not subject equipment to test pressure.
 - c. Install relief valve set at pressure no more than one-third higher than test pressure.
 - d. Fill system with water. Where there is risk of freezing, air or a safe, compatible liquid may be used.
 - e. Use vents installed at high points to release trapped air while filling system.
2. Test hydronic piping as follows:
 - a. Subject hydronic piping to hydrostatic test pressure that is not less than 1.5 times the design pressure.
 - b. After hydrostatic test pressure has been applied for 10 minutes, examine joints for leakage. Remake leaking joints using new materials and repeat hydrostatic test until no leaks exist.
3. Test conduit as follows:
 - a. Seal vents and drains and subject conduit to 15 psig (105 kPa) for 4 hours with no loss of pressure. Repair leaks and retest as required.
4. Prepare a written report of testing.

END OF SECTION 33 14 13 23a

SECTION 33 14 13 23b - GROUND-LOOP HEAT-PUMP PIPING

1.1 GENERAL

A. Description Of Work

1. This specification covers the furnishing and installation of materials for ground-loop, heat-pump piping. Products shall be as follows or as directed by the Owner. Installation procedures shall be in accordance with the product manufacturer's recommendations. Demolition and removal of materials shall be as required to support the work.

B. Summary

1. This Section includes piping for horizontal or vertical, direct-buried, ground-loop, heat-pump systems that operate between **23 and 104 deg F (minus 5 and plus 40 deg C)**.

C. Performance Requirements

1. Components and installation shall be capable of withstanding the following minimum working pressure, unless otherwise indicated:
 - a. Ground-Loop, Heat-Pump Piping: **160 psig (1100 kPa) OR 200 psig (1380 kPa), as directed**

D. Submittals

1. Product Data: For the following:
 - a. Pipe and fittings.
 - b. Joining method and equipment.
 - c. Propylene glycol solution.
2. Field quality-control test reports.

1.2 PRODUCTS

A. Pipes And Fittings

1. PE Pipe: ASTM D 2239, SIDR Numbers 5.3, 7, 9, or 11.5; with PE compound number required to achieve required system working pressure.
 - a. Molded PE Fittings: ASTM D 2683 or ASTM D 3261, PE resin, socket- or butt-fusion type, made to match PE pipe dimensions and class.
2. U-Bend Assembly: Factory fabricated with embossed depth stamp every **24 inches (600 mm) OR 36 inches (900 mm), as directed** from U-bend.

B. Borehole Backfill

1. Surface Seal: Bentonite **OR Cement, as directed**, with thermal conductivity greater than **1.2 Btu/h x sq. ft. x deg F (0.7 W/sq. m x K)**.
2. Backfill below Surface Seal: Natural or manufactured sand specified in Division 31 Section "Earth Moving".

C. Antifreeze Solution

1. Propylene Glycol: Minimum 99 percent propylene glycol with corrosion inhibitors and environmental stabilizer additives to be mixed with water to protect the piping circuit and connected equipment from physical damage from freezing or corrosion.
2. Quantity: Sufficient solution for initial system startup and for preventive maintenance for one year from date of Final Completion.
3. Dilution Water: Chloride content shall be less than 25 ppm, sulfate less than 25 ppm, and hardness less than 100 ppm.

1.3 EXECUTION

A. Earthwork

1. Excavating, trenching, warning tape, and backfilling are specified in Division 31 Section "Earth Moving".

B. Horizontal Piping Installation

1. Separate trenches by **10 feet (3 m)** minimum, unless otherwise indicated. Remove rocks in trenches that could contact pipe.
2. Backfill to **24 inches (600 mm)** above pipe with mud developed from excavated rock-free soil or with sand, pea gravel, or fly ash. Backfill from slurry level to grade with excavated soil, compacting as specified for pipe burial in Division 31 Section "Earth Moving".
3. Extend pipe from trench onto the bottom of the body of water at an elevation that is at least **12 inches (300 mm)** below frost line. Seal membrane or impervious liner under the body of water after installing piping.
4. Install PE piping in trenches according to ASTM D 2774 or ASTM F 645.
 - a. Clean PE pipe and fittings and make heat-fusion joints according to ASTM D 2657. Minimize number of joints.
5. Purge, flush, and pressure test piping before backfilling trenches.
6. Install continuous detectable warning tape for underground piping. Locate tape a minimum of **24 inches (600 mm)** below finished grade, directly over piping. Underground warning tapes are specified in Division 31 Section "Earth Moving".
7. Common piping installation requirements are specified in Division 23 Section "Common Work Results For Hvac".

C. Vertical Piping Installation

1. Install PE piping in boreholes according to ASTM D 2774 or ASTM F 645.
 - a. Clean PE pipe and fittings and make heat-fusion joints according to ASTM D 2657. Minimize number of joints.
2. Purge, flush, and pressure test piping before backfilling boreholes.
3. After installation of loop pipe in borehole, fill piping loop with water or antifreeze solution, and pump backfill into borehole to discharge at base of borehole.
4. Fill borehole with backfill to a point at least **60 inches (1524 mm)** below grade and backfill remainder with surface seal material.
5. Extend piping and connect to water-source, ground-loop, heat-pump piping systems at outside face of building wall in locations and pipe sizes indicated.
 - a. Terminate water-service piping at building wall until building water-source, ground-loop, heat-pump piping systems are installed. Terminate piping with caps. Make connections to building water-source, ground-loop, heat-pump piping systems when those systems are installed.
6. Wall sleeves are specified in Division 23 Section "Common Work Results For Hvac".
7. Mechanical sleeve seals are specified in Division 22 Section "Common Work Results For Plumbing".

D. Antifreeze Solution Fill

1. Fill system with required quantity of propylene glycol and water to provide **minus 10 deg F (minus 23 deg C)** freezing temperature.
2. Test the dilute solution using gas chromatography to verify concentration of propylene glycol, and forward report to the Owner.

E. Connections

1. Drawings indicate general arrangement of piping, fittings, and specialties.

F. Field Quality Control

1. Piping Tests: Fill piping 24 hours before testing and apply test pressure to stabilize piping. Use potable water only.
2. Hydrostatic Tests: Test at not less than 1-1/2 times the pipe working-pressure rating allowing for static pressure of borehole depth.
 - a. Increase pressure in 50-psig (345-kPa) increments and inspect each joint between increments. Hold at test pressure for 30 minutes. Slowly increase to next test pressure increment and hold for 30 minutes. After testing at maximum test pressure, reduce pressure to 30 psig (207 kPa). Hold for 90 minutes, and measure pressure at 30-minute intervals. Repair leaks and retest until no leaks exist.
3. Prepare reports of testing activity.

END OF SECTION 33 14 13 23b



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Task	Specification	Specification Description
33 14 13 23	01 22 16 00	No Specification Required
33 14 13 23	21 05 23 00	Piped Utilities Basic Materials And Methods
33 14 13 23	13 12 13 00	Water Distribution
33 14 13 23	23 11 23 00a	Monitoring Wells
33 14 13 23	22 11 23 23	Water Supply Wells
33 14 13 23	22 05 76 00	Sanitary Sewerage
33 14 13 23	32 91 19 13a	Septic Tank Systems
33 14 13 23	31 05 13 00	Subdrainage
33 14 13 23	33 42 11 00	Storm Drainage
33 14 13 36	21 05 23 00	Piped Utilities Basic Materials And Methods
33 14 13 36	22 11 23 23	Water Supply Wells
33 14 13 36	33 14 13 23a	Hydronic Distribution
33 14 13 36	23 05 29 00	Steam Distribution
33 14 13 39	21 05 23 00	Piped Utilities Basic Materials And Methods
33 14 13 39	13 12 13 00	Water Distribution
33 14 13 43	21 05 23 00	Piped Utilities Basic Materials And Methods
33 14 13 43	13 12 13 00	Water Distribution
33 14 13 43	22 11 23 23	Water Supply Wells
33 14 13 43	22 05 76 00	Sanitary Sewerage
33 14 13 43	33 14 13 23a	Hydronic Distribution
33 14 13 43	23 05 29 00	Steam Distribution
33 14 13 53	01 22 16 00	No Specification Required
33 14 13 53	07 63 00 00	Common Work Results for Fire Suppression
33 14 13 53	07 63 00 00a	Common Work Results for Plumbing
33 14 13 53	07 63 00 00b	Common Work Results for HVAC
33 14 13 53	22 11 16 00	Domestic Water Piping
33 14 13 53	22 11 16 00a	Sanitary Waste And Vent Piping
33 14 13 53	22 11 16 00b	Storm Drainage Piping
33 14 13 53	22 11 16 00c	Hydronic Piping
33 14 13 53	22 11 16 00d	Steam And Condensate Piping
33 14 13 53	22 11 16 00e	Refrigerant Piping
33 14 13 53	22 11 16 00f	General-Service Compressed-Air Piping
33 14 19 00	01 22 16 00	No Specification Required
33 14 19 00	21 05 23 00	Piped Utilities Basic Materials And Methods
33 14 19 00	13 12 13 00	Water Distribution
33 19 13 23	13 12 13 00	Water Distribution
33 19 13 23	21 05 19 00	Meters and Gages for Plumbing Piping
33 19 13 23	21 05 19 00a	Meters and Gages for HVAC Piping
33 19 16 23	01 22 16 00	No Specification Required
33 19 16 23	13 12 13 00	Water Distribution
33 19 16 23	21 05 19 00	Meters and Gages for Plumbing Piping
33 19 16 23	21 05 19 00a	Meters and Gages for HVAC Piping
33 19 19 00	01 22 16 00	No Specification Required
33 19 19 00	13 12 13 00	Water Distribution
33 19 19 00	21 05 19 00	Meters and Gages for Plumbing Piping
33 19 19 00	21 05 19 00a	Meters and Gages for HVAC Piping
33 31 11 00	21 05 23 00	Piped Utilities Basic Materials And Methods
33 31 11 00	33 14 13 23	Sand Drains
33 31 11 00	13 12 13 00	Water Distribution
33 31 11 00	23 11 23 00a	Monitoring Wells
33 31 11 00	22 11 23 23	Water Supply Wells
33 31 11 00	22 05 76 00	Sanitary Sewerage
33 31 11 00	32 91 19 13a	Septic Tank Systems
33 31 11 00	33 14 13 23a	Hydronic Distribution
33 31 11 00	31 05 13 00	Subdrainage



33 31 11 00	33 42 11 00	Storm Drainage
33 32 16 00	01 22 16 00	No Specification Required
33 32 16 00	22 13 29 13b	Sewage Pumps
33 34 13 13	32 91 19 13a	Septic Tank Systems
33 34 13 23	32 91 19 13a	Septic Tank Systems
33 34 13 33	32 91 19 13a	Septic Tank Systems
33 34 51 00	32 91 19 13a	Septic Tank Systems
33 34 53 13	32 91 19 13a	Septic Tank Systems
33 34 56 00	32 91 19 13a	Septic Tank Systems
33 41 16 13	01 22 16 00	No Specification Required
33 41 16 13	21 05 23 00	Piped Utilities Basic Materials And Methods
33 41 16 13	22 05 76 00	Sanitary Sewerage
33 41 16 13	32 91 19 13a	Septic Tank Systems
33 41 16 13	31 05 13 00	Subdrainage
33 41 16 13	33 42 11 00	Storm Drainage
33 41 16 13	22 11 16 00b	Storm Drainage Piping
33 41 19 13	21 05 23 00	Piped Utilities Basic Materials And Methods
33 41 19 13	31 05 13 00	Subdrainage

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SECTION 33 42 11 00 - STORM DRAINAGE

1.1 GENERAL

A. Description Of Work

1. This specification covers the furnishing and installation of materials for storm drainage. Products shall be as follows or as directed by the Owner. Installation procedures shall be in accordance with the product manufacturer's recommendations. Demolition and removal of materials shall be as required to support the work.

B. Summary

1. Section Includes:
 - a. Pipe and fittings.
 - b. Nonpressure transition couplings.
 - c. Pressure pipe couplings.
 - d. Expansion joints and deflection fittings.
 - e. Backwater valves.
 - f. Cleanouts.
 - g. Drains.
 - h. Encasement for piping.
 - i. Manholes.
 - j. Channel drainage systems.
 - k. Catch basins.
 - l. Stormwater inlets.
 - m. Stormwater detention structures.
 - n. Pipe outlets.
 - o. Dry wells.
 - p. Stormwater disposal systems.

C. Definitions

1. FRP: Fiberglass-reinforced plastic.

D. Submittals

1. Product Data: For each type of product indicated.
2. Shop Drawings:
 - a. Manholes: Include plans, elevations, sections, details, frames, and covers.
 - b. Catch basins, stormwater inlets, and dry wells. Include plans, elevations, sections, details, frames, covers, and grates.
 - c. Stormwater Detention Structures: Include plans, elevations, sections, details, frames, covers, design calculations, and concrete design-mix reports.
3. Coordination Drawings: Show pipe sizes, locations, and elevations. Show other piping in same trench and clearances from storm drainage system piping. Indicate interface and spatial relationship between manholes, piping, and proximate structures.
4. Profile Drawings: Show system piping in elevation. Draw profiles at horizontal scale of not less than **1 inch equals 50 feet (1:500)** and vertical scale of not less than **1 inch equals 5 feet (1:50)**. Indicate manholes and piping. Show types, sizes, materials, and elevations of other utilities crossing system piping.
5. Product Certificates: For each type of cast-iron soil pipe and fitting, from manufacturer.
6. Field quality-control reports.

E. Delivery, Storage, And Handling

1. Do not store plastic manholes, pipe, and fittings in direct sunlight.
2. Protect pipe, pipe fittings, and seals from dirt and damage.
3. Handle manholes according to manufacturer's written rigging instructions.

4. Handle catch basins and stormwater inlets according to manufacturer's written rigging instructions.

F. Project Conditions

1. Interruption of Existing Storm Drainage Service: Do not interrupt service to facilities occupied by the Owner or others unless permitted under the following conditions and then only after arranging to provide temporary service according to requirements indicated:
 - a. Notify the Owner no fewer than two days in advance of proposed interruption of service.
 - b. Do not proceed with interruption of service without the Owner written permission.

1.2 PRODUCTS

A. Hub-And-Spigot, Cast-Iron Soil Pipe And Fittings

1. Pipe and Fittings: ASTM A 74, Service class **OR** Extra-Heavy class, **as directed**.
2. Gaskets: ASTM C 564, rubber.
3. Calking Materials: ASTM B 29, pure lead and oakum or hemp fiber.

B. Hubless Cast-Iron Soil Pipe And Fittings

1. Pipe and Fittings: ASTM A 888 or CISPI 301.
2. CISPI-Trademarked, Shielded Couplings:
 - a. Description: ASTM C 1277 and CISPI 310, with stainless-steel corrugated shield; stainless-steel bands and tightening devices; and ASTM C 564, rubber sleeve with integral, center pipe stop.
3. Heavy-Duty, Shielded Couplings:
 - a. Description: ASTM C 1277 and ASTM C 1540, with stainless-steel shield; stainless-steel bands and tightening devices; and ASTM C 564, rubber sleeve with integral, center pipe stop.
4. Cast-Iron, Shielded Couplings:
 - a. Description: ASTM C 1277 and ASTM A 48/A 48M, two-piece, cast-iron housing; stainless-steel bolts and nuts; and ASTM C 564, rubber sleeve with integral, center pipe stop.

C. Ductile-Iron, Culvert Pipe And Fittings

1. Pipe: ASTM A 716, for push-on joints.
2. Standard Fittings: AWWA C110, ductile or gray iron, for push-on joints.
3. Compact Fittings: AWWA C153, for push-on joints.
4. Gaskets: AWWA C111, rubber.

D. Ductile-Iron, Pressure Pipe And Fittings

1. Push-on-Joint Piping:
 - a. Pipe: AWWA C151, for push-on joints.
 - b. Standard Fittings: AWWA C110, ductile or gray iron, for push-on joints.
 - c. Compact Fittings: AWWA C153, for push-on joints.
 - d. Gaskets: AWWA C111, rubber, of shape matching pipe and fittings.
2. Mechanical-Joint Piping:
 - a. Pipe: AWWA C151, with bolt holes in bell.
 - b. Standard Fittings: AWWA C110, ductile or gray iron, with bolt holes in bell.
 - c. Compact Fittings: AWWA C153, with bolt holes in bells.
 - d. Glands: Cast or ductile iron, with bolt holes and high-strength, cast-iron or high-strength, low-alloy steel bolts and nuts.
 - e. Gaskets: AWWA C111, rubber, of shape matching pipe, fittings, and glands.

E. Steel Pipe And Fittings

1. Corrugated-Steel Pipe and Fittings: ASTM A 760/A 760M, Type I with fittings of similar form and construction as pipe.
 - a. Special-Joint Bands: Corrugated steel with O-ring seals.
 - b. Standard-Joint Bands: Corrugated steel.
 - c. Coating: Aluminum **OR** Zinc, **as directed**.

- F. Aluminum Pipe And Fittings
 1. Corrugated Aluminum Pipe and Fittings: ASTM B 745/B 745M, Type I with fittings of similar form and construction as pipe.
 - a. Special-Joint Bands: Corrugated steel with O-ring seals.
 - b. Standard-Joint Bands: Corrugated steel.

- G. ABS Pipe And Fittings
 1. ABS Sewer Pipe and Fittings: ASTM D 2751, with bell-and-spigot ends for gasketed joints.
 - a. **NPS 3 to NPS 6 (DN 80 to DN 150)**: SDR 35.
 - b. **NPS 8 to NPS 12 (DN 200 to DN 300)**: SDR 42.
 2. Gaskets: ASTM F 477, elastomeric seals.

- H. PE Pipe And Fittings
 1. Corrugated PE Drainage Pipe and Fittings **NPS 3 to NPS 10 (DN 80 to DN 250)**: AASHTO M 252M, Type S, with smooth waterway for coupling joints.
 - a. Silttight Couplings: PE sleeve with ASTM D 1056, Type 2, Class A, Grade 2 gasket material that mates with tube and fittings.
 - b. Soiltight Couplings: AASHTO M 252M, corrugated, matching tube and fittings.
 2. Corrugated PE Pipe and Fittings **NPS 12 to NPS 60 (DN 300 to DN 1500)**: AASHTO M 294M, Type S, with smooth waterway for coupling joints.
 - a. Silttight Couplings: PE sleeve with ASTM D 1056, Type 2, Class A, Grade 2 gasket material that mates with pipe and fittings.
 - b. Soiltight Couplings: AASHTO M 294M, corrugated, matching pipe and fittings.

- I. PVC Pipe And Fittings
 1. PVC Cellular-Core Piping:
 - a. PVC Cellular-Core Pipe and Fittings: ASTM F 891, Sewer and Drain Series, PS 50 minimum stiffness, PVC cellular-core pipe with plain ends for solvent-cemented joints.
 - b. Fittings: ASTM D 3034, SDR 35, PVC socket-type fittings.
 2. PVC Corrugated Sewer Piping:
 - a. Pipe: ASTM F 949, PVC, corrugated pipe with bell-and-spigot ends for gasketed joints.
 - b. Fittings: ASTM F 949, PVC molded or fabricated, socket type.
 - c. Gaskets: ASTM F 477, elastomeric seals.
 3. PVC Profile Sewer Piping:
 - a. Pipe: ASTM F 794, PVC profile, gravity sewer pipe with bell-and-spigot ends for gasketed joints.
 - b. Fittings: ASTM D 3034, PVC with bell ends.
 - c. Gaskets: ASTM F 477, elastomeric seals.
 4. PVC Type PSM Sewer Piping:
 - a. Pipe: ASTM D 3034, SDR 35, PVC Type PSM sewer pipe with bell-and-spigot ends for gasketed joints.
 - b. Fittings: ASTM D 3034, PVC with bell ends.
 - c. Gaskets: ASTM F 477, elastomeric seals.
 5. PVC Gravity Sewer Piping:
 - a. Pipe and Fittings: ASTM F 679, T-1 **OR** T-2, **as directed**, wall thickness, PVC gravity sewer pipe with bell-and-spigot ends and with integral ASTM F 477, elastomeric seals for gasketed joints.
 6. PVC Pressure Piping:
 - a. Pipe: AWWA C900, Class 100 **OR** Class 150 **OR** Class 200, **as directed**, PVC pipe with bell-and-spigot ends for gasketed joints.

- b. Fittings: AWWA C900, Class 100 **OR** Class 150 **OR** Class 200, **as directed**, PVC pipe with bell ends
- c. Gaskets: ASTM F 477, elastomeric seals.
- 7. PVC Water-Service Piping:
 - a. Pipe: ASTM D 1785, Schedule 40 **OR** Schedule 80, **as directed**, PVC, with plain ends for solvent-cemented joints.
 - b. Fittings: ASTM D 2466, Schedule 40 **OR** ASTM D 2467, Schedule 80, **as directed**, PVC, socket type.
- J. Fiberglass Pipe And Fittings
 - 1. Fiberglass Sewer Pipe: ASTM D 3262, RTRP for gasketed joints fabricated with Type 2, polyester **OR** Type 4, epoxy, **as directed**, resin.
 - a. Liner: Reinforced thermoset **OR** Nonreinforced thermoset **OR** Thermoplastic **OR** No liner, **as directed**.
 - b. Grade: Reinforced, surface layer matching pipe resin **OR** Nonreinforced, surface layer matching pipe resin **OR** No surface layer, **as directed**.
 - c. Stiffness: 9 psig (62 kPa) **OR** 18 psig (124 kPa) **OR** 36 psig (248 kPa) **OR** 72 psig (496 kPa), **as directed**.
 - 2. Fiberglass Nonpressure Fittings: ASTM D 3840, RTRF for gasketed joints.
 - a. Laminating Resin: Type 1, polyester **OR** Type 2, epoxy, **as directed**, resin.
 - b. Reinforcement: Grade with finish compatible with resin.
 - 3. Gaskets: ASTM F 477, elastomeric seals.
- K. Concrete Pipe And Fittings
 - 1. Nonreinforced-Concrete Sewer Pipe and Fittings: ASTM C 14 (ASTM C 14M), Class 1 **OR** Class 2 **OR** Class 3, **as directed**, with bell-and-spigot **OR** tongue-and-groove, **as directed** ends and gasketed joints with ASTM C 443 (ASTM C 443M), rubber gaskets **OR** sealant joints with ASTM C 990 (ASTM C 990M), bitumen or butyl-rubber sealant, **as directed**.
 - 2. Reinforced-Concrete Sewer Pipe and Fittings: ASTM C 76 (ASTM C 76M).
 - a. Bell-and-spigot **OR** Tongue-and-groove, **as directed**, ends and gasketed joints with ASTM C 443 (ASTM C 443M), rubber gaskets **OR** sealant joints with ASTM C 990 (ASTM C 990M), bitumen or butyl-rubber sealant, **as directed**.
 - b. Class I, Wall A **OR** Wall B, **as directed**.
 - c. Class II, Wall A **OR** Wall B **OR** Wall C, **as directed**.
 - d. Class III, Wall A **OR** Wall B **OR** Wall C, **as directed**.
 - e. Class IV, Wall A **OR** Wall B **OR** Wall C, **as directed**.
 - f. Class V, Wall B **OR** Wall C, **as directed**.
- L. Nonpressure Transition Couplings
 - 1. Comply with ASTM C 1173, elastomeric, sleeve-type, reducing or transition coupling, for joining underground nonpressure piping. Include ends of same sizes as piping to be joined, and corrosion-resistant-metal tension band and tightening mechanism on each end.
 - 2. Sleeve Materials:
 - a. For Concrete Pipes: ASTM C 443 (ASTM C 443M), rubber.
 - b. For Cast-Iron Soil Pipes: ASTM C 564, rubber.
 - c. For Fiberglass Pipes: ASTM F 477, elastomeric seal or ASTM D 5926, PVC.
 - d. For Plastic Pipes: ASTM F 477, elastomeric seal or ASTM D 5926, PVC.
 - e. For Dissimilar Pipes: ASTM D 5926, PVC or other material compatible with pipe materials being joined.
 - 3. Unshielded, Flexible Couplings:
 - a. Description: Elastomeric sleeve, with stainless-steel shear ring, **as directed**, and corrosion-resistant-metal tension band and tightening mechanism on each end.
 - 4. Shielded, Flexible Couplings:

- a. Description: ASTM C 1460, elastomeric or rubber sleeve with full-length, corrosion-resistant outer shield and corrosion-resistant-metal tension band and tightening mechanism on each end.
 5. Ring-Type, Flexible Couplings:
 - a. Description: Elastomeric compression seal with dimensions to fit inside bell of larger pipe and for spigot of smaller pipe to fit inside ring.
- M. Pressure Pipe Couplings
 1. Description: AWWA C219, tubular-sleeve coupling, with center sleeve, gaskets, end rings, and bolt fasteners.
 2. Metal, bolted, sleeve-type, reducing or transition coupling, for joining underground pressure piping. Include **150-psig (1035-kPa) OR 200-psig (1380-kPa), as directed**, minimum pressure rating and ends sized to fit adjoining pipes.
 3. Center-Sleeve Material: Manufacturer's standard **OR Carbon steel OR Stainless steel OR Ductile iron OR Malleable iron, as directed.**
 4. Gasket Material: Natural or synthetic rubber.
 5. Metal Component Finish: Corrosion-resistant coating or material.
- N. Expansion Joints And Deflection Fittings
 1. Ductile-Iron Flexible Expansion Joints:
 - a. Description: Compound fitting with combination of flanged and mechanical-joint ends complying with AWWA C110 or AWWA C153. Include two gasketed ball-joint sections and one or more gasketed sleeve sections, rated for **250-psig (1725-kPa)** minimum working pressure and for offset and expansion indicated.
 2. Ductile-Iron Expansion Joints:
 - a. Description: Three-piece assembly of telescoping sleeve with gaskets and restrained-type, ductile-iron or steel with protective coating, bell-and-spigot end sections complying with AWWA C110 or AWWA C153. Include rating for **250-psig (1725-kPa)** minimum working pressure and for expansion indicated.
 3. Ductile-Iron Deflection Fittings:
 - a. Description: Compound-coupling fitting, with ball joint, flexing section, gaskets, and restrained-joint ends, complying with AWWA C110 or AWWA C153. Include rating for **250-psig (1725-kPa)** minimum working pressure and for up to 15 degrees of deflection.
- O. Backwater Valves
 1. Cast-Iron Backwater Valves:
 - a. Description: ASME A112.14.1, gray-iron body and bolted cover, with bronze seat.
 - b. Horizontal type; with swing check valve and hub-and-spigot ends.
 - c. Combination horizontal and manual gate-valve type; with swing check valve, integral gate valve, and hub-and-spigot ends.
 - d. Terminal type; with bronze seat, swing check valve, and hub inlet.
 2. Plastic Backwater Valves:
 - a. Description: Horizontal type; with PVC body, PVC removable cover, and PVC swing check valve.
- P. Cleanouts
 1. Cast-Iron Cleanouts:
 - a. Description: ASME A112.36.2M, round, gray-iron housing with clamping device and round, secured, scoriated, gray-iron cover. Include gray-iron ferrule with inside calk or spigot connection and countersunk, tapered-thread, brass closure plug.
 - b. Top-Loading Classification(s): Light Duty **OR Medium Duty OR Heavy Duty OR Extra-Heavy Duty, as directed.**
 - c. Sewer Pipe Fitting and Riser to Cleanout: ASTM A 74, Service class, cast-iron soil pipe and fittings.
 2. Plastic Cleanouts:

- a. Description: PVC body with PVC threaded plug. Include PVC sewer pipe fitting and riser to cleanout of same material as sewer piping.

Q. Drains

1. Cast-Iron Area Drains:

- a. Description: ASME A112.6.3 gray-iron round body with anchor flange and round secured **OR** non-secured, **as directed**, grate. Include bottom outlet with inside calk or spigot connection, of sizes indicated.
- b. Top-Loading Classification(s): Medium Duty **OR** Heavy Duty, **as directed**.

2. Cast-Iron Trench Drains:

- a. Description: ASME A112.6.3, **6-inch- (150-mm-)** wide top surface, rectangular body with anchor flange or other anchoring device, and rectangular secured **OR** non-secured, **as directed**, grate. Include units of total length indicated and quantity of bottom outlets with inside calk or spigot connections, of sizes indicated.
- b. Top-Loading Classification(s): Medium Duty **OR** Heavy Duty **OR** Extra-Heavy Duty **OR** Medium and Heavy Duty **OR** Medium and Extra-Heavy Duty **OR** Heavy and Extra-Heavy Duty **OR** Medium, Heavy, and Extra-Heavy Duty, **as directed**.

3. Steel Trench Drains:

- a. Description: Factory fabricated from ASTM A 242/A 242M, welded steel plate, to form rectangular body with uniform bottom downward slope of 2 percent toward outlet, anchor flange, and grate. Include units of total length indicated, bottom outlet of size indicated, outlet strainer, acid-resistant enamel coating on inside and outside surfaces, and grate with openings of total free area at least two times cross-sectional area of outlet.
- b. Plate Thicknesses: **1/8 inch (3.2 mm) OR 1/4 inch (6.4 mm)**, **as directed**.
- c. Overall Widths: **7-1/2 inches (190 mm) OR 12-1/3 inches (313 mm)**, **as directed**.
 - 1) Grate Openings: **1/4 inch (6.4 mm) circular OR 3/8 inch (9.5 mm) circular OR 3/8-by-3-inch (9.5-by-76-mm) slots**, **as directed**.

R. Encasement For Piping

- 1. Standard: ASTM A 674 or AWWA C105.
- 2. Material: Linear low-density polyethylene film of **0.008-inch (0.20-mm) OR** high-density, cross-laminated polyethylene film of **0.004-inch (0.10-mm)**, **as directed**, minimum thickness.
- 3. Form: Sheet **OR** Tube, **as directed**.
- 4. Color: Black **OR** Natural, **as directed**.

S. Manholes

1. Standard Precast Concrete Manholes:

- a. Description: **ASTM C 478 (ASTM C 478M)**, precast, reinforced concrete, of depth indicated, with provision for sealant joints.
- b. Diameter: **48 inches (1200 mm)** minimum unless otherwise indicated.
- c. Ballast: Increase thickness of precast concrete sections or add concrete to base section as required to prevent flotation.
- d. Base Section: **6-inch (150-mm)** minimum thickness for floor slab and **4-inch (102-mm)** minimum thickness for walls and base riser section, and separate base slab or base section with integral floor.
- e. Riser Sections: **4-inch (102-mm)** minimum thickness, and lengths to provide depth indicated.
- f. Top Section: Eccentric-cone type unless concentric-cone or flat-slab-top type is indicated, and top of cone of size that matches grade rings.
- g. Joint Sealant: **ASTM C 990 (ASTM C 990M)**, bitumen or butyl rubber.
- h. Resilient Pipe Connectors: **ASTM C 923 (ASTM C 923M)**, cast or fitted into manhole walls, for each pipe connection.
- i. Steps: Individual FRP steps or FRP ladder **OR** Individual FRP steps; FRP ladder; or ASTM A 615/A 615M, deformed, **1/2-inch (13-mm)** steel reinforcing rods encased in ASTM D 4101, PP **OR** ASTM A 615/A 615M, deformed, **1/2-inch (13-mm)** steel reinforcing

- rods encased in ASTM D 4101, PP, **as directed**, wide enough to allow worker to place both feet on one step and designed to prevent lateral slippage off step. Cast or anchor steps into sidewalls at **12- to 16-inch (300- to 400-mm)** intervals. Omit steps if total depth from floor of manhole to finished grade is less than **60 inches (1500 mm)**.
- j. Adjusting Rings: Interlocking HDPE rings with level or sloped edge in thickness and diameter matching manhole frame and cover, and of height required to adjust manhole frame and cover to indicated elevation and slope. Include sealant recommended by ring manufacturer.
OR
Grade Rings: Reinforced-concrete rings, **6- to 9-inch (150- to 225-mm)** total thickness, to match diameter of manhole frame and cover, and height as required to adjust manhole frame and cover to indicated elevation and slope.
2. Designed Precast Concrete Manholes:
 - a. Description: ASTM C 913; designed according to ASTM C 890 for A-16 (AASHTO HS20-44), heavy-traffic, structural loading; of depth, shape, and dimensions indicated, with provision for sealant joints.
 - b. Ballast: Increase thickness of one or more precast concrete sections or add concrete to manhole as required to prevent flotation.
 - c. Joint Sealant: **ASTM C 990 (ASTM C 990M)**, bitumen or butyl rubber.
 - d. Resilient Pipe Connectors: **ASTM C 923 (ASTM C 923M)**, cast or fitted into manhole walls, for each pipe connection.
 - e. Steps: Individual FRP steps or FRP ladder **OR** Individual FRP steps; FRP ladder; or ASTM A 615/A 615M, deformed, **1/2-inch (13-mm)** steel reinforcing rods encased in ASTM D 4101, PP **OR** ASTM A 615/A 615M, deformed, **1/2-inch (13-mm)** steel reinforcing rods encased in ASTM D 4101, PP, **as directed**, wide enough to allow worker to place both feet on one step and designed to prevent lateral slippage off step. Cast or anchor steps into sidewalls at **12- to 16-inch (300- to 400-mm)** intervals. Omit steps if total depth from floor of manhole to finished grade is less than **60 inches (1500 mm)**.
 - f. Adjusting Rings: Interlocking HDPE rings with level or sloped edge in thickness and diameter matching manhole frame and cover, and of height required to adjust manhole frame and cover to indicated elevation and slope. Include sealant recommended by ring manufacturer.
OR
Grade Rings: Reinforced-concrete rings, **6- to 9-inch (150- to 225-mm)** total thickness, to match diameter of manhole frame and cover, and of height required to adjust manhole frame and cover to indicated elevation and slope.
 3. Fiberglass Manholes:
 - a. Description: ASTM D 3753.
 - b. Diameter; **48 inches (1200 mm)** minimum unless otherwise indicated.
 - c. Ballast: Increase thickness of concrete base as required to prevent flotation.
 - d. Base Section: Concrete, **6-inch (150-mm)** minimum thickness.
 - e. Resilient Pipe Connectors (if required): **ASTM C 923 (ASTM C 923M)**, cast or fitted into manhole walls, for each pipe connection.
 - f. Steps: Individual FRP steps or FRP ladder, wide enough to allow worker to place both feet on one step and designed to prevent lateral slippage off step. Cast or anchor steps into sidewalls at **12- to 16-inch (300- to 400-mm)** intervals. Omit steps if total depth from floor of manhole to finished grade is less than **60 inches (1500 mm)**.
 - g. Adjusting Rings: Interlocking HDPE rings with level or sloped edge in thickness and diameter matching manhole frame and cover, and of height required to adjust manhole frame and cover to indicated elevation and slope. Include sealant recommended by ring manufacturer.
OR
Grade Rings: Reinforced-concrete rings, **6- to 9-inch (150- to 225-mm)** total thickness, to match diameter of manhole frame and cover, and height as required to adjust manhole frame and cover to indicated elevation and slope.
 4. Manhole Frames and Covers:

- a. Description: Ferrous; 24-inch (610-mm) ID by 7- to 9-inch (175- to 225-mm) riser with 4-inch- (102-mm-) minimum width flange and 26-inch- (660-mm-) diameter cover. Include indented top design with lettering cast into cover, using wording equivalent to "STORM SEWER."
- b. Material: ASTM A 536, Grade 60-40-18 ductile **OR** ASTM A 48/A 48M, Class 35 gray, **as directed**, iron unless otherwise indicated.

T. Concrete

1. General: Cast-in-place concrete according to ACI 318, ACI 350/350R (ACI 350M/350RM), and the following:
 - a. Cement: ASTM C 150, Type II.
 - b. Fine Aggregate: ASTM C 33, sand.
 - c. Coarse Aggregate: ASTM C 33, crushed gravel.
 - d. Water: Potable.
2. Portland Cement Design Mix: 4000 psi (27.6 MPa) minimum, with 0.45 maximum water/cementitious materials ratio.
 - a. Reinforcing Fabric: ASTM A 1064/A 1064M, steel, welded wire fabric, plain.
 - b. Reinforcing Bars: ASTM A 615/A 615M, Grade 60 (420 MPa) deformed steel.
3. Manhole Channels and Benches: Factory or field formed from concrete. Portland cement design mix, 4000 psi (27.6 MPa) minimum, with 0.45 maximum water/cementitious materials ratio. Include channels and benches in manholes.
 - a. Channels: Concrete invert, formed to same width as connected piping, with height of vertical sides to three-fourths of pipe diameter. Form curved channels with smooth, uniform radius and slope.
 - 1) Invert Slope: 1 **OR** 2, **as directed**, percent through manhole.
 - b. Benches: Concrete, sloped to drain into channel.
 - 1) Slope: 4 **OR** 8, **as directed**, percent.
4. Ballast and Pipe Supports: Portland cement design mix, 3000 psi (20.7 MPa) minimum, with 0.58 maximum water/cementitious materials ratio.
 - a. Reinforcing Fabric: ASTM A 1064/A 1064M, steel, welded wire fabric, plain.
 - b. Reinforcing Bars: ASTM A 615/A 615M, Grade 60 (420 MPa) deformed steel.

U. Polymer-Concrete, Channel Drainage Systems

1. General Requirements for Polymer-Concrete, Channel Drainage Systems: Modular system of precast, polymer-concrete channel sections, grates, and appurtenances; designed so grates fit into channel recesses without rocking or rattling. Include quantity of units required to form total lengths indicated.
2. Sloped-Invert, Polymer-Concrete Systems:
 - a. Channel Sections:
 - 1) Interlocking-joint, precast, modular units with end caps.
 - 2) 4-inch (102-mm) inside width and deep, rounded bottom, with built-in invert slope of 0.6 percent and with outlets in quantities, sizes, and locations indicated.
 - 3) Extension sections necessary for required depth.
 - 4) Frame: Include gray-iron or steel frame for grate.
 - b. Grates:
 - 1) Manufacturer's designation "Heavy **OR** "Medium, **as directed**, Duty," with slots or perforations that fit recesses in channels.
 - 2) Material: Fiberglass **OR** Galvanized steel **OR** Gray iron **OR** Stainless steel, **as directed**.
 - c. Covers: Solid gray iron if indicated.
 - d. Locking Mechanism: Manufacturer's standard device for securing grates to channel sections.
3. Narrow-Width, Level-Invert, Polymer-Concrete Systems:
 - a. Channel Sections:
 - 1) Interlocking-joint, precast, modular units with end caps.

- 2) **5-inch (127-mm)** inside width and **9-3/4-inch- (248-mm-)** deep, rounded bottom, with level invert and with **NPS 4 (DN 100)** outlets in quantities, sizes, and locations indicated.
- b. Grates:
 - 1) Slots or perforations that fit recesses in channels.
 - 2) Material: Fiberglass **OR** Galvanized steel **OR** Gray iron **OR** Stainless steel, **as directed**.
- c. Covers: Solid gray iron if indicated.
- d. Locking Mechanism: Manufacturer's standard device for securing grates to channel sections.
4. Wide-Width, Level-Invert, Polymer-Concrete Systems:
 - a. Channel Sections:
 - 1) Interlocking-joint, precast, modular units with end caps.
 - 2) **8-inch (203-mm)** inside width and **13-3/4-inch- (350-mm-)** deep, rounded bottom, with level invert and with outlets in quantities, sizes, and locations indicated.
 - b. Grates:
 - 1) Slots or other openings that fit recesses in channels.
 - 2) Material: Fiberglass **OR** Gray iron, **as directed**.
 - c. Covers: Solid gray iron if indicated.
 - d. Locking Mechanism: Manufacturer's standard device for securing grates to channel sections.
5. Drainage Specialties: Precast, polymer-concrete units.
 - a. Large Catch Basins:
 - 1) **24-by-12-inch (610-by-305-mm)** polymer-concrete body, with outlets in quantities and sizes indicated.
 - 2) Gray-iron slotted grate.
 - 3) Frame: Include gray-iron or steel frame for grate.
 - b. Small Catch Basins:
 - 1) **19- to 24-inch by approximately 6-inch (483- to 610-mm by approximately 150-mm)** polymer-concrete body, with outlets in quantities and sizes indicated.
 - 2) Gray-iron slotted grate.
 - 3) Frame: Include gray-iron or steel frame for grate.
 - c. Oil Interceptors:
 - 1) Polymer-concrete body with interior baffle and four steel support channels and two **1/4-inch- (6.4-mm-)** thick, steel-plate covers.
 - 2) Steel-plate covers.
 - 3) Capacity: **140 gal. (530 L) OR 200 gal. (757 L) OR 260 gal. (984 L), as directed.**
 - 4) Inlet and Outlet: **NPS 4 (DN 100) OR NPS 6 (DN 150), as directed.**
 - d. Sediment Interceptors:
 - 1) **27-inch- (686-mm-)** square, polymer-concrete body, with outlets in quantities and sizes indicated.
 - 2) **24-inch- (610-mm-)** square, gray-iron frame and slotted grate.
6. Supports, Anchors, and Setting Devices: Manufacturer's standard unless otherwise indicated.
7. Channel-Section Joining and Fastening Materials: As recommended by system manufacturer.

V. Plastic, Channel Drainage Systems

1. General Requirements for Plastic, Channel Drainage Systems:
 - a. Modular system of plastic channel sections, grates, and appurtenances.
 - b. Designed so grates fit into frames without rocking or rattling.
 - c. Number of units required to form total lengths indicated.
2. Fiberglass Systems:
 - a. Channel Sections:
 - 1) Interlocking-joint, fiberglass modular units, with built-in invert slope of approximately 1 percent and with end caps.
 - 2) Rounded or inclined inside bottom surface, with outlets in quantities, sizes, and locations indicated.

- 3) Width: **6 inches (150 mm) OR 6 or 8 inches (150 or 203 mm) OR 8 inches (203 mm), as directed.**
- b. Factory- or field-attached frames that fit channel sections and grates.
- 1) Material: Galvanized steel **OR** Stainless steel **OR** Manufacturer's standard metal, **as directed.**
- c. Grates with slots or perforations that fit frames.
- 1) Material: Fiberglass **OR** Galvanized steel **OR** Gray iron **OR** Stainless steel, **as directed.**
- d. Covers: Solid gray iron if indicated.
- e. Drainage Specialties:
- 1) Large Catch Basins: **24-inch- (610-mm-)** square plastic body, with outlets in quantities and sizes indicated. Include gray-iron frame and slotted grate.
- 2) Small Catch Basins: **12-by-24-inch (305-by-610-mm)** plastic body, with outlets in quantities and sizes indicated. Include gray-iron frame and slotted grate.
3. PE Systems:
- a. Channel Sections: Interlocking-joint, PE modular units, **4 inches (102 mm)** wide, with end caps. Include rounded bottom, with level invert and with outlets in quantities, sizes, and locations indicated.
- b. Grates: PE, ladder shaped; with stainless-steel screws.
- c. Color: Gray unless otherwise indicated.
- d. Drainage Specialties: Include the following PE components:
- 1) Drains: **4-inch- (102-mm-)** diameter, round, slotted top; with **NPS 4 (DN 100)** bottom outlet.
OR
 Drains: **8-inch- (203-mm-)** diameter, round, slotted top; with **NPS 6 (DN 150)** bottom outlet.
OR
 Drains: **4-inch- (102-mm-)** square, slotted top; with **NPS 3 (DN 80)** bottom outlet.
OR
 Drains: **8-inch- (203-mm-)** square, slotted top; with **NPS 6 (DN 150)** bottom outlet.
OR
 Catch Basins: **12-inch- (305-mm-)** square plastic body, with outlets in quantities and sizes indicated. Include PE slotted grate **11-3/4 inches (298 mm)** square by **1-1/8 inches (28.6 mm)** thick.
4. Supports, Anchors, and Setting Devices: Manufacturer's standard unless otherwise indicated.
5. Channel-Section Joining and Fastening Materials: As recommended by system manufacturer.
- W. Catch Basins
1. Standard Precast Concrete Catch Basins:
- a. Description: **ASTM C 478 (ASTM C 478M)**, precast, reinforced concrete, of depth indicated, with provision for sealant joints.
- b. Base Section: **6-inch (150-mm)** minimum thickness for floor slab and **4-inch (102-mm)** minimum thickness for walls and base riser section, and separate base slab or base section with integral floor.
- c. Riser Sections: **4-inch (102-mm)** minimum thickness, **48-inch (1200-mm)** diameter, and lengths to provide depth indicated.
- d. Top Section: Eccentric-cone type unless concentric-cone or flat-slab-top type is indicated. Top of cone of size that matches grade rings.
- e. Joint Sealant: **ASTM C 990 (ASTM C 990M)**, bitumen or butyl rubber.
- f. Adjusting Rings: Interlocking rings with level or sloped edge in thickness and shape matching catch basin frame and grate. Include sealant recommended by ring manufacturer.
OR
 Grade Rings: Include two or three reinforced-concrete rings, of **6- to 9-inch (150- to 225-mm)** total thickness, that match **24-inch- (610-mm-)** diameter frame and grate.

- g. Steps: Individual FRP steps or FRP ladder **OR** Individual FRP steps; FRP ladder; or ASTM A 615/A 615M, deformed, **1/2-inch (13-mm)** steel reinforcing rods encased in ASTM D 4101, PP **OR** ASTM A 615/A 615M, deformed, **1/2-inch (13-mm)** steel reinforcing rods encased in ASTM D 4101, PP, **as directed**, wide enough to allow worker to place both feet on one step and designed to prevent lateral slippage off step. Cast or anchor steps into sidewalls at **12- to 16-inch (300- to 400-mm)** intervals. Omit steps if total depth from floor of catch basin to finished grade is less than **60 inches (1500 mm)**.
 - h. Pipe Connectors: **ASTM C 923 (ASTM C 923M)**, resilient, of size required, for each pipe connecting to base section.
 2. Designed Precast Concrete Catch Basins: ASTM C 913, precast, reinforced concrete; designed according to ASTM C 890 for A-16 (ASSHTO HS20-44), heavy-traffic, structural loading; of depth, shape, and dimensions indicated, with provision for joint sealants.
 - a. Joint Sealants: **ASTM C 990 (ASTM C 990M)**, bitumen or butyl rubber.
 - b. Adjusting Rings: Interlocking rings with level or sloped edge in thickness and shape matching catch basin frame and grate. Include sealant recommended by ring manufacturer.
OR
Grade Rings: Include two or three reinforced-concrete rings, of **6- to 9-inch (150- to 225-mm)** total thickness, that match **24-inch- (610-mm-)** diameter frame and grate.
 - c. Steps: Individual FRP steps or FRP ladder **OR** Individual FRP steps; FRP ladder; or ASTM A 615/A 615M, deformed, **1/2-inch (13-mm)** steel reinforcing rods encased in ASTM D 4101, PP **OR** ASTM A 615/A 615M, deformed, **1/2-inch (13-mm)** steel reinforcing rods encased in ASTM D 4101, PP, **as directed**, wide enough to allow worker to place both feet on one step and designed to prevent lateral slippage off step. Cast or anchor steps into sidewalls at **12- to 16-inch (300- to 400-mm)** intervals. Omit steps if total depth from floor of catch basin to finished grade is less than **60 inches (1500 mm)**.
 - d. Pipe Connectors: **ASTM C 923 (ASTM C 923M)**, resilient, of size required, for each pipe connecting to base section.
 3. Frames and Grates (for rectangular structures): ASTM A 536, Grade 60-40-18, ductile iron designed for A-16, structural loading. Include flat grate with small square or short-slotted drainage openings.
 - a. Size: **24 by 24 inches (610 by 610 mm)** minimum unless otherwise indicated.
 - b. Grate Free Area: Approximately 50 percent unless otherwise indicated.
 4. Frames and Grates (for round, manhole-type structures): ASTM A 536, Grade 60-40-18, ductile iron designed for A-16, structural loading. Include **24-inch (610-mm)** ID by **7- to 9-inch (175- to 225-mm)** riser with **4-inch (102-mm)** minimum width flange, and **26-inch- (660-mm-)** diameter flat grate with small square or short-slotted drainage openings.
 - a. Grate Free Area: Approximately 50 percent unless otherwise indicated.
- X. Stormwater Inlets
1. Curb Inlets: Made with vertical curb opening, of materials and dimensions according to utility standards.
 2. Gutter Inlets: Made with horizontal gutter opening, of materials and dimensions according to utility standards. Include heavy-duty frames and grates.
 3. Combination Inlets: Made with vertical curb and horizontal gutter openings, of materials and dimensions according to utility standards. Include heavy-duty frames and grates.
 4. Frames and Grates: Heavy duty, according to utility standards.
- Y. Stormwater Detention Structures
1. Cast-in-Place Concrete, Stormwater Detention Structures: Constructed of reinforced-concrete bottom, walls, and top; designed according to ASTM C 890 for A-16 (AASHTO HS20-44), heavy-traffic, structural loading; of depth, shape, dimensions, and appurtenances indicated.
 - a. Ballast: Increase thickness of concrete as required to prevent flotation.
 - b. Grade Rings (if required): Include two or three reinforced-concrete rings, of **6- to 9-inch (150- to 229-mm)** total thickness, that match **24-inch- (610-mm-)** diameter frame and cover.

- c. Steps: Individual FRP steps or FRP ladder **OR** Individual FRP steps; FRP ladder; or ASTM A 615/A 615M, deformed, **1/2-inch (13-mm)** steel reinforcing rods encased in ASTM D 4101, PP **OR** ASTM A 615/A 615M, deformed, **1/2-inch (13-mm)** steel reinforcing rods encased in ASTM D 4101, PP, **as directed**, wide enough to allow worker to place both feet on one step and designed to prevent lateral slippage off step. Cast or anchor steps into sidewalls at **12- to 16-inch (300- to 400-mm)** intervals. Omit steps if total depth from floor of structure to finished grade is less than **60 inches (1500 mm)**.
2. Manhole Frames and Covers: ASTM A 536, Grade 60-40-18, ductile-iron castings designed for heavy-duty service. Include **24-inch (610-mm)** ID by **7- to 9-inch (175- to 225-mm)** riser with **4-inch (102-mm)** minimum width flange, and **26-inch- (660-mm-)** diameter cover. Include indented top design with lettering cast into cover, using wording equivalent to "STORM SEWER."
- Z. Pipe Outlets
1. Head Walls: Cast-in-place reinforced concrete, with apron and tapered sides.
 2. Riprap Basins: Broken, irregularly sized and shaped, graded stone according to NSSGA's "Quarried Stone for Erosion and Sediment Control."
 - a. Average Size: NSSGA No. R-3, screen opening **2 inches (51 mm)**.
 - b. Average Size: NSSGA No. R-4, screen opening **3 inches (76 mm)**.
 - c. Average Size: NSSGA No. R-5, screen opening **5 inches (127 mm)**.
 3. Filter Stone: According to NSSGA's "Quarried Stone for Erosion and Sediment Control," No. FS-2, No. 4 screen opening, average-size graded stone.
 4. Energy Dissipaters: According to NSSGA's "Quarried Stone for Erosion and Sediment Control," No. A-1, **3-ton (2721-kg)** average weight armor stone, unless otherwise indicated.
- AA. Dry Wells
1. Description: ASTM C 913, precast, reinforced, perforated concrete rings. Include the following:
 - a. Floor: Cast-in-place concrete.
 - b. Cover: Liff-off-type concrete cover with cast-in lift rings.
 - c. Wall Thickness: **4 inches (102 mm)** minimum with **1-inch (25-mm)** diameter or **1-by-3-inch- (25-by-76-mm-)** maximum slotted perforations arranged in rows parallel to axis of ring.
 - 1) Total Free Area of Perforations: Approximately 15 percent of ring interior surface.
 - 2) Ring Construction: Designed to be self-aligning.
 - d. Filtering Material: ASTM D 448, Size No. 24, **3/4- to 2-1/2-inch (19- to 63-mm)** washed, crushed stone or gravel.

OR

Description: Manufactured PE side panels and top cover that assemble into **50-gal. (190-L)** storage capacity units.

 - a. Side Panels: With knockout ports for piping and seepage holes.
 - b. Top Cover: With knockout port for drain.
 - c. Filter Fabric: As recommended by unit manufacturer.
 - d. Filtering Material: ASTM D 448, Size No. 24, **3/4- to 2-1/2-inch (19- to 63-mm)** washed, crushed stone or gravel.

OR

Description: Constructed-in-place aggregate type. Include the following:

 - a. Lining: Clay or concrete bricks.

OR

Lining: Concrete blocks or precast concrete rings with notches or weep holes.

 - b. Filtering Material: ASTM D 448, Size No. 24, **3/4- to 2-1/2-inch (19- to 63-mm)** washed, crushed stone or gravel.
 - c. Cover: Precast, reinforced-concrete slab, designed for structural loading according to ASTM C 890 and made according to ASTM C 913. Include slab dimensions that will extend **12 inches (300 mm)** minimum beyond edge of excavation, with bituminous coating over entire surface. Cast cover with opening for manhole in center.
 - d. Manhole: **24-inch- (610-mm-)** diameter, reinforced-concrete access lid with steel lift rings. Include bituminous coating over entire surface.

BB. Stormwater Disposal Systems

1. Chamber Systems:
 - a. Storage and Leaching Chambers: Molded PE with perforated sides and open bottom. Include number of chambers, distribution piping, end plates, and other standard components as required for system total capacity.
 - b. Filtering Material: ASTM D 448, Size No. 24, 3/4- to 2-1/2-inch (19- to 63-mm) washed, crushed stone or gravel.
 - c. Filter Mat: Geotextile woven or spun filter fabric, in one or more layers, for minimum total unit weight of 4 oz./sq. yd. (135 g/sq. m).

OR

Pipe Systems: Perforated manifold, header, and lateral piping complying with AASHTO M 252M for NPS 10 (DN 250) and smaller, AASHTO M 294M for NPS 12 to NPS 60 (DN 300 to DN 1500). Include proprietary fittings, couplings, seals, and filter fabric.

1.3 EXECUTION

1.4 EARTHWORK

A. Excavation, trenching, and backfilling are specified in Division 31 Section "Earth Moving".

B. Piping Installation

1. General Locations and Arrangements: Drawing plans and details indicate general location and arrangement of underground storm drainage piping. Location and arrangement of piping layout take into account design considerations. Install piping as indicated, to extent practical. Where specific installation is not indicated, follow piping manufacturer's written instructions.
2. Install piping beginning at low point, true to grades and alignment indicated with unbroken continuity of invert. Place bell ends of piping facing upstream. Install gaskets, seals, sleeves, and couplings according to manufacturer's written instructions for use of lubricants, cements, and other installation requirements.
3. Install manholes for changes in direction unless fittings are indicated. Use fittings for branch connections unless direct tap into existing sewer is indicated.
4. Install proper size increasers, reducers, and couplings where different sizes or materials of pipes and fittings are connected. Reducing size of piping in direction of flow is prohibited.
5. When installing pipe under streets or other obstructions that cannot be disturbed, use pipe-jacking process of microtunneling.
6. Install gravity-flow, nonpressure drainage piping according to the following:
 - a. Install piping pitched down in direction of flow.
 - b. Install piping NPS 6 (DN 150) and larger with restrained joints at tee fittings and at changes in direction. Use corrosion-resistant rods, pipe or fitting manufacturer's proprietary restraint system, or cast-in-place concrete supports or anchors.
 - c. Install piping with 36-inch (915-mm) OR 48-inch (1220-mm) OR 60-inch (1520-mm) OR 72-inch (1830-mm), as directed, minimum cover.
 - d. Install hub-and-spigot, cast-iron soil piping according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook."
 - e. Install hubless cast-iron soil piping according to CISPI 310 and CISPI's "Cast Iron Soil Pipe and Fittings Handbook."
 - f. Install ductile-iron piping and special fittings according to AWWA C600 or AWWA M41.
 - g. Install corrugated steel piping according to ASTM A 798/A 798M.
 - h. Install corrugated aluminum piping according to ASTM B 788/B 788M.
 - i. Install ABS sewer piping according to ASTM D 2321 and ASTM F 1668.
 - j. Install PE corrugated sewer piping according to ASTM D 2321.
 - k. Install PVC cellular-core piping according to ASTM D 2321 and ASTM F 1668.
 - l. Install PVC sewer piping according to ASTM D 2321 and ASTM F 1668.
 - m. Install PVC profile gravity sewer piping according to ASTM D 2321 and ASTM F 1668.

- n. Install PVC water-service piping according to ASTM D 2321 and ASTM F 1668.
 - o. Install fiberglass sewer piping according to ASTM D 3839 and ASTM F 1668.
 - p. Install nonreinforced-concrete sewer piping according to ASTM C 1479 and ACPA's "Concrete Pipe Installation Manual."
 - q. Install reinforced-concrete sewer piping according to ASTM C 1479 and ACPA's "Concrete Pipe Installation Manual."
7. Install force-main pressure piping according to the following:
- a. Install piping with restrained joints at tee fittings and at horizontal and vertical changes in direction. Use corrosion-resistant rods, pipe or fitting manufacturer's proprietary restraint system, or cast-in-place concrete supports or anchors.
 - b. Install piping with **36-inch (915-mm) OR 48-inch (1220-mm) OR 60-inch (1520-mm) OR 72-inch (1830-mm)**, **as directed**, minimum cover.
 - c. Install **ductile**-iron pressure piping according to AWWA C600 or AWWA M41.
 - d. Install ductile-iron special fittings according to AWWA C600.
 - e. Install PVC pressure piping according to AWWA M23, or ASTM D 2774 and ASTM F 1668.
 - f. Install PVC water-service piping according to ASTM D 2774 and ASTM F 1668.
8. Install corrosion-protection piping encasement over the following underground metal piping according to ASTM A 674 or AWWA C105:
- a. Hub-and-spigot, cast-iron soil pipe and fittings.
 - b. Hubless cast-iron soil pipe and fittings.
 - c. Ductile-iron pipe and fittings.
 - d. Expansion joints and deflection fittings.
- C. Pipe Joint Construction
1. Join gravity-flow, nonpressure drainage piping according to the following:
- a. Join hub-and-spigot, cast-iron soil piping with gasketed joints according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.
 - b. Join hub-and-spigot, cast-iron soil piping with calked joints according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for lead and oakum calked joints.
 - c. Join hubless cast-iron soil piping according to CISPI 310 and CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless-coupling joints.
 - d. Join ductile-iron culvert piping according to AWWA C600 for push-on joints.
 - e. Join ductile-iron piping and special fittings according to AWWA C600 or AWWA M41.
 - f. Join corrugated steel sewer piping according to ASTM A 798/A 798M.
 - g. Join corrugated aluminum sewer piping according to ASTM B 788/B 788M.
 - h. Join ABS sewer piping according to ASTM D 2321 and ASTM D 2751 for elastomeric-seal joints.
 - i. Join corrugated PE piping according to ASTM D 3212 for push-on joints.
 - j. Join PVC cellular-core piping according to ASTM D 2321 and ASTM F 891 for solvent-cemented joints.
 - k. Join PVC corrugated sewer piping according to ASTM D 2321 for elastomeric-seal joints.
 - l. Join PVC sewer piping according to ASTM D 2321 and ASTM D 3034 for elastomeric-seal joints or ASTM D 3034 for elastomeric-gasketed joints.
 - m. Join PVC profile gravity sewer piping according to ASTM D 2321 for elastomeric-seal joints or ASTM F 794 for gasketed joints.
 - n. Join fiberglass sewer piping according to ASTM D 3839 for elastomeric-seal joints.
 - o. Join nonreinforced-concrete sewer piping according to **ASTM C 14 (ASTM C 14M)** and ACPA's "Concrete Pipe Installation Manual" for rubber-gasketed joints.
 - p. Join reinforced-concrete sewer piping according to ACPA's "Concrete Pipe Installation Manual" for rubber-gasketed joints.
 - q. Join dissimilar pipe materials with nonpressure-type flexible couplings.
2. Join force-main pressure piping according to the following:
- a. Join ductile-iron pressure piping according to AWWA C600 or AWWA M41 for push-on joints.

- b. Join ductile-iron special fittings according to AWWA C600 or AWWA M41 for push-on joints.
 - c. Join PVC pressure piping according to AWWA M23 for gasketed joints.
 - d. Join PVC water-service piping according to ASTM D 2855 for solvent-cemented joints.
 - e. Join dissimilar pipe materials with pressure-type couplings.
- D. Backwater Valve Installation
1. Install horizontal-type backwater valves in piping where indicated.
 2. Install combination horizontal and manual gate-valve type in piping and in manholes where indicated.
 3. Install terminal-type backwater valves on end of piping and in manholes where indicated.
- E. Cleanout Installation
1. Install cleanouts and riser extensions from sewer pipes to cleanouts at grade. Use cast-iron soil pipe fittings in sewer pipes at branches for cleanouts and cast-iron soil pipe for riser extensions to cleanouts. Install piping so cleanouts open in direction of flow in sewer pipe.
 - a. Use Light-Duty, top-loading classification cleanouts in earth or unpaved foot-traffic areas.
 - b. Use Medium-Duty, top-loading classification cleanouts in paved foot-traffic areas.
 - c. Use Heavy-Duty, top-loading classification cleanouts in vehicle-traffic service areas.
 - d. Use Extra-Heavy-Duty, top-loading classification cleanouts in roads.
 - e. Set cleanout frames and covers in earth in cast-in-place concrete block, **18 by 18 by 12 inches (450 by 450 by 300 mm)** deep. Set with tops **1 inch (25 mm)** above surrounding earth grade.
 - f. Set cleanout frames and covers in concrete pavement and roads with tops flush with pavement surface.
- F. Drain Installation
1. Install type of drains in locations indicated.
 - a. Use Light-Duty, top-loading classification drains in earth or unpaved foot-traffic areas.
 - b. Use Medium-Duty, top-loading classification drains in paved foot-traffic areas.
 - c. Use Heavy-Duty, top-loading classification drains in vehicle-traffic service areas.
 - d. Use Extra-Heavy-Duty, top-loading classification drains in roads.
 2. Embed drains in **4-inch (102-mm)** minimum concrete around bottom and sides.
 3. Fasten grates to drains if indicated.
 4. Set drain frames and covers with tops flush with pavement surface.
 5. Assemble trench sections with flanged joints.
 6. Embed trench sections in **4-inch (102-mm)** minimum concrete around bottom and sides.
- G. Manhole Installation
1. General: Install manholes, complete with appurtenances and accessories indicated.
 2. Install precast concrete manhole sections with sealants according to ASTM C 891.
 3. Where specific manhole construction is not indicated, follow manhole manufacturer's written instructions.
 4. Set tops of frames and covers flush with finished surface of manholes that occur in pavements. Set tops **3 inches (76 mm)** above finished surface elsewhere unless otherwise indicated.
- H. Catch Basin Installation
1. Construct catch basins to sizes and shapes indicated.
 2. Set frames and grates to elevations indicated.
- I. Stormwater Inlet And Outlet Installation
1. Construct inlet head walls, aprons, and sides of reinforced concrete, as indicated.
 2. Construct riprap of broken stone, as indicated.
 3. Install outlets that spill onto grade, anchored with concrete, where indicated.
 4. Install outlets that spill onto grade, with flared end sections that match pipe, where indicated.
 5. Construct energy dissipaters at outlets, as indicated.

J. Dry Well Installation

1. Excavate hole to diameter of at least **6 inches (150 mm)** greater than outside of dry well. Do not extend excavation into ground-water table.
2. Install precast, concrete-ring dry wells according to the following:
 - a. Assemble rings to depth indicated.
 - b. Extend rings to height where top of cover will be approximately **8 inches (203 mm)** below finished grade.
 - c. Backfill bottom of inside of rings with filtering material to level at least **12 inches (300 mm)** above bottom.
 - d. Extend effluent inlet pipe **12 inches (300 mm)** into rings and terminate into side of tee fitting.
 - e. Backfill around outside of rings with filtering material to top level of rings.
 - f. Install cover over top of rings.
3. Install manufactured, PE dry wells according to manufacturer's written instructions and the following:
 - a. Assemble and install panels and cover.
 - b. Backfill bottom of inside of unit with filtering material to level at least **12 inches (300 mm)** above bottom.
 - c. Extend effluent inlet pipe **12 inches (300 mm)** into unit and terminate into side of tee fitting.
 - d. Install filter fabric around outside of unit.
 - e. Install filtering material around outside of unit.
4. Install constructed-in-place dry wells according to the following:
 - a. Install brick lining material dry and laid flat, with staggered joints for seepage. Build to diameter and depth indicated.
 - b. Install block lining material dry, with staggered joints and 20 percent minimum of blocks on side for seepage. Install precast concrete rings with notches or weep holes for seepage. Build to diameter and depth indicated.
 - c. Extend lining material to height where top of manhole will be approximately **8 inches (203 mm)** below finished grade.
 - d. Backfill bottom of inside of lining with filtering material to level at least **12 inches (300 mm)** above bottom.
 - e. Extend effluent inlet pipe **12 inches (300 mm)** into lining and terminate into side of tee fitting.
 - f. Backfill around outside of lining with filtering material to top level of lining.
 - g. Install manhole over top of dry well. Support cover on undisturbed soil. Do not support cover on lining.

K. Concrete Placement

1. Place cast-in-place concrete according to ACI 318.

L. Channel Drainage System Installation

1. Install with top surfaces of components, except piping, flush with finished surface.
2. Assemble channel sections to form slope down toward drain outlets. Use sealants, adhesives, fasteners, and other materials recommended by system manufacturer.
3. Embed channel sections and drainage specialties in **4-inch (102-mm)** minimum concrete around bottom and sides.
4. Fasten grates to channel sections if indicated.
5. Assemble channel sections with flanged or interlocking joints.
6. Embed channel sections in **4-inch (102-mm)** minimum concrete around bottom and sides.

M. Stormwater Disposal System Installation

1. Chamber Systems: Excavate trenches of width and depth, and install system and backfill according to chamber manufacturer's written instructions. Include storage and leaching chambers, filtering material, and filter mat.

OR

Piping Systems: Excavate trenches of width and depth, and install piping system, filter fabric, and backfill, according to piping manufacturer's written instructions.

N. Connections

1. Connect nonpressure, gravity-flow drainage piping in building's storm building drains specified in Division 22 Section "Facility Storm Drainage Piping".
2. Connect force-main piping to building's storm drainage force mains specified in Division 22 Section "Facility Storm Drainage Piping". Terminate piping where indicated.
3. Make connections to existing piping and underground manholes.
 - a. Use commercially manufactured wye fittings for piping branch connections. Remove section of existing pipe; install wye fitting into existing piping; and encase entire wye fitting, plus **6-inch (150-mm)** overlap, with not less than **6 inches (150 mm)** of concrete with 28-day compressive strength of **3000 psi (20.7 MPa)**.
 - b. Make branch connections from side into existing piping, **NPS 4 to NPS 20 (DN 100 to DN 500)**. Remove section of existing pipe, install wye fitting into existing piping, and encase entire wye with not less than **6 inches (150 mm)** of concrete with 28-day compressive strength of **3000 psi (20.7 MPa)**.
 - c. Make branch connections from side into existing piping, **NPS 21 (DN 525)** or larger, or to underground manholes and structures by cutting into existing unit and creating an opening large enough to allow **3 inches (76 mm)** of concrete to be packed around entering connection. Cut end of connection pipe passing through pipe or structure wall to conform to shape of and be flush with inside wall unless otherwise indicated. On outside of pipe, manhole, or structure wall, encase entering connection in **6 inches (150 mm)** of concrete for minimum length of **12 inches (300 mm)** to provide additional support of collar from connection to undisturbed ground.
 - 1) Use concrete that will attain a minimum 28-day compressive strength of **3000 psi (20.7 MPa)** unless otherwise indicated.
 - 2) Use epoxy-bonding compound as interface between new and existing concrete and piping materials.
 - d. Protect existing piping, manholes, and structures to prevent concrete or debris from entering while making tap connections. Remove debris or other extraneous material that may accumulate.
4. Connect to sediment interceptors specified in Division 22 Section "Sanitary Waste Interceptors".
5. Pipe couplings, expansion joints, and deflection fittings with pressure ratings at least equal to piping rating may be used in applications below unless otherwise indicated.
 - a. Use nonpressure-type flexible couplings where required to join gravity-flow, nonpressure sewer piping unless otherwise indicated.
 - 1) Unshielded **OR** Shielded, **as directed**, flexible couplings for same or minor difference OD pipes.
 - 2) Unshielded, increaser/reducer-pattern, flexible couplings for pipes with different OD.
 - 3) Ring-type flexible couplings for piping of different sizes where annular space between smaller piping's OD and larger piping's ID permits installation.
 - b. Use pressure-type pipe couplings for force-main joints.

O. Closing Abandoned Storm Drainage Systems

1. Abandoned Piping: Close open ends of abandoned underground piping indicated to remain in place. Include closures strong enough to withstand hydrostatic and earth pressures that may result after ends of abandoned piping have been closed. Use either procedure below:
 - a. Close open ends of piping with at least **8-inch- (203-mm-)** thick, brick masonry bulkheads.
 - b. Close open ends of piping with threaded metal caps, plastic plugs, or other acceptable methods suitable for size and type of material being closed. Do not use wood plugs.
2. Abandoned Manholes and Structures: Excavate around manholes and structures as required and use one procedure below:
 - a. Remove manhole or structure and close open ends of remaining piping.

- b. Remove top of manhole or structure down to at least **36 inches (915 mm)** below final grade. Fill to within **12 inches (300 mm)** of top with stone, rubble, gravel, or compacted dirt. Fill to top with concrete.
3. Backfill to grade according to Division 31 Section "Earth Moving".

P. Identification

1. Materials and their installation are specified in Division 31 Section "Earth Moving". Arrange for installation of green warning tape directly over piping and at outside edge of underground structures.
 - a. Use warning tape **OR** detectable warning tape, **as directed**, over ferrous piping.
 - b. Use detectable warning tape over nonferrous piping and over edges of underground structures.

Q. Field Quality Control

1. Inspect interior of piping to determine whether line displacement or other damage has occurred. Inspect after approximately **24 inches (610 mm)** of backfill is in place, and again at completion of Project.
 - a. Submit separate reports for each system inspection.
 - b. Defects requiring correction include the following:
 - 1) Alignment: Less than full diameter of inside of pipe is visible between structures.
 - 2) Deflection: Flexible piping with deflection that prevents passage of ball or cylinder of size not less than 92.5 percent of piping diameter.
 - 3) Damage: Crushed, broken, cracked, or otherwise damaged piping.
 - 4) Infiltration: Water leakage into piping.
 - 5) Exfiltration: Water leakage from or around piping.
 - c. Replace defective piping using new materials, and repeat inspections until defects are within allowances specified.
 - d. Reinspect and repeat procedure until results are satisfactory.
2. Test new piping systems, and parts of existing systems that have been altered, extended, or repaired, for leaks and defects.
 - a. Do not enclose, cover, or put into service before inspection and approval.
 - b. Test completed piping systems according to requirements of authorities having jurisdiction.
 - c. Schedule tests and inspections by authorities having jurisdiction with at least 24 hours' advance notice.
 - d. Submit separate report for each test.
 - e. Gravity-Flow Storm Drainage Piping: Test according to requirements of authorities having jurisdiction, UNI-B-6, and the following:
 - 1) Exception: Piping with soiltight joints unless required by authorities having jurisdiction.
 - 2) Option: Test plastic piping according to ASTM F 1417.
 - 3) Option: Test concrete piping according to **ASTM C 924 (ASTM C 924M)**.
 - f. Force-Main Storm Drainage Piping: Perform hydrostatic test after thrust blocks, supports, and anchors have hardened. Test at pressure not less than 1-1/2 times the maximum system operating pressure, but not less than **150 psig (1035 kPa)**.
 - 1) Ductile-Iron Piping: Test according to AWWA C600, "Hydraulic Testing" Section.
 - 2) PVC Piping: Test according to AWWA M23, "Testing and Maintenance" Chapter.
3. Leaks and loss in test pressure constitute defects that must be repaired.
4. Replace leaking piping using new materials, and repeat testing until leakage is within allowances specified.

R. Cleaning

1. Clean interior of piping of dirt and superfluous materials. Flush with potable water **OR** Flush with water, **as directed**.

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Task	Specification	Specification Description
33 42 11 00	21 05 23 00	Piped Utilities Basic Materials And Methods
33 42 11 00	33 14 13 23	Sand Drains
33 42 11 00	13 12 13 00	Water Distribution
33 42 11 00	22 05 76 00	Sanitary Sewerage
33 42 11 00	33 14 13 23b	Ground-Loop Heat-Pump Piping
33 42 11 00	31 05 13 00	Subdrainage
33 42 11 00	22 11 16 00b	Storm Drainage Piping
33 42 11 00	22 05 76 00a	Storm Drainage Piping Specialties

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SECTION 33 42 13 13 - CULVERTS

1.1 GENERAL

A. Description Of Work

1. This specification covers the furnishing and installation of materials for culverts. Products shall be as follows or as directed by the Owner. Installation procedures shall be in accordance with the product manufacturer's recommendations. Demolition and removal of materials shall be as required to support the work.

B. Submittals

1. Product Data: For each type of product indicated.

C. Delivery, Storage, And Handling

1. Delivery and Storage: Materials delivered to site shall be inspected for damage, unloaded, and stored with a minimum of handling. Materials shall not be stored directly on the ground. The inside of pipes and fittings shall be kept free of dirt and debris. Before, during, and after installation, plastic pipe and fittings shall be protected from any environment that would result in damage or deterioration to the material. The Contractor shall have a copy of the manufacturer's instructions available at the construction site at all times and shall follow these instructions unless directed otherwise by the the Owner. Solvents, solvent compounds, lubricants, elastomeric gaskets, and any similar materials required to install plastic pipe shall be stored in accordance with the manufacturer's recommendations and shall be discarded if the storage period exceeds the recommended shelf life. Solvents in use shall be discarded when the recommended pot life is exceeded.
2. Handling: Materials shall be handled in a manner that ensures delivery to the trench in sound, undamaged condition. Pipe shall be carried to the trench, not dragged.

1.2 PRODUCTS

A. Pipe For Culverts

1. Pipe for culverts and storm drains shall be of the sizes indicated and shall conform to the requirements specified.
2. Concrete Pipe
 - a. ASTM C76/ASTM C76M, Class I **OR II OR III OR IV OR V, as directed**, or ASTM C655 D-Load. Note: D-load is defined as the minimum required three-edge test load on a pipe to produce a 0.01 inch crack and/or ultimate failure in pounds per linear foot per foot (no metric definition) of inside diameter.
 - b. Reinforced Arch Culvert and Storm Drainpipe: ASTM C506/ASTM C506M, Class A-II **OR A-III OR A-IV, as directed**.
 - c. Reinforced Elliptical Culvert and Storm Drainpipe: ASTM C507/ASTM C507M. Horizontal elliptical pipe shall be Class HE-A **OR HE-I OR HE-II OR HE-III OR HE-IV, as directed**. Vertical elliptical pipe shall be Class VE-II **OR VE-III OR VE-IV OR VE-V OR VE-VI, as directed**.
 - d. Nonreinforced Pipe: ASTM C14/ASTM C14M, Class 1 **OR 2 OR 3, as directed**.
 - 1) Cast-In-Place Nonreinforced Conduit: ACI 346, except that testing shall be the responsibility of and at the expense of the Contractor. In the case of other conflicts between ACI 346 and project specifications, requirements of ACI 346 shall govern.
NOTE: This type conduit should not be used beneath structures, for drain crossings, adjacent to paved areas, or under high fills.
3. Clay Pipe: Standard or extra strength, as indicated, conforming to ASTM C700.
NOTE: "Bell-and-spigot piping only" in areas where corrosion problems may be anticipated with the stainless steel parts of the couplings used for plain-end piping.

4. Corrugated Steel Pipe
- a. ASTM A760/A760M, zinc or aluminum (Type 2) coated pipe of either:
 - 1) Type I **OR** II, **as directed**, pipe with annular **OR** helical, **as directed**, 2-2/3 by 1/2 inch (68 by 13 mm) corrugations.
 - 2) Type IR **OR** IIR, **as directed**, pipe with helical 3/4 by 3/4 by 7-1/2 inch (19 by 19 by 190 mm) corrugations.
 - b. Fully Bituminous Coated
 - 1) AASHTO M190 Type A and ASTM A760/A 760M zinc or aluminum (Type 2) coated pipe of either:
 - a) Type I **OR** II, **as directed**, pipe with annular **OR** helical, **as directed**, 2-2/3 by 1/2 inch (68 by 13 mm) corrugations.
 - b) Type IR **OR** IIR, **as directed**, pipe with helical 3/4 by 3/4 by 7-1/2 inch (19 by 19 by 190 mm) corrugations.
 - c. Half Bituminous Coated, Part Paved: AASHTO M190 Type B and ASTM A760/A 760M zinc or aluminum (Type 2) coated Type I **OR** II, **as directed**, pipe with annular **OR** helical, **as directed**, 2-2/3 by 1/2 inch (68 by 13 mm) corrugations.
 - d. Fully Bituminous Coated, Part Paved: AASHTO M190 Type C and ASTM A760/A 760M zinc or aluminum (Type 2) coated Type I **OR** II, **as directed**, pipe with annular **OR** helical, **as directed**, 2-2/3 by 1/2 inch (68 by 13 mm) corrugations.
 - e. Fully Bituminous Coated, Fully Paved: AASHTO M190 Type D and ASTM A760/A 760M zinc or aluminum (Type 2) coated Type I **OR** II, **as directed**, pipe with annular **OR** helical, **as directed**, 2-2/3 by 1/2 inch (68 by 13 mm) corrugations.
 - f. Concrete-Lined: ASTM A760/A760M zinc coated Type I corrugated steel pipe with annular **OR** helical, **as directed**, 2-2/3 by 1/2 inch (68 by 13 mm) corrugations and a concrete lining in accordance with ASTM A849.
 - g. Polymer Precoated: ASTM A 762/A 762M corrugated steel pipe fabricated from ASTM A742/A742M Grade 250/250 10/10 polymer precoated sheet of either:
 - 1) Type I **OR** II, **as directed**, pipe with annular **OR** helical, **as directed**, 2-2/3 by 1/2 inch (68 by 13 mm) corrugations.
 - 2) Type IR **OR** IIR, **as directed**, pipe with helical 3/4 by 3/4 by 7-1/2 inch (19 by 19 by 190 mm) corrugations.
 - h. Polymer Precoated, Part Paved: ASTM A762/A762M Type I **OR** II, **as directed**, corrugated steel pipe and AASHTO M190 Type B (modified) paved invert only, fabricated from ASTM A742/A742M Grade 250/250 10/10 polymer precoated sheet with annular **OR** helical, **as directed**, 2-2/3 by 1/2 inch (68 by 13 mm) corrugations.
 - i. Polymer Precoated, Fully Paved: ASTM A762/A762M Type I **OR** II, **as directed**, corrugated steel pipe and AASHTO M190 Type D (modified), fully paved only, fabricated from ASTM A 742/A 742M Grade 250/250 10/10 polymer precoated sheet with annular **OR** helical, **as directed**, 2-2/3 by 1/2 inch (68 by 13 mm) corrugations.
 5. Corrugated Aluminum Alloy Pipe: ASTM B745/B745M corrugated aluminum alloy pipe of either:
 - 1) Type I **OR** II, **as directed**, pipe with annular **OR** helical, **as directed**, corrugations.
 - 2) Type IA **OR** IR **OR** IIA **OR** IIR, **as directed**, pipe with helical corrugations.
 - b. Aluminum Fully Bituminous Coated: Bituminous coating shall conform to ASTM A849. Piping shall conform to AASHTO M190 Type A and ASTM B745/B745M corrugated aluminum alloy pipe of either:
 - 1) Type I **OR** II, **as directed**, pipe with annular **OR** helical, **as directed**, corrugations.
 - 2) Type IA **OR** IR **OR** IIA **OR** IIR, **as directed**, pipe with helical corrugations.
 - c. Aluminum Fully Bituminous Coated, Part Paved: Bituminous coating shall conform to ASTM A849. Piping shall conform to AASHTO M190 Type C and ASTM B 745/B 745M corrugated aluminum alloy pipe of either:
 - 1) Type I **OR** II, **as directed**, pipe with annular **OR** helical, **as directed**, corrugations.
 - 2) Type IR **OR** IIR, **as directed**, pipe with helical corrugations.
 6. Structural Plate, Steel Pipe, Pipe Arches and Arches

- a. Assembled with galvanized steel nuts and bolts, from galvanized corrugated steel plates conforming to AASHTO M167. Pipe coating, when required, shall conform to the requirements of AASHTO M190 Type A **OR** AASHTO M243, **as directed**.
- b. Thickness of plates shall be as indicated.
7. Structural Plate, Aluminum Pipe, Pipe Arches and Arches
 - a. Assembled with either aluminum alloy, aluminum coated steel, stainless steel or zinc coated steel nuts and bolts. Nuts and bolts, and aluminum alloy plates shall conform to AASHTO M219. Pipe coating, when required, shall conform to the requirements of AASHTO M190, Type A **OR** AASHTO M 243, **as directed**.
 - b. Thickness of plates shall be as indicated.
8. Ductile Iron Culvert Pipe: ASTM A716.
9. Cast-Iron Soil Piping: Cast-Iron Soil Pipe shall conform to ASTM A74, service-weight; gaskets shall be compression-type rubber conforming to ASTM C564.
10. PVC Pipe
 - a. The pipe manufacturer's resin certification, indicating the cell classification of PVC used to manufacture the pipe, shall be submitted prior to installation of the pipe.
 - b. Type PSM PVC Pipe: ASTM D3034, Type PSM, maximum SDR 35, produced from PVC certified by the compounder as meeting the requirements of ASTM D1784, minimum cell class 12454-B.
 - c. Profile PVC Pipe: ASTM F794, Series 46, produced from PVC certified by the compounder as meeting the requirements of ASTM D1784, minimum cell class 12454-B.
 - d. Smooth Wall PVC Pipe: ASTM F679 produced from PVC certified by the compounder as meeting the requirements of ASTM D1784, minimum cell class 12454-B.
 - e. Corrugated PVC Pipe: ASTM F949 produced from PVC certified by the compounder as meeting the requirements of ASTM D 1784, minimum cell class 12454-B.
11. PE Pipe
 - a. The pipe manufacturer's resin certification indicating the cell classification of PE used to manufacture the pipe shall be submitted prior to installation of the pipe. The minimum cell classification for polyethylene plastic shall apply to each of the seven primary properties of the cell classification limits in accordance with ASTM D3350.
 - b. Smooth Wall PE Pipe: ASTM F714, maximum DR of 21 for pipes 3 to 24 inches (80 to 600 mm) in diameter and maximum DR of 26 for pipes 26 to 48 inches (650 to 1200 mm) in diameter. Pipe shall be produced from PE certified by the resin producer as meeting the requirements of ASTM D3350, minimum cell class 335434C.
 - c. Corrugated PE Pipe: AASHTO M294, Type S or D, for pipes 12 to 48 inches (300 to 1200 mm) and AASHTO MP 7, Type S or D, for pipes 54 to 60 inches (1350 to 1500 mm) produced from PE certified by the resin producer as meeting the requirements of ASTM D3350, minimum cell class in accordance with AASHTO M294. Pipe walls shall have the following properties:
NOTE: Corrugated PE pipe culverts and storm drains shall not be installed beneath airfield pavements, Class A, B, or C roads, or road pavements with a design index of 6 or greater. Type S pipe has a full circular cross-section, with an outer corrugated pipe wall and a smooth inner liner. Type C pipe has a full circular cross-section, with a corrugated surface both inside and outside. Corrugations may be either annular or helical.

Nominal Size (in.)	Minimum Wall Area (square in/ft)	Minimum Moment of Inertia of Wall Section (in to the 4th/in)
12	1.50	0.024
15	1.91	0.053
18	2.34	0.062
24	3.14	0.116
30	3.92	0.163
36	4.50	0.222
42	4.69	0.543



Nominal Size (mm)	Minimum Wall Area (square mm/m)	Minimum Moment of Inertia of Wall Section (mm to the 4th/mm)
48	5.15	0.543
54	5.67	0.800
60	6.45	0.800
300	3200	390
375	4000	870
450	4900	1020
600	6600	1900
750	8300	2670
900	9500	3640
1050	9900	8900
1200	10900	8900
1350	12000	13110
1500	13650	13110

- d. Profile Wall PE Pipe: ASTM F894, RSC 160, produced from PE certified by the resin producer as meeting the requirements of ASTM D3350, minimum cell class 334433C. Pipe walls shall have the following properties:

Nominal Size (in.)	Minimum Wall Area (square in/ft)	Cell Class 334433C	Cell Class 335434C
18	2.96	0.052	0.038
21	4.15	0.070	0.051
24	4.66	0.081	0.059
27	5.91	0.125	0.091
30	5.91	0.125	0.091
33	6.99	0.161	0.132
36	8.08	0.202	0.165
42	7.81	0.277	0.227
48	8.82	0.338	0.277

Minimum Moment Of Inertia of Wall Section (mm to the 4th/mm)

Nominal Size (mm)	Minimum Wall Area (square mm/m)	Cell Class 334433C	Cell Class 335434C
450	6300	850	620
525	8800	1150	840
600	9900	1330	970
675	12500	2050	1490
750	12500	2050	1490

825	14800	2640	2160
900	17100	3310	2700
1050	16500	4540	3720
1200	18700	5540	4540

B. Drainage Structures

1. Flared End Sections: Sections shall be of a standard design fabricated from zinc coated steel sheets meeting requirements of ASTM A929/A929M.
2. Precast Reinforced Concrete Box: Four-sided box section with open ends to be monolithically cast of reinforced concrete, smooth inside surfaces. Each box section shall be manufactured with chamfered inside corners. Design and manufacture shall conform to ASTM C890.
 - a. Design References: ACI 318.
 - 1) Boxes subjected to highway loadings shall conform to requirements of AASHTO M259 or M273, as applicable, and ASTM C789, C850, C1433, and PS62.
 - 2) Boxes subjected to aircraft loadings shall conform to requirements of FAA specifications.
 - 3) Boxes subjected to railway loadings shall conform to requirements of AREMA specifications.
 - b. Concrete: 5,000 psi @ 30 days, unless otherwise directed.
 - c. Entrained Air: 5 to 9 percent.
 - d. Steel Reinforcing: ASTM A1064, A615, A616, Grade 60, 60 ksi.
 - e. Design Loading: AASHTO HS-20-44 or HS-25-44 with 30 percent impact and equivalent soil pressure of 130 psf. Floatation forces not accounted for.
 - f. Joints: Each section shall have a male and female end with no less than 1-1/2-inch of concrete overlap and shall include a 1-inch square neoprene gasket, cemented to male surface of section during manufacture.
 - g. End Sections: As required for the individual installation, provide:
 - 1) Doweled end for 1-inch diameter x 12-inch deep steel dowels, keyway slot.
 - 2) Keyway slot, a shear connection between the precast and field cast sections.
 - 3) Plain end, for use where wing and end walls act independently of precast box.
 - h. Lifting Pins: Each section shall be equipped with 4 OSHA approved lifting pins.
 - i. For multi-cell installations, fill 1-inch spacing between cells with granular material to assume proper load distribution.
3. Three-Sided Structures for Culverts or Short Span Bridge System
 - a. Structures shall conform to requirements of ASTM C1504 and ACI 318. For structures subjected to roadway loadings, conform to requirements of AASHTO specifications.

C. Miscellaneous Materials

1. Concrete
 - a. Unless otherwise specified, concrete and reinforced concrete shall conform to the requirements concrete under Division 03 Section "Cast-in-place Concrete". The concrete mixture shall have air content by volume of concrete, based on measurements made immediately after discharge from the mixer, of 5 to 7 percent when maximum size of coarse aggregate exceeds 1-1/2 inches (37.5 mm).
 - b. Air content shall be determined in accordance with ASTM C231. The concrete covering over steel reinforcing shall not be less than 1 inch (25 mm) thick for covers and not less than 1-1/2 inches (40 mm) thick for walls and flooring. Concrete covering deposited directly against the ground shall have a thickness of at least 3 inches (75 mm) between steel and ground.
 - c. Expansion-joint filler material shall conform to ASTM D1751, or ASTM D1752, or shall be resin-impregnated fiberboard conforming to the physical requirements of ASTM D1752.
2. Mortar: Mortar for pipe joints, connections to other drainage structures, and brick or block construction shall conform to ASTM C270, Type M, except that the maximum placement time shall be 1 hour. The quantity of water in the mixture shall be sufficient to produce a stiff workable mortar. Water shall be clean and free of harmful acids, alkalis, and organic impurities. The mortar shall be used within 30 minutes after the ingredients are mixed with water. The inside of



- the joint shall be wiped clean and finished smooth. The mortar head on the outside shall be protected from air and sun with a proper covering until satisfactorily cured.
3. Precast Concrete Segmental Blocks: Precast concrete segmental block shall conform to ASTM C139, not more than 8 inches (200 mm) thick, not less than 8 inches (200 mm) long, and of such shape that joints can be sealed effectively and bonded with cement mortar.
 4. Brick
 - a. Brick shall conform to ASTM C62, Grade SW; ASTM C55, Grade S-I or S-II; or ASTM C32, Grade MS. Mortar for jointing and plastering shall consist of one part portland cement and two parts fine sand. Lime may be added to the mortar in a quantity not more than 25 percent of the volume of cement.
 - b. The joints shall be filled completely and shall be smooth and free from surplus mortar on the inside of the structure. Brick structures shall be plastered with 1/2 inch (10 mm) of mortar over the entire outside surface of the walls. For square or rectangular structures, brick shall be laid in stretcher courses with a header course every sixth course. For round structures, brick shall be laid radially with every sixth course a stretcher course.
 5. Precast Reinforced Concrete Manholes
 - a. Precast reinforced concrete manholes shall conform to ASTM C478/ASTM C478M.
 - b. Joints between precast concrete risers and tops shall be full-bedded in cement mortar and shall be smoothed to a uniform surface on both interior and exterior of the structure **OR** made with flexible watertight, rubber-type gaskets meeting the requirements of paragraph JOINTS, **as directed**.
 6. Prefabricated Corrugated Metal Manholes
 - a. Manholes shall be of the type and design recommended by the manufacturer.
 - b. Manholes shall be complete with frames and cover, or frames and gratings.
 7. Frame and Cover for Gratings
 - a. Frame and cover for gratings shall be cast gray iron, ASTM A48/A48M,
 - b. Class 35B; cast ductile iron, ASTM A536, Grade 65-45-12; or cast aluminum, ASTM B26M/B26, Alloy 356.OT6. Weight, shape, size, and waterway openings for grates and curb inlets shall be as indicated on the plans.
 8. Joints
 - a. Flexible Watertight Joints
 - 1) Materials: Flexible watertight joints shall be made with plastic or rubber-type gaskets for concrete pipe and with factory-fabricated resilient materials for clay pipe. The design of joints and the physical requirements for plastic gaskets shall conform to AASHTO M198, and rubber-type gaskets shall conform to ASTM C443/ASTM C443M. Factory-fabricated resilient joint materials shall conform to ASTM C425. Gaskets shall have not more than one factory-fabricated splice, except that two factory-fabricated splices of the rubber-type gasket are permitted if the nominal diameter of the pipe being gasketed exceeds 54 inches (1.35 m).
 - 2) Test Requirements: Watertight joints shall be tested and shall meet test requirements of paragraph HYDROSTATIC TEST ON WATERTIGHT JOINTS. Rubber gaskets shall comply with the oil resistant gasket requirements of ASTM C443/ASTM C443M. Certified copies of test results shall be delivered to the the Owner before gaskets or jointing materials are installed. Alternate types of watertight joint may be furnished, if specifically approved.
 - b. External Sealing Bands: Requirements for external sealing bands shall conform to ASTM C877/ASTM C877M.
 - c. Flexible Watertight, Gasketed Joints
 - 1) Gaskets: When infiltration or exfiltration is a concern for pipe lines, the couplings may be required to have gaskets. The closed-cell expanded rubber gaskets shall be a continuous band approximately 7 inches (178 mm) wide and approximately 3/8 inch (10 mm) thick, meeting the requirements of ASTM D1056, Type 2 A1 **OR** B3, **as directed**, and shall have a quality retention rating of not less than 70 percent when tested for weather resistance by ozone chamber exposure, Method B of ASTM D1171. Rubber O-ring gaskets shall be 13/16 inch (21 mm) in diameter for pipe

diameters of 36 inches (914 mm) or smaller and 7/8 inch (22 mm) in diameter for larger pipe having 1/2 inch (13 mm) deep end corrugation. Rubber O-ring gaskets shall be 1-3/8 inches (35 mm) in diameter for pipe having 1 inch (25 mm) deep end corrugations. O-rings shall meet the requirements of AASHTO M198 or ASTM C443/ASTM C443M. Flexible plastic gaskets shall conform to requirements of AASHTO M198, Type B.

2) Connecting Bands: Connecting bands shall be of the type, size and sheet thickness of band, and the size of angles, bolts, rods and lugs as indicated or where not indicated as specified in the applicable standards or specifications for the pipe. Exterior rivet heads in the longitudinal seam under the connecting band shall be countersunk or the rivets shall be omitted and the seam welded. Watertight joints shall be tested and shall meet the test requirements of paragraph HYDROSTATIC TEST ON WATERTIGHT JOINTS.

- d. PVC Plastic Pipes: Joints shall be solvent cement or elastomeric gasket type in accordance with the specification for the pipe and as recommended by the pipe manufacturer.
- e. Smooth Wall PE Plastic Pipe: Pipe shall be joined using butt fusion method as recommended by the pipe manufacturer.
- f. Corrugated PE Plastic Pipe: Water tight joints shall be made using a PVC or PE coupling and rubber gaskets as recommended by the pipe manufacturer. Rubber gaskets shall conform to ASTM F477. Soil tight joints shall conform to the requirements in AASHTO HB-17, Division II, Section 26.4.2.4.(e) for soil tightness and shall be as recommended by the pipe manufacturer.
- g. Profile Wall PE Plastic Pipe: Joints shall be gasketed or thermal weld type with integral bell in accordance with ASTM F894.
- h. Ductile Iron Pipe: Couplings and fittings shall be as recommended by the pipe manufacturer.

D. Steel Ladder

- 1. Steel ladder shall be provided where the depth of the manhole exceeds 12 feet (3.66 m). These ladders shall be not less than 16 inches (406 mm) in width, with 3/4 inch (19 mm) diameter rungs spaced 12 inches (305 mm) apart. The two stringers shall be a minimum 3/8 inch (10 mm) thick and 2-1/2 inches (63 mm) wide. Ladders and inserts shall be galvanized after fabrication in conformance with ASTM A123/A123M.

E. Resilient Connectors

- 1. Flexible, watertight connectors used for connecting pipe to manholes and inlets shall conform to ASTM C923/ASTM C923M.

F. Hydrostatic Test On Watertight Joints

- 1. Concrete, Clay, PVC and PE Pipe: A hydrostatic test shall be made on the watertight joint types as proposed. Only one sample joint of each type needs testing; however, if the sample joint fails because of faulty design or workmanship, an additional sample joint may be tested. During the test period, gaskets or other jointing material shall be protected from extreme temperatures which might adversely affect the performance of such materials. Performance requirements for joints in reinforced and nonreinforced concrete pipe shall conform to AASHTO M198 or ASTM C443M ASTM C443. Test requirements for joints in clay pipe shall conform to ASTM C425. Test requirements for joints in PVC and PE plastic pipe shall conform to ASTM D3212.
- 2. Corrugated Steel and Aluminum Pipe: A hydrostatic test shall be made on the watertight joint system or coupling band type proposed. The moment strength required of the joint is expressed as 15 percent of the calculated moment capacity of the pipe on a transverse section remote from the joint by the AASHTO HB-17 (Division II, Section 26). The pipe shall be supported for the hydrostatic test with the joint located at the point which develops 15 percent of the moment capacity of the pipe based on the allowable span in meters feet for the pipe flowing full or 40,000 foot-pounds (54,233 Newton meters), whichever is less. Performance requirements shall be met



at an internal hydrostatic pressure of 10 psi (69 kPa) for a 10 minute period for both annular corrugated metal pipe and helical corrugated metal pipe with factory reformed ends.

G. Erosion Control Riprap

1. Provide nonerrodible rock not exceeding 15 inches (375 mm) in its greatest dimension and choked with sufficient small rocks to provide a dense mass with a minimum thickness of 8 inches (200 mm) or as indicated.

1.3 EXECUTION

A. Excavation for Pipe Culverts and Drainage Structures

1. Excavation of trenches, and for appurtenances and backfilling for culverts and storm drains, shall be in accordance with the applicable portions of Division 31 Section "Earth Moving" and the requirements specified below.
2. Trenching: The width of trenches at any point below the top of the pipe shall be not greater than the outside diameter of the pipe plus 12-inches (300 mm) each side of pipe to permit satisfactory jointing and thorough tamping of the bedding material under and around the pipe. Sheet piling and bracing, where required, shall be placed within the trench width as specified. Contractor shall not overexcavate. Where trench widths are exceeded, redesign with a resultant increase in cost of stronger pipe or special installation procedures will be necessary. Cost of this redesign and increased cost of pipe or installation shall be borne by the Contractor without additional cost to the Owner.
3. Removal of Rock: Rock in either ledge or boulder formation shall be replaced with suitable materials to provide a compacted earth cushion having a thickness between unremoved rock and the pipe of at least 8 inches (200 mm) or 1/2 inch (13 mm) for each meter foot of fill over the top of the pipe, whichever is greater, but not more than three-fourths the nominal diameter of the pipe. Where bell-and-spigot pipe is used, the cushion shall be maintained under the bell as well as under the straight portion of the pipe. Rock excavation shall be as specified and defined in Division 31 Section "Earth Moving".
4. Removal of Unstable Material: Where wet or otherwise unstable soil incapable of properly supporting the pipe, as determined by the the Owner, is unexpectedly encountered in the bottom of a trench, such material shall be removed to the depth required and replaced to the proper grade with select granular material, compacted as provided in paragraph BACKFILLING. When removal of unstable material is due to the fault or neglect of the Contractor while performing shoring and sheeting, water removal, or other specified requirements, such removal and replacement shall be performed at no additional cost to the Owner.

B. Bedding

1. The bedding surface for the pipe shall provide a firm foundation of uniform density throughout the entire length of the pipe.
2. Concrete Pipe Requirements: When no bedding class is specified or detailed on the drawings, concrete pipe shall be bedded in a soil foundation accurately shaped and rounded to conform to the lowest one-fourth of the outside portion of circular pipe or to the lower curved portion of pipe arch for the entire length of the pipe or pipe arch. When necessary, the bedding shall be tamped. Bell holes and depressions for joints shall be not more than the length, depth, and width required for properly making the particular type of joint.
3. Clay Pipe Requirements: Bedding for clay pipe shall be as specified by ASTM C12.
4. Corrugated Metal Pipe: Bedding for corrugated metal pipe and pipe arch shall be in accordance with ASTM A798/A798M. It is not required to shape the bedding to the pipe geometry. However, for pipe arches, the Contractor shall either shape the bedding to the relatively flat bottom arc or fine grade the foundation to a shallow v-shape. Bedding for corrugated structural plate pipe shall meet requirements of ASTM A807/A807M.
5. Ductile Iron and Cast-Iron Pipe: Bedding for ductile iron and cast-iron pipe shall be as shown on the drawings.

6. Plastic Pipe: Bedding for PVC and PE pipe shall meet the requirements of ASTM D2321. Bedding, haunching, and initial backfill shall be either Class IB or II material.

C. Placing Pipe

1. Each pipe shall be thoroughly examined before being laid; defective or damaged pipe shall not be used. Plastic pipe shall be protected from exposure to direct sunlight prior to laying, if necessary to maintain adequate pipe stiffness and meet installation deflection requirements. Pipelines shall be laid to the grades and alignment indicated. Proper facilities shall be provided for lowering sections of pipe into trenches. Lifting lugs in vertically elongated metal pipe shall be placed in the same vertical plane as the major axis of the pipe. Pipe shall not be laid in water, and pipe shall not be laid when trench conditions or weather are unsuitable for such work. Diversion of drainage or dewatering of trenches during construction shall be provided as necessary. Deflection of installed flexible pipe shall not exceed the following limits:

TYPE OF PIPE	MAXIMUM ALLOWABLE DEFLECTION (%)
Corrugated Steel and Aluminum Alloy	5
Concrete-Lined Corrugated Steel	3
Ductile Iron Culvert	3
Plastic	7.5

Not less than 30 days after the completion of backfilling, the Owner may perform a deflection test on the entire length of installed flexible pipe using a mandrel or other suitable device. Installed flexible pipe showing deflections greater than those indicated above shall be retested by a run from the opposite direction. If the retest also fails, the suspect pipe shall be replaced.

2. Concrete, Clay, PVC, Ribbed PVC, Ductile Iron and Cast-Iron Pipe: Laying shall proceed upgrade with spigot ends of bell-and-spigot pipe and tongue ends of tongue-and-groove pipe pointing in the direction of the flow.
3. Elliptical and Elliptical Reinforced Concrete Pipe: The manufacturer's reference lines, designating the top of the pipe, shall be within 5 degrees of a vertical plane through the longitudinal axis of the pipe, during placement. Damage to or misalignment of the pipe shall be prevented in all backfilling operations.
4. Corrugated PE Pipe: Laying shall be with the separate sections joined firmly on a bed shaped to line and grade and shall follow manufacturer's recommendations.
5. Corrugated Metal Pipe and Pipe Arch: Laying shall be with the separate sections joined firmly together, with the outside laps of circumferential joints pointing upstream, and with longitudinal laps on the sides. Part paved pipe shall be installed so that the centerline of bituminous pavement in the pipe, indicated by suitable markings on the top at each end of the pipe sections, coincides with the specified alignment of pipe. Fully paved steel pipe or pipe arch shall have a painted or otherwise applied label inside the pipe or pipe arch indicating sheet thickness of pipe or pipe arch. Any unprotected metal in the joints shall be coated with bituminous material as specified in AASHTO M190 or AASHTO M243. Interior coating shall be protected against damage from insertion or removal of struts or tie wires. Lifting lugs shall be used to facilitate moving pipe without damage to exterior or interior coatings. During transportation and installation, pipe or pipe arch and coupling bands shall be handled with care to preclude damage to the coating, paving or lining. Damaged coatings, pavings and linings shall be repaired in accordance with the manufacturer's recommendations prior to placing backfill. Pipe on which coating, paving or lining has been damaged to such an extent that satisfactory field repairs cannot be made shall be removed and replaced. Vertical elongation, where indicated, shall be accomplished by factory elongation. Suitable markings or properly placed lifting lugs shall be provided to ensure placement of factory elongated pipe in a vertical plane.
6. Structural-Plate Steel: Structural plate shall be installed in accordance with ASTM A807/A807M. Structural plate shall be assembled in accordance with instructions furnished by the manufacturer. Instructions shall show the position of each plate and the order of assembly. Bolts shall be tightened progressively and uniformly, starting at one end of the structure after all plates are in place. The operation shall be repeated to ensure that all bolts are tightened to meet the torque requirements of 200 foot-pounds (270 Newton meters) plus or minus 50 foot-pounds (68 Newton meters). Any power wrenches used shall be checked by the use of hand torque

wrenches or long-handled socket or structural wrenches for amount of torque produced. Power wrenches shall be checked and adjusted frequently as needed, according to type or condition, to ensure proper adjustment to supply the required torque.

7. **Structural-Plate Aluminum:** Structural plate shall be assembled in accordance with instructions furnished by the manufacturer. Instructions shall show the position of each plate and the order of assembly. Bolts shall be tightened progressively and uniformly, starting at one end of the structure after all plates are in place. The operation shall be repeated to ensure that all bolts are torqued to a minimum of 100 foot-pounds (136 Newton meters) on aluminum alloy bolts and a minimum of 150 foot-pounds (203 Newton meters) on galvanized steel bolts. Any power wrenches used shall be checked by the use of hand torque wrenches or long-handled socket or structural wrenches for the amount of torque produced. Power wrenches shall be checked and adjusted as frequently as needed, according to type or condition, to ensure that they are in proper adjustment to supply the required torque.
8. **Multiple Culverts:** Where multiple lines of pipe are installed, adjacent sides of pipe shall be at least half the nominal pipe diameter or 1 meter 3 feet apart, whichever is less.
9. **Jacking Pipe Through Fills:** Methods of operation and installation for jacking pipe through fills shall conform to requirements specified in Volume 1, Chapter 1, Part 4 of AREMA Manual.

D. Jointing

1. Concrete and Clay Pipe

- a. **Cement-Mortar Bell-and-Spigot Joint:** The first pipe shall be bedded to the established gradeline, with the bell end placed upstream. The interior surface of the bell shall be thoroughly cleaned with a wet brush and the lower portion of the bell filled with mortar as required to bring inner surfaces of abutting pipes flush and even. The spigot end of each subsequent pipe shall be cleaned with a wet brush and uniformly matched into a bell so that sections are closely fitted. After each section is laid, the remainder of the joint shall be filled with mortar, and a bead shall be formed around the outside of the joint with sufficient additional mortar. If mortar is not sufficiently stiff to prevent appreciable slump before setting, the outside of the joint shall be wrapped or bandaged with cheesecloth to hold mortar in place.
- b. **Cement-Mortar Oakum Joint for Bell-and-Spigot Pipe:** A closely twisted gasket shall be made of jute or oakum of the diameter required to support the spigot end of the pipe at the proper grade and to make the joint concentric. Joint packing shall be in one piece of sufficient length to pass around the pipe and lap at top. This gasket shall be thoroughly saturated with neat cement grout. The bell of the pipe shall be thoroughly cleaned with a wet brush, and the gasket shall be laid in the bell for the lower third of the circumference and covered with mortar. The spigot of the pipe shall be thoroughly cleaned with a wet brush, inserted in the bell, and carefully driven home. A small amount of mortar shall be inserted in the annular space for the upper two-thirds of the circumference. The gasket shall be lapped at the top of the pipe and driven home in the annular space with a caulking tool. The remainder of the annular space shall be filled completely with mortar and beveled at an angle of approximately 45 degrees with the outside of the bell. If mortar is not sufficiently stiff to prevent appreciable slump before setting, the outside of the joint thus made shall be wrapped with cheesecloth. Placing of this type of joint shall be kept at least five joints behind laying operations.
- c. **Cement-Mortar Diaper Joint for Bell-and-Spigot Pipe:** The pipe shall be centered so that the annular space is uniform. The annular space shall be caulked with jute or oakum. Before caulking, the inside of the bell and the outside of the spigot shall be cleaned.
 - 1) **Diaper Bands:** Diaper bands shall consist of heavy cloth fabric to hold grout in place at joints and shall be cut in lengths that extend one-eighth of the circumference of pipe above the spring line on one side of the pipe and up to the spring line on the other side of the pipe. Longitudinal edges of fabric bands shall be rolled and stitched around two pieces of wire. Width of fabric bands shall be such that after fabric has been securely stitched around both edges on wires, the wires will be uniformly spaced not less than 200 mm 8 inches apart. Wires shall be cut into

- lengths to pass around pipe with sufficient extra length for the ends to be twisted at top of pipe to hold the band securely in place; bands shall be accurately centered around lower portion of joint.
- 2) Grout: Grout shall be poured between band and pipe from the high side of band only, until grout rises to the top of band at the spring line of pipe, or as nearly so as possible, on the opposite side of pipe, to ensure a thorough sealing of joint around the portion of pipe covered by the band. Silt, slush, water, or polluted mortar grout forced up on the lower side shall be forced out by pouring, and removed.
 - 3) Remainder of Joint: The remaining unfilled upper portion of the joint shall be filled with mortar and a bead formed around the outside of this upper portion of the joint with a sufficient amount of additional mortar. The diaper shall be left in place. Placing of this type of joint shall be kept at least five joints behind actual laying of pipe. No backfilling around joints shall be done until joints have been fully inspected and approved.
- d. Cement-Mortar Tongue-and-Groove Joint: The first pipe shall be bedded carefully to the established gradeline with the groove upstream. A shallow excavation shall be made underneath the pipe at the joint and filled with mortar to provide a bed for the pipe. The grooved end of the first pipe shall be thoroughly cleaned with a wet brush, and a layer of soft mortar applied to the lower half of the groove. The tongue of the second pipe shall be cleaned with a wet brush; while in horizontal position, a layer of soft mortar shall be applied to the upper half of the tongue. The tongue end of the second pipe shall be inserted in the grooved end of the first pipe until mortar is squeezed out on interior and exterior surfaces. Sufficient mortar shall be used to fill the joint completely and to form a bead on the outside.
 - e. Cement-Mortar Diaper Joint for Tongue-and-Groove Pipe: The joint shall be of the type described for cement-mortar tongue-and-groove joint in this paragraph, except that the shallow excavation directly beneath the joint shall not be filled with mortar until after a gauze or cheesecloth band dipped in cement mortar has been wrapped around the outside of the joint. The cement-mortar bead at the joint shall be at least 1/2 inch (15 mm), thick and the width of the diaper band shall be at least 8 inches (200 mm). The diaper shall be left in place. Placing of this type of joint shall be kept at least five joints behind the actual laying of the pipe. Backfilling around the joints shall not be done until the joints have been fully inspected and approved.
 - f. Plastic Sealing Compound Joints for Tongue-and-Grooved Pipe: Sealing compounds shall follow the recommendation of the particular manufacturer in regard to special installation requirements. Surfaces to receive lubricants, primers, or adhesives shall be dry and clean. Sealing compounds shall be affixed to the pipe not more than 3 hours prior to installation of the pipe, and shall be protected from the sun, blowing dust, and other deleterious agents at all times. Sealing compounds shall be inspected before installation of the pipe, and any loose or improperly affixed sealing compound shall be removed and replaced. The pipe shall be aligned with the previously installed pipe, and the joint pulled together. If, while making the joint with mastic-type sealant, a slight protrusion of the material is not visible along the entire inner and outer circumference of the joint when the joint is pulled up, the pipe shall be removed and the joint remade. After the joint is made, all inner protrusions shall be cut off flush with the inner surface of the pipe. If nonmastic-type sealant material is used, the "Squeeze-Out" requirement above will be waived.
 - g. Flexible Watertight Joints: Gaskets and jointing materials shall be as recommended by the particular manufacturer in regard to use of lubricants, cements, adhesives, and other special installation requirements. Surfaces to receive lubricants, cements, or adhesives shall be clean and dry. Gaskets and jointing materials shall be affixed to the pipe not more than 24 hours prior to the installation of the pipe, and shall be protected from the sun, blowing dust, and other deleterious agents at all times. Gaskets and jointing materials shall be inspected before installing the pipe; any loose or improperly affixed gaskets and jointing materials shall be removed and replaced. The pipe shall be aligned with the previously installed pipe, and the joint pushed home. If, while the joint is being made the gasket becomes visibly dislocated the pipe shall be removed and the joint remade.



- h. External Sealing Band Joint for Noncircular Pipe: Surfaces to receive sealing bands shall be dry and clean. Bands shall be installed in accordance with manufacturer's recommendations.
2. Corrugated Metal Pipe
- a. Field Joints: Transverse field joints shall be designed so that the successive connection of pipe sections will form a continuous line free of appreciable irregularities in the flow line. In addition, the joints shall meet the general performance requirements described in ASTM A798/A798M. Suitable transverse field joints which satisfy the requirements for one or more of the joint performance categories can be obtained with the following types of connecting bands furnished with suitable band-end fastening devices: corrugated bands, bands with projections, flat bands, and bands of special design that engage factory reformed ends of corrugated pipe. The space between the pipe and connecting bands shall be kept free from dirt and grit so that corrugations fit snugly. The connecting band, while being tightened, shall be tapped with a soft-head mallet of wood, rubber or plastic, to take up slack and ensure a tight joint. The annular space between abutting sections of part paved, and fully paved pipe and pipe arch, in sizes 30 inches (750 mm) or larger, shall be filled with a bituminous material after jointing. Field joints for each type of corrugated metal pipe shall maintain pipe alignment during construction and prevent infiltration of fill material during the life of the installations. The type, size, and sheet thickness of the band and the size of angles or lugs and bolts shall be as indicated or where not indicated, shall be as specified in the applicable standards or specifications for the pipe.
- b. Flexible Watertight, Gasketed Joints: Installation shall be as recommended by the gasket manufacturer for use of lubricants and cements and other special installation requirements. The gasket shall be placed over one end of a section of pipe for half the width of the gasket. The other half shall be doubled over the end of the same pipe. When the adjoining section of pipe is in place, the doubled-over half of the gasket shall then be rolled over the adjoining section. Any unevenness in overlap shall be corrected so that the gasket covers the end of pipe sections equally. Connecting bands shall be centered over adjoining sections of pipe, and rods or bolts placed in position and nuts tightened. Band Tightening: The band shall be tightened evenly, even tension being kept on the rods or bolts, and the gasket; the gasket shall seat properly in the corrugations. Watertight joints shall remain uncovered for a period of time designated, and before being covered, tightness of the nuts shall be measured with a torque wrench. If the nut has tended to loosen its grip on the bolts or rods, the nut shall be retightened with a torque wrench and remain uncovered until a tight, permanent joint is assured.
- E. Concrete Placement
1. Place cast-in-place concrete according to ACI 318/318R.
- F. Drainage Structures
1. Manholes and Inlets: Construction shall be of reinforced concrete, plain concrete, brick, precast reinforced concrete, precast concrete segmental blocks, prefabricated corrugated metal, or bituminous coated corrugated metal; complete with frames and covers or gratings; and with fixed galvanized steel ladders where indicated. Pipe studs and junction chambers of prefabricated corrugated metal manholes shall be fully bituminous-coated and paved when the connecting branch lines are so treated. Pipe connections to concrete manholes and inlets shall be made with flexible, watertight connectors.
2. Walls and Headwalls: Construction shall be as indicated.
- G. Steel Ladder Installation
1. Ladder shall be adequately anchored to the wall by means of steel inserts spaced not more than 6 feet (1.83 m) vertically, and shall be installed to provide at least 6 inches (152 mm) of space between the wall and the rungs. The wall along the line of the ladder shall be vertical for its entire length.

H. Backfilling

1. **Backfilling Pipe in Trenches:** After the pipe has been properly bedded, selected material from excavation or borrow, at a moisture content that will facilitate compaction, shall be placed along both sides of pipe in layers not exceeding 6 inches (150 mm) in compacted depth. The backfill shall be brought up evenly on both sides of pipe for the full length of pipe. The fill shall be thoroughly compacted under the haunches of the pipe. Each layer shall be thoroughly compacted with mechanical tampers or rammers. This method of filling and compacting shall continue until the fill has reached an elevation of at least 12 inches (300 mm) above the top of the pipe. The remainder of the trench shall be backfilled and compacted by spreading and rolling or compacted by mechanical rammers or tampers in layers not exceeding 8 inches (200 mm). Tests for density shall be made as necessary to ensure conformance to the compaction requirements specified below. Where it is necessary, in the opinion of the the Owner, that sheeting or portions of bracing used be left in place, the contract will be adjusted accordingly. Untreated sheeting shall not be left in place beneath structures or pavements.
2. **Backfilling Pipe in Fill Sections:** For pipe placed in fill sections, backfill material and the placement and compaction procedures shall be as specified below. The fill material shall be uniformly spread in layers longitudinally on both sides of the pipe, not exceeding 6 inches (150 mm) in compacted depth, and shall be compacted by rolling parallel with pipe or by mechanical tamping or ramming. Prior to commencing normal filling operations, the crown width of the fill at a height of 12 inches (300 mm) above the top of the pipe shall extend a distance of not less than twice the outside pipe diameter on each side of the pipe or 12 feet (4 m), whichever is less. After the backfill has reached at least 12 inches (300 mm) above the top of the pipe, the remainder of the fill shall be placed and thoroughly compacted in layers not exceeding 8 inches (200 mm).
3. **Movement of Construction Machinery:** When compacting by rolling or operating heavy equipment parallel with the pipe, displacement of or injury to the pipe shall be avoided. Movement of construction machinery over a culvert or storm drain at any stage of construction shall be at the Contractor's risk. Any damaged pipe shall be repaired or replaced.
4. **Compaction**
 - a. **General Requirements:** Cohesionless materials include gravels, gravel-sand mixtures, sands, and gravelly sands. Cohesive materials include clayey and silty gravels, gravel-silt mixtures, clayey and silty sands, sand-clay mixtures, clays, silts, and very fine sands. When results of compaction tests for moisture-density relations are recorded on graphs, cohesionless soils will show straight lines or reverse-shaped moisture-density curves, and cohesive soils will show normal moisture-density curves.
 - b. **Minimum Density:** Backfill over and around the pipe and backfill around and adjacent to drainage structures shall be compacted at the approved moisture content to the following applicable minimum density, which will be determined as specified below.
 - 1) Under airfield and heliport pavements, paved roads, streets, parking areas, and similar-use pavements including adjacent shoulder areas, the density shall be not less than 90 percent of maximum density for cohesive material and 95 percent of maximum density for cohesionless material, up to the elevation where requirements for pavement subgrade materials and compaction shall control.
 - 2) Under unpaved or turfed traffic areas, density shall not be less than 90 percent of maximum density for cohesive material and 95 percent of maximum density for cohesionless material.
 - 3) Under nontraffic areas, density shall be not less than that of the surrounding material.
5. **Determination of Density:** Testing shall be the responsibility of the Contractor and performed at no additional cost to the Owner. Testing shall be performed by an approved commercial testing laboratory or by the Contractor subject to approval. Tests shall be performed in sufficient number to ensure that specified density is being obtained. Laboratory tests for moisture-density relations shall be made in accordance with ASTM D1557 except that mechanical tampers may be used provided the results are correlated with those obtained with the specified hand tamper. Field density tests shall be determined in accordance with ASTM D2167 or ASTM D2922. When ASTM D2922 is used, the calibration curves shall be checked and adjusted, if necessary, using the sand cone method as described in paragraph Calibration of the referenced publications.



ASTM D2922 results in a wet unit weight of soil and when using this method ASTM D3017 shall be used to determine the moisture content of the soil. The calibration curves furnished with the moisture gauges shall be checked along with density calibration checks as described in ASTM D3017 or ASTM D2922. Test results shall be furnished to the Owner. The calibration checks of both the density and moisture gauges shall be made at the beginning of a job on each different type of material encountered and at intervals as directed.

I. Pipeline Testing

1. Leakage Tests: Lines shall be tested for leakage by low pressure air or water testing or exfiltration tests, as appropriate. Low pressure air testing for vitrified clay pipes shall conform to ASTM C828. Low pressure air testing for concrete pipes shall conform to ASTM C924/ASTM C924M. Low pressure air testing for plastic pipe shall conform to ASTM F1417. Low pressure air testing procedures for other pipe materials shall use the pressures and testing times prescribed in ASTM C828 or ASTM C924/ASTM C924M, after consultation with the pipe manufacturer. Testing of individual joints for leakage by low pressure air or water shall conform to ASTM C1103/ASTM C1103M. Prior to exfiltration tests, the trench shall be backfilled up to at least the lower half of the pipe. If required, sufficient additional backfill shall be placed to prevent pipe movement during testing, leaving the joints uncovered to permit inspection. Visible leaks encountered shall be corrected regardless of leakage test results. When the water table is 600 mm 2 feet or more above the top of the pipe at the upper end of the pipeline section to be tested, infiltration shall be measured using a suitable weir or other device acceptable to the Owner. An exfiltration test shall be made by filling the line to be tested with water so that a head of at least 2 feet (600 mm) is provided above both the water table and the top of the pipe at the upper end of the pipeline to be tested. The filled line shall be allowed to stand until the pipe has reached its maximum absorption, but not less than 4 hours. After absorption, the head shall be reestablished. The amount of water required to maintain this water level during a 2-hour test period shall be measured. Leakage as measured by the exfiltration test shall not exceed 250 gallons per inch in diameter per mile (60 liters per mm in diameter per kilometer) of pipeline per day **OR** 0.2 gallons per inch in diameter per 100 feet (9 mL per mm in diameter per 100 meters), **as directed**, of pipeline per hour. When leakage exceeds the maximum amount specified, satisfactory correction shall be made and retesting accomplished.
2. Deflection Testing: Perform a deflection test on entire length of installed plastic pipeline on completion of work adjacent to and over the pipeline, including leakage tests, backfilling, placement of fill, grading, paving, concreting, and any other superimposed loads. Deflection of pipe in the installed pipeline under external loads shall not exceed 4.5 percent of the average inside diameter of pipe. Determine whether the allowable deflection has been exceeded by use of a pull-through device or a deflection measuring device.
 - a. Pull-through device: This device shall be a spherical, spheroidal, or elliptical ball, a cylinder, or circular sections fused to a common shaft. Circular sections shall be so spaced on the shaft that distance from external faces of front and back sections will equal or exceed diameter of the circular section. Pull-through device may also be of a design promulgated by the Uni-Bell Plastic Pipe Association, provided that the device meets the applicable requirements specified in this paragraph, including those for diameter of the device. Ball, cylinder, or circular sections shall conform to the following:
 - 1) A diameter, or minor diameter as applicable, of 95 percent of the average inside diameter of the pipe; tolerance of plus 0.5 percent will be permitted.
 - 2) A homogeneous material throughout, with a density greater than 1.0 as related to water at 39.2 degrees F (4 degrees C), and a surface Brinell hardness of not less than 150.
 - 3) Center bored and through bolted with a 1/4 inch (6 mm) minimum diameter steel shaft having a yield strength of not less than 70,000 psi (483 MPa), with eyes or loops at each end for attaching pulling cables.
 - 4) Each eye or loop shall be suitably backed with a flange or heavy washer such that a pull exerted on opposite end of shaft will produce compression throughout remote end.

- b. Deflection measuring device: Sensitive to 1.0 percent of the diameter of the pipe being tested and accurate to 1.0 percent of the indicated dimension. Deflection measuring device shall be approved by the the Owner prior to use.
 - c. Pull-through device: Pass the pull-through device through each run of pipe, either by pulling it through or flushing it through with water. If the device fails to pass freely through a pipe run, replace pipe which has the excessive deflection and completely retest in same manner and under same conditions as specified.
 - d. Deflection measuring device procedure: Measure deflections through each run of installed pipe. If deflection readings in excess of 4.5 percent of average inside diameter of pipe are obtained, retest pipe by a run from the opposite direction. If retest continues to show a deflection in excess of 4.5 percent of average inside diameter of pipe, remove pipe which has excessive deflection, replace with new pipe, and completely retest in same manner and under same conditions.
 - e. Warranty period test: Pipe found to have a deflection of greater than 5 percent of average inside diameter when deflection test is performed just prior to end of one-year warranty period shall be replaced with new pipe and tested as specified for leakage and deflection.
- J. Field Painting
- 1. After installation, clean cast-iron frames, covers, gratings, and steps not buried in masonry or concrete to bare metal of mortar, rust, grease, dirt, and other deleterious materials and apply a coat of bituminous paint **OR** After installation, clean steel covers and steel or concrete frames not buried in masonry or concrete to bare metal of mortar, dirt, grease, and other deleterious materials. Apply a coat of primer and apply a top coat as specified in Division 09 Section "Exterior Painting", **as directed**. Do not paint surfaces subject to abrasion.

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Task	Specification	Specification Description
33 42 13 13	01 22 16 00	No Specification Required
33 42 13 13	21 05 23 00	Piped Utilities Basic Materials And Methods
33 42 13 13	22 05 76 00	Sanitary Sewerage
33 42 13 13	33 42 11 00	Storm Drainage
33 42 23 00	21 05 23 00	Piped Utilities Basic Materials And Methods
33 42 23 00	33 42 11 00	Storm Drainage
33 42 23 00	31 32 19 16	Sewage Treatment Lagoons
33 42 26 16	21 05 23 00	Piped Utilities Basic Materials And Methods
33 42 26 16	33 14 13 23	Sand Drains
33 42 26 16	33 42 11 00	Storm Drainage
33 42 26 19	21 05 23 00	Piped Utilities Basic Materials And Methods
33 42 26 19	33 42 11 00	Storm Drainage
33 42 26 23	33 42 11 00	Storm Drainage
33 42 31 00	21 05 23 00	Piped Utilities Basic Materials And Methods
33 42 31 00	33 42 11 00	Storm Drainage
33 42 31 00	31 32 19 16	Sewage Treatment Lagoons
33 42 33 00	21 05 23 00	Piped Utilities Basic Materials And Methods
33 42 33 00	33 42 11 00	Storm Drainage
33 42 33 00	31 32 19 16	Sewage Treatment Lagoons
33 42 36 00	21 05 23 00	Piped Utilities Basic Materials And Methods
33 42 36 00	33 42 11 00	Storm Drainage
33 42 36 00	31 32 19 16	Sewage Treatment Lagoons
33 44 36 00	22 13 19 26	Interceptors
33 44 36 00	28 46 00 00	Oil/Water Separator
33 46 53 00	21 05 23 00	Piped Utilities Basic Materials And Methods
33 46 53 00	33 14 13 23	Sand Drains
33 46 53 00	23 11 23 00	Relief Wells
33 52 16 13	01 22 16 00	No Specification Required
33 52 16 13	21 05 23 00	Piped Utilities Basic Materials And Methods
33 52 16 13	07 63 00 00	Common Work Results for Fire Suppression
33 52 16 13	07 63 00 00a	Common Work Results for Plumbing
33 52 16 13	07 63 00 00b	Common Work Results for HVAC
33 52 16 13	23 11 23 00b	Facility Natural-Gas Piping
33 52 16 13	23 11 23 00c	Facility Liquefied-Petroleum Gas Piping
33 52 16 23	23 11 23 00b	Facility Natural-Gas Piping
33 52 16 23	23 11 23 00c	Facility Liquefied-Petroleum Gas Piping
33 52 16 26	23 11 23 00b	Facility Natural-Gas Piping
33 52 16 26	23 11 23 00c	Facility Liquefied-Petroleum Gas Piping
33 53 16 00	21 05 23 00	Piped Utilities Basic Materials And Methods
33 59 11 00	21 05 23 00	Piped Utilities Basic Materials And Methods
33 59 16 00	21 05 23 00	Piped Utilities Basic Materials And Methods
33 61 13 00	21 05 23 00	Piped Utilities Basic Materials And Methods
33 61 13 00	33 14 13 23a	Hydronic Distribution



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SECTION 34 41 13 00 - ELECTRICAL TRAFFIC CONTROL SIGNALS

1.1 GENERAL

A. Description Of Work

1. This specification covers the furnishing and installation of electrical traffic control signals. Products shall be as follows or as directed by the Owner. Installation procedures shall be in accordance with the product manufacturer's recommendations. Demolition and removal of materials shall be as required to support the work.

1.2 PRODUCT

- A. General: Replacement equipment items shall be regularly manufactured products.
- B. Concrete Poles: Cement ASTM C 150; aggregate ASTM C 33; minimum compressive strength 6,000 psi when tested in compliance with AASHTO T22. Tensioning steel shall comply with ASTM A 603. Strands shall not be tensioned above 70 percent of the rated ultimate strength. Epoxy compound for sealing hollow cores shall comply with ASTM D 1763.
- C. Galvanized Conduit Nipples: UL 514B.
- D. Ground Wire: Cast-in-concrete pole, No. 6 stranded bare wire, ASTM A 603.
- E. Wood Poles: ANSI 05.1, waterborne preservative-treated in compliance with AWPA C3, Retention Zone 1.
- F. Structural Steel: ASTM A 36.
- G. Steel Pipe: ASTM A 53.
- H. Steel Bars: ASTM A 576.
- I. Wire Strand: ASTM A 475.
- J. Zinc Coatings: Members, ASTM A 123; fasteners, ASTM A 153.
- K. Mast Arms for Supporting Traffic Signals: ASTM A 36; aluminum alloy 3003, or alloy alcad 3004 complying with ASTM B 209.
- L. Concrete for Pull Boxes: ASTM C 94, 3,000 psi.
- M. Cast-Iron Covers: ASTM A 48.
- N. Signal Lens: Manufactured in compliance with Article 5 and 6, ITE Technical Report Number 1.
- O. Loop Wire for Vehicle Detectors: No. 14 AWG or No. 12 AWG, stranded copper wire, type TTHN, THWN, or THW, ASTM B3.
- P. Grout: One part cement complying with ASTM C 150 and two parts sand complying with ASTM C 33.
- Q. Conduit: Polyvinyl chloride, UL 651, Schedule 40 or galvanized rigid metal, ASTM B 3.



- R. Ground Wire: Soft drawn copper, bare, stranded, ANSI C7.1.
- S. Electrical Work: NFPA No. 70.

1.3 EXECUTION

- A. Scheduling and Coordination: The Contractor shall ensure that required notices have been given and that power interruptions have been scheduled and approved.
- B. Traffic: Provide temporary traffic signs at and around work area. Signs and locations shall be as approved by the the Owner.
- C. Vehicle Detector Assemblies, Loop Type: Saw out existing loops to be replaced to their full depth. Install and seal loop wire. Splice and solder loop wire and lead-in cable and wrap a minimum of two wraps with silicone tape and heavy-duty electrical tape. Install sealant in compliance with the manufacturer's recommendations. Excavate and remove existing lead-in cable to be replaced, and install new lead-in cable in place and connect to cabinet ground.

END OF SECTION 34 41 13 00

Task	Specification	Specification Description
34 41 13 00	01 22 16 00	No Specification Required
34 41 13 00	05 15 16 00	Ornamental Metal
34 41 13 00	27 11 19 00	Loose-Tube Gel-Filled Fiber Optic Cables
34 41 13 00	26 05 33 16a	Wiring Devices
34 41 16 00	34 41 13 00	Electrical Traffic Control Signals

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SECTION 34 71 13 13 - BEAM-TYPE GUARDRAIL

1.1 GENERAL

A. Description Of Work

1. This specification covers the furnishing and installation of materials for beam-type guardrail. Products shall match existing materials and/or shall be as follows or as directed by the Owner. Installation procedures shall be in accordance with the product manufacturer's recommendations. Demolition and removal of materials shall be as required to support the work.

B. Submittals

1. Product Data: For each type of product indicated.
2. Shop drawings shall be submitted for approval.

1.2 PRODUCTS

A. Rail Elements, End Sections, and Fasteners

1. ARTBA technical bulletin No. 268-B.
2. Provide galvanized steel W-beam in accordance with AASHTO M-180, class A, type 1.
3. Shop curve rail elements when required radius of installation on horizontal curve is 150 ft (46 m) or less. Provide W-beam rail (ARTBA RE-3) with a flared end section (ARTBA RE-5), rounded end section (ARTBA RE-6) at each end of installations.
4. Provide standard back-up plates behind rail elements at all intermediate, non-splice posts when steel posts and blocks are used.
5. Galvanize the rail sections, including end sections, in accordance with ASTM A 525, coating G-210.

B. Posts

1. Wood: Provide wood posts with blocks, size as required by State DOT. Rough sawn or S4S timber of Douglas Fir or any other locally approved species that is either No. 1 grade or Select Structural grade when graded in accordance with the requirements for Timber and Posts as set forth in WWPA-01 may be used. Give all wood posts and blocks a preservative treatment in accordance with the requirements of AASHTO M-133. Cut to length and bore posts and blocks for bolt holes before treatment.
2. Steel: Provide steel posts with blocks. Fabricate posts and blocks from W6X9 structural steel shapes complying with the requirements of ASTM A 36. Fabricate in the shop, grind smooth all corners and edges, galvanize posts and blocks after fabrication in accordance with ASTM A 123.

C. Bolts, Nuts, and Washers

1. Provide galvanized bolts, nuts, and washers that meet common ARTBA standards, designed to develop the required joint strength. Provide bolts with rounded heads to provide minimum obstruction.
2. Provide galvanized steel bolts conforming to the requirements of ASTM A 307, nuts conforming to the requirements of ASTM A 563, Grade A or better and galvanized steel washers, all galvanized in accordance with the requirements of ASTM A 153. Provide high strength bolts conforming to the requirements of ASTM A 325 where needed.

D. Reflectors: Provide guardrail reflectors as indicated. Place the galvanized steel tabs with reflective sheeting at every post except no reflectors are to be placed along the guardrail end flares.

E. Breakaway Cable Terminal (BCT) Assemblies: Provide BCT assemblies in accordance with the ARTBA details and standards referenced on the details.



- F. Concrete and Reinforcement for the Post Footings: In accordance with applicable sections of Division 03 Section "Cast-in-place Concrete".

1.3 EXECUTION

- A. Guardrail: Erect steel beam-type guardrail in locations and to lines and grades as directed and in accordance with details indicated.
- B. Erection
1. Firmly set posts spaced at **6 ft. 3 in. (1.9 m)** centers to the required depth. Set posts by placing in hand or mechanically dug holes or by driving, with or without pilot holes. Backfill gaps around posts with approved material that is moistened and thoroughly compacted. Repair damaged roadway surfacing where pavement is disturbed.
 2. Position the top of W-beam rail at **27 in. (0.69 m)** above the finished roadway surface. Align rail both vertically and horizontally within **1/4-in. (6 mm)** from the theoretical alignments. Lap the rail sections at posts, in the direction of traffic in the adjacent lane, and lap end sections on the face of the rail.
 3. Exercise care to avoid damage to treated wood and galvanized steel parts. Repair or replace damaged parts at the Contractor's expense. Securely tighten all bolts in the finished guardrail. Toenail the wood blocks to wood posts with two 16 penny galvanized nails, one on each side of the top of the block.

END OF SECTION 34 71 13 13

SECTION 34 71 13 16 - ACTIVE VEHICLE BARRIERS

1.1 GENERAL

A. Description Of Work

1. This specification covers the furnishing and installation of materials for active vehicle barriers. Products shall be as follows or as directed by the Owner. Installation procedures shall be in accordance with the product manufacturer's recommendations. Demolition and removal of materials shall be as required to support the work.

B. Submittals

1. Shop Drawings: Installation, Equipment, and Electrical Work
 - a. Detail drawings containing complete wiring and schematic diagrams, and any other details required to demonstrate that the system has been coordinated and will properly function as a unit. Drawings shall show proposed layout and anchorage of equipment and appurtenances, and equipment relationship to other parts of the work including foundation and clearances for maintenance and operation. For Federal work, detail drawings shall include a copy of the Department of State certificate of barrier performance.
2. Product Data:
 - a. Vehicle Barriers: A complete list of equipment, materials, including industrial standards used and how they apply to the applicable component and manufacturer's descriptive data and technical literature, catalog cuts, and installation instructions. Information necessary to document a minimum 1-year successful field operation performance history for each type of vehicle barrier installed.
 - b. Spare Parts: Spare parts data for each different item of material and equipment used, after approval of the detail drawings. The data shall include a complete list of parts and supplies, with current unit prices and source of supply.
3. Test Reports
 - a. Field Testing: Test reports in booklet form showing all field tests, including component adjustments and demonstration of compliance with the specified performance criteria, upon completion and testing of the installed system. Each test report shall indicate the final position of controls.
4. Operation and Maintenance Data
 - a. Vehicle Barriers: Operating and Maintenance Instructions
 - 1) Six copies of operation and maintenance manuals, a minimum of 2 weeks prior to field training. One complete set prior to performance testing and the remainder upon acceptance. Manuals shall be approved prior to acceptance. Operation manuals shall outline the step-by-step procedures required for system startup, operation, and shutdown. The manuals shall include the manufacturer's name, model number, service manual, parts list, and brief description of all equipment and their basic operating features. Maintenance manuals shall include routine maintenance procedures, possible breakdowns and repairs, and troubleshooting guide. The manuals shall include piping layout, equipment layout, and simplified wiring and control diagrams of the system as installed. The manuals shall also include synthetic biodegradable hydraulic oil types to be used for ambient temperature ranges of minus 30 degrees F (minus 34 degrees C) to 150 degrees F (plus 66 degrees C) to cover winter operation, summer operation, and ambient temperature ranges in between.

C. General Requirements

1. Performance levels shall be based on the following:
 - a. The Department of State (DOS) publication SD-SDT-02.01 Specification for Vehicle Crash Testing of Perimeter Barriers and Gates (April 1985) in which:
 - 1) Impact Conditions:



Condition Designation	Vehicle Weight	Impact Speed	Kinetic Energy
K4	15,000 lb (6,800 kg)	30 mph (48 km/h)	450,000 ft-lb (610 kJ)
K8	15,000 lb (6,800 kg)	40 mph (65 km/h)	800,000 ft-lb (1084 kJ)
K12	15,000 lb (6,800 kg)	50 mph (80 km/h)	1,250,000 ft-lb (1695 kJ)

2) Performance Levels:

- a) L 3.0 Vehicle and cargo are to be stopped although vehicle partial penetration and/or barrier deflection of up to 3 feet (1 m) permitted.
- b) L 2.0 Vehicle and cargo are to be stopped although vehicle partial penetration and/or barrier deflection of up to 20 feet (6 m) is permitted.
- c) L 1.0 Vehicle is disabled and does not travel more than 50 feet (15 m) after impact.

2. Vehicle Barriers furnished shall in all respects be identical to the unit tested and certified except for the width of the vehicle barrier, which is as indicated and except for bollards which have a diameter based on a required crash rating. Crash test shall be performed and data compiled by an approved independent testing agency. Test vehicle shall not vault or penetrate the barrier during the test. The design and structural materials of the vehicle barrier furnished shall be the same as those used in the crash tested barrier.

D. Nameplates

1. Nameplate data shall be permanently attached to each vehicle barrier. The data shall be legibly marked on corrosion-resistant metal plates and shall consist of at least the following:
 - a. Manufacturer's name.
 - b. Model number.
 - c. Serial number.
 - d. Date of manufacture.

E. Delivery And Storage

1. Components placed in storage shall be protected from the weather, humidity, and temperature variation, dirt and dust, or other contaminants. Structural materials shall be stored on sleepers or pallets and shall be protected from rust and objectionable materials such as dirt, grease, or oil.

F. Spare Parts

1. A manufacturer's standard recommended spare parts package, with current unit prices and source of supply complete with detailed manuals on parts replacement, shall be provided with each barrier to facilitate 1 year of normal operation. Particular consideration shall be given to system components which are not readily available from local or commercial sources and which are critical to the operation of the system.

G. Manufacturer's Services

1. Services of a manufacturer's representative who is experienced in the installation, adjustment, and operation of the equipment supplied shall be available. The representative shall supervise the installation, adjustment, and testing of the equipment.

1.2 PRODUCT

- A. Retractable Barriers: When in the raised position, the total retractable barrier heights shall be no less than 28 inches (711 mm) above the roadway surface and shall be 144 inches (3.66 m) wide. When in the lowered position, the retractable barrier shall extend no more than 5/8 inch (16 mm) above the roadway surface. Retractable barriers in the lowered position shall be capable of supporting a 32,000 pound (142 kN) axle load or a 16,000 (71 kN) wheel load. Design for this load shall be in accordance with AASHTO HB-17.

1. Powered Retractable Barrier: The retractable barrier shall be capable of 300 complete up/down cycles per hour. The retractable barrier motion shall be instantly reversible and shall be capable

of raising the barrier from the lowered position to the raised position within 8 seconds during normal use, and within 2 seconds during an emergency. Also, the barrier shall be capable of being lowered from the raised position to the lowered position in not more than 3 seconds. Retractable barrier shall withstand a K4 **OR** K8 **OR** K12, **as directed**, impact condition with Performance Level of L1.0 **OR** L2.0 **OR** L3.0, **as directed**.

- a. Failure Modes of Operation: The system shall be designed to remain in the last commanded position in the event of hydraulic, electrical, or mechanical failure. A manual pump, or other system, shall be included for operation of hydraulic barriers without power.
 - b. Electric Motors: Unless otherwise indicated, electric motors shall have drip-proof **OR** totally enclosed **OR** totally enclosed fan cooled, **as directed**, enclosures. All couplings, motor shafts, gears, and other moving parts shall be fully guarded in accordance with 29 CFR 1910 Subpart O. Guards shall be removable without disassembling the guarded unit. For multiple barriers operated from a single hydraulic unit it is highly recommended that the electric motor be 3-phase.
 - c. System: The system shall be designed to maintain the barriers in the raised position, without inspection, for periods of time of up to 1 week. If a hydraulic system is used, it shall be equipped with pressure relief valves to prevent overpressure. The system shall not require continuous running of the motor to stay in the raised position, excluding the use of manual pinning to do so.
 - d. Hydraulic Power Unit: The hydraulic power unit shall contain synthetic biodegradable hydraulic fluid which maintains its viscosity operating range, even at constant heaviest use rate, for an ambient temperature range of 20 to 150 degrees F (minus 7 to plus 66 degrees C). A hydraulic fluid heater shall be provided so that the viscosity remains within its operating range if ambient temperatures below 20 degrees F (minus 7 degrees C) are expected. Buried hydraulic lines for the connection of the hydraulic power unit to the barrier shall be flexible or carbon steel pipe, or a combination of flexible and carbon steel pipe. Flexible and rigid hydraulic line working pressures shall exceed the maximum system relief pressure. PVC pipe and fittings for burial of hydraulic lines shall be in accordance with ASTM D 3034 Type PS 46 with minimum pipe stiffness of 46.
 - 1) Flexible hydraulic lines shall be in accordance with SAE J517.
 - 2) Rigid hydraulic lines shall be seamless carbon steel pipe in accordance with ASTM A 106.
 - e. Hydraulic Power Unit Enclosure: A NEMA Type 3R enclosure as specified in NEMA 250 shall be provided to enclose the hydraulic power unit. The enclosure shall be designed for easy removal of the hydraulic power unit and other accessories without complete removal of the enclosure. An access door with hinges and an inside and outside operable/lockable (exterior) door latch shall be provided. Equipment within the enclosure shall be placed and configured so that all periodic maintenance can be performed through the access door without removal of the equipment. The enclosure shall be equipped with weatherproof louver vents appropriately sized and located to dissipate internal heat generation.
2. Manual Retractable Barriers: The manual barrier shall be capable of being raised and lowered by manual means such as levers or hydraulics requiring a maximum 60 pounds (267 N) of force. The manual mechanism shall contain a locking pin which accepts a padlock for securing the barrier when it is in the "UP" position. Retractable barrier shall withstand a K4 **OR** K8 **OR** K12, **as directed**, impact condition with Performance Level of L1.0 **OR** L2.0 **OR** L3.0, **as directed**. Barrier should be capable of being locked in the down position.
- B. Retractable Bollards: The total bollard height when in the raised position shall be no less than 30 inches (750 mm) above the roadway surface and shall have an outside diameter of no less than 8 inches (200 mm). A bollard system shall consist of a minimum of 3 bollards spaced no more than 36 inches (915 mm) from centerline to centerline of bollards across a 10 foot (3.0 m) roadway. Bollards in the lowered position shall be capable of supporting a 16,000 pound (71 kN) wheel load each. Design for this load shall be in accordance with AASHTO HB-17. Retractable bollards shall withstand a K4 **OR** K8 **OR** K12, **as directed**, Impact Condition with Performance Level of L1.0 **OR** L2.0 **OR** L3.0, **as directed**.



1. Powered Retractable Bollards: The retractable bollard shall be capable of 300 complete up/down cycles per hour. Bollards shall be capable of being raised or lowered within a 3 to 15-second range during normal use and within 2.5 seconds for emergency operations.
 - a. Failure Modes of Operation: The system shall be designed to prevent lowering of the barrier in the event of hydraulic, electrical, or mechanical failure. A manual pump, or other system, shall be included for operation of hydraulic and/or mechanical barriers without power.
 - b. Electric Motors: Unless otherwise indicated, electric motors shall have drip-proof **OR** totally enclosed, **as directed**, enclosures. For multiple barriers being operated from a hydraulic power unit it is highly recommended that the electric motor be 3-phase.
 - c. System: The system shall be designed to maintain the barriers in the raised position, without inspection, for period of time of up to 1 week. If a hydraulic system is used, it shall be equipped with pressure relief valves to prevent overpressure.
 - d. Hydraulic Power Unit: The hydraulic power unit shall contain synthetic biodegradable hydraulic fluid which maintains its viscosity operating range, even at constant heaviest use rate, for an ambient temperature range of 20 to 150 degrees F (minus 7 to plus 66 degrees C). A hydraulic fluid heater shall be provided so that the viscosity remains within its operating range, if ambient temperatures below 20 degrees F (minus 7 degrees C) are expected. Buried hydraulic lines for the connection of the hydraulic power unit to the barrier shall be flexible or carbon steel pipe, or a combination of flexible and carbon steel pipe. Flexible and rigid hydraulic line working pressures shall exceed the maximum system relief pressure. PVC pipe and fittings for burial of hydraulic lines shall be in accordance with ASTM D 3034 Type PS 46 with minimum pipe stiffness of 46.
 - 1) Flexible hydraulic lines shall be in accordance with SAE J517.
 - 2) Rigid hydraulic lines shall be seamless carbon steel pipe in accordance with ASTM A 106.
 - e. Hydraulic Power Unit Enclosure: A NEMA Type 3R enclosure as specified in NEMA 250 shall be provided to enclose the hydraulic power unit. The enclosure shall be designed for easy removal of the hydraulic power unit and other accessories without complete removal of the enclosure. An access door with hinges and an inside and outside operable/lockable (exterior) door latch shall be provided. Equipment within the enclosure shall be placed and configured so that all periodic maintenance can be performed through the access door without removal of the equipment. The enclosure shall be equipped with weatherproof louver vents appropriately sized and located to dissipate internal heat generation.
 2. Manual Retractable Bollards: Manual bollards shall be capable of being raised and lowered utilizing a recessed handle on the top surface of the bollard or a manual hydraulic pump, either requiring a maximum 60 pounds (267 N) of force. A mechanism, that is lockable, shall be provided to secure the bollard in either the full "UP" or full "DOWN" position.
- C. Crash Gate: The crash gate shall consist of steel buttresses anchored into the ground and an above grade assembly consisting of a heavy steel structure or a combination of heavy steel and structural aluminum capable of being opened and closed. The height of the gate shall be a minimum of 84 inches (2.1 m) from the road surface to the top of the gate frame. The length shall close and protect a minimum 120 inch (3.0 m) clear opening. The maximum clear opening between the gate frame and end posts, between the bottom of the gate and finished grade, and between any grill work shall be 3 inches (75 mm).
1. Powered Crash Gate: The gate movement shall be controlled by an electro-mechanical gate operator **OR** a hydraulic gate operator, **as directed**, consisting of an operator unit with required control circuits and operator station. The control and operating voltage shall be 24 vac (nominal) or, as an option 24 vdc. A remote control master station shall be capable of driving the gate at minimum 48 fpm (14.6 m per minute) for a slide gate or 6 degrees per second for a swing gate. Unless otherwise indicated, motors shall have drip-proof **OR** totally enclosed, **as directed**, enclosures. Crash gate shall withstand a 15,000 pound (6804 kg) vehicle at impact speed of 30 **OR** 40 **OR** 50, **as directed**, mph (48 **OR** 64 **OR** 80, **as directed**, km/hour), with maximum barrier deflection or vehicle penetration of 3 feet (1 m).

- a. Failure Mode of Operation: The system shall be designed to prevent opening of the crash gate in the event of electrical or mechanical failure. A disconnect system for the gate drive shall be provided to allow manual operation of the barrier in the event of a power outage.
 - b. Hydraulic Power Unit: The hydraulic power unit shall contain synthetic biodegradable hydraulic fluid which maintains its viscosity within its operating range, even at constant heaviest use rate, for an ambient temperature range of 20 to 150 degrees F (minus 7 to plus 66 degrees C). A hydraulic fluid heater shall be provided so that the viscosity remains within its operating range if ambient temperatures below 20 degrees F (minus 7 degrees C) are expected. Buried hydraulic lines for the connection of the hydraulic power unit to the barrier shall be flexible or carbon steel pipe, or a combination of flexible and carbon steel. Flexible and rigid hydraulic line working pressures shall exceed the maximum system relief pressure. PVC pipe and fittings for burial of hydraulic lines shall be in accordance with ASTM D 3034 Type PS 46 with minimum pipe stiffness of 46.
 - 1) Flexible hydraulic lines shall be in accordance with SAE J517.
 - 2) Rigid hydraulic lines shall be seamless carbon steel pipe in accordance with ASTM A 106.
 - c. Hydraulic Power Unit Enclosure: A NEMA Type 3R enclosure as specified in NEMA 250 shall be provided to enclose the hydraulic power unit. The enclosure shall be designed for easy removal of the hydraulic power unit and other accessories without complete removal of the enclosure. An access door with hinges and an inside and outside operable/lockable (exterior) door latch shall be provided. Equipment within the enclosure shall be placed and configured so that all periodic maintenance can be performed through the access door without removal of the equipment. The enclosure shall be equipped with weatherproof louver vents appropriately sized and located to dissipate internal heat generation.
2. Manual Crash Gate: The manual crash gate shall be capable of being hinged from either side. Hinge points of both buttresses shall each contain a locking pin with padlock acceptance for securing the crash gate in the closed position. The crash gate shall withstand a 10,000 pound (4535 kg) vehicle at impact speed of 50 mph (80 km/hour), with maximum gate deflection or vehicle penetration of 10 feet (3 m) 15,000 pound (6804 kg) vehicle traveling at impact speed of 30 **OR** 40 **OR** 50, **as directed**, mph (48 **OR** 64 **OR** 80, **as directed**, km/hour), with a maximum gate deflection or vehicle penetration of up to 3 feet (1 m).
- D. Crash Beam: The crash beam shall be an above-grade assembly that, in the "DOWN" position, shall present a visible obstacle to approaching vehicles. The height of the barrier shall be a minimum of 30 inches (750 mm) as measured from the roadway surface to the centerline of the crash beam. The crash beam shall be capable of blocking a minimum road width of 120 inches (3.0 m). The crash beam end shall contain a locking pin with padlock acceptance for securing the crash beam when it is in the "DOWN" position. Crash beam shall withstand a 15,000 pound (6804 kg) vehicle traveling at 30 **OR** 40 **OR** 50, **as directed**, mph (48 **OR** 64 **OR** 80, **as directed**, km/hour), with maximum vehicle penetration of 20 feet (6 m) 10,000 pound (4535 kg) vehicle at impact speed of 15 mph (24 km/hour), with a maximum vehicle penetration of 10 feet (3 m).
1. Powered Crash Beam: The crash beam shall be operated by means of a hydraulic power system. The crash beam shall be capable of being raised or lowered within an 8 to 15 second time range.
 - a. Failure Mode of Operation: A disconnect system for the crash beam shall be provided to allow manual operation of the barrier in the event of an electrical or mechanical failure.
 - b. Hydraulic Power Unit: The hydraulic power unit shall contain synthetic biodegradable hydraulic fluid which maintains its viscosity operating range, even at constant heaviest use rate, for an ambient temperature range of 20 to 150 degrees F (minus 7 to plus 66 degrees C). A hydraulic fluid heater shall be provided so that the viscosity remains within its operating range if ambient temperatures below 20 degrees F (minus 7 degrees C) are expected. Buried hydraulic lines for the connection of the hydraulic power unit to the barrier shall be flexible or carbon steel pipe or a combination of flexible and carbon steel pipe. Flexible and rigid hydraulic line working pressures shall exceed the maximum system relief pressure. PVC pipe and fittings for burial of hydraulic lines shall be in accordance with ASTM D 3034 Type PS 46 with minimum pipe stiffness of 46.



- 1) Flexible hydraulic lines shall be in accordance with SAE J517.
 - 2) Rigid hydraulic lines shall be seamless carbon steel pipe in accordance with ASTM A 106.
- c. Hydraulic Power Unit Enclosure: A NEMA Type 3R enclosure as specified in NEMA 250 shall be provided to enclose the hydraulic power unit. The enclosure shall be designed for easy removal of the hydraulic power unit components and other accessories without complete removal of the enclosure. An access door with hinges and an inside and outside operable/lockable exterior door latch shall be provided. Equipment within the enclosure shall be placed and configured so that all periodic maintenance can be performed through the access door without removal of the equipment. The enclosure shall be equipped with weatherproof louver vents appropriately sized and located to dissipate internal heat generation.
2. Manual Crash Beam: The crash beam shall be manually raised and lowered with the aid of a counterbalanced end requiring approximately 60 pounds (267 N) of force.
- E. Portable Retractable Barrier: The portable retractable barrier shall be transportable and capable of manual and/or electro-mechanical operation. When in the raised position, the total barrier heights shall be no less than 28 inches (711 mm) above the roadway surface and shall be up to 144 inches (3.66 m wide). The barrier shall be equipped with entrance/exit ramps when the barrier extends more than 5/8 inch (16 mm) above the roadway surface. Retractable barriers in the lowered position shall be capable of supporting a 32,000 pound (142 kN) axle load or a 16,000 (71 kN) pound wheel load. Design for this load shall be in accordance with AASHTO HB-17.
1. Powered Portable Retractable Barrier: The portable retractable barrier shall be capable of 300 complete up/down cycles per hour. The retractable barrier motion shall be instantly reversible and shall be capable of raising the barrier from the lowered position to the raised position within 8 seconds during normal use, and within 2 seconds during an emergency. Also, the barrier shall be capable of being closed from the raised position to the lowered position in not more than 3 seconds. Retractable barrier shall withstand a K4 **OR** K8 **OR** K12, **as directed**, impact condition with Performance Level of L1.0 **OR** L2.0 **OR** L3.0, **as directed**. Portable retractable barrier, when impacted by a 15,000 pound (6,800 kg) vehicle at impact speed of 50 mph (80 km/hour) shall disable the vehicle and allow it to travel no more than 50 feet (15.2 m) after impact. Portable power assisted retractable barriers shall be equipped with on and off ramps for smooth transition between surfaces when the barrier extends more than 5/8 inch (16 mm) above the roadway surface.
 - a. Failure Modes of Operation: The system shall be designed to prevent lowering of the barrier in the event of hydraulic, electric, or mechanical failure. A manual pump shall be included for operation of hydraulic and/or mechanical barriers without power.
 - b. Electric Motors: Unless otherwise indicated, electric motors shall have drip-proof **OR** totally enclosed, **as directed**, enclosures.
 - c. System: The system shall be designed to maintain the barriers in the raised position, without inspection, for periods of time of up to 1 week. If a hydraulic system is used, it shall be equipped with pressure relief valves to prevent overpressure.
 - d. Hydraulic Power Unit: The hydraulic power unit shall contain synthetic biodegradable hydraulic fluid which maintains its viscosity operating range, even at constant heaviest use rate, for an ambient temperature range of 20 to 150 degrees F (minus 7 to plus 66 degrees C). A hydraulic fluid heater shall be provided so that the viscosity remains within its operating range if ambient temperatures below 20 degrees F (minus 7 degrees C) are expected. Flexible hydraulic lines shall be used for the connection of the hydraulic power unit to the barrier. Flexible hydraulic line working pressures shall exceed the maximum system relief pressure; flexible hydraulic lines shall be in accordance with SAE J517.
 2. Manual Retractable Portable Barriers: The manual barrier shall be capable of being raised and lowered by manual means such as levers or hydraulics requiring a maximum 60 pounds (267 N) of force. The manual mechanism shall contain a locking pin which accepts a padlock for securing the barrier when it is in the "UP" position and shall also be capable of being locked in the

"DOWN" position. Retractable barrier shall withstand a K4 **OR** K8 **OR** K12, **as directed**, impact condition with Performance Level of L1.0 **OR** L2.0 **OR** L3.0, **as directed**

- F. Portable Crash Beam: The portable crash beam shall be an above-grade assembly that, in the "DOWN" position, shall present a visible obstacle to approaching vehicles. The height of the barrier shall be a minimum of 30 inches (750 mm) as measured from the roadway surface to the centerline of the crash beam. The crash beam shall be capable of blocking a minimum road width of 120 inches (3.0 m). The crash beam end shall contain a locking pin with padlock acceptance for securing the crash beam when it is in the "DOWN" position. Crash beam shall withstand a 15,000 pound (6804 kg) vehicle traveling at 30 mph (48 km/hour), with maximum vehicle penetration and/or barrier deflection of 20 feet (6 m).
1. Powered Portable Crash Beam: The portable crash beam shall be operated by means of a hydraulic power system. The crash beam shall be capable of being raised or lowered within an 8 to 15 second time range.
 - a. Failure Mode of Operation: A disconnect system for the portable crash beam shall be provided to allow manual operation of the barrier in the event of an electrical or mechanical failure.
 - b. Hydraulic Power Unit: The hydraulic power unit shall contain synthetic biodegradable hydraulic fluid which maintains its viscosity operating range, even at constant heaviest use rate, for an ambient temperature range of 20 to 150 degrees F (minus 7 to plus 66 degrees C). A hydraulic fluid heater shall be provided so that the viscosity remains within its operating range if ambient temperatures below 20 degrees F (minus 7 degrees C) are expected. Flexible hydraulic lines shall be used for the connection of the hydraulic power unit to the barrier. Flexible hydraulic line working pressures shall exceed the maximum system relief pressure; flexible hydraulic lines shall be in accordance with SAE J517.
 - c. Hydraulic Power Unit Enclosure: A weather resistant enclosure shall be provided to enclose the hydraulic power unit. The enclosure shall be designed for easy removal of the hydraulic power unit components and other accessories without complete removal of the enclosure. An access door with hinges and an inside and outside operable lockable (exterior) door latch shall be provided. Equipment within the enclosure shall be placed and configured so that all periodic maintenance can be performed through the access door without removal of the equipment. The enclosure shall be equipped with weatherproof louver vents appropriately sized and located to dissipate internal heat generation.
 2. Manual Portable Crash Beam: The crash beam shall be manually operated by means of a counter balanced system requiring approximately 60 pounds (267 N) of force.
- G. Electrical Work: Motors, manual or automatic motor control equipment except where installed in motor control centers and protective or signal devices required for the operation specified herein shall be provided in accordance with Division 22. All field wiring for loop detectors, communication lines, and power circuits shall have surge protection. Any wiring required for the operation specified herein, but not shown on the electrical plans, shall be provided under this section in accordance with Division 22.
- H. Control Panel: A control panel and control circuit shall be provided to interface between all barrier control stations and the power unit. A control panel shall be provided for the inbound lanes and a separate one for the outbound lanes where the barriers are located. The control station is defined as the main control panel and the remote control panel as shown. The control circuit shall contain all relays, timers, and other devices or an industrial programmable controller programmed as necessary for the barrier operation. The control panel shall allow direct interface with auxiliary equipment such as card readers, remote switches, loop detectors, infrared sensors, and sliding **OR** swinging, **as directed**, gate limit switches. Loop controllers shall not cause an automatic barrier raise following power loss or restoration. The enclosure shall be as indicated on the drawings. All device interconnect lines shall be run to terminal strips.
1. Voltage: The control circuit shall operate from a 120 volt 60 **OR** 50, **as directed**, Hz supply. The control circuit voltage shall be 12 **OR** 24, **as directed**, ac **OR** dc, **as directed**, for all external control panels.



2. Main Control Panel: A main control panel shall be supplied to control barrier function. This panel shall have a key-lockable main switch with main power "ON" and panel "ON" lights. Buttons to raise and lower each barrier **OR** set of barriers, **as directed**, shall be provided. Barrier "UP" and "DOWN" indicator lights shall be included for each barrier **OR** set of barriers, **as directed**. An emergency fast operate circuit (EFO) shall be operated from a push button larger than the normal controls and have a flip safety cover installed over the push button or toggle switch. The EFO shall also be furnished with an EFO-active light and reset button. The main control panel shall have a key lockable switch to arm or disable the remote control panel. An indicator light shall show if the remote control panel is enabled.
3. Remote Control Panel: A remote control panel, one panel for the inbound lane(s) and a separate panel for the outbound lane(s), shall have a panel "ON" light that is lit when enabled by a key lockable switch on the main control panel. Buttons to raise and lower each barrier shall be provided. Barrier "UP" and "DOWN" indicator lights shall be included for each barrier. The EFO shall be operated from a push button larger than the normal controls and have a flip safety cover installed over the push button or toggle switch. Activation of either EFO will operate all barriers. The EFO shall be interconnected with an EFO-active light. When the remote control panel EFO is pushed, operation of the barrier will not be possible from this panel until reset at the main control panel.

I. Miscellaneous Equipment

1. Safety Equipment

- a. Barrier Systems Sensors: The sensors shall be compatible with the barrier controller and shall function as part of a complete barrier control system. The barrier system sensors shall consist of the following:

- 1) Suppression Loops - Two inductive loops whose outputs shall be used to prevent barriers raising when a vehicle is within a prescribed distance of the barrier. The output of the loops shall override all barrier rise signals until one second after a vehicle clears the suppression loop.
- 2) Speed Loops - Two inductive loops whose output shall be used to signal the barrier controller of a vehicle approaching at a speed greater than the posted speed (25 mph (11.2 m/sec) or less (recommended)). The speed loops shall cause the barrier control panel to annunciate a warning sound alerting the guard to make a decision as to whether the barrier should be raised or not.
- 3) Wrong Way Loops - Two inductive loops whose output shall be used to signal the barrier control panel to enunciate a warning sound if a vehicle is attempting to enter the facility through the exit lane. The warning sound will alert the guard to make a decision as to whether the barrier should be raised or not.

- b. Traffic Lights: Red/yellow 8 inch (200 mm) traffic lights shall be supplied for each entrance and exit to alert motorists of the barrier position. Traffic lights are not required for manual barriers. The yellow flashing light shall indicate that the barrier is fully open. All other positions shall cause the light to show red. Brackets shall be supplied to allow the light to be mounted a minimum 4.5 feet (1.4 m) above the roadway pavement on a 3.5 inch (90 mm) outside diameter metal post or mounted directly on the crash gate.

2. Warning Annunciator: Provide a warning annunciator built into the barrier control panel that produces a pulsing audible sound when the speed loop detects a vehicle entering the facility with excess speed. Provide a warning annunciator built into the barrier control panel that produces a continuous sound whenever a wrong way loop detects a vehicle entering from the exit. The warning annunciator shall sound until a warning annunciator silence reset button is pressed.
3. Heater: A waterproof barrier heater with a thermostat control and NEMA 4 junction box connection point shall be provided for de-icing and snow melting. The heater shall provide barrier operation to an ambient temperature of minus 40 degrees F (minus 40 degrees C). For retractable bollards, a 250-watt heater shall be provided for each bollard.
4. Signage: Signage shall read "Axle Weight Limit 9 Tons" and shall conform to FHWA SA-89-006 sign (R12.2).

5. Vertical Arm Gates (Traffic Arms): Vertical arm gates shall have an opening and closing time of less than or equal to 5 seconds. The gates shall be capable of 500 duty cycles per hour as a minimum. Gate shall operate the arm through 90 degrees. Gate operators shall be supplied with single phase 120 volt motors. Each entry lane shall be provided with a vertical arm gate. Each gate shall be capable of being operated from a remote open-close push button station in each guard booth and the gatehouse for the respective entry lane. Gates shall have a hand-crank, or other means, which will allow manual operation during power failures. Gate arms shall be constructed out of wood, steel, fiberglass, or aluminum, as specified by the manufacturer for the given lengths as shown on the drawings. Gate arms shall be covered with 16 inch (406 mm) wide reflectorized red and white sheeting. Each gate shall be furnished with a spare gate arm. Gate operator cabinets shall be constructed of galvanized steel, or aluminum and shall be painted manufacturers standard color as approved. Each gate operator shall be provided with an obstruction detector that will automatically reverse the gate motor when an obstruction is detected. The obstruction detector shall be any of the following 3 types: An electronic loop vehicle detector buried in the road, a photocell electric eye mounted on the gate operator, or a safety strip mounted on the lower edge of the arm. The detector system shall be automatically deactivated when the arm reaches the fully lowered position. Slab size and anchorage for gate operator shall be per manufacturer requirements.
 6. Vehicle Barrier Vertical Arm Gate (Traffic Arm): A traffic arm, as a separate piece of equipment, will be included with each non-portable active vehicle barrier as part of the barrier safety operating system. This traffic arm shall automatically deploy (close) when the emergency up button is activated and open when the vehicle barrier is reset. This traffic arm will not be equipped with an automatic obstruction detector.
- J. Finish: Surfaces shall be painted in accordance with requirements of Division 09 Section(s) "Exterior Painting" OR "Interior Painting", as applicable. The roadway plate shall have a nonskid surface painted white with reflective red 4 **OR 6, as directed**, inch (100 **OR 150, as directed**, mm) wide red reflective stripes 4 inches (100 mm) apart. The barrier front shall be painted white and have 4 **OR 6, as directed**, inch (100 **OR 150, as directed**, mm) wide reflective red stripes 4 inches (100 mm) apart. The diagonal striping should point down and outward from the center of the device. Bollards shall be painted white with 2 **OR 3, as directed**, inch (50 **OR 75, as directed**, mm) wide reflective red diagonal stripes. The barrier crash gate shall be painted as specified by purchaser and the crash beam shall be painted white with 3 inch (75 mm) wide reflective red diagonal stripes.
 - K. Concrete: The concrete shall conform to Division 03 Section "Cast-in-place Concrete".
 - L. Welding: Welding shall be in accordance with AWS D1.1/D1.1M.
 - M. Pavement: After placement of the vehicle barrier, the pavement sections shall be replaced to match the section and depth of the surrounding pavement. Pavement shall be warped to match the elevations of existing pavement. Positive surface drainage, away from the vehicle barrier, shall be provided by pavement slope.

1.3 EXECUTION

- A. Installation: Installation shall be in accordance with manufacturer's instructions and in the presence of a representative of the manufacturer. Manufacturer's representative shall be experienced in the installation, adjustment, and operation of the equipment provided. The representative shall also be present during adjustment and testing of the equipment.
- B. Hydraulic Lines: Buried hydraulic lines shall be placed in polyvinyl chloride (PVC) sleeves. Positive drainage shall be provided from the hydraulic power unit to the barrier for drainage of condensation within the PVC sleeve.



- C. Pit Drainage: A drain connection and oil/water separator, **as directed**, shall be provided in each barrier that requires pit/vault type construction. Hookups between the storm drains shall be made. The self-priming sump pump shall have the capacity to remove minimum 150 gallons per minute (34 cubic meters per hour).
- D. Electrical: All control power wiring requiring compression terminals shall use ring-style terminals. Terminals and compression tools shall conform to UL 486A. Roundhead screws and lockwashers shall be used to provide vibration-resistant connections. Connections between any printed circuit cards and the chassis shall be made with screw connections or other locking means to prevent shock or vibration separation of the card from its chassis. The electrical power supply breaker for the hydraulic power unit shall be capable of being locked in the power on and power off positions.
- E. Field Testing: Upon completion of construction, a field test shall be performed for each vehicle barrier. The test shall include raising and lowering the barrier, both electrically and manually, through its complete range of operation. Each vehicle barrier shall then be continuously cycled for not less than 30 minutes to test for heat build-up in the hydraulic system. The Owner shall be notified at least 7 days prior to the beginning of the field test. The Contractor shall furnish all equipment and make all necessary corrections and adjustments prior to tests witnessed by the Owner. Any conditions that interfere with the proper operation of the barrier disclosed by the test shall be corrected at no additional cost to the Owner. Adjustments and repairs shall be done by the Contractor under the direction of the Owner. After adjustments are made to assure correct functioning of components, applicable tests shall be completed.
- F. Field Training: A field training course shall be provided for designated operating staff members. Training shall be provided for a total period of not less than 8 hours (for electrical/hydraulic operated units) or 1 hour (for manually operated units) of normal working time and shall start after the system is functionally complete but prior to final acceptance tests. Field training shall cover all of the items contained in the operating and maintenance instructions.

END OF SECTION 34 71 13 16

Task	Specification	Specification Description
34 71 13 16	34 71 13 13	Beam-Type Guardrail
34 71 13 26	01 22 16 00	No Specification Required
34 71 13 26	34 71 13 13	Beam-Type Guardrail
34 71 16 00	01 22 16 00	No Specification Required
34 71 16 00	34 71 13 16	Active Vehicle Barriers
34 71 16 00	34 71 13 13	Beam-Type Guardrail
34 71 19 16	11 12 16 00	Parking Control Equipment
34 71 19 16	11 12 16 00a	Prefabricated Control Booths

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Task	Specification	Specification Description
35 05 70 00	01 22 16 00	No Specification Required

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SECTION 35 24 23 00 - DREDGING

1.1 GENERAL

A. Description Of Work

1. This specification covers dredging. Products shall match existing materials and/or shall be as follows or as directed by the Owner. Installation procedures shall be in accordance with the product manufacturer's recommendations. Demolition and removal of materials shall be as required to support the work.

B. Definition

1. Hard material is defined as material requiring blasting or the use of special equipment for economical removal, and includes boulders or fragments too large to be removed in one piece by the dredge.

C. Submittals: Submit the following:

1. Shop Drawings: Indicate pipeline location and installation details. Submit drawings of surveys during progress of work by soundings or sweepings.
2. Protection plan: If blasting will be allowed, submit a plan for protection of surrounding structures, equipment, and vessels.

D. Material to be Removed

1. The material to be removed is silt and mud **OR** new material, **as directed**, applicable to the specific project.
 - a. Hard Material: Remove hard material. Blasting will not be permitted **OR** Blasting shall be performed only by experienced persons, **as directed**. Conduct operations in strict accordance with applicable regulations. Protect exposed structures from the effects of the blast in accordance with the protection plan

E. Artificial Obstructions

1. Except as indicated, the Owner has no knowledge of cables, pipes, or other artificial obstructions or of any wrecks, wreckage, or other material that would necessitate the use of explosives or the employment of additional equipment for economical removal. If actual conditions differ from those stated or shown, or both, an adjustment in contract price or time for completion, or both, will be made.

OR

The Owner has knowledge of debris such as, but not limited to, metal bands, pallets, pieces of broken cable, rope, fire hose, and broken piles. The Owner has no knowledge of existing wrecks, wreckage, or other material of such size or character as to require the use of explosives or special or additional plant for its economical removal. Prior to dredging, the Contractor shall rake the dredge areas and shall remove debris encountered. Debris removed from the dredged area shall be removed from the water. Disposal shall be the responsibility of the Contractor and disposal shall be outside the limits of government property. In case the actual conditions differ from those stated or shown, or both, an adjustment in contract price or time of completion, or both, will be made.

F. Side Slopes

1. Dredging on side slopes shall follow, as closely as practicable, the lines indicated or specified. An allowance will be made for dredging beyond the lines indicated or specified for side slopes. The allowance will be determined by projecting a line upwards, paralleling the project design side slopes, from the intersection of the overdepth dredging limit (at a point located vertically below the limit of dredging at the top of slope). The amount of material excavated from side slopes will be determined by either cross-sections or computer, or both.



G. Permit

1. The Contractor shall comply with conditions and requirements of State or Federal permits. the Owner will secure the permit for dredging and disposal of material as indicated. Make arrangements for disposal of excavated materials.

H. Environmental Protection Requirements

1. Provide and maintain during the life of the contract, environmental protective measures. Also, provide environmental protective measures required to correct conditions, such as oil spills or debris, that occur during the dredging operations. Comply with Federal, State, and local regulations pertaining to water, air, and noise pollution.

1.2 PRODUCTS - (Not Used)

1.3 EXECUTION

A. Conduct Of Dredging Work

1. Order of Work Interference with Navigation: Minimize interference with the use of channels and passages. the Owner will direct the shifting or moving of dredges or the interruption of dredging operations to accommodate the movement of vessels and floating equipment, if necessary.
2. Compensation for Interruption of Operations: If dredging operations are interrupted due to the movement of vessels or floating equipment, an adjustment in the contract price or time for completion, or both, will be made as provided by the contract. the Owner will notify the Contractor 7 days prior to ship movements that will affect dredging operations.
3. Lights: Each night, between sunset and sunrise and during periods of restricted visibility, provide lights for floating plants, pipelines, ranges, and markers. Also, provide lights for buoys that could endanger or obstruct navigation. When night work is in progress, maintain lights from sunset to sunrise for the observation of dredging operations. Lighting shall conform to United States Coast Guard requirements for visibility and color.
4. Ranges, Gages, and Lines: Furnish, set, and maintain ranges, buoys, and markers needed to define the work and to facilitate inspection. Establish and maintain gages in locations observable from each part of the work so that the depth may be determined. Suspend dredging when the gages or ranges cannot be seen or followed. the Owner will furnish, upon request by the Contractor, survey lines, points, and elevations necessary for the setting of ranges, gages, and buoys.
5. Plant: Maintain the plant, scows, coamings, barges, pipelines, and associated equipment to meet the requirements of the work. Promptly repair leaks or breaks along pipelines. Remove dredged material placed due to leaks and breaks.
6. Disposal of Excavated Material: Provide for safe transportation and disposal of dredged materials. Transport and dispose of dredged material in the area designated for disposal of dredged material.

OR

The Contractor may, at his option, dispose of dredge material at an approved disposal area. The deposit of dredged materials in unauthorized places is forbidden. Comply with rules and regulations of local port and harbor governing authorities.

- a. Method of Disposal: Deposit dredged material by the hydraulic process **OR** hopper dredge **OR** self-dumping scow or barge, **as directed**. Pipeline for hydraulic dredging shall discharge into the disposal area.
- b. Disposal in Indicated Fill Areas: In depositing excavated material for fill, uniformly grade and allow for shrinkage. Provide and maintain necessary bulkheads, dikes, ditches, weirs, spillways, and other construction necessary to confine and retain the fill in the dredge fill area.
- c. Operation of Sluiceways: Sluiceways on the disposal area levees will be operated and maintained by the Owner. The Contractor will be relieved of operations thereof.

- d. Submerged Pipeline: If a leak occurs in the discharge pipeline, immediately discontinue using the line until leaks are repaired. Remove material placed due to leaks or breaks.
 7. Navigation Warnings: Furnish and maintain navigation warning signs along the pipeline.
 8. Method of Communication: Provide a system of communication between the dredge crew and the crew at the disposal area. A portable two-way radio is acceptable.
 9. Salvaged Material: Anchors, chains, firearms, and other articles of value, which are brought to the surface during dredging operations, shall remain or become the property of the Owner and shall be deposited on shore at a convenient location near the site of the work, as directed.
 10. Safety of Structures: The prosecution of work shall ensure the stability of piers, bulkheads, and other structures lying on or adjacent to the site of the work, insofar as structures may be jeopardized by dredging operations. Repair damage resulting from dredging operations, insofar as such damage may be caused by variation in locations or depth of dredging, or both, from that indicated or permitted under the contract.
 11. Plant Removal: Upon completion of the work, promptly remove plant, including ranges, buoys, piles, and other markers or obstructions.
- B. Measurement
1. Contractor shall take soundings before and after dredging.
 - a. Method of Measurement: The material removed will be measured by means of soundings taken before and after dredging. The drawings represent existing conditions based on current available information, but will be verified and corrected, if necessary, by soundings taken before dredging in each locality. Soundings will be taken by lead line or 200 kHz sonic methods, or both, as determined by the Owner; results of soundings by either or both methods will be the basis for payment. Areas sounded more than 30 days prior to dredging will be re-sounded when requested by the Contractor. The Contractor has the option of being present when such soundings are made.
 - b. Surveys During Progress of Work: Contract depth will be determined by soundings or sweepings taken behind the dredge as work progresses. The Contractor shall take progress soundings or sweepings.
- C. Final Examination And Acceptance
1. As soon as practicable after the completion of areas, which in the opinion of the Owner, will not be affected by further dredging operations, each area will be examined by the Owner by sounding or sweeping, or both. Remove shoals and lumps by dragging the bottom or by dredging. However, if the bottom is soft and the shoal areas form no material obstruction to navigation, removal may be waived at the discretion of the Owner. The Contractor will be notified when soundings or sweepings are to be made and will be permitted to accompany the sounding or sweeping party and to inspect the data and methods used in preparing the final estimate. When areas are found to be in a satisfactory condition, the work therein will be accepted as complete. Final estimates will be subject to deductions or correction of deductions previously made because of excessive overdepth, dredging outside or authorized areas, or disposal of material in an unauthorized manner.

END OF SECTION 35 24 23 00



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Task	Specification	Specification Description
35 24 26 00	01 22 16 00	No Specification Required

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Task	Specification	Specification Description
40 05 23 23	21 05 23 00	Piped Utilities Basic Materials And Methods
40 05 23 23	23 11 23 00	Relief Wells
40 05 23 23	23 11 23 00a	Monitoring Wells
40 05 23 23	22 11 23 23	Water Supply Wells
40 05 23 23	22 05 76 00	Sanitary Sewerage
40 05 23 23	07 63 00 00	Common Work Results for Fire Suppression
40 05 23 23	07 63 00 00a	Common Work Results for Plumbing
40 05 23 23	07 63 00 00b	Common Work Results for HVAC

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SECTION 41 22 23 13 - MATERIAL HANDLING HOISTS

1.1 GENERAL

A. Description Of Work

1. This specification covers the furnishing and installation of material handling hoists. Products shall match existing materials and/or shall be as follows or as directed by the Owner. Installation procedures shall be in accordance with the product manufacturer's recommendations. Demolition and removal of materials shall be as required to support the work.

B. Submittals

1. Product Data: For each type of product indicated.

1.2 PRODUCTS

A. Electric Chain Hoists

1. Hoist motors shall be H4 duty classification. Class F insulation shall be used in hoist motor for 30 minute operation. Load chain shall be grade 80 alloy, case hardened and zinc plated sized for the intended load. Hoists shall employ AC motor brakes employing single or multiple all-steel disks. Controls shall be hand-held, low voltage electrical, with emergency shut off and enclosed in NEMA 3R rated weatherproof enclosure. Hoist shall include fail safe limit switches in the hoist enclosure. Hoist shall meet requirements of ANSI B30.16 standard. Load hook shall be heavy-duty drop forged with safety latch. Hoist shall have swivel top and bottom hooks.

B. Manual Chain Hoists

1. Load capacity of hoist shall be as specified. Load chain shall be grade 80 alloy, case hardened and zinc plated sized for the intended load. Load hook shall be heavy-duty drop forged with safety latch. Hoist mechanism shall be double pawl ratchet system with Weston type brake using a non-asbestos friction disk. Hoist shall have swivel top and bottom hooks. Hoist shall require between 50 and 80 pounds effort to move load.

C. Electric Wire Rope Hoists

1. Hoist motors shall be H4 duty classification. Class F insulation shall be used in hoist motor for 30 minute operation. Lift range shall be between 20 and 150 feet. Lifting cable shall be pre-formed wire rope, of hoisting service construction, made of extra improved steel (XIP) with an independent wire rope center. Load hook shall be heavy-duty drop forged with safety latch. Hoist shall have swivel top and bottom hooks. Controls shall be hand held, low voltage electrical, with emergency shut off and enclosed in NEMA 3R rated weatherproof enclosure. Hoist shall include fail-safe limit switches in the hoist enclosure. Hoist shall meet requirements of ANSI B30.16 standard.

1.3 EXECUTION

A. Installation

1. The Contractor shall complete the assembly of any equipment furnished partially assembled and place the items in position as directed. The hoists shall be assembled and securely bolted in position, hoisting chain or wire rope installed, and the hoist made ready for regular operation. The Contractor shall furnish all miscellaneous hardware items required to complete the installation of all equipment and components. Equipment shall be primed and finish painted with a suitable corrosion-resistant paint on all parts and components not made of corrosion-resistant materials or otherwise protected.



END OF SECTION 41 22 23 13

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SECTION 41 22 23 13a - MONORAILS WITH AIR MOTOR POWERED HOIST

1.1 GENERAL

A. Description Of Work

1. This specification covers the furnishing and installation of materials for monorails with air motor powered hoist. Products shall match existing materials and/or shall be as follows or as directed by the Owner. Installation procedures shall be in accordance with the product manufacturer's recommendations. Demolition and removal of materials shall be as required to support the work.

B. Verification Of Dimensions

1. The Contractor shall be responsible for the coordination of his work with the work of all trades involved and as it relates to the building structure. The Contractor shall verify all building dimensions that relate to fabrication of the monorail system, and shall notify the the Owner of any discrepancy before order to the monorail manufacturer is finalized.

C. Submittals

1. Shop Drawings
2. Design Data
3. Test Reports
4. Certificates
5. Operation and Maintenance Data

D. Quality Assurance

1. Drawings: Submit drawings showing the general arrangement of the track beam system, including curves and switches, clearances, principal dimensions, details of structural connections, air system details, and all component details. Manufacturer's catalog data will suffice for items of standard manufacturer.
2. Certificates: Submit certification of minimum wire rope breaking strength for each hoist. Where applicable, submit factory certification of the load chain rated capacity.
3. Design Data: Submit design calculations verifying the size of structural members, structural supports (fittings, rods, brackets, and components), and lifting beams for the track beam system. The calculations shall include stress and loading diagrams. Submit calculations with monorail drawings.

E. Maintenance: Submit data package for the entire monorail system.

1.2 PRODUCTS

A. Fabrication And Construction

1. The hoist and trolley shall conform to ANSI/ASME HST-5M or ANSI/ASME HST-6M, **2 OR 3 OR 5, as directed, ton (2 OR 3 OR 5, as directed, metric ton)**, for general service **OR** protected indoor **OR** all weather outdoor, **as directed, (0 degrees to 100 degrees F (-18 to 38 degrees C))** working conditions. **2 ton (2 metric ton)** design criteria shall apply to hoists of **2 ton (2 metric ton)**, or less, rated lifting capacity. Hoists of **2, 3, or 5 ton (2, 3, or 5 metric ton)** rated capacity, shall be equipped with an automatic mechanical load lowering brake.
2. Capacity: The hoist shall have a minimum rated capacity as required to meet project requirements. The monorail system shall have a minimum rated capacity as required to meet project requirements.
3. Hook Lift and Speed: Shall be the manufacturer's standard within the limits specified in ANSI/ASME HST-5M or ANSI/ASME HST-6M. The hook lift shall be at its highest point a minimum height as required to meet project requirements above the finished floor and at its lowest point a minimum as required to meet project requirements below the finished floor.



OR

B. Fabrication And Construction

1. The **1/4 OR 1/2 OR 1, as directed, ton (1/4 OR 1/2 OR 1, as directed, metric ton)** hoist and trolley shall meet the design requirements specified in ANSI/ASME HST-5M or ANSI/ASME HST-6M for the **2 ton (2 metric ton)** hoist trolley.
2. Capacity: The hoist shall have a minimum rated capacity as required to meet project requirements. The monorail system shall have a minimum rated capacity as required to meet project requirements.
3. Hook Lift and Speed: For **1/4 OR 1/2 OR 1, as directed, ton (1/4 OR 1/2 OR 1, as directed, metric ton)** hoist(s), the hook lift shall be at its highest point a minimum height as required to meet project requirements above the finished floor and at its lowest point a maximum **OR** minimum, **as directed**, as required to meet project requirements above **OR** below, **as directed**, the finished floor. The hook lift and speed limits for **1/4 OR 1/2, OR 1 ton, as directed, (1/4 OR 1/2 OR 1, as directed, metric ton)** rated capacity hoists shall be within the limits shown in the following table.

Standardized hoist lift ranges and rated lifting speed ranges for 1/4, 1/2, and 1 metric ton rated capacity

Rated load Capacity (metric tons)	Hoist lift range (meter)	Hoist lifting speed range (mm/s)	
		Low	High
1/4	3 to 15	120	350
1/2	3 to 12	80	250
1	3 to 10	40	225

Standardized hoist lift ranges and rated lifting speed ranges for 1/4-, 1/2-, and 1-ton rated capacity

Rated load capacity (tons)	Hoist lift range (feet)	Hoist lifting speed range (feet per minute)	
		Low	High
1/4	10 to 50	24	70
1/2	10 to 40	16	50
1	10 to 30	8	45

4. Hooks: Shall be of the safety type with hook nuts keyed to hook shanks by means of a setscrew installed in a plane parallel to the longitudinal axis of the hook shank, or by any other similar easily removable securing device. All hook components shall be magnetic-particle inspected over the entire area in accordance with ASTM A 275/A 275M. The acceptance standard shall be one of no defects. A defect is defined as a linear indication revealed by magnetic-particle inspection that is greater than **1/8 inch (3 mm)** long whose length is equal to or is greater than three times its width.
5. Hoist Wire Rope: Rope lengths shall be sufficient to maintain a minimum of two full wraps of rope at the dead end(s) of the drum, with the block in its lowest indicated position.
6. Hoist Chain: Chain hoists of **10 foot (3 m)** lift or more shall be equipped with a load chain bucket.
7. Hoist Limit Switch: Hoists shall be equipped with upper and lower hoist limit switches/devices.
8. Control Pendant: Shall extend as required to meet project requirements below the underside of the track beam.
9. Trolley: Shall have a manual **OR** geared manual **OR** air motor powered, **as directed**, drive and shall be designed to operate from track beam section. Where two or more hoists are located on the same monorail beam, the trolleys shall be equipped with rubber bumper devices designed to prevent contact of any part or parts of the hoists.

C. Monorail Track Beam System

1. Shall conform to MMA MH27.1, for powered hoists. The maximum allowable deflection shall not exceed 1/600 of the unsupported span, with the hoist(s) at rated load(s) and at any location(s). The track beam system shall have trolley stops at all open end locations. The stops shall be designed to retain the hoist on the track. Wheel stops shall interface with the trolley wheel treads on both sides of the track web simultaneously and shall not interface with the trolley wheel flanges. The air supply valve specified shall be of the quick shutoff type, readily accessible from the floor, and located within proximity to the monorail system.
2. Color of Finished Equipment: Shall be the manufacturer's standard brilliant yellow.
3. Identification Plates: The manufacturer shall furnish and install identification plates of noncorrosive metal. Information and data on the plates shall include, in clearly legible permanent lettering, the manufacturer's name, model number, capacity rating, and other essential information. In addition, the monorail track beam system shall be furnished with identification plates showing the capacity of the system, which shall be legible from the floor and from either side of the monorail track beam.

1.3 EXECUTION

A. Erection And Installation

1. The Contractor shall erect and install the hoist and monorail system in accordance with of MMA MH27.1. The monorail supplier shall provide supervisory erection services.

B. Field Inspection And Tests

1. Pre-Erection Inspection: Before erection, the Contractor and the manufacturer's representative shall jointly inspect the monorail and hoist systems and components at the job site to determine compliance with specifications and manufacturer's data and detail drawings as approved. The Contractor shall notify the the Owner 3 days before the inspection.
2. Load Tests: Upon completion, and before final acceptance, the hoist, trolley, and monorail shall be tested in operation as specified, carrying 125 percent of the rated capacity, and with the units spaced to obtain maximum possible loads in the monorail track beam systems. The air equipment will not necessarily operate at rated speed with a 125 percent overload. For hoists that incorporate mechanical load brakes, the mechanical load brake shall hold a static, as well as control a dynamic, 125 percent rated load. The systems shall be thoroughly tested in service to determine that each component of the system operates as specified, is properly installed and adjusted, and is free from defects in material, manufacture, installation, and workmanship. The Contractor shall furnish test loads, operating personnel, instruments, and other apparatus as necessary to conduct field tests on hoist and monorail. The test and final adjustments of the equipment shall be under the supervision of the the Owner. The Contractor shall rectify any deficiencies found and completely retest work affected by such deficiencies.

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SECTION 41 22 23 13b - MONORAILS WITH ELECTRIC POWERED HOISTS

1.1 GENERAL

A. Description Of Work

1. This specification covers the furnishing and installation of materials for monorails with electric powered hoists. Products shall match existing materials and/or shall be as follows or as directed by the Owner. Installation procedures shall be in accordance with the product manufacturer's recommendations. Demolition and removal of materials shall be as required to support the work.

B. System Description

1. Provide a monorail system with electric powered hoist(s) and plain type (hand operated) **OR** hand chain operated **OR** electric powered, **as directed**, trolley(s) complete, tested and ready for operation. Monorails, hoist(s), trolley(s), equipment, materials, installation, examination, inspection, and workmanship shall be in accordance with the applicable requirements of NFPA 70, ASME/ANSI B30.11, ASME/ANSI B30.16, ASME HST-1M, ANSI/ASME HST-4M, and MMA MH27.1, with modifications specified herein. Reference in these publications to the "authority having jurisdiction" shall be interpreted to mean the "the Owner."

C. Submittals

1. Shop Drawings: Monorail system
2. Product Data: Monorail track system including switches, suspension system and other components; Electric wire rope hoist; Electric chain hoist; Trolley; Pendant pushbutton station; Electrification.
3. Design Data: Load and sizing calculations.
4. Test Reports
5. Certificates
6. Operation and Maintenance Data

D. Delivery, Storage, and Handling

1. Delivery and Storage: Inspect materials delivered to site for damage; unload and store with minimum handling. Store materials on-site in enclosures or under protective coverings. Protect materials not suitable for outdoor storage to prevent damage during periods of inclement weather, including subfreezing temperatures, precipitation, and high winds. Store materials susceptible to deterioration by direct sunlight under cover and avoid damage due to high temperatures. Do not store materials directly on ground. When special precautions are required, prominently and legibly stencil instructions for such precautions on outside of equipment or its crating.
2. Handling: Handle materials in such a manner as to ensure delivery to final location in undamaged condition. Make repairs to damaged materials at no cost to the Owner.

E. Quality Assurance

1. Certificates: Overload Test Certificate: Submit a statement that the monorail system can be periodically load tested to 125 percent (plus 5 minus 0) of rated load.
2. Drawings: Monorail System: Show the general arrangement of all components, clearances and principal dimensions, assemblies of hoist, trolley, track, track suspension system, and electrical schematic drawings.
3. Design Data: Load and Sizing Calculations: Submit calculations verifying the sizing of any track, track suspension device and additional supports which are not the monorail system manufacturer's standard cataloged product.

1.2 PRODUCTS



- A. Overhead Monorail System: Provide overhead monorail system conforming to MMA MH27.1, Class C, for indoor **OR** outdoor, **as directed**, service, with an electric wire rope or chain hoist mounted on a movable trolley. Trolley shall be plain type (hand operated) **OR** hand chain operated **OR** motor operated, **as directed**. Monorail system shall operate on AC voltage as required to meet project requirements, 60 Hz, single **OR** three, **as directed**, phase power source.
1. Capacity: The monorail system shall have a minimum rated capacity as required to meet project requirements. Mark the hoist capacity in **pounds (kg)** on both sides of the hoist or load block.
 2. Speeds: The hoist shall have two operating speeds, **unless directed otherwise**, and shall be capable of hoisting and lowering the rated load at a high speed of **20 feet per minute (fpm) (100 mm/s)**. The trolley shall have two operating speeds, **unless directed otherwise**, and shall be capable of moving the rated load at a high speed of **50 fpm OR 100 fpm, as directed, (250 mm/s OR 500 mm/s, as directed,)**. Low speed(s) shall be one quarter to one third of high speed(s). Actual speed(s) shall be within plus or minus 15 percent of those specified.
 3. Material Limitations: Shafts, keys, couplings, sprockets, and chains shall be steel. All gears shall be steel except for worm gears, which shall be bronze or steel. Cast iron and aluminum used to support components of the hoist power transmission train shall be ductile.
 4. Safety: Comply with the mandatory and advisory safety requirements of ASME/ANSI B30.11, ASME/ANSI B30.16, and 29 CFR 1910.179.
- B. Monorail Track System: MMA MH27.1. Track beams shall be patented track sections fabricated by a manufacturer regularly engaged in production of this type of beam.
1. Track Suspension System: Monorail suspension shall be flexible **OR** rigid, **as directed**, type. Make bolted connections to supporting structure, excluding hanger rods, with ASTM A 325/A 325M bolts, ASTM A 563/A 563M nuts, and ASTM F 959/F 959M load indicator washers. ASTM A 325/A 325M bolts shall be fully pre-tensioned in accordance with AISC S329. Support monorail track system from the structural members shown. Provide additional supports as required to carry monorail track system loads to the structural members shown. Materials for additional supports shall conform to the material requirements contained in Division 05 Section "Structural Steel Framing".
- C. Electric Wire Rope Hoist: ANSI/ASME HST-4M, Class H3, except as modified herein. Hoist shall be double reeved, **unless directed otherwise**.
1. Hoisting Ropes: FS RR-W-410, improved or extra improved plow steel, regular lay, uncoated, 6 by 37 class construction, with an independent wire rope core. Provide proof of wire rope breaking strength test report.
 2. Sheaves: Sheaves shall be steel or ductile cast iron. Pitch diameter of running sheaves shall not be less than 16 times the rope diameter. Pitch diameter of non running sheaves shall not be less than 12 times the rope diameter.
 3. Drum: Drum shall be steel or ductile cast iron. Pitch diameter of the drum shall not be less than 18 times the rope diameter. Not less than two dead wraps of the hoisting rope shall remain on each anchorage when the hook is in its extreme low position.
- D. Electric Chain Hoist: ASME HST-1M, Class H3, except as modified herein. Provide load chain proof test.
- E. Trolley: Trolley shall meet all applicable requirements of MMA MH27.1, ASME HST-1M and ANSI/ASME HST-4M. Trolley shall have elastomeric bumpers to engage runway stops.
- F. Motors: NEMA MG 1. Hoist motor shall be single **OR** two, **as directed**, speed AC squirrel cage induction type. Trolley motor shall be single **OR** two, **as directed**, speed AC squirrel cage induction type. Motor insulation shall be Class B minimum. Provide totally enclosed non-ventilated (TENV) motor enclosures. Maximum motor speed shall not exceed 1800 RPM.

- G. Controls: Provide single **OR** two, **as directed**, speed magnetic control for the hoist. Provide single **OR** two, **as directed**, speed magnetic controls for the trolley. Provide reduced voltage starting, acceleration and deceleration for the trolley drive.
- H. Limit Switches: Provide upper and lower limit switches which de-energize the hoist motor.
- I. Brakes: Provide hoist with an electro-mechanical holding brake and a mechanical load brake, each capable of holding 130 percent of the rated hoist capacity. Hoist holding brake shall be capable of being released to test the load brake. Provide trolley with an electro-mechanical brake. Provide trolley brake with a minimum torque rating of 100 percent (for outdoor monorails) or 50 percent (for indoor monorails) of the drive motor rated torque. Trolley brake torque shall be adjustable down to 85 percent of its torque rating.
- J. Load Block And Hook: Construct load blocks of steel. Provide forged steel, swivel type hook, with hook nut keyed to hook shank by means of a setscrew installed in a plane parallel to the longitudinal axis of the hook shank, or other similar easily removable securing device. Hook throat opening shall not be less than as required to meet project requirements. Provide hook with spring loaded steel safety latch for closing the hook throat opening. The hook and hook nut shall be unpainted. Permanently mark hook and hook nut with an identification number.
1. Hook and Hook Nut Magnetic Particle Inspection: Magnetic particle inspect the hook and nut over the entire area in accordance with ASTM A 275/A 275M. Acceptance standard shall be no defects. A defect is defined as a linear indication that is greater than **1/8 inch (3 mm)** long whose length is equal to or greater than three times it width.
- K. Bearings: All bearings except those subject to a small rocker motion shall be anti-friction type. Bearings not considered lifetime lubricated by the manufacturer shall be provided with a means for lubrication.
- L. Pendant Pushbutton Station: Hoist and trolley, **unless directed otherwise**, shall be controlled from a pendant pushbutton station. Arrange pushbuttons in accordance with ASME/ANSI B30.11 recommendations. Locate station **4 feet (1.2 m)** above the finished floor
- M. Electrification: Runway electrification shall be of the flat festooned type **OR** enclosed safety bar type, **as directed**, with four continuous copper conductors. Provide electrical work for the monorail system in accordance with NFPA 70.
- N. Identification Plates: Provide identification plates of noncorrosive metal with clearly legible permanent lettering giving the manufacturer's name, model number, capacity in pounds, and other essential information or identification.
- O. Painting System: Painting shall be manufacturers standard. Provide a primer and a finish coat. For outdoor monorail systems, blast clean all components prior to painting and prime with inorganic zinc type primer; finish coat shall be an epoxy formulated for marine environments. Paint coats shall be smooth and even, free of runs, sags, orange peel, or other defects.

1.3 EXECUTION:

- A. Erection And Installation: Erect and install the monorail system, complete in accordance with the approved submittals and in condition to perform the operational and acceptance tests.
- B. Erection Services: Provide supervisory erection services from the monorail system manufacturer.
- C. Field Quality Control
1. Post-Erection Inspection: After erection, the Contractor and the the Owner shall jointly inspect the monorail and hoist systems and components to determine compliance with specifications and



- approved submittals. The Contractor shall notify the the Owner 3 days before the inspection. Provide a report of the inspection indicating the monorail system is considered ready for operational tests
2. **Operational Tests:** After erection and inspection, test the hoist, and trolley as specified herein. Test the systems in service to determine that each component of the system operates as specified, is properly installed and adjusted, and is free from defects in material, manufacturer, installation, and workmanship. Rectify all deficiencies disclosed by testing and retest the system or component to prove the monorail system is operational. The Contractor shall furnish loads for testing, operating personnel, instruments, and all other necessary apparatus. The the Owner will furnish loads for testing; the Contractor shall receive and transport the loads from a location not more than **100 miles (161 km)** from the job site and shall return them to that location after the tests have been completed.
 3. **Test Data:** Record test data on appropriate test record forms suitable for retention for the life of the monorail system. Record operating and startup current measurements for electrical equipment (motors and coils) using appropriate instrumentation (i.e., clamp-on ammeters). Compare recorded values with design specifications or manufacturer's recommended values; abnormal differences (i.e., greater than 10 percent from manufacturer's or design values) shall be justified or appropriate adjustments performed. In addition, high temperatures or abnormal operation of any equipment or machinery shall be noted, investigated, and corrected. Record hoist and trolley speeds during each test cycle.
 4. **Hook Test:** Measure hook for hook throat spread before and after load test. Establish a throat dimension base measurement by installing two tram points and measuring the distance between these tram points (plus or minus **1/64 inch (0.4 mm)**). Record this base dimension. Measure the distance between tram points before and after load test. An increase in the throat opening by more than 5 percent from the base measurement shall be cause for rejection.
 5. **No-Load Test**
 - a. **Hoist:** Raise the load hook the full operating lift distance and verify satisfactory operation of hoist, upper limit switch, lower limit switch, and the hoisting and lowering speeds. Operate the hoist at low and high speed in both directions.
 - b. **Trolley:** Operate trolley assembly the full length of the monorail in both directions. Operate trolley at low and high speed in each direction. Verify satisfactory operation and verify trolley speed. Operate all rail switches.
 6. **Load Test: 125 Percent (plus 5 percent minus 0) of rated capacity**
 - a. **Hoist Static Test:** Raise test load approximately one foot above the floor and hold for 10 minutes. Observe load lowering that may occur which will indicate malfunction of hoisting component or brake. Lower the test load to the floor until the hoist line is slack.
 - b. **Hoist Dynamic Test:** Raise the test load to approximately **5 feet (1.5 m)** above the floor using both speed points in the process. Lower the load back to the floor using both speed points. Stop the test load at least once while lowering at high speed and observe proper brake operation. Wait 5 minutes, then repeat the above cycle.
 - c. **Load Brake Test:** Raise test load approximately **5 feet (1.5 m)**. With the hoist controller in the neutral position, release the holding brake. The load brake should hold the test load. Again with the holding brake in the released position, start the test load down at low speed and return the controller to off position as the test load lowers. The load brake should prevent the test load from accelerating. NOTE: It is not necessary for the load brake to halt the downward motion of the test load.
 - d. **Loss of Power Test:** Raise the test load approximately **3 feet (1 m)** and while lowering test load at low speed, cut main power to hoist. Load should stop.
 - e. **Trolley Test:** With test load hoisted to a height of **one foot (300 mm)** above the floor, operate trolley the full distance of the monorail in both directions using both speed points in the process. Observe for any malfunctioning of the trolley assembly and monorail system. Operate all rail switches.
 - f. **Rated Load Speed Test:** With the hoist loaded to rated capacity, raise and lower the load verifying that the hoisting and lowering speeds are provided as specified. With the hoist loaded to rated capacity, operate trolley along the monorail beam verifying that the trolley



speed is provided as specified. Further, verify that the trolley stops in each direction within a distance (in feet) equal to 10 percent of rated capacity high speed (in feet per minute) when initially travelling at high speed and carrying the rated capacity load. Record voltage, amperage, hoisting and lowering speeds, trolley travel speed, and motor speed for each motor.

END OF SECTION 41 22 23 13b

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SECTION 41 22 23 13c - MONORAILS WITH MANUAL HOIST

1.1 GENERAL

A. Description Of Work

1. This specification covers the furnishing and installation of materials for monorails with manual hoist. Products shall match existing materials and/or shall be as follows or as directed by the Owner. Installation procedures shall be in accordance with the product manufacturer's recommendations. Demolition and removal of materials shall be as required to support the work.

B. Verification Of Dimensions:

1. The Contractor shall verify all building dimensions that relate to fabrication of the monorail system, and shall notify the Owner of any discrepancy before the order to the monorail manufacturer is finalized.

C. Submittals

1. Shop Drawings: Submit drawings showing the general arrangement of the track beam system, including curves and switches, clearances, principal dimensions, details of structural connections, and all component details. Manufacturer's catalog data will suffice for items of standard manufacturer.
2. Design Data: Structural design calculations.
3. Test Reports
 - a. Hook and hook nut magnetic-particle tests.
 - b. Monorail system load tests
4. Certificates: Manual hoist load chain
5. Operation and Maintenance Data
 - a. Track beam system
 - b. Hoist and trolley

D. Quality Assurance

1. Certifications: Submit factory certification of load chain rated capacity.
2. Design Data: Submit design calculations verifying the size of structural members, structural support fittings, rods, brackets, components, and lifting beams for the track beam system. The calculations shall include stress and loading diagrams. Submit calculations with monorail drawings.

1.2 PRODUCTS

A. Fabrication And Construction: Provide manual hoist and trolley, ANSI/ASME HST-2M, ANSI/ASME HST-3M, trolley suspension. Trolley and wheels shall be suitable for operation on the steel monorail track beam provided, and shall have not less than four wheels.

1. Capacity: The hoist shall have a minimum rated capacity as required to meet project requirements. The monorail system shall have a minimum rated capacity as required to meet project requirements.
2. Hook Lift: Shall be the manufacturer's standard. The hoist lift shall be at its highest point a minimum of **8 feet (2400 mm)** above the finished floor and at its lowest point a minimum of **2 feet (600 mm)** below the finished floor.
3. Hooks: Shall be of the safety type with hook nuts keyed to hook shanks by means of a setscrew installed in a plane parallel to the longitudinal axis of the hook shank, or by any other similar easily removable securing device. All hook components shall be magnetic-particle inspected over the entire area in accordance with ASTM A 275/A 275M. The acceptance standard shall be one of no defects. A defect is defined as a linear indication revealed by magnetic-particle



inspection that is greater than **1/8 inch (3 mm)** long whose length is equal to or is greater than three times its width.

4. Trolley: Shall be designed to operate from track beam section. Where two or more hoists are located on the same monorail beam, the trolleys shall be equipped with rubber bumper devices designed to prevent contact of any part or parts of the hoists.
5. Load Chain: High strength steel links, flexible; minimum safety factor of 5 to 1 based on ratio of minimum chain breaking load to the calculated load on the chain when the hoist is assumed loaded to rated capacity. Certification from hoist manufacturer of provided chain's breaking strength shall be submitted to the Owner and approved prior to final acceptance of hoist. Do not paint or coat the load chain.
6. Load Hooks and Load Hook Components
 - a. Hook: Forged steel; complete with spring-loaded steel throat opening safety device. The hook shall be carried on suitably sealed or shielded anti-friction thrust bearings and shall swivel freely through 360 degrees rotation with full load without twisting chain.
 - 1) Disassembly. Hook and hook nut shall be capable of complete disassembly that enables access to all surfaces of the hook, including shank and hook nut for inspection purposes. Provision shall be made for the hook nut, or other hook-to-block fastener, to be keyed to hook shank by means of a set screw or similar, easily removable, securing device.
 - 2) Hook Non-Destructive Test. Each hook, including shank and hook nut, shall be inspected over the entire surface areas by magnetic particle inspection. If hook nut is not used, any device that functions the same as the hook nut shall be inspected by magnetic particle inspection.
 - a) Procedure: Magnetic particle inspection shall be conducted in accordance with ASTM A 275/A 275M. This inspection shall be conducted at the factory of the hook manufacturer or hoist manufacturer. Alternately, a recognized independent testing lab may conduct the inspections if equipped and competent to perform such a service, and if approved by the the Owner.
 - b) Acceptance Criteria: Defects found on the hook or hook nut shall result in rejection of defective items for use on furnished hoist. For this inspection, a defect is defined as a linear or non-linear indication for which the largest dimension is greater than **1/8 inch (3 mm)**. Weld repairs for defects on hook or hook nut will not be permitted.
 - c) Test Report: A test report of the magnetic particle inspection of each hook and hook nut provided shall be submitted to and approved by the the Owner prior to final acceptance of hoist installation. Test reports shall be certified by the testing organization.

B. Monorail Track Beam System: Comply with MMA MH27.1 except as modified and supplemented herein.

1. Patented Track: Provide specially designed trackage, e.g., patented track beam, curves, and switches constructed from welded steel components. The lower flange of the track section shall have flat wheel treads; minimum lower flange width of **3.25 inches (80 mm)**; chemical composition of 0.45 to 0.60 percent carbon content, 0.60 to 1.1 percent manganese content; and wheel treads shall be hardened to a minimum Brinell Hardness Number of 225. Upper flange and web of the track section shall be steel, continuously welded together or provided as one monolithic piece.
2. Track Suspension: Provide means of suspending the monorail track system, including curves and switches from the structural supports. The suspension system shall be the sole responsibility of the track supplier; however, design shall be subject to the requirements specified herein.
 - a. Cataloged Products: If possible, provide track manufacturer's standard cataloged devices for connection of the track to the indicated supporting structures. If track manufacturer's cataloged devices are not provided for this suspension system, complete shop drawings and calculations for the custom suspension device shall be submitted for review and approval by the the Owner. Track suspension devices which are not the track

- manufacturer's cataloged products shall meet the additional requirements specified in Division 05 Section "Metal Fabrications".
- b. Design: The suspension system shall be designed and constructed to ensure no impairment of the strength of track or the structural support. A hanger or suspension shall be located at each rack splice joint. Provide bracing to hold track sections in rigid alignment at all joints.
 - c. Suspension of Curves and Switches: Provide steel framing (structural supports), in addition to that indicated, as required by monorail curve and switch manufacturer to support curves and switches. The additional steel framing shall be the sole responsibility of the monorail supplier. Submit shop drawings and framing design calculations to the Owner for approval.
 - d. Sway Bracing: Where the track is suspended from hanger rods, track shall be braced laterally and longitudinally to prevent sway.
 - e. Lock Nuts: Where the track is suspended from hanger rods, lock nuts or other means shall be provided to prevent the nuts from backing off the rods.
 - f. Multiple Suspension Devices: Where more than one suspension device attached to the track at a single point, the suspension devices shall be provided so that the loads shall be induced in each in proportion to the device's size.
3. Identification Plates: Provide identification plates of noncorrosive metal. Information and data on the plates shall include, in clearly legible permanent lettering, the manufacturer's name, model number, capacity rating, and other essential information. In addition, the monorail track beam system shall be furnished with identification plates showing the capacity of the system, which shall be legible from the floor and from either side of the monorail track beam.
- C. Painting Of System: Provide manufacturer's standard painting or shop painting of components specified in this section; comply with the requirements specified in Division 07. Do not paint, coat, or galvanize load chain, load, hook nut, or load chain sheave.

1.3 EXECUTION

- A. Erection And Installation: The Contractor shall erect and install the hoist trolley and monorail system in accordance with manufacturers written instructions, MMA MH27.1, and the contract drawings. The monorail supplier shall provide supervisory erection services. Welding new sections of monorail track to existing shall conform to AWS D1.1.
- B. Field Inspection And Tests
- 1. Pre-Erection Inspection: Before erection, the Contractor and the manufacturer's representative shall jointly inspect the monorail and hoist systems and components at the job site to determine compliance with specifications and manufacturer's data and shop drawings as approved. The Contractor shall notify the the Owner 3 days before the inspection.
 - 2. Operational Inspection and Load Tests: Upon completion, and before final acceptance, the hoist, trolley, and monorail shall be given the rated load test specified in ASME/ANSI B30.11, carrying 125 percent (plus 5 percent, minus 0 percent) of the rated capacity, and with the units spaced to obtain maximum possible loads in the monorail track beam systems. Hoists shall hold a static, as well as control a dynamic, 125 percent rated load. The systems shall be thoroughly tested in service to determine that each component of the system operates as specified, is properly installed and adjusted, and is free from defects in material, manufacture, installation, and workmanship. The Contractor shall furnish test loads, operating personnel, instruments, and all other necessary apparatus at no additional cost to the Owner. The test and final adjustments of the equipment will be under the supervision of the Owner. The Contractor shall rectify any deficiencies found and completely retest work affected by such deficiencies.

END OF SECTION 41 22 23 13c



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Task	Specification	Specification Description
43 23 78 31	21 05 23 00	Piped Utilities Basic Materials And Methods
43 24 41 23	21 05 23 00	Piped Utilities Basic Materials And Methods
43 42 41 00	01 22 16 00	No Specification Required

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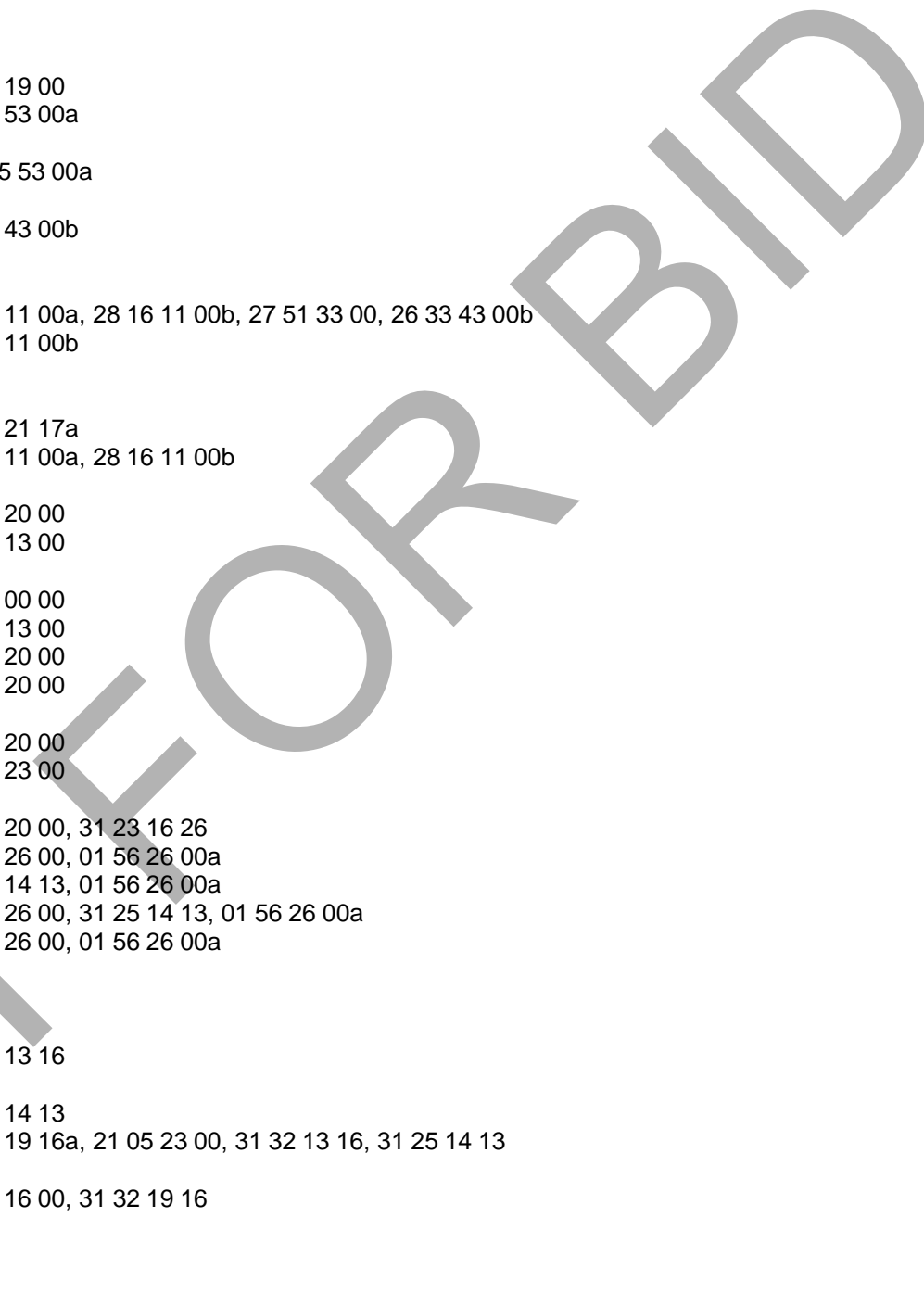
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